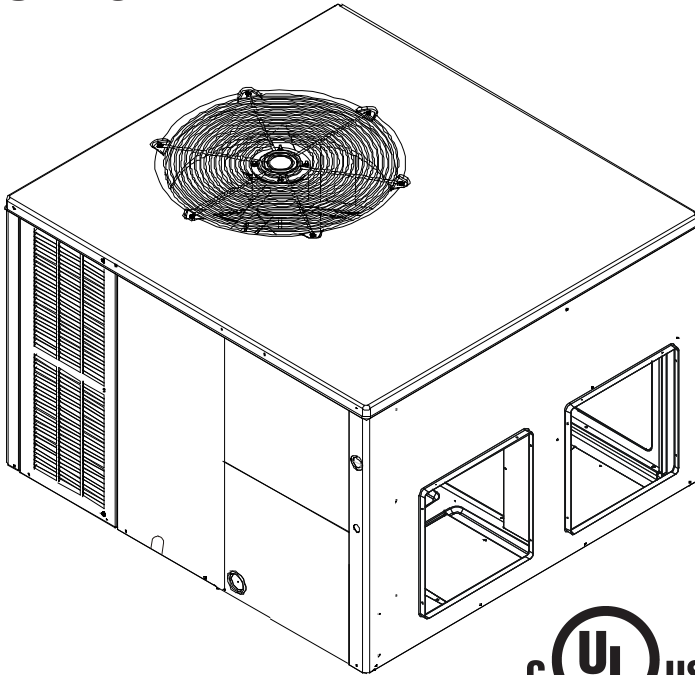


DP14C/DP14H 14 SEER “M” SERIES WITH R-410A SELF-CONTAINED PACKAGE AIR CONDITIONERS AND HEAT PUMP UNITS



**RECOGNIZE THIS SYMBOL AS A
SAFETY PRECAUTION.**

These installation instructions cover the outdoor installation of self contained package air conditioners and heating units. See the Specification Sheets applicable to your model for information regarding accessories.

***NOTE:** Please contact your distributor or our website for the applicable Specification Sheets referred to in this manual.

This Forced Air Central Unit Design Complies With Requirements Embodied In The American National Standard / National Standard of Canada Shown Below.
ANSI Z21.47•CSA-2.3 Central Furnaces.

Our continuing commitment to quality products may mean a change in specifications without notice.

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WARNING

ONLY PERSONNEL THAT HAVE BEEN TRAINED TO INSTALL, ADJUST, SERVICE, MAINTENANCE OR REPAIR (HEREINAFTER, “SERVICE”) THE EQUIPMENT SPECIFIED IN THIS MANUAL SHOULD SERVICE THE EQUIPMENT.

THIS EQUIPMENT IS NOT INTENDED FOR USE BY PERSONS (INCLUDING CHILDREN) WITH REDUCED PHYSICAL, SENSORY OR MENTAL CAPACITIES, OR LACK OF EXPERIENCE AND KNOWLEDGE, UNLESS THEY HAVE BEEN GIVEN SUPERVISION OR INSTRUCTION CONCERNING USE OF THE APPLIANCE BY A PERSON RESPONSIBLE FOR THEIR SAFETY.

CHILDREN SHOULD BE SUPERVISED TO ENSURE THAT THEY DO NOT PLAY WITH THE EQUIPMENT.

THE MANUFACTURER WILL NOT BE RESPONSIBLE FOR ANY INJURY OR PROPERTY DAMAGE ARISING FROM IMPROPER SUPERVISION, SERVICE OR SERVICE PROCEDURES. IF YOU SERVICE THIS UNIT, YOU ASSUME RESPONSIBILITY FOR ANY INJURY OR PROPERTY DAMAGE WHICH MAY RESULT. IN ADDITION, IN JURISDICTIONS THAT REQUIRE ONE OR MORE LICENSES TO SERVICE THE EQUIPMENT SPECIFIED IN THIS MANUAL, ONLY LICENSED PERSONNEL SHOULD SERVICE THE EQUIPMENT. IMPROPER SUPERVISION, INSTALLATION, ADJUSTMENT, SERVICING, MAINTENANCE OR REPAIR OF THE EQUIPMENT SPECIFIED IN THIS MANUAL, OR ATTEMPTING TO INSTALL, ADJUST, SERVICE OR REPAIR THE EQUIPMENT SPECIFIED IN THIS MANUAL WITHOUT PROPER SUPERVISION OR TRAINING MAY RESULT IN PRODUCT DAMAGE, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



WARNING

DO NOT BYPASS SAFETY DEVICES.



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TO THE INSTALLER

Carefully read all instructions for the installation prior to installing unit. Make sure each step or procedure is understood and any special considerations are taken into account before starting installation. Assemble all tools, hardware and supplies needed to complete the installation. Some items may need to be purchased locally. After deciding where to install unit, closely look the location

over - both the inside and outside of home. Note any potential obstacles or problems that might be encountered as noted in this manual. Choose a more suitable location if necessary.

IMPORTANT NOTE: IF A CRANKCASE HEATER IS USED, THE UNIT SHOULD BE ENERGIZED 24 HOURS PRIOR TO COMPRESSOR START UP TO ENSURE CRANKCASE HEATER HAS SUFFICIENTLY WARMED THE COMPRESSOR. COMPRESSOR DAMAGE MAY OCCUR IF THIS STEP IS NOT FOLLOWED.

Before using this manual, check the serial plate for proper model identification.

The installation and servicing of this equipment must be performed by qualified, experienced technicians only.

SHIPPING INSPECTION

Upon receiving the unit, inspect it for damage from shipment. Claims for damage, either shipping or concealed, should be filed immediately with the shipping company. Check the unit model number, specifications, electrical characteristics and accessories to determine if they are correct. In the event an incorrect unit is shipped, it must be returned to the supplier and must NOT be installed. The manufacturer assumes no responsibility for installation of incorrectly shipped units.

REPLACEMENT PARTS

ORDERING PARTS

When reporting shortages or damages, or ordering repair parts, give the complete unit model and serial numbers as stamped on the unit's nameplate.

Replacement parts for this appliance are available through your contractor or local distributor. For the location of your nearest distributor, consult the white business pages, the yellow page section of the local telephone book or contact:

HOMEOWNER SUPPORT
DAIKIN COMFORT TECHNOLOGIES
MANUFACTURING, L.P.
19001 KERMIER ROAD
WALLER TEXAS 77484
855-770-5678

SAFETY INSTRUCTIONS

The following symbols and labels are used throughout this manual to indicate immediate or potential safety hazards. It is the owner's and installer's responsibility to read and comply with all safety information and instructions accompanying these symbols. Failure to heed safety information increases the risk of personal injury, property damage, and/or product damage.



WARNING

DO NOT CONNECT TO OR USE ANY DEVICE THAT IS NOT DESIGN CERTIFIED BY THE MANUFACTURER FOR USE WITH THIS UNIT. SERIOUS PROPERTY DAMAGE, PERSONAL INJURY, REDUCED UNIT PERFORMANCE AND/OR HAZARDOUS CONDITIONS MAY RESULT FROM THE USE OF SUCH NON-APPROVED DEVICES.



WARNING

HIGH VOLTAGE
DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



WARNING

CONNECTING UNIT DUCT WORK TO UNAUTHORIZED HEAT PRODUCING DEVICES SUCH AS A FIREPLACE INSERT, STOVE, ETC. MAY RESULT IN PROPERTY DAMAGE, FIRE, CARBON MONOXIDE, EXPLOSION, PERSONAL INJURY OR DEATH.



WARNING

TO AVOID PROPERTY DAMAGE, PERSONAL INJURY OR DEATH, DO NOT USE THIS UNIT IF ANY PART HAS BEEN UNDER WATER. IMMEDIATELY CALL A QUALIFIED SERVICE TECHNICIAN TO INSPECT THE FURNACE AND TO REPLACE ANY PART OF THE CONTROL SYSTEM AND ANY GAS CONTROL HAVING BEEN UNDER WATER.



WARNING

THIS UNIT MUST NOT BE USED AS A "CONSTRUCTION HEATER" DURING THE FINISHING PHASES OF CONSTRUCTION ON A NEW STRUCTURE. THIS TYPE OF USE MAY RESULT IN PREMATURE FAILURE OF THE UNIT DUE TO EXTREMELY LOW RETURN AIR TEMPERATURE AND EXPOSURE TO CORROSIVE OR VERY DIRTY ATMOSPHERES.



WARNING

TO PREVENT THE RISK OF PROPERTY DAMAGE, PERSONAL INJURY, OR DEATH, DO NOT STORE COMBUSTIBLE MATERIALS OR USE GASOLINE OR FLAMMABLE LIQUIDS OR VAPORS IN THE VICINITY OF THIS APPLIANCE.

CODES AND REGULATIONS

The DP14CM/DP14HM M-series air conditioners and heat pumps are designed for OUTDOOR USE ONLY. DP14HM M-Series is available in cooling capacities of 2, 2-1/2, 3, 3-1/2, 4 and 5 nominal tons of cooling. DP14CM M-Series is available in cooling capacities of 2, 2-1/2, 3, 3-1/2, 4 and 5 nominal tons of cooling. Optional field installed heat kits are available in 5, 8, 10, 15 and 20 kW. 3 phase heat kits are available only in 15 and 20 kW. The units can be easily installed in manufactured or modular homes with existing high-static duct work. The units can also be easily converted to accommodate a plenum for normal or low-static applications. The DP14CM/DP14HM M-series are self contained packaged units so the only connections

needed for installation are the supply and return ducts, the line and low voltage wiring and drain connection. Rated performance is achieved after 20 hours of operation. Rated performance is delivered at the specified airflow. See outdoor unit specification sheet for split system models or product specification sheet for packaged and light commercial models. Specification sheets can be found at www.daikincomfort.com for Daikin brand products.

Within the website, please select the residential or commercial products menu and then select the submenu for the type of product to be installed, such as air conditioners or heat pumps, to access a list of product pages that each contain links to that model's specification sheet.

The information on the rating plate is in compliance with the FTC & DOE rating for single phase units. The three phase units in this series are not covered under the DOE certified program. The efficiency ratings of these units are a product of thermal efficiency determined under continuous operating conditions independent of any installed system.

EPA REGULATIONS

IMPORTANT: THE UNITED STATES ENVIRONMENTAL PROTECTION AGENCY (EPA) HAS ISSUED VARIOUS REGULATIONS REGARDING THE INTRODUCTION AND DISPOSAL OF REFRIGERANTS IN THIS UNIT. FAILURE TO FOLLOW THESE REGULATIONS MAY HARM THE ENVIRONMENT AND CAN LEAD TO THE IMPOSITION OF SUBSTANTIAL FINES. BECAUSE REGULATIONS MAY VARY DUE TO PASSAGE OF NEW LAWS, WE SUGGEST A CERTIFIED TECHNICIAN PERFORM ANY WORK DONE ON THIS UNIT. SHOULD YOU HAVE ANY QUESTIONS PLEASE CONTACT THE LOCAL OFFICE OF THE EPA.

NATIONAL CODES

This product is designed and manufactured to permit installation in accordance with National Codes. It is the installer's responsibility to install the product in accordance with National Codes and/or prevailing local codes and regulations.

MAJOR COMPONENTS

The unit includes a hermetically sealed refrigerating system (consisting of a compressor, condenser coil, evaporator coil with flowrator), an indoor blower, a condenser fan and all necessary internal electrical wiring. The heat pump also includes a reversing valve, solenoid, defrost thermostat and control and loss of charge protection. The system is factory-evacuated, charged and performance tested. Refrigerant amount and type are indicated on rating plate.

PRE-INSTALLATION CHECKS

Before attempting any installation, the following points should be considered:

- Structural strength of supporting members
- Clearances and provision for servicing
- Power supply and wiring

- Air duct connections
- Drain facilities and connections
- Location may be on any four sides of a home, manufactured or modular, to minimize noise

CLEARANCES AND ACCESSIBILITY

The unit is designed to be located outside the building with unobstructed condenser air inlet and discharge. Additionally, the unit must be situated to permit access for service and installation. Condenser air enters from three sides. Air discharges upward from the top of the unit. Refrigerant gauge connections are made on the right side of the unit as you face the compressor compartment. Electrical connections can be made either on the right, bottom or duct panel side of the unit. The best and most common application is for the unit to be located 10" from wall (4" minimum) with the connection side facing the wall. This "close to the wall" application minimizes exposed wiring.

Close to the wall application assures free, unobstructed air to the other two sides. In more confined application spaces, such as corners provide a minimum 12" clearance on all air inlet sides. Allow 36" minimum for service access to the compressor compartment and controls. The top of the unit should be completely unobstructed. If units are to be located under an overhang, there should be a minimum of 48" clearance and provisions made to deflect the warm discharge air out from the overhang.

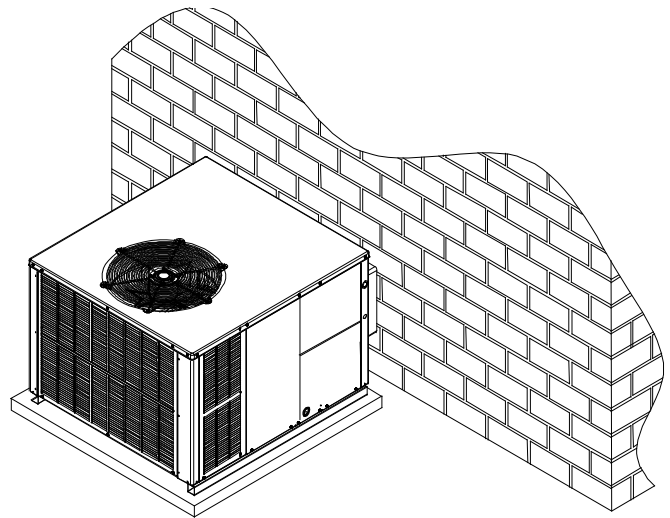
UNIT LOCATION

Consider the affect of outdoor fan noise on conditioned space and any adjacent occupied space. It is recommended that the unit be placed so that condenser air discharge does not blow toward windows less than 25 feet away. Consideration should also be given to shade and unit appearance.

Heat pumps require special location consideration in areas of heavy snow accumulation and/or areas with prolonged continuous subfreezing temperatures. Heat pump unit bases have holes under the outdoor coil to permit drainage of defrost water accumulation. The unit must be situated to permit free unobstructed drainage of the defrost water and ice. A minimum 2" clearance under the outdoor coil is required in the milder climates.

GROUND LEVEL PRE-INSTALLATION DETAILS

The unit should be set on a solid, level foundation - preferably a concrete slab at least 4 inches thick. The slab should be above ground level and surrounded by a graveled area for good drainage. Any slab used as a unit's foundation should not adjoin the building as it is possible that sound and vibration may be transmitted to the structure.



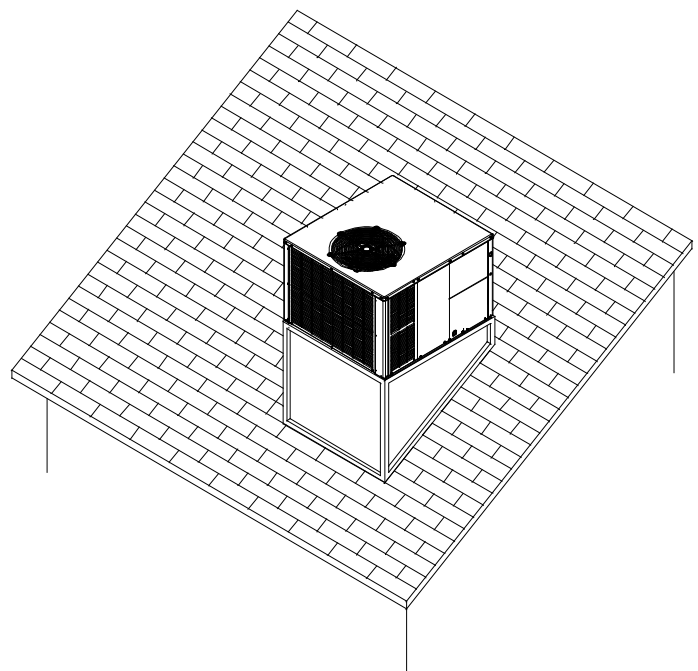
GROUND LEVEL INSTALLATION

ROOF TOP PRE-INSTALLATION DETAILS

Ensure that the roof is weather tight and allows proper drainage of condensation. Use steel or treated wood beams as unit support for load distribution.

NOTE: TO ENSURE PROPER CONDENSATE DRAINAGE, UNIT MUST BE INSTALLED IN A LEVEL POSITION.

- To avoid possible property damage or personal injury, the roof must have sufficient structural strength to carry the weight of the unit(s) and snow or water loads as required by local codes. Consult a structural engineer to determine the weight capabilities of the roof.
- The unit may be installed directly on wood floors or on Class A, Class B, or Class C roof covering material.
- To avoid possible personal injury, a safe, flat surface for service personnel should be provided.



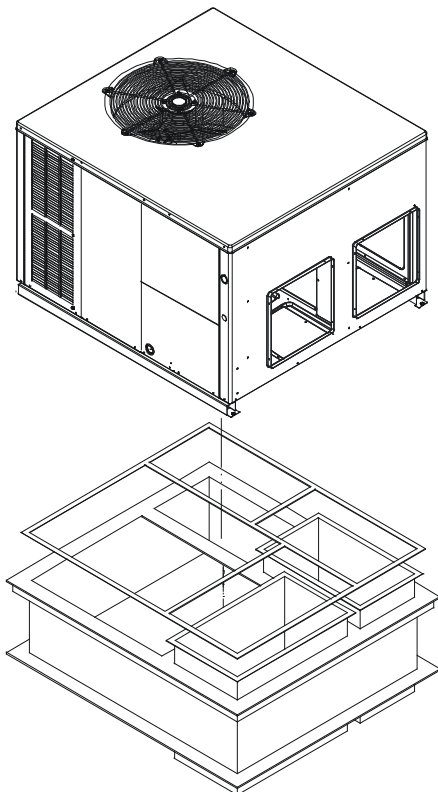
ROOFTOP INSTALLATION

ROOF CURB INSTALLATIONS ONLY

NOTE: SUFFICIENT STRUCTURAL SUPPORT MUST BE DETERMINED PRIOR TO LOCATING AND MOUNTING THE CURB AND PACKAGE UNIT.

Curb insulation, cant strips, flashing and general roofing material are furnished by the contractor.

Curbing must be installed in compliance with the National Roofing Contractors Association Manual. Construct duct work using current industry guidelines. The duct work must be placed into the roof curb before mounting the package unit.



ROOF CURB INSTALLATION

RIGGING DETAILS



WARNING

TO PREVENT PROPERTY DAMAGE, THE UNIT SHOULD REMAIN IN AN UPRIGHT POSITION DURING ALL RIGGING AND MOVING OPERATIONS. TO FACILITATE LIFTING AND MOVING WHEN A CRANE IS USED, PLACE THE UNIT IN AN ADEQUATE CABLE SLING.



WARNING

TO AVOID POSSIBLE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH, ENSURE THE ROOF HAS SUFFICIENT STRUCTURAL STRENGTH TO CARRY THE WEIGHT OF THE UNIT(S) ROOF CURB, SNOW LOADS, AND WATER LOADS AS REQUIRED BY LOCAL CODES. CONSULT A STRUCTURAL ENGINEER TO DETERMINE THE WEIGHT CAPABILITIES OF THE ROOF.

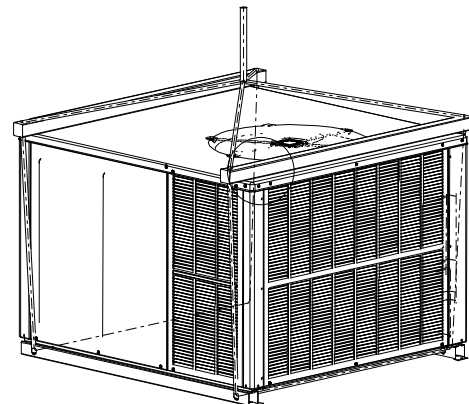


CAUTION

TO AVOID POSSIBLE PERSONAL INJURY, A SAFE FLAT SURFACE FOR SERVICE PERSONNEL SHOULD BE PROVIDED.

IMPORTANT: IF USING BOTTOM DISCHARGE WITH ROOF CURB, DUCT WORK SHOULD BE ATTACHED TO THE CURB PRIOR TO INSTALLING THE UNIT.

Lower unit carefully onto roof mounting curb. While rigging unit, center of gravity will cause condenser end to be lower than supply air end.



RIGGING

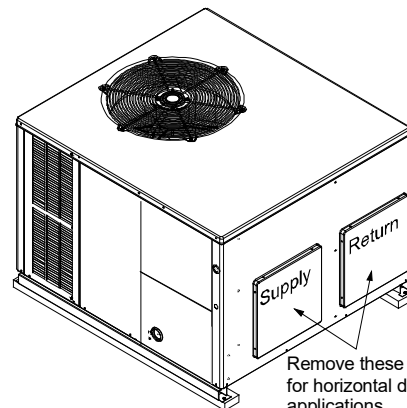
CIRCULATING AIR AND FILTERS

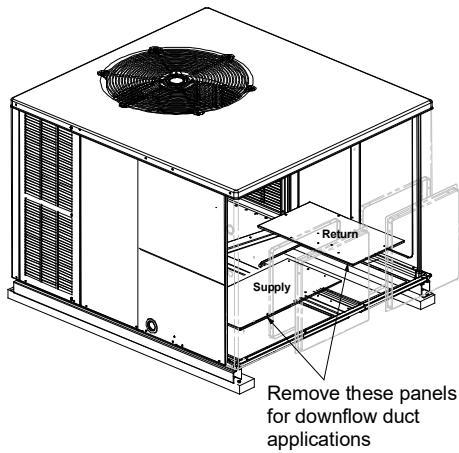
AIRFLOW CONVERSION

Units can easily be converted from horizontal to down-discharge airflow delivery. In down-discharge or high static installations, the installer should measure the total external static and review the blower performance charts before performing the installation. In some installations it will be necessary to change the blower speed to provide proper air flow.

Horizontal Air Flow (Applies to 3 phase models)

Single phase models are shipped without horizontal duct covers. If needed, these kits may be ordered through Daikin's Service Parts department.





DUCT COVER INSTALLATION

DOWN DISCHARGE APPLICATIONS

Cut insulation around bottom openings and remove panels from the bottom of the unit, saving the screws holding the panels in place.

NOTE: SINGLE PHASE MODELS REQUIRE INSTALLATION OF HORIZONTAL DUCT KIT #20464501NGK (MEDIUM CHASSIS) AND #20464502NGK (LARGE CHASSIS).

DUCT WORK

Duct systems and register sizes must be properly designed for the C.F.M. and external static pressure rating of the unit. Duct work should be designed in accordance with the recommended methods of Air Conditioning Contractors of America Manual D (Residential) or Manual Q (Commercial). All ductwork exposed to the outdoors must include a weatherproof barrier and adequate insulation. A duct system should be installed in accordance with Standards of the National Board of Fire Underwriters for the Installation of Air Conditioning, Warm Air Heating and Ventilating Systems. Pamphlets No. 90A and 90B. The supply duct from the unit through a wall may be installed without clearance. However, minimum unit clearances as shown in the appendix must be maintained. The supply duct should be provided with an access panel large enough to inspect the air chamber downstream of the heat exchanger. A cover should be tightly attached to prevent air leaks.

For duct flange dimensions on the unit refer to the Unit Dimension illustration in the appendix.

For down-discharge applications, the ductwork should be attached to the roof curb prior to installing the unit. Duct work dimensions are shown in the roof curb installation manual.

If desired, supply and return duct connections to the unit may be made with flexible connections to reduce possible unit operating sound transmission.

FILTERS



CAUTION

TO PREVENT PROPERTY DAMAGE DUE TO FIRE AND LOSS OF EQUIPMENT EFFICIENCY OR EQUIPMENT DAMAGE DUE TO DUST AND LINT BUILD UP ON INTERNAL PARTS, NEVER OPERATE UNIT WITHOUT AN AIR FILTER INSTALLED IN THE RETURN AIR SYSTEM.

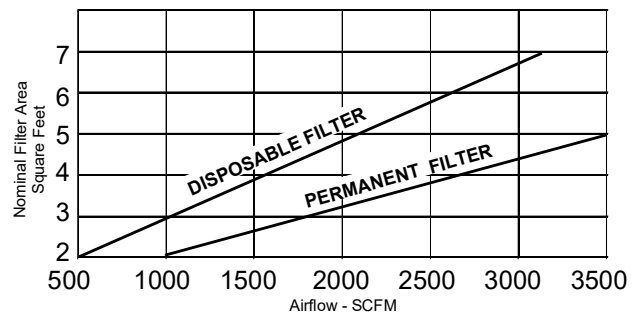
Filters are not provided with unit and must be supplied and externally installed in the return duct system by the installer. An optional factory approved internal filter rack may also be used. A field-installed filter grille is recommended for easy and convenient access to the filters for periodic inspection and cleaning.

When installing filters, ensure the air flow arrows on the filter are pointing toward the circulator blower.

Refer to the unit filter size chart below for filter size information.

MINIMUM FILTER SIZE	
NOMINAL SIZE (INCHES)	NOMINAL AREA (SQ. FT.)
10x20	1.4
14x20	1.9
14x25	2.4
15x20	2.1
16x20	2.2
16x25	2.8
20x20	2.8
20x25	3.5
25x25	4.3

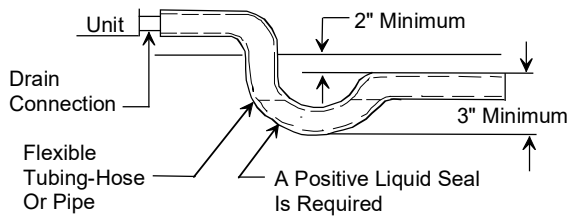
NOTE: FILTERS MUST HAVE ADEQUATE FACE AREA FOR THE RATED QUANTITY OF THE UNIT. SEE THE AIR DELIVERY TABLE BELOW FOR RECOMMENDED FILTER SIZE. SIZE THE FILTERS IN ACCORDANCE WITH THEIR MANUFACTURER RECOMMENDATIONS. THROWAWAY FILTERS MUST BE SIZED FOR A MAXIMUM FACE VELOCITY OF 300 FEET PER MINUTE.



PIPING

CONDENSATE DRAIN

The condensate drain connection of the evaporator is a half coupling of 3/4" N.P.T. A trap must be provided to have Proper condensate drainage.



Install condensate drain trap as shown. Use $\frac{3}{4}$ " drain connection size or larger. Do not operate without trap. Unit must be level or slightly inclined toward drain.

WIRING

NOTE: ALL WIRING SHOULD BE MADE IN ACCORDANCE WITH THE NATIONAL ELECTRICAL CODE.

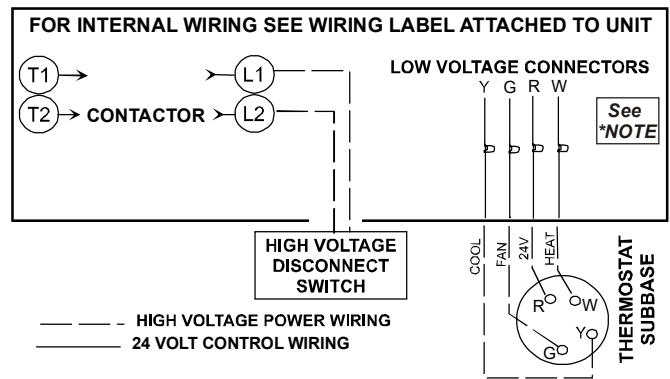
Consult your local Power Company to determine the availability of sufficient power to operate the unit. Check the voltage, frequency, and phase at the power supply to ensure it corresponds to the unit's RATED VOLTAGE REQUIREMENT.

In accordance with the N.E.C. or local codes, install a branch circuit fused disconnect near the unit. Determine wire sizes and overcurrent protection from the unit nameplate ampacity and in accordance with the Branch Circuit Ampacity table on the next page or the N.E.C. The wiring should never be sized smaller than is recommended by either of these two sources.

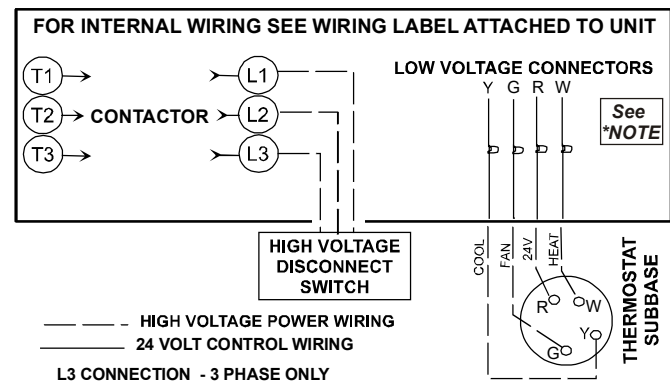
Fuses smaller than that recommended on the rating plate could result in unnecessary fuse failure or service calls. The use of protective devices of larger size than indicated could result in extensive damage to the equipment. The manufacturer bears no responsibility for damage caused to equipment as result of the use of larger than is recommended size protective devices.

All units have undergone a run test prior to packaging for shipment. This equipment has been started at minimum rated voltage and checked for satisfactory operation. Do not attempt to operate this unit if the voltage is not within the minimum and maximum voltages shown on nameplate. All exterior wiring must be within approved weatherproof conduit. The unit must be permanently grounded in accordance with local codes, or in absence of local codes, with N.E.C ANSI/ NFPA NO. 70-1984 or latest edition by using ground lug in the control box.

Fuses or HACR type circuit breakers may be used where codes permit.



***NOTE:** LOW VOLTAGE CONNECTORS do not apply to heat pumps with electric heat. LOW VOLTAGE CONNECTORS apply ONLY to DP14C units with electric heat.



***NOTE:** LOW VOLTAGE CONNECTORS do not apply to heat pumps with electric heat. LOW VOLTAGE CONNECTORS apply ONLY to DP14C units with electric heat.

IMPORTANT NOTE: SOME SINGLE PHASE UNITS ARE EQUIPPED WITH A SINGLE-POLE CONTACTOR. EXERCISE CAUTION WHEN SERVICING AS ONLY ONE LEG OF THE POWER SUPPLY IS BROKEN WITH THE CONTACTOR.

To wire the unit, make the following high and low voltage connections.

	WARNING
HIGH VOLTAGE DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.	
	CAUTION
TO AVOID PROPERTY DAMAGE OR PERSONAL INJURY DUE TO FIRE, USE ONLY COPPER CONDUCTORS.	
	WARNING
TO AVOID THE RISK OF ELECTRICAL SHOCK, WIRING TO THE UNIT MUST BE POLARIZED AND GROUNDED.	

HIGH VOLTAGE WIRING

- **Single Phase** - Two leads should be connected to terminals L1 & L2 in the electrical control section, using wire sizes specified in wiring table.
- **Three Phase** - Three leads should be connected to terminals L1, L2 and L3 in the electrical control section, using wire sizes specified in wiring table.

LOW VOLTAGE WIRING

- **Air Conditioners** - Connect 24V wires from the thermostat to the corresponding wires in the control box using No. 18 AWG as follows:

LEAD	THERMOSTAT
Red	R (24V)
Green	G (Fan)
Yellow	Y (Cool)
White	W1 (Heat)*
Brown	W2 (Heat)*
Blue	C (Common)

- **Heat Pumps** - Connect 24V wires from the thermostat to the corresponding wires in the control box using No. 18 AWG as follows:

TERMINAL	THERMOSTAT
Red	R (24V)
Green	G (Fan)
Orange	O (Rev. Valve)
White	W1 (Heat, 2nd)*
Brown	W2 (Heat, 3rd)*
Yellow	Y (Cool)
Blue	C (Common)

*OPTIONAL FIELD INSTALLED HEAT CONNECTIONS

INTERNAL WIRING

A diagram detailing the internal wiring of this unit is located on the electrical box cover. If any of the original wire supplied with the appliance must be replaced, the wire gauge and insulation must be the same as the original wiring.

Transformer is wired for 230 volts on the 208/230 models. See wiring diagram for 208 volt wiring.

1. For branch circuit wiring (main power supply to unit disconnect), the minimum wire size for the length of run can be determined using the circuit ampacity found on the unit rating plate and the table below. From the unit disconnect to unit, the smallest wire size allowable may be used for the ampacity, as the Disconnect must be in sight of the unit.
2. Wire size based on 60°C rated wire insulation and 30°C Ambient Temperature (86°F).
3. For more than 3 conductors in a raceway or cable, see the N.E.C. for derating the ampacity of each conductor.

STARTUP, ADJUSTMENTS, AND CHECKS



WARNING

HIGH VOLTAGE

DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



START-UP PROCEDURE AND CHECKLIST

With power turned off at all disconnects:

1. Turn thermostat system switch to "COOL" and fan switch to "AUTO". Next, turn the temperature setting as high as it will go.
2. Inspect all registers and set them to the normal open position.
3. Turn on the electrical supply at the disconnect.
4. Turn the fan switch to the "ON" position. The blower should operate after a 7-second delay (10 seconds for models with EEM motors).
5. Turn the fan switch to "AUTO" position. The blower should stop after a 65-second delay (60 seconds for models with EEM motors).
6. Slowly lower the cooling temperature until the unit starts. The compressor, blower and fan should now be operating. Allow the unit to run 10 minutes, make sure cool air is being supplied by the unit.
7. Turn the temperature setting to the highest position, stopping the unit. The indoor blower will continue to run for 65-seconds (60 seconds for models with EEM motors).
8. Turn the thermostat system switch to "OFF" and disconnect all power when servicing the unit.

HEAT PUMP START-UP PROCEDURE

1. Check the cooling mode for the heat pump in the same manner as above. The reversing valve is energized when the thermostat is placed in the cooling position. A clicking sound should be noticeable from the reversing valve. By lowering the temperature setting to call for cooling, the contactor is energized. The compressor, blower and fan should then be running. After the cooling mode is checked out, turn the thermostat system switch to "OFF".
2. Turn the thermostat system switch to "HEAT" and fan switch to "AUTO".
3. Slowly raise the heating temperature setting. When the heating first stage makes contact, stop raising the temperature setting. The compressor, blower and fan should now be running with the reversing valve in the de-energized (heating) position. After giving the unit time to settle out, make sure the unit is supplying heated air.
4. If the outdoor ambient is above 80°F, the unit may trip on its high pressure cut out when in heating. The compressor should stop. The heating cycle must be thoroughly checked, so postpone the test to another

day when conditions are more suitable. DO NOT FAIL TO TEST.

5. If the outdoor ambient is low and the unit operates properly in the heating cycle, you may check the pressure cutout operation by blocking off the indoor return air until the unit trips.
6. If unit operates properly in the heating cycle, raise the temperature setting until the heating second stage makes contact. Supplemental resistance heat, if installed should now come on. Make sure it operates properly.
NOTE: If outdoor thermostats are installed, the outdoor ambient must be below the set point of these thermostats for the heaters to operate. It may be necessary to jumper these thermostats to check heater operation if outdoor ambient is mild.
7. For thermostats with emergency heat switch, return to step 6. The emergency heat switch is located at the bottom of the thermostat. Move the switch to emergency heat. The heat pump will stop, the blower will continue to run, all heaters will come on and the thermostat emergency heat light will come on. 3-phase models are single stage heat only.
8. If checking the unit in the wintertime, when the outdoor coil is cold enough to actuate the defrost control, observe at least one defrost cycle to make sure the unit defrosts completely.

FINAL SYSTEM CHECKS

1. Check to see if all supply and return air grilles are adjusted and the air distribution system is balanced for the best compromise between heating and cooling.
2. Check for air leaks in the ductwork.
3. See Sections on ***Air Flow Measurement and Adjustment and Checking Charge***.
4. Make sure the unit is free of "rattles", and the tubing in the unit is free from excessive vibration. Also make sure tubes or lines are not rubbing against each other or sheet metal surfaces or edges. If so, correct the trouble.
5. Set the thermostat at the appropriate setting for cooling and heating or automatic changeover for normal use.
6. Be sure the Owner is instructed on the unit operation, filter, servicing, correct thermostat operation, etc.

The foregoing "Start-up Procedure and Check List" is recommended to serve as an indication that the unit will operate normally.

COMPONENTS

CRANKCASE HEATER

This item is "ON" whenever power is supplied to the unit and the crankcase heater thermostat is closed. Crankcase heater thermostat closes at 67° and opens at 85°. It warms the compressor crankcase thereby preventing liquid

migration and subsequent compressor damage. The insert type heater is self regulating. It is connected electrically to the contactor L1 and L2 terminals.

CONDENSER MOTOR

This item is activated by the contactor during heating and cooling, except during defrost and emergency heat operation.

COMPRESSOR

This item is activated by the contactor for heating and cooling, except during emergency heat. It is protected by an internal overload.

CONTACTOR RELAY

This control is activated by the thermostat (24V coil) and supplies power to the compressor and condenser fan motor.

DEFROST CONTROL

The Defrost control provides time/temperature initiation and termination of the defrost cycle. When a Defrost cycle is initiated, the defrost control shifts the reversing valve to "COOLING" mode, stops the outdoor fan and brings on supplemental heat. Normally, a Defrost cycle will take only 2-3 minutes unless system is low on charge or outdoor conditions are severe. (windy and cold). The defrost control also provides for a 3 minute off cycle compressor delay.

OUTDOOR THERMOSTAT

These optional controls are used to prevent full electric heater operation at varying outdoor ambient (0°F-to 45°F). They are normally open above their set points and closed below to permit staging of indoor supplement heater operation. If the outdoor ambient temperature is below 0°F (-18°C) with 50% or higher RH, an outdoor thermostat (OT) must be installed and set at (0°) on the dial. Failure to comply with this requirement may result in damage to the product which may not be covered by the manufacturer's warranty.

REVERSING VALVE COIL

This coil is activated by the thermostat, in the cooling mode and during defrost. It positions the reversing valve pilot valve for cooling operation.

INDOOR BLOWER MOTOR

This is activated by the room thermostat by cooling or fan ON position. The motor is energized through the EBTDR for PSC motors and directly by the room thermostat for EEM motors (4 or 5 Ton units). EEM motors are constant torque motors with very low power consumption. This motor is energized by a 24V signal from the thermostat. (See *Air Flow Measurement and Adjustment* for speed adjustment instructions).

BLOWER INTERLOCK RELAY (SINGLE PHASE PSC MODELS ONLY)

This relay is used to energize the blower during the electric heat operation. Some room thermostats do not energize the motor during electric heat. This relay insures blower operation when the room thermostat energizes heat. This relay has a 240 volt coil and an 8 amp contact relay. This relay is energized by the electric heat kit sequencer.

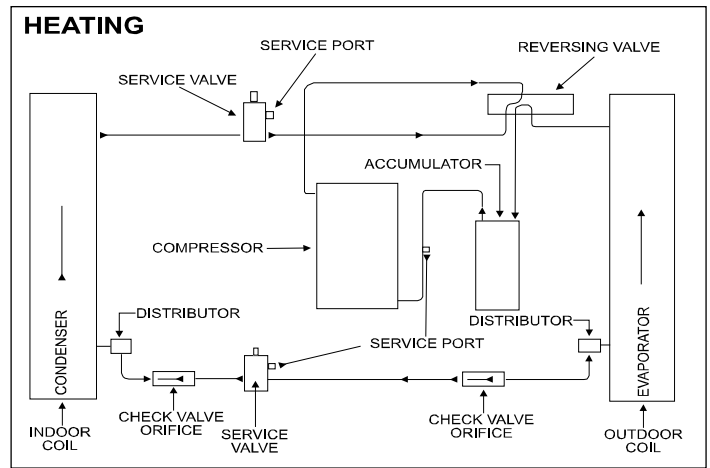
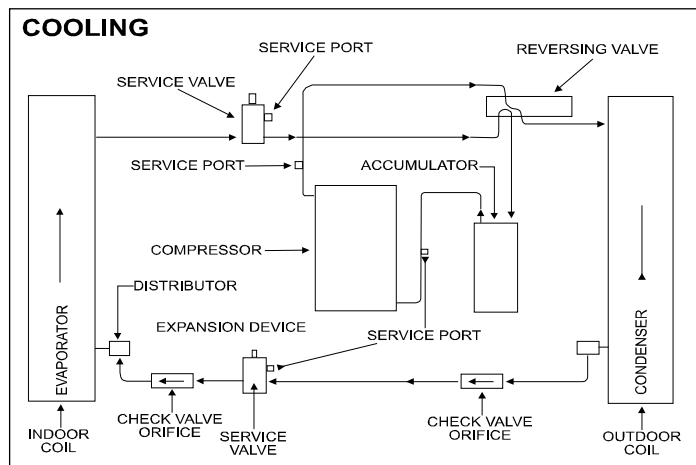
HEAT PUMP OPERATION

COOLING CYCLE

When the heat pump is in the cooling cycle, it operates exactly as a Summer Air Conditioner unit. In this mode, all the charts and data for service that apply to summer air conditioning apply to the heat pump. Most apply on the heating cycle except that “condenser” becomes “evaporator”, “evaporator” becomes “condenser”, “cooling” becomes “heating”.

HEATING CYCLE

The heat pump operates in the heating cycle by redirecting refrigerant flow through the refrigerant circuit external to the compressor. This is accomplished with the reversing valve. Hot discharge vapor from the compressor is directed to the indoor coil (evaporator in the cooling cycle) where the heat is removed, and the vapor condenses to liquid. It then goes through the expansion device to the outdoor coil (condenser in the cooling cycle) where the liquid is evaporated, and the vapor goes to the compressor.



When the solenoid valve coil is operated either from heating to cooling or vice versa, the piston in the reversing valve to the low pressure (high pressure) reverse positions in the reversing valve.

The following figures show a schematic of a heat pump in the cooling cycle and the heating cycle. In addition to a reversing valve, a heat pump is equipped with an expansion device and check valve for the indoor coil, and similar equipment for the outdoor coil. It is also provided with a defrost control system.

The expansion devices are flowrator distributors and perform the same function in the heating cycle as in the cooling cycle. The flowrator distributors also act as check valves to allow for the reverse of refrigerant flow. When the heat pump is in the heating cycle, the outdoor coil is functioning as an evaporator. The temperature of the refrigerant in the outdoor coil must be below the temperature of the outdoor air in order to extract heat from the air. Thus, the greater the difference in the outdoor temperature and the outdoor coil temperature, the greater the heating capacity of the heat pump. This phenomenon is a characteristic of a heat pump. It is a good practice to provide supplementary heat for all heat pump installations in areas where the temperature drops below 45°F. It is also a good practice to provide sufficient supplementary heat to handle the entire heating requirement should there be a component failure of the heat pump, such as a compressor, or refrigerant leak, etc.

Since the temperature of the refrigerant in the outdoor coil on the heating cycle is generally below freezing point, frost forms on the surfaces of the outdoor coil under certain weather conditions of temperature and relative humidity. Therefore, it is necessary to reverse the flow of the refrigerant to provide hot gas in the outdoor coil to melt the frost accumulation. This is accomplished by reversing the heat pump to the cooling cycle. At the same time, the outdoor fan stops to hasten the temperature rise of the outdoor coil and lessen the time required for defrosting. The indoor blower continues to run and the supplementary heaters are energized.

DEFROST CONTROL

During operation the power to the circuit board is controlled by a temperature sensor, which is clamped to a feeder tube entering the outdoor coil. Defrost timing periods of 30, 60 and 90 minutes may be selected by setting the circuit board jumper to 30, 60 and 90 respectively. Accumulation of time for the timing period selected starts when the sensor closes (approximately 31°F), and when the wall thermostat calls for heat. At the end of the timing period, the unit's defrost cycle will be initiated provided the sensor remains closed. When the sensor opens (approximately 75°F), the defrost cycle is terminated and the timing period is reset. If the defrost cycle is not terminated due to the sensor temperature, a twelve minute override interrupts the unit's defrost period.

SUGGESTED FIELD TESTING/ TROUBLE SHOOTING

1. Run unit in the heating mode (room thermostat calling for heat).
2. Check unit for proper charge. NOTE: Bands of frost on the condenser coil indicate low refrigerant charge.
3. Shut off power to unit.
4. Disconnect outdoor fan by removing the outdoor fan motor wire from "DF2" on defrost control.
5. Restart unit and allow frost to accumulate.
6. After a few minutes of operation, the unit's defrost thermostat should close. To verify this, check for 24 volts between "DFT" and "C" on board. If the temperature at the thermostat is less than 28°F and the thermostat is open, replace the unit's defrost thermostat, as it is defective.
7. When the unit's defrost thermostat has closed, short the test pins on the defrost board until the reversing valve shifts, indicating defrost. This should take up to 22 seconds depending on what timing period the control is set on. After defrost initiation, the short must instantly be removed or the unit's defrost period will only last 3 seconds.
8. The control is shipped from the factory with the compressor delay option selected. This will de-energize the compressor contactor for 30 seconds on defrost initiation and defrost termination. If the jumper is set to Normal, the compressor will continue to run during defrost initiation and defrost termination. The control will also ignore the low pressure switch connected to R-PS1 and PS2 for 5 minutes upon defrost initiation and 5 minutes after defrost termination.

9. After the unit's defrost thermostat has terminated, check the defrost thermostat for 24 volts between "DFT" and "C". The reading should indicate 0 volts (open sensor).
10. Shut off power to unit.
11. Replace outdoor fan motor lead to terminal "DF2" on defrost board and turn on power.

AIRFLOW MEASUREMENT AND ADJUSTMENT

After reviewing *Duct Work* section, proceed with airflow measurements and adjustments. The unit blower curves (see Specification Sheets) are based on external static pressure (ESP per in/wc). The duct openings on the unit are considered internal static pressure. As long as ESP is maintained, the unit will deliver the proper air up to the maximum static pressure listed for the CFM required by the application (i.e. home, building, etc.)

Generally, 400 CFM per ton of cooling capacity is a rule of thumb. Some applications depending on the sensible and latent capacity requirements may need only 350 CFM or up to 425 CFM per ton. Check condition space load requirements (from load calculations) and equipment expanded ratings data to match CFM and capacity.

After unit is set and duct work completed, verify the ESP with a 1-inch inclined manometer with pitot tubes or a Magnahelic gauge and confirm CFM to blower curves in the Specification Sheets. All units have three-speed blower motors. If low speed is not utilized, the speed tap can be changed to medium or high speed.

NOTE: NEVER RUN CFM BELOW 350 CFM PER TON, EVAPORATOR FREEZING OR POOR UNIT PERFORMANCE IS POSSIBLE.

EEM Motor

Adjust the CFM by changing the 24V low voltage lead at the speed terminal block on the motor. (T1-Low Speed, T2 and T3-Medium Speed, T4 and T5-High Speed).

Model	Speed	Volts		E.S.P (In. of H ₂ O)								
				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14CM2441*	T1	230	CFM	580	505	445	390	320				
			WATTS	36	46	54	60	65				
	T2/T3	230	CFM	900	850	800	740	655	605	555	490	420
			WATTS	92	101	110	119	126	135	140	145	153
	T4/T5	230	CFM	1230	1190	1140	1095	1040	990	920	850	785
			WATTS	202	212	220	233	235	243	249	262	265
DP14CM3041*	T1	230	CFM	-	550	475	415	340	270	-	-	-
			WATTS	-	50	59	66	74	77	-	-	-
	T2/T3	230	CFM	1070	1030	985	935	875	770	705	660	-
			WATTS	144	153	160	169	178	184	188	200	-
	T4/T5	230	CFM	1345	1305	1260	1220	1180	1125	1080	975	900
			WATTS	258	273	272	283	292	298	306	310	320
DP14CM3641/43*	T1	230	CFM	1070	1030	980	935	870	775	720	665	-
			WATTS	145	161	165	173	181	190	198	202	-
	T2/T3	230	CFM	1285	1245	1205	1165	1110	1060	1005	910	860
			WATTS	238	246	258	264	263	282	288	296	296
	T4/T5	230	CFM	1505	1465	1420	1385	1335	1300	1250	1205	1150
			WATTS	359	371	384	383	393	398	406	416	422
DP14CM4241*	T1	230	CFM	1035	995	945	895	845	790	695	630	580
			WATTS	132	144	152	157	168	176	183	189	196
	T2/T3	230	CFM	1410	1365	1330	1290	1250	1205	1155	1110	1065
			WATTS	301	312	316	322	331	339	347	356	365
	T4/T5	230	CFM	1545	1500	1465	1425	1385	1345	1310	1270	1225
			WATTS	390	396	413	417	421	431	435	443	453
DP14CM4841/43*	T1	230	CFM	1355	1300	1250	1210	1155	1110	1045	965	905
			WATTS	212	228	230	246	248	261	273	282	289
	T2/T3	230	CFM	1655	1610	1575	1530	1485	1440	1395	1340	1285
			WATTS	365	370	383	396	410	417	416	423	434
	T4/T5	230	CFM	1895	1855	1805	1770	1730	1685	1640	1600	1565
			WATTS	558	558	578	584	590	594	602	612	615
DP14CM6041/43*	T1	230	CFM	1360	1300	1260	1215	1175	1125	1085	1030	960
			WATTS	213	221	233	244	255	264	273	293	304
	T2/T3	230	CFM	1665	1630	1595	1555	1505	1475	1425	1380	1360
			WATTS	385	405	410	409	429	441	448	454	471
	T4/T5	230	CFM	2000	1960	1925	1875	1835	1800	1760	1725	1680
			WATTS	642	651	660	651	672	683	691	699	695

NOTES:

- Data shown is dry coil. Wet coil pressure drop is approximately: 0.1" H₂O, for two-row indoor coil; 0.2" H₂O, for three-row indoor coil; and 0.3" H₂O, for four-row indoor coil.
- Data shown does not include filter pressure drop, approx. 0.08" H₂O.
- Reduce airflow by 2% for 208-volt operation.

Horizontal	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM2441*	T1	230	CFM	782	709	652	561					
			Watts	71	78	86	100					
	T2/T3	230	CFM	941	872	777	746	614				
			Watts	105	112	113	128	138				
	T4/T5	230	CFM	1347	1315	1256	1194	1152	1096	1051	972	891
			Watts	239	256	265	271	282	286	293	297	305

Downshot	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM2441*	T1	230	CFM	790	710	634	566	506				
			Watts	82	86	96	103	108				
	T2/T3	230	CFM	919	855	782	695	631	578	523		
			Watts	108	117	121	132	143	144	149		
	T4/T5	230	CFM	1312	1275	1216	1153	1096	1028	943	869	816
			Watts	260	269	274	285	295	300	304	310	316

Horizontal	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM3041*	T1	230	CFM	851	803	712	635	575	506	460		
			Watts	79	88	91	100	114	116	120		
	T2/T3	230	CFM	1146	1098	1044	991	934	817	764	698	653
			Watts	157	170	176	186	194	201	210	215	215
	T4/T5	230	CFM	1440	1418	1364	1307	1265	1219	1168	1094	1049
			Watts	290	306	312	321	326	332	348	353	360

Downshot	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM3041*	T1	230	CFM	848	761	646	578	511				
			Watts	84	94	98	111	113				
	T2/T3	230	CFM	1103	1038	978	922	806	731	676	622	564
			Watts	162	168	179	188	199	205	208	214	219
	T4/T5	230	CFM	1401	1357	1305	1244	1179	1118	1046	934	884
			Watts	311	326	318	334	341	349	353	352	357

Horizontal	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM3641/43*	T1	230	CFM	846	762	716	585	519				
			Watts	74	83	94	98	108				
	T2/T3	230	CFM	1278	1214	1182	1129	1072	1013	950	853	788
			Watts	221	218	232	245	253	264	265	275	272
	T4/T5	230	CFM	1604	1560	1507	1468	1415	1364	1321	1276	1218
			Watts	396	402	408	424	426	423	444	454	454

Downshot	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM3641/43*	T1	230	CFM	809	730	623	542	485	441			
			Watts	73	85	92	98	107	112			
	T2/T3	230	CFM	1284	1223	1175	1097	1031	974	871	804	761
			Watts	220	227	241	247	255	262	272	277	285
	T4/T5	230	CFM	1578	1539	1498	1452	1396	1332	1279	1224	1161
			Watts	401	409	421	425	438	439	452	453	455

Horizontal	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM4241*	T1	230	CFM	1030	955	908	826	761	678	633	563	504
			Watts	130	126	139	143	154	168	171	181	185
	T2/T3	230	CFM	1419	1387	1327	1274	1219	1171	1111	1041	986
			Watts	273	281	287	298	309	315	318	326	336
	T4/T5	230	CFM	1750	1710	1673	1611	1556	1499	1443	1399	1353
			Watts	470	475	488	493	502	502	501	514	520

Downshot	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM4241*	T1	230	CFM	1001	936	852	810	700	643	579	526	491
			Watts	125	133	136	154	160	166	172	177	185
	T2/T3	230	CFM	1411	1361	1299	1240	1173	1112	1048	955	887
			Watts	281	294	301	309	312	320	327	335	339
	T4/T5	230	CFM	1734	1678	1613	1558	1509	1449	1383	1341	1279
			Watts	475	485	496	504	509	505	519	514	520

Horizontal	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM4841/43*	T1	230	CFM	1167	1101	1045	992	939	870	802	732	681
			Watts	139	144	156	165	177	193	203	217	223
	T2/T3	230	CFM	1723	1637	1598	1554	1509	1467	1420	1361	1295
			Watts	372	370	381	390	404	411	420	427	441
	T4/T5	230	CFM	2012	1965	1912	1871	1809	1770	1741	1691	1635
			Watts	578	593	599	606	610	627	626	634	638

Downshot	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM4841/43*	T1	230	CFM	1155	1074	1023	969	896	805	755	667	626
			Watts	153	156	169	180	195	205	216	226	230
	T2/T3	230	CFM	1670	1596	1558	1484	1467	1383	1339	1259	1168
			Watts	383	392	399	408	419	434	436	447	449
	T4/T5	230	CFM	1949	1881	1853	1792	1753	1699	1621	1561	1522
			Watts	603	607	608	616	622	626	648	650	645

Horizontal	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM6041/43*	T1	230	CFM	1427	1370	1317	1273	1204	1165	1111	1058	1003
			Watts	222	229	237	256	256	276	291	299	320
	T2/T3	230	CFM	1935	1885	1848	1809	1755	1705	1659	1616	1567
			Watts	498	512	515	520	541	549	559	567	569
	T4/T5	230	CFM	2232	2188	2144	2087	2035	2017	1963	1926	1869
			Watts	805	795	790	827	830	842	864	864	848

Downshot	Speed	Volts	E.S.P. (In. of H ₂ O)									
Model				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DP14HM6041/43*	T1	230	CFM	1347	1293	1236	1184	1117	1054	996	934	871
			Watts	242	251	268	276	290	305	321	330	348
	T2/T3	230	CFM	1827	1780	1739	1683	1633	1588	1518	1462	1404
			Watts	529	538	548	557	557	576	578	604	601
	T4/T5	230	CFM	2111	2057	2030	1979	1947	1957	1922	1868	1818
			Watts	835	843	846	852	870	959	956	960	966

NOTES:

- Data shown is dry coil. Wet coil pressure drop is approximately: 0.1" H₂O, for two-row indoor coil; 0.2" H₂O, for three-row indoor coil; and 0.3" H₂O, for four-row indoor coil.
- Data shown does not include filter pressure drop, approx. 0.08" H₂O.
- Reduce airflow by 2% for 208-volt operation.

REFRIGERANT CHARGE CHECKS

After completing airflow measurements and adjustments, the unit's refrigerant charge must be checked. All package units are charged to the superheat method at the compressor suction line (for fixed orifice devices). After superheat is adjusted it is recommended to check unit sub-cooling at the condenser coil liquid line out. For charge adjustments, see superheat and subcooling charts shown for each model.

SUPERHEAT CAN BE DETERMINED AS FOLLOWS:

1. Read suction pressure. Determine Saturated Suction Temperature from tables or pressure gauge saturated temperature scale (R-410A).
2. Read suction line temperature.
3. Use the following formula:

$$\text{SUPERHEAT} = \text{SUCTION LINE TEMP} - \text{SAT. SUCTION TEMP}$$

SATURATED SUCTION PRESSURE TEMPERATURE CHART			
SUCTION PRESSURE	SATURATED SUCTION TEMPERATURE °F	SUCTION PRESSURE	SATURATED SUCTION TEMPERATURE °F
PSIG	R-410A	PSIG	R-410A
50	1	78	20
52	3	80	21
54	4	85	24
56	6	90	26
58	7	95	29
60	8	100	31
62	10	110	36
64	11	120	41
66	13	130	45
68	14	140	49
70	15	150	53
72	16	160	56
74	17	170	60
76	19		

SUCTION PRESSURE TEMPERATURE (R-410A)

SATURATED LIQUID PRESSURE TEMPERATURE CHART			
LIQUID PRESSURE	SATURATED LIQUID TEMPERATURE °F	LIQUID PRESSURE	SATURATED LIQUID TEMPERATURE °F
PSIG	R-410A	PSIG	R-410A
200	70	375	112
210	73	405	118
220	76	415	119
225	78	425	121
235	80	435	123
245	83	445	125
255	85	475	130
265	88	500	134
275	90	525	138
285	92	550	142
295	95	575	145
305	97	600	149
325	101	625	152
355	108		

LIQUID PRESSURE TEMPERATURE (R-410A)

DESIGN SUPERHEAT / SUBCOOLING @ 95°F OUTDOOR AMBIENT TEMPERATURE		
Model #	SUPERHEAT ± 2°F	SUBCOOLING ± 2°F
DP14CM2441	10	---
DP14CM3041	10	---
DP14CM3641/43	3	---
DP14CM4241	6	---
DP14CM4841/43	2	---
DP14CM6041/43	12	14
DP14HM2441	7	10
DP14HM3041	7	11
DP14HM3641/43	10	9
DP14HM4241	10	12
DP14HM4841/43	7	11
DP14HM6041/43	12	11

$$\text{SUBCOOLING} = \text{SAT. LIQUID TEMP.} - \text{LIQUID LINE TEMP.}$$

MAINTENANCE



WARNING

HIGH VOLTAGE

DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



The Self Contained Package Air Conditioner and Heat Pump should operate for many years without excessive service calls if the unit is installed properly. However it is recommended that the homeowner inspect the unit before a seasonal start up. The coils should be free of debris so adequate airflow is achieved. The return and supply registers should be free of any obstructions. The filters should be cleaned or replaced. These few steps will help to keep the product up time to a maximum. The Troubleshooting Chart (on page 14) should help in identifying problems if the unit does not operate properly.

SERVICE

THE FOLLOWING INFORMATION IS FOR USE BY QUALIFIED SERVICE AGENCY ONLY: OTHERS SHOULD NOT ATTEMPT TO SERVICE THIS EQUIPMENT.

Common Causes of Unsatisfactory Operation of Heat Pump on the Heating Cycle.

INADEQUATE AIR VOLUME THROUGH INDOOR COIL

When a heat pump is in the heating cycle, the indoor coil is functioning as a condenser. The return air filter must always be clean, and sufficient air volume must pass through the indoor coil to prevent excessive discharge pressure, and high pressure cut out.

OUTSIDE AIR INTO RETURN DUCT

Do not introduce cold outside air into the return duct of a heat pump installation. Do not allow air entering the indoor coil to drop below 65°F. Air below this temperature will cause low discharge pressure, thus low suction pressure, and excessive defrost cycling resulting in low heating output. It may also cause false defrosting.

UNDERCHARGE

An undercharged heat pump on the heating cycle will cause low discharge pressure resulting in low suction pressure and frost accumulation on the outdoor coil.

POOR "TERMINATING" SENSOR CONTACT

The unit's defrost terminating sensor must make good thermal contact with the outdoor coil tubing. Poor contact may not terminate the unit's defrost cycle quickly enough to prevent the unit from cutting out on high discharge pressure.

MALFUNCTIONING REVERSING VALVE - THIS MAY BE DUE TO:

1. **Solenoid not energized** - In order to determine if the solenoid is energized, touch the nut that holds the solenoid cover in place with a screwdriver. If the nut magnetically holds the screwdriver, the solenoid is energized and the unit is in the cooling cycle.
2. **No voltage at unit's solenoid** - Check unit voltage. If no voltage, check wiring circuit.
3. **Valve will not shift:**
 - a. **Undercharged** - check for leaks;
 - b. **Valve Body Damaged** - Replace valve;
 - c. **Unit Properly Charged** - If it is in the heating cycle, raise the discharge pressure by restricting airflow through the indoor coil. If the valve does not shift, tap it lightly on both ends with a screwdriver handle. **DO NOT TAP THE VALVE BODY.** If the unit is in the cooling cycle, raise the discharge pressure by restricting airflow through the outdoor coil. If the valve does not shift after the above attempts, cut the unit off and wait until the discharge and suction pressure equalize, and repeat above steps. If the valve does not shift, replace it.

TROUBLESHOOTING CHART



WARNING

HIGH VOLTAGE!

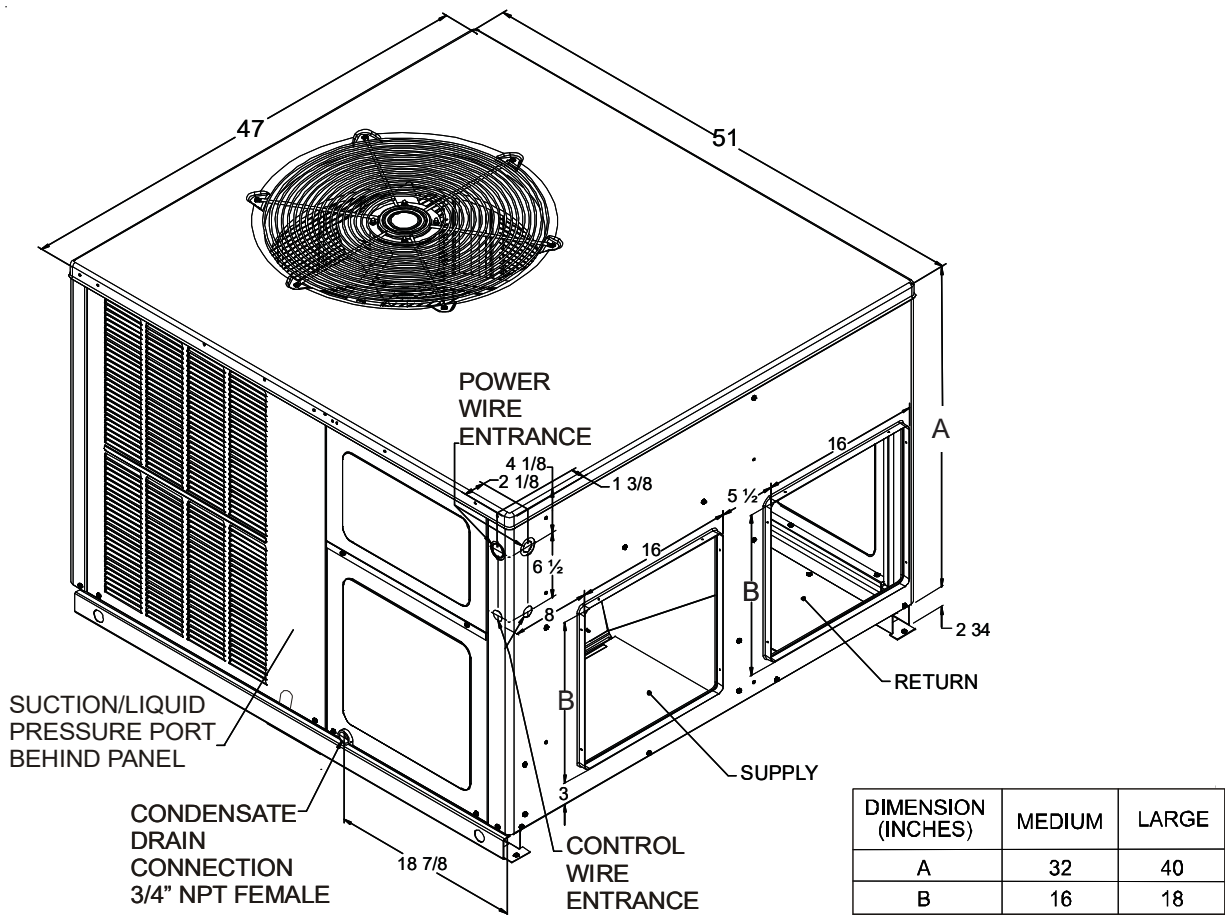
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SYMPTOM	POSSIBLE CAUSE	REMEDY
High head - low suction	a. Restriction in liquid line or flowrator	a. Remove or replace with proper size flowrator.
High head - high or normal suction	a. Dirty condenser coil b. Overcharged c. Condenser fan not running	a. Clean coil. b. Correct System charge. c. Repair or Replace.
Low head - high suction	a. Incorrect flowrator b. Defective compressor valves c. Flowrator not seating properly d. Defective reversing valve	a. Replace with correct flowrator. b. Replace compressor. c. Check for debris under flowrator or deformed flowrator. Remove debris or replace flowrator. d. Replace reversing valve.
Unit will not run	a. Power off or loose electrical connection b. Thermostat out of calibration set too high c. Defective contactor d. Blown fuses or tripped breaker e. Transformer defective f. High or low pressure control open (Optional) g. Compressor overload contacts open	a. Check for unit voltage at contactor in unit. b. Reset. c. Check for 24 volts at contactor coil replace if contacts are open. d. Replace fuse or reset breaker. e. Check wiring - replace transformer. f. Reset high pressure control or check unit charge. High pressure control opens at 610 psig. Low pressure control opens at 22 psig. g. Replace compressor. NOTE: Wait at least 2 hours for overload to reset.
Condenser fan runs, compressor doesn't	a. Loose connection b. Compressor stuck, grounded or open winding open internal overload c. Low voltage connection d. Capacitor weak, open, or shorted	a. Check for unit voltage at compressor check & tighten all connections. b. Wait at least 2 hours for overload to reset If still open, replace the compressor. c. At compressor terminals, voltage must be within 10 % of nameplate volts when unit is operating. d. Check capacitor. If defective, replace.
Low suction - cool compressor Iced evaporator coil	a. Low indoor airflow	a. Increase speed of blower or reduce restriction - replace air filters.
Compressor short cycles	a. Defective overload protector b. Unit cycling on low pressure control	a. Replace - check for correct voltage. b. Check refrigerant charge and / or airflow.
Registers sweat	a. Low airflow	a. Increase speed of blower or reduce restriction replace air filters.
High suction pressure	a. Excessive load b. Defective compressor c. Reversing valve not seating properly.	a. Recheck load calculation. b. Replace. c. Replace.
Insufficient cooling	a. Improperly sized unit b. Improper airflow c. Incorrect refrigerant charge. d. Incorrect voltage	a. Recalculate load. b. Check - should be approximately 400 CFM per ton. c. Charge per procedure attached to unit service panel. d. At compressor terminals, voltage must be within 10% of nameplate volts when unit is operating.

APPENDIX

UNIT DIMENSIONS

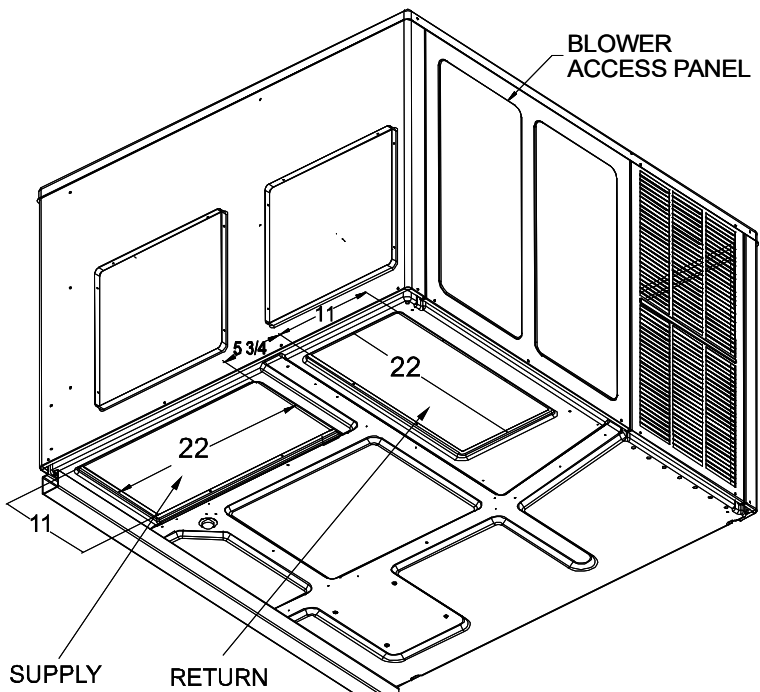


MEDIUM CHASSIS

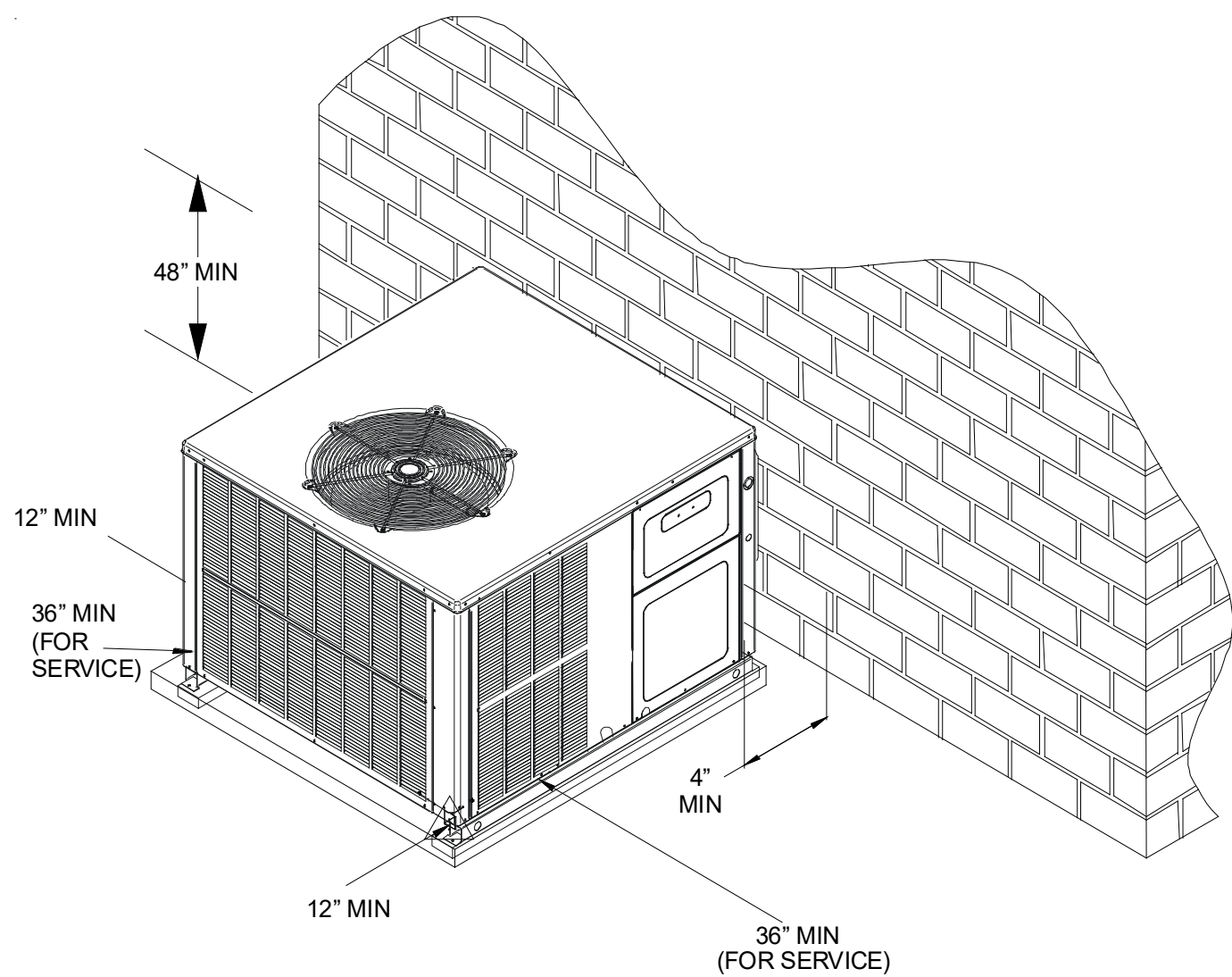
- DP14*M244**
- DP14*M304**
- DP14*M364**
- DP14*M424**

LARGE CHASSIS

- DP14*M484**
- DP14*M604**



MINIMUM CLEARANCES



NOTE: Roof overhang should be no more than 36"

RECOMMENDED FILTER SIZES

UNIT	2 ton	2-1/2 ton	3 ton	3-1/2 ton	4 ton	5 ton
Min. Filter Size	(1) 25x25x1	(1) 25x25x1	(1) 25x25x1	(1) 25x25x1	(2) 20x20x1	(2) 20x20x1

PACKAGE UNITS - DUAL FUEL & GAS

HOMEOWNER'S ROUTINE MAINTENANCE RECOMMENDATIONS

*We strongly recommend a bi-annual maintenance checkup be performed by a **qualified service agency** before the heating and cooling seasons begin.*



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REPLACE OR CLEAN FILTER

IMPORTANT NOTE: NEVER OPERATE UNIT WITHOUT A FILTER INSTALLED AS DUST AND LINT WILL BUILD UP ON INTERNAL PARTS RESULTING IN LOSS OF EFFICIENCY, EQUIPMENT DAMAGE AND POSSIBLE FIRE.

A return air filter is not supplied with this unit; however, there must be a means of filtering the return air. An indoor air filter must be used with your comfort system. A properly maintained filter will keep the indoor coil of your comfort system clean. A dirty coil could cause poor operation and/or severe equipment damage.

The installer of your unit can tell you where your filter(s) are and how to clean or replace them.

Check your return filter(s) at least once every two months. When they are dirty, replace or clean as required.

Disposable type filters should be replaced. Reusable type filters may be cleaned.

NOTE: REUSABLE TYPE FILTERS SHOULD BE WASHED WITH WARM WATER, DRIED COMPLETELY AND SPRAYED WITH AN ADHESIVE ACCORDING TO THE MANUFACTURERS RECOMMENDATIONS.

You may want to ask your dealer about high efficiency filters. High efficiency filters are available in both electronic and non-electronic types. These filters can do a better job of catching small airborne particles.

Improper filter maintenance is the most common cause of inadequate heating or cooling performance. Filters should be cleaned (permanent) or replaced (disposable) every two months or as required. When replacing a filter, it must be replaced with a filter of the same type and size and always make certain the air flow arrows on the filter point in the proper direction.

CONDENSER, EVAPORATOR AND INDUCED DRAFT MOTORS

The bearings on the air circulating blower motor, condenser motor and the combustion fan motor are permanently lubricated and require no further lubrication.

COMPRESSOR

The compressor motor is hermetically sealed and does not require additional oiling.

ANNUAL INSPECTION (QUALIFIED SERVICER ONLY)

Your package unit should be inspected by a qualified installer, or service agency at least twice every year. This check should be performed before the heating and cooling seasons begin. This will ensure that adequate combustion air is being drawn and the vent system is working properly. Particular attention should be paid to the following items. Repair as necessary.

- Check physical support of the unit. Ensure it is sound without any sagging, cracks, or gaps, around the base.
- Check for obvious signs of deterioration of the unit.
- Flue Hood and Combustion Air Inlet. Check for blockage (wasp nest, etc.) and corrosion.

FLUE HOOD (QUALIFIED SERVICER ONLY)

- Return Air Connection. Check for physical soundness and ensure that the connection is firmly sealed to the package unit casing.
- Heat exchanger. Check for corrosion and/or obstructions within the heat exchanger passageways.
- Burners. Check for proper ignition, burner flame, and flame sense.
- Wiring. Check wires for damage. Check electrical connections for tightness and/or corrosion.
- Filters. Check that filters are clean and in the proper placement in the unit or duct system.
- Louvers. Inspect air inlet louvers inside the heat exchanger compartments. Ensure the area is clean and free of dirt and debris.

CLEAN OUTSIDE COIL (QUALIFIED SERVICER ONLY)

The outdoor coil should be inspected annually. It is important to keep the outdoor coil clean. Dirt, leaves, or debris could restrict the airflow. If cleaning of the outdoor coil becomes necessary, hire a qualified servicer. Inexperienced people could easily puncture the tubing in the coil.

BEFORE CALLING YOUR SERVICER

- Check the thermostat to confirm that it is properly set.
- Check the disconnect switch near the unit to confirm that it is closed.
- Check the electrical panel for tripped circuit breakers or failed fuses. Reset the circuit breakers or replace fuses as necessary.
- Check for blockage of the indoor air inlets and outlets. Confirm that they are open and have not been blocked by objects (rugs, curtains or furniture).
- Check for obstructions on the unit. Confirm that it has not been covered on the sides or the top. Remove any obstruction that can be safely removed. If the unit is covered with dirt or debris, call a qualified servicer to clean it.
- Check the filter. If it is dirty, clean or replace it.

START-UP CHECKLIST

Residential Package - (Indoor Section)					
				Model Number	_____
				Serial Number	_____
ELECTRICAL					
Line Voltage (Measure L1 and L2 Voltage)		L1 - L2	_____		
Secondary Voltage (Measure Transformer Output Voltage)		R - C	_____		
Blower Amps			_____		
Heat Strip 1 - Amps			_____		
Heat Strip 2 - Amps			_____		
BLOWER EXTERNAL STATIC PRESSURE					
Return Air Static Pressure			_____	IN. W.C.	
Supply Air Static Pressure			_____	IN. W.C.	
Total External Static Pressure (Ignoring +/- from the reading above, add total here)			_____	IN. W.C.	
TEMPERATURES					
Return Air Temperature (Dry bulb / Wet bulb)			_____	DB °F	_____ WB °F
Cooling Supply Air Temperature (Dry bulb / Wet bulb)			_____	DB °F	_____ WB °F
Heating Supply Air Temperature			_____	DB °F	
Temperature Rise			_____	DB °F	
Delta T (Difference between Supply and Return Temperatures)			_____	DB °F	
GAS PRESSURES					
Gas Inlet Pressure			_____	IN. W.C.	
Gas Manifold Pressure (Low Fire)			_____	IN. W.C.	
Gas Manifold Pressure (High Fire)			_____	IN. W.C.	
Gas Type (NG) = Natural Gas / (LP) = Liquid Propane			_____		
Residential Package - (Outdoor Section)					
ELECTRICAL					
Supply Voltage (Measure L1 and L2 Voltage)		L1 - L2	_____		
Compressor Amps			_____		
Condenser Fan Amps			_____		
PRESSURES / TEMPERATURES					
Suction Circuit (Pressure / Suction Line Temperature)		PSIG	_____	TEMP	_____ °F
Liquid Circuit (Pressure / Liquid Temperature)		PSIG	_____	TEMP	_____ °F
Outdoor Air Temperature (Dry bulb / Wet bulb)			_____	DB °F	_____ WB °F
SUPERHEAT / SUBCOOLING					
		SH	_____	SC	_____
Additional Checks					
Check wire routings for any rubbing			_____		
Check product for proper draining			_____		
Check for kinked pressure switch tubing.			_____		
Check flue elbow for alignment and clamp tightness.			_____		
Check screw tightness on blower wheel.			_____		
Check factory wiring and wire connections.			_____		
Check screw tightness on Outdoor Motor and Blade			_____		
Check product for proper clearances as noted by installation instructions			_____		
°F to °C formula: (°F - 32) divided by 1.8 = °C °C to °F formula: (°C multiplied by 1.8) + 32 = °F					

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CUSTOMER FEEDBACK

Daikin is very interested in all product comments.

Please fill out the feedback form on the following link:

<https://daikincomfort.com/contact-us>

You can also scan the QR code on the right to be directed to the feedback page.



PRODUCT REGISTRATION

Thank you for your recent purchase. Though not required to get the protection of the standard warranty, registering your product is a relatively short process, and entitles you to additional warranty protection, except that failure by California and Quebec residents to register their product does not diminish their warranty rights. The duration of warranty coverages in Texas and Florida differs in some cases.

For Product Registration, please register by following this link:

<https://daikincomfort.com/owner-support/product-registration>

You can also scan the QR code on the right to be directed to the Product Registration page.



Our continuing commitment to quality products may mean a change in specifications without notice.

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