

CONDENSING UNIT AIR CONDITIONING INSTALLATION & SERVICE REFERENCE

IMPORTANT SAFETY INSTRUCTIONS

The following symbols and labels are used throughout this manual to indicate immediate or potential safety hazards. It is the owner's and installer's responsibility to read and comply with all safety information and instructions accompanying these symbols. Failure to heed safety information increases the risk of personal injury, property damage, and/or product damage.



HIGH VOLTAGE!

DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.





ONLY PERSONNEL THAT HAVE BEEN TRAINED TO INSTALL, ADJUST, SERVICE, MAINTENANCE OR REPAIR (HEREINAFTER, "SERVICE") THE EQUIPMENT SPECIFIED THIS MANUAL SHOULD SERVICE THE EQUIPMENT.

THIS EQUIPMENT IS NOT INTENDED FOR USE BY PERSONS (INCLUDING CHILDREN) WITH REDUCED PHYSICAL, SENSORY OR MENTAL CAPACITIES, OR LACK OF EXPERIENCE AND KNOWLEDGE, UNLESS THEY HAVE BEEN GIVEN SUPERVISION OR INSTRUCTION CONCERNING USE OF THE APPLIANCE BY A PERSON RESPONSIBLE FOR THEIR SAFETY.

CHILDREN SHOULD BE SUPERVISED TO ENSURE THAT THEY DO NOT PLAY WITH THE EQUIPMENT

THE MANUFACTURER WILL NOT BE RESPONSIBLE FOR ANY INJURY OR PROPERTY DAMAGE ARISING FROM IMPROPER SUPERVISION, SERVICE OR SERVICE PROCEDURES. IF YOU SERVICE THIS UNIT, YOU ASSUME RESPONSIBILITY FOR ANY INJURY OR PROPERTY DAMAGE WHICH MAY RESULT. IN ADDITION, IN JURISDICTIONS THAT REQUIRE ONE OR MORE LICENSES TO SERVICE THE EQUIPMENT SPECIFIED IN THIS MANUAL. ONLY LICENSED PERSONNEL SHOULD SERVICE THE EQUIPMENT. IMPROPER SUPERVISION, INSTALLATION, ADJUSTMENT, SERVICING, MAINTENANCE OR REPAIR OF THE EQUIPMENT SPECIFIED IN THIS MANUAL, OR ATTEMPTING TO INSTALL, ADJUST, SERVICE OR REPAIR THE EQUIPMENT SPECIFIED IN THIS MANUAL WITHOUT PROPER SUPERVISION OR TRAINING MAY RESULT IN PRODUCT DAMAGE, PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

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SCROLL EQUIPPED UNITS SHOULD NEVER BE USED TO EVACUATE THE AIR CONDITIONING SYSTEM. VACUUMS THIS LOW CAN CAUSE INTERNAL ELECTRICAL ARCING RESULTING IN A DAMAGED OR FAILED COMPRESSOR.



DO NOT BYPASS SAFETY DEVICES.

Our continuing commitment to quality products may mean a change in specifications without notice.



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SHIPPING INSPECTION

Always keep the unit upright; laying the unit on its side or top may cause equipment damage. Shipping damage, and subsequent investigation is the responsibility of the carrier. Verify the model number, specifications, electrical characteristics, and accessories are correct prior to installation. The distributor or manufacturer will not accept claims from dealers for transportation damage or installation of incorrectly shipped units.

CODES & REGULATIONS

This product is designed and manufactured to comply with national codes. Installation in accordance with such codes and/or prevailing local codes/regulations is the responsibility of the installer. The manufacturer assumes no responsibility for equipment installed in violation of any codes or regulations. Rated performance is achieved after 20 hours of operation. Rated performance is delivered at the specified airflow. See outdoor unit specification sheet for split system models or product specification sheet for packaged and light commercial models. Specification sheets can be found at www.daikincomfort.com for Daikin brand products. Within the website, please select the residential or commercial products menu and then select the submenu for the type of product to be installed, such as air conditioners or heat pumps, to access a list of product pages that each contain links to that model's specification sheet.

The United States Environmental Protection Agency (EPA) has issued various regulations regarding the introduction and disposal of refrigerants. Failure to follow these regulations may harm the environment and can lead to the imposition of substantial fines. Should you have any questions please contact the local office of the EPA.

If replacing a condensing unit or air handler, the system must be manufacturer approved and Air Conditioning, Heating and Refrigeration Institute (AHRI) matched.

NOTE: INSTALLATION OF UNMATCHED SYSTEMS IS STRONGLY DISCOURAGED.

Outdoor units are approved for operation above 55°F in cooling mode. Operation below 55°F requires the use of an approved low ambient kit.

Damage to the unit caused by operating the unit in a structure that is not complete (either as part of new construction or renovation) is not covered under the warranty.

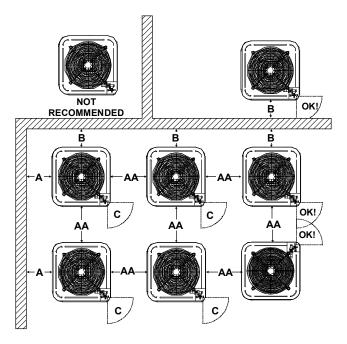
FEATURES

This air conditioner is a part of the Daikin Communicating family of products. It may be installed as part of a "legacy" system using a standard 24 VAC thermostat. However, with the Daikin Communicating thermostat kit, this air conditioner may be installed as part of a digitally communicating system. The Daikin Communicating system provides enhanced setup features, and enhanced diagnostics. It also reduces the number of thermostat wires to a maximum of four and a minimum of two.

INSTALLATION CLEARANCES

Special consideration must be given to location of the condensing unit(s) in regard to structures, obstructions, other units, and any/all other factors that may interfere with air circulation. Where possible, the top of the unit should be completely unobstructed; however, if vertical conditions require placement beneath an obstruction **there should be a minimum of 60 inches between the top of the unit and the obstruction(s).** The specified dimensions meet requirements for air circulation only. Consult all appropriate regulatory codes prior to determining final clearances.

Another important consideration in selecting a location for the unit(s) is the angle to obstructions. Either side adjacent the valves can be placed toward the structure provided the side away from the structure maintains minimum service clearance. Corner installations are strongly discouraged.



Minimum Airflow Clearance								
Model Type	Α	В	С	AA				
Residential 10" 10" 18" 20"								
Light Commercial 12" 12" 18" 24"								

TABLE 1

This unit can be located at ground floor level or on flat roofs. At ground floor level, the unit must be on a solid, level foundation that will not shift or settle. To reduce the possibility of sound transmission, the foundation slab should not be in contact with or be an integral part of the building foundation. The dimensions of the space necessary for correct installation of the appliance, including the minimum permissible distance to adjacent structures, have been covered in this section (per UL 60335-2-40). Ensure the foundation is sufficient to support the unit. A concrete slab raised above ground level provides a suitable base.

ROOFTOP INSTALLATIONS

If it is necessary to install this unit on a roof structure, ensure the roof structure can support the weight and that proper consideration is given to the weather-tight integrity of the roof. Since the unit can vibrate during operation, sound vibration transmission should be considered when installing the unit. Vibration absorbing pads or springs can be installed between the condensing unit legs or frame and the roof mounting assembly to reduce noise vibration.

SAFE REFRIGERANT HANDLING

While these items will not cover every conceivable situation, they should serve as a useful guide.







REFRIGERANTS ARE HEAVIER THAN AIR. THEY CAN "PUSH OUT" THE OXYGEN IN YOUR LUNGS OR IN ANY ENCLOSED SPACE. TO AVOID POSSIBLE DIFFICULTY IN BREATHING OR DEATH:

- Never purge refrigerant into an enclosed room or space. By law, all refrigerants must be reclaimed.
- IF AN INDOOR LEAK IS SUSPECTED, THOROUGHLY VENTILATE THE AREA BEFORE BEGINNING WORK.
- LIQUID REFRIGERANT CAN BE VERY COLD. TO AVOID POSSIBLE FROSTBITE OR BLINDNESS, AVOID CONTACT AND WEAR GLOVES AND GOGGLES. IF LIQUID REFRIGERANT DOES CONTACT YOUR SKIN OR EYES, SEEK MEDICAL HELP IMMEDIATELY.
- Always follow EPA regulations. Never burn refrigerant, as poisonous gas will be produced.



TO AVOID POSSIBLE EXPLOSION, USE ONLY RETURNABLE (NOT DISPOSABLE) SERVICE CYLINDERS WHEN REMOVING REFRIGERANT FROM A SYSTEM.

- ENSURE THE CYLINDER IS FREE OF DAMAGE WHICH COULD LEAD TO A LEAK OR EXPLOSION.
- ENSURE THE HYDROSTATIC TEST DATE DOES NOT EXCEED 5 YEARS.
- Ensure the pressure rating meets or exceeds 400 psig. When in doubt, do not use cylinder.

WARNING

TO AVOID POSSIBLE EXPLOSION:

- NEVER APPLY FLAME OR STEAM TO A REFRIGERANT CYLINDER. IF YOU MUST HEAT A CYLINDER FOR FASTER CHARGING, PARTIALLY IMMERSE IT IN WARM WATER.
- NEVER FILL A CYLINDER MORE THAN 80% FULL OF LIQUID REFRIGERANT.
- NEVER ADD ANYTHING OTHER THAN R-22 TO AN R-22 CYLINDER OR R-410A TO AN R-410A CYLINDER. THE SERVICE EQUIPMENT USED MUST BE LISTED OR CERTIFIED FOR THE TYPE OF REFRIGERANT USED.
- STORE CYLINDERS IN A COOL, DRY PLACE. NEVER USE A CYLINDER AS A PLATFORM OR A ROLLER.

REFRIGERANT LINES



THE COMPRESSOR POE OIL FOR R-410A UNITS IS EXTREMELY SUSCEPTIBLE TO MOISTURE ABSORPTION AND COULD CAUSE COMPRESSOR FAILURE. DO NOT LEAVE SYSTEM OPEN TO ATMOSPHERE ANY LONGER THAN NECESSARY FOR INSTALLATION.

NOTE: For evaporating and condensing units, any instructions or markings MUST include wording to ensure that the maximum operating pressure is considered before connecting to any condenser or evaporator unit (per UL 60335-2-40).

Use only refrigerant grade (dehydrated and sealed) copper tubing to connect the condensing unit with the indoor evaporator. After cutting the tubing, install plugs to keep refrigerant tubing clean and dry prior to and during installation. Tubing should always be cut square keeping ends round and free from burrs. Clean the tubing to prevent contamination.

Do NOT let refrigerant lines come in direct contact with plumbing, ductwork, floor joists, wall studs, floors, and walls. When running refrigerant lines through a foundation or wall, openings should allow for sound and vibration absorbing material to be placed or installed between tubing and foundation. Any gap between foundation or wall and refrigerant lines should be filled with a pliable siliconbased caulk, RTV or a vibration damping material. Avoid suspending refrigerant tubing from joists and studs with rigid wire or straps that would come in contact with the tubing. Use an insulated or suspension type hanger. Keep both lines separate and always insulate the suction line. These sizes are suitable for line lengths of 79 feet or less. If a run is more than 79 feet, refer to TP-107 Long Line Set Application Guideline or contact your distributor for assistance.

This unit is a partial unit air conditioner, complying with partial unit requirements of this international standard, and must be only connected to other units that have been confirmed as complying to corresponding partial unit requirements of this international standard (UL 60335-2-40).

Insulation is necessary to prevent condensation from forming and dropping from the suction line. Armflex (or satisfactory equivalent) with 3/6" min. wall thickness is recommended. In severe conditions (hot, high humidity areas) 1/2" insulation may be required. Insulation must be installed in a manner which protects tubing from damage and contamination.

Where possible, drain as much residual compressor oil from existing systems, lines, and traps; pay close attention to low areas where oil may collect.

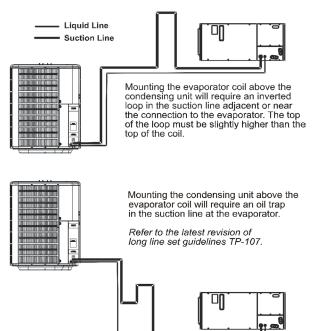
NOTE: IF CHANGING REFRIGERANT TYPES, ENSURE THE INDOOR COIL AND METERING DEVICE IS COMPATIBLE WITH THE TYPE OF REFRIGERANT BEING USED; OTHERWISE, THE INDOOR COIL MUST BE REPLACED.

RECOMMENDED INTERCONNECTING TUBING (Ft)											
Cond	0-	24	25	-49	5	50-79*					
Unit		Line Diameter (In. OD)									
Tons	Suct	Liq	Suct	Liq	Suct	Liq					
1 1/2	5/8	1/4	3/4	3/8	3/4	3/8					
2	5/8	1/4	3/4	3/8	3/4	3/8					
2 1/2	5/8	1/4	3/4	3/8	7/8	3/8					
3	3/4	3/8	7/8	3/8	1 1/8	3/8					
3 1/2	7/8	3/8	1 1/8	3/8	1 1/8	3/8					
4	7/8	3/8	1 1/8	3/8	1 1/8	3/8					
5	7/8	3/8	1 1/8	3/8	1 1/8	3/8					

* Lines greater than 79 feet in length refer to TP-107 Long Line Set Application Guideline or contact your distributor for assistance.

NOTE: The maximum vertical difference beween the outdoor unit and

TABLE 2



BURYING REFRIGERANT LINES

If burying refrigerant lines can not be avoided, use the following checklist.

- 1. Insulate liquid and suction lines separately.
- 2. Enclose all underground portions of the refrigerant lines in waterproof material (conduit or pipe) sealing the ends where tubing enters/exits the enclosure.
- If the lines must pass under or through a concrete slab, ensure lines are adequately protected and sealed.

REFRIGERANT LINE CONNECTIONS

IMPORTANT

To avoid overheating the service valve, TXV valve, or filter drier while brazing, wrap the component with a wet rag, or use a thermal heat trap compound. Be sure to follow the manufacturer's instruction when using the heat trap compound. Note: Remove Schrader valves from service valves before brazing tubes to the valves. Use a brazing alloy of 2% minimum silver content. Do not use flux.

Torch heat required to braze tubes of various sizes is proportional to the size of the tube. Tubes of smaller size require less heat to bring the tube to brazing temperature before adding brazing alloy. Applying too much heat to any tube can melt the tube. Service personnel must use the appropriate heat level for the size of the tube being brazed. NOTE: The use of a heat shield when brazing is recommended to avoid burning the serial plate or the finish on the unit.

1. The ends of the refrigerant lines must be cut square, deburred, cleaned, and be round and free from nicks or dents. Any other condition increases the chance of a refrigerant leak.

- 2. "Sweep" the refrigerant line with nitrogen or inert gas during brazing to prevent the formation of copperoxide inside the refrigerant lines. The POE oils used in R-410A applications will clean any copper-oxide present from the inside of the refrigerant lines and spread it throughout the system. This may cause a blockage or failure of the metering device.
- 3. After brazing, quench the joints with water or a wet cloth to prevent overheating of the service valve.
- 4. Ensure the filter drier paint finish is intact after brazing. If the paint of the steel filter drier has been burned or chipped, repaint or treat with a rust preventative. This is especially important on suction line filter driers which are continually wet when the unit is operating.

NOTE: BE CAREFUL NOT TO KINK OR DENT REFRIGERANT LINES. KINKED OR DENTED LINES WILL CAUSE POOR PERFORMANCE OR COMPRESSOR DAMAGE.

Do NOT make final refrigerant line connection until plugs are removed from refrigerant tubing.

NOTE: BEFORE BRAZING, VERIFY INDOOR PISTON SIZE BY CHECKING THE PISTON KIT CHART PACKAGED WITH INDOOR UNIT.

LEAK TESTING (NITROGEN OR NITROGEN-TRACED)



TO AVOID THE RISK OF FIRE OR EXPLOSION, NEVER USE OXYGEN, HIGH PRESSURE AIR OR FLAMMABLE GASES FOR LEAK TESTING OF A REFRIGERATION SYSTEM.



To avoid possible explosion, the line from the nitrogen cylinder must include a pressure regulator and a pressure relief valve. The pressure relief valve must be set to open at no more than 150 psig.

Pressure test the system using dry nitrogen and soapy water to locate leaks. If you wish to use a leak detector, charge the system to 10 psi using the appropriate refrigerant then use nitrogen to finish charging the system to working pressure then apply the detector to suspect areas. If leaks are found, repair them. After repair, repeat the pressure test. If no leaks exist, proceed to system evacuation.

SYSTEM EVACUATION

Condensing unit liquid and suction valves are closed to contain the charge within the unit. The unit is shipped with the valve stems closed and caps installed. **Do not open** valves until the system is evacuated.



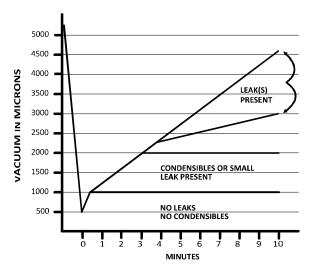
REFRIGERANT UNDER PRESSURE! FAILURE TO FOLLOW PROPER PROCEDURES MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.

NOTE: SCROLL COMPRESSORS SHOULD NEVER BE USED TO EVACUATE OR PUMP DOWN A HEAT PUMP OR AIR CONDITIONING SYSTEM.



PROLONGED OPERATION AT SUCTION PRESSURES LESS THAN 20 PSIG FOR MORE THAN 5 SECONDS WILL RESULT IN OVERHEATING OF THE SCROLLS AND PERMANENT DAMAGE TO THE SCROLL TIPS, DRIVE BEARINGS AND INTERNAL SEAL.

- 1. Connect the vacuum pump with 250 micron capability to the service valves.
- Evacuate the system to 250 microns or less using suction and liquid service valves. Using both valves is necessary as some compressors create a mechanical seal separating the sides of the system.
- 3. Close pump valve and hold vacuum for 10 minutes. Typically pressure will rise during this period.
 - If the pressure rises to 1000 microns or less and remains steady the system is considered leak-free; proceed to startup.
 - If pressure rises above 1000 microns but holds steady below 2000 microns, moisture and/or noncondensibles may be present or the system may have a small leak. Return to step 2: If the same result is encountered check for leaks as previously indicated and repair as necessary then repeat evacuation.
 - If pressure rises above 2000 microns, a leak is present. Check for leaks as previously indicated and repair as necessary then repeat evacuation.



ELECTRICAL CONNECTIONS

HIGH VOLTAGE! DISCONNECT ALL POWER BEFORE SERVICING. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH DUE TO ELECTRICAL SHOCK. WIRING MUST CONFORM WITH NEC OR CEC AND ALL LOCAL CODES. UNDERSIZED WIRES COULD CAUSE POOR EQUIPMENT PERFORMANCE, EQUIPMENT DAMAGE OR FIRE.



TO AVOID THE RISK OF FIRE OR EQUIPMENT DAMAGE, USE COPPER CONDUCTORS.

NOTICE

UNITS WITH RECIPROCATING COMPRESSORS AND NON-BLEED TXV'S REQUIRE A HARD START KIT.

The condensing unit rating plate lists pertinent electrical data necessary for proper electrical service and overcurrent protection. Wires should be sized to limit voltage drop to 2% (max.) from the main breaker or fuse panel to the condensing unit. Consult the NEC, CEC, and all local codes to determine the correct wire gauge and length.

That the appliance shall be installed in accordance with national wiring regulations (UL 60335-2-40).

Local codes often require a disconnect switch located near the unit; do not install the switch on the unit. Refer to the installation instructions supplied with the indoor furnace/ air handler for specific wiring connections and indoor unit configuration. Likewise, consult the instructions packaged with the thermostat for mounting and location information.

OVERCURRENT PROTECTION

The following overcurrent protection devices are approved for use.

- · Time delay fuses
- · HACR type circuit breakers

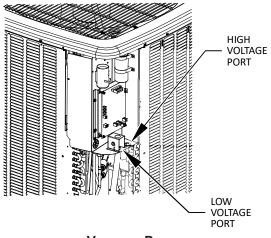
These devices have sufficient time delay to permit the motor-compressor to start and accelerate its load.

HIGH VOLTAGE CONNECTIONS

Route power supply and ground wires through the high voltage port and terminate in accordance with the wiring diagram provided inside the control panel cover.

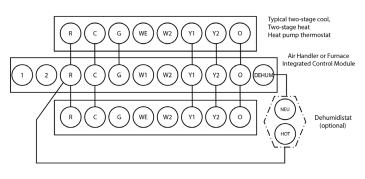
LOW VOLTAGE CONNECTIONS

Condensing unit control wiring requires a nominal 24 VAC (+/- 6 VAC), 60 Hz, minimum 25 VA service from either the indoor or optional outdoor transformer. Low voltage wiring for the condensing units depends on the thermostat used. The unit is designed to work as part of a fully communicating HVAC system utilizing a Daikin Communicating system, Daikin communicating thermostat, Daikin Communicating compatible indoor unit, and up to four wires. The unit also has legacy 24 VAC inputs to support non-communicating systems. Route control wires through the low voltage port and terminate in accordance with the wiring diagram provided inside the control panel cover.



VOLTAGE PORTS

NOTE: IF THE CONDENSING UNIT IS WIRED IN THE COMMUNICATING MODE TOGETHER WITH THE COMPATIBLE COMMUNICATING INDOOR UNIT AND THERMOSTAT, THEN THE COMMUNICATING THERMOSTAT IS ABLE TO SEARCH AND IDENTIFY THE CONDENSING UNIT WHEN POWER IS APPLIED TO THE SYSTEM. REFER TO THE INSTALLATION MANUAL OF THE COMMUNICATING THERMOSTAT FOR MORE INFORMATION.



Two-Stage Non-Communicating Thermostat Low Voltage Wire Connection (Legacy Mode)

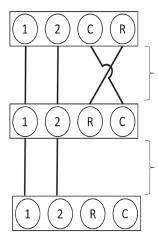
CONTROL WIRING

NOTE: REFER TO *Electrical Connections - High Voltage Connections* for 208/230 volt line connections to the air conditioner.

NOTE: A REMOVABLE PLUG CONNECTOR IS PROVIDED WITH THE CONTROL TO MAKE THERMOSTAT WIRE CONNECTIONS. THIS PLUG MAY BE REMOVED, WIRE CONNECTIONS MADE TO THE PLUG, AND REPLACED. IT IS <u>STRONGLY</u> RECOMMENDED THAT YOU DO NOT CONNECT MORE THAN TWO WIRES INTO A SINGLE TERMINAL IN THE FIELD BECAUSE THERE IS A RISK OF THE WIRES BECOMING LOOSE. FAILURE TO DO SO MAY RESULT IN INTERMITTENT OPERATION.

To wire the system components, it is strongly recommended to use the same type and the same gauge for the wires prepared in the field (for best results use 18 AWG).

NOTE: WHEN INSTALLED AS A COMMUNICATING SYSTEM, ONLY DATA LINES 1 AND 2 ARE REQUIRED BETWEEN THE INDOOR AND OUTDOOR UNITS.



Communicating Thermostat (In case of Daikin *One*+ Smart Thermostat)

125 ft. (*)

Air Handler Blower Gas Furnace or Module Blower Integrated Control Module

250 ft. (*)

Outdoor Unit Integrated Control Module

(*) Allowable Maximum Length

SYSTEM WIRING

SYSTEM START UP



HIGH VOLTAGE!

DISCONNECT ALL POWER BEFORE SERVICING OR INSTALLING THIS UNIT. MULTIPLE POWER SOURCES MAY BE PRESENT. FAILURE TO DO SO MAY CAUSE PROPERTY DAMAGE, PERSONAL INJURY OR DEATH.



For a detailed procedure, please visit the Daikin One+ Smart Thermostat website at http://www.daikinone.com

If installing with a CTK04 thermostat, please see the addendum for further instructions.



POSSIBLE REFRIGERANT LEAK! To avoid a possible refrigerant leak, open the service valves until the top of the stem is 1/8" from the retainer.

NOTE: POWER MUST BE SUPPLIED TO THE 18 SEER & 17.2 SEER2 OUTDOOR UNITS CONTAINING ECM MOTORS BEFORE THE POWER IS APPLIED TO THE INDOOR UNIT. SENDING A LOW VOLTAGE SIGNAL WITHOUT HIGH VOLTAGE POWER PRESENT AT THE OUTDOOR UNIT CAN CAUSE MALFUNCTION OF THE CONTROL MODULE ON THE ECM MOTOR.

Adequate refrigerant charge for the matching HSVTC evaporator coil and 15 feet of lineset is supplied with the condensing unit. If using evaporator coils other than HSVTC coil it maybe necessary to add or remove refrigerant to attain proper charge. If line set exceeds 15 feet in length, refrigerant should be added at .6 ounces per foot of liquid line.

NOTE: CHARGE SHOULD ALWAYS BE CHECKED USING SUPERHEAT WHEN USING A PISTON AND SUBCOOLING WHEN USING TXV EQUIPPED INDOOR COIL TO VERIFY PROPER CHARGE.

Open the suction service valve first! If the liquid service valve is opened first, oil from the compressor may be drawn into the indoor coil TXV, restricting refrigerant flow and affecting operation of the system.

When opening valves with retainers, open each valve only until the top of the stem is ¹/₈" from the retainer. To avoid loss of refrigerant, DO NOT apply pressure to the retainer. When opening valves without a retainer remove service valve cap and insert a hex wrench into the valve stem and back out the stem by turning the hex wrench counterclockwise. Open the valve until it contacts the rolled lip of the valve body.

NOTE: These are not back-seating values. It is not necessary to force the stem tightly against the rolled lip.

After the refrigerant charge has bled into the system, open the liquid service valve. The service valve cap is the secondary seal for the valves and must be properly tightened to prevent leaks. Make sure cap is clean and apply refrigerant oil to threads and sealing surface on inside of cap. Tighten cap finger-tight and then tighten additional $\frac{1}{6}$ of a turn (1 wrench flat) to properly seat the sealing surfaces.

Do not introduce liquid refrigerant from the cylinder into the crankcase of the compressor as this may damage the compressor.

- 1. Break vacuum by fully opening liquid and suction base valves.
- 2. Set thermostat to call for cooling. Check indoor and outdoor fan operation and allow system to stabilize for 10 minutes for fixed orifices and 20 minutes for expansion valves.

CHARGE VERIFICATION

WARNING

REFRIGERANT UNDER PRESSURE!

• Do not overcharge system with refrigerant.

• DO NOT OPERATE UNIT IN A VACUUM OR AT NEGATIVE PRESSURE. FAILURE TO FOLLOW PROPER PROCEDURES MAY CAUSE PROPERTY

DAMAGE, PERSONAL INJURY OR DEATH.



USE REFRIGERANT CERTIFIED TO AHRI STANDARDS. USED REFRIGERANT MAY CAUSE COMPRESSOR DAMAGE, AND IS NOT COVERED UNDER THE WARRANTY. MOST PORTABLE MACHINES CANNOT CLEAN USED REFRIGERANT TO MEET AHRI STANDARDS.

NOTICE

VIOLATION OF EPA REGULATIONS MAY RESULT IN FINES OR OTHER PENALTIES.

DAMAGE TO THE UNIT CAUSED BY OPERATING THE COMPRESSOR WITH THE SUCTION VALVE CLOSED IS NOT COVERED UNDER THE WARRANTY AND MAY CAUSE SERIOUS COMPRESSOR DAMAGE.

FINAL CHARGE ADJUSTMENT

The outdoor temperature must be 60°F or higher. Set the room thermostat to COOL, fan switch to AUTO, and set the temperature control well below room temperature.

After system has stabilized per startup instructions, check subcooling and superheat as detailed in the following section.

Instructions on charging of refrigerants when addition of charge is required by the manufacturer for completing the refrigerant system.



DISCONNECT MANIFOLD GAUGE HOSES. ESCAPING LIQUID REFRIGERANT CAN CAUSE BURNS. DO NOT VENT REFRIGERANT INTO THE ATMOSPHERE. RECOVER ALL REFRIGERANT DURING SYSTEM REPAIR AND BEFORE FINAL UNIT DISPOSAL.

EXPANSION VALVE SYSTEM

NOTE: Units matched with indoor coils equipped with non-adjustable TXV should be charged by subcooling only.

Run the remote on low stage cooling for 10 minutes until refrigerant pressures stabilize. Use the following guidelines and methods to check unit operation and ensure that the refrigerant charge is within limits. Charge the unit on low stage.

- 1. Purge gauge lines. Connect service gauge manifold to base-valve service ports.
- Temporarily install a thermometer on the liquid line at the liquid line service valve and 4-6" from the compressor on the suction line. Ensure the thermometer makes adequate contact and is insulated for best possible readings. Use liquid line temperature to determine sub-cooling and vapor temperature to determine superheat.
- Check subcooling and superheat. Systems with TXV application should have a subcooling of 6°F +/- 1°F and superheat of 8°F +/- 1°F. For DX7TCA6010, systems should have a subcooling value of 8°F +/- 1°F and a superheat of 7°F +/- 1°F.
 - a. If subcooling and superheat are low, adjust TXV to 8°F +/- 1°F superheat, then check subcooling.

NOTE: TO ADJUST SUPERHEAT, TURN THE VALVE STEM CLOCKWISE TO INCREASE AND COUNTER CLOCKWISE TO DECREASE.

- b. If subcooling is low and superheat is high, add charge to raise subcooling to 6°F +/- 1°F then check superheat. For DX7TCA6010, systems should have a subcooling value of 7°F +/- 1°F.
- c. If subcooling and superheat are high, adjust TXV valve to 8°F +/- 1°F superheat, then check subcooling.
- d. If subcooling is high and superheat is low, adjust TXV valve to 8°F +/- 1°F superheat and remove charge to lower the subcooling to 6°F +/- 1°F. For DX7TCA6010, systems should have a subcooling value of 7°F +/- 1°F.

NOTE: Do NOT adjust the charge based on suction pressure unless there is a gross undercharge.

4. Disconnect manifold set, installation is complete.

NOTE: CHECK THE SCHRADER PORTS FOR LEAKS AND TIGHTEN VALVE CORES IF NECESSARY. INSTALL CAPS FINGER-TIGHT.

> SUPERHEAT FORMULA = SUCT. LINE TEMP. - SAT. SUCT. TEMP.

SATURATED SUCTION PRESSURE TEMPERATURE CHART						
SUCTION PRESSURE	SATURATE	D SUCTION ATURE °F				
PSIG	R-22	R-410A				
50	26	1				
52	28	3				
54	29	4				
56	31	6				
58	32	7				
60	34	8				
62	35	10				
64	37	11				
66	38	13				
68	40	14				
70	41	15				
72	42	16				
74	44	17				
76	45	19				
78	46	20				
80	48	21				
85	50	24				
90	53	26				
95	56	29				
100	59	31				
110	64	36				
120	69	41				
130	73	45				
140	78	49				
150	83	53				
160	86	56				
170	90	60				

SATURATED LIQUID PRESSURE TEMPERATURE CHART							
LIQUID PRESSURE	SATURATED LIQUIE TEMPERATURE °F						
PSIG	R-22	R-410A					
200	101	70					
210	105	73					
220	108	76					
225	110	78					
235	113	80					
245	116	83					
255	119	85					
265	121	88					
275	124	90					
285	127	92					
295	130	95					
305	133	97					
325	137	101					
355	144	108					
375	148	112					
405	155	118					
415	157	119					
425	n/a	121					
435	n/a	123					
445	n/a	125					
475	n/a	130					
500	n/a	134					
525	n/a	138					
550	n/a	142					
575	n/a	145					
600	n/a	149					
625	n/a	152					

AIRFLOW CONSIDERATIONS

Airflow demands are managed differently in a fully communicating system than they are in a legacy wired system. The system operating mode (as determined by the thermostat) determines which unit calculates the system airflow demand. If the indoor unit is responsible for determining the airflow demand, it calculates the demand and sends it to the ECM motor. If the outdoor unit or thermostat is responsible for determining the demand, it calculates the demand and transmits the demand along with a fan request to the indoor unit. The indoor unit then sends the demand to the ECM motor. The following table lists the various Daikin Communicating systems, the operating mode, and airflow demand source.

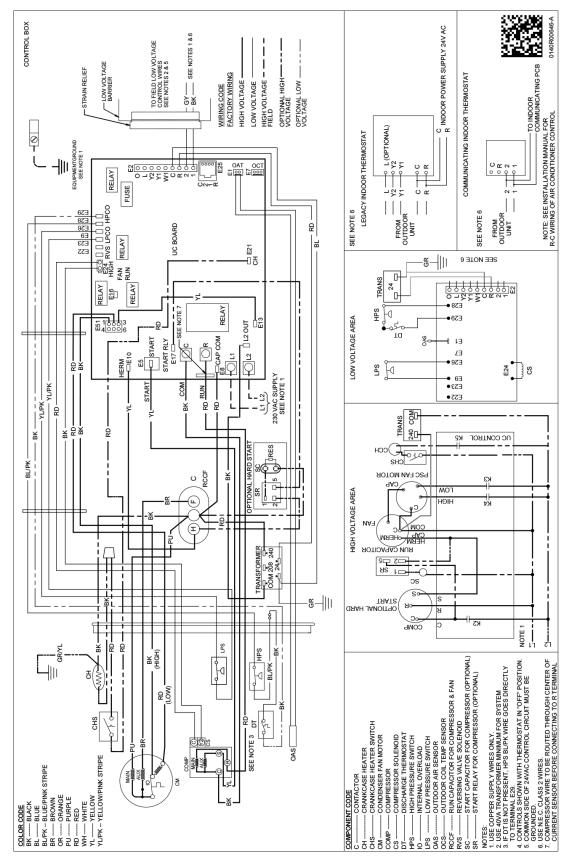
System	System Operating Mode	Airflow Demand Source
Air	Cooling	Air Conditioner
Conditioner + Air Handler	Heating	Air Handler
	Continuous Fan	Thermostat
Air	Cooling	Air Conditioner
Conditioner + Furnace	Heating	Furnace
+ rumace	Continuous Fan	Thermostat

For example, assume the system is an air conditioner matched with an air handler. With a call for low stage cooling, the air conditioner will calculate the system's low stage cooling airflow demand. The air conditioner will then send a fan request along with the low stage cooling airflow demand to the air handler. Once received, the air handler will send the low stage cooling airflow demand to the ECM motor. The ECM motor then delivers the low stage cooling airflow. The table below lists the nominal high and low stage airflow for the Daikin Communicating air conditioners.

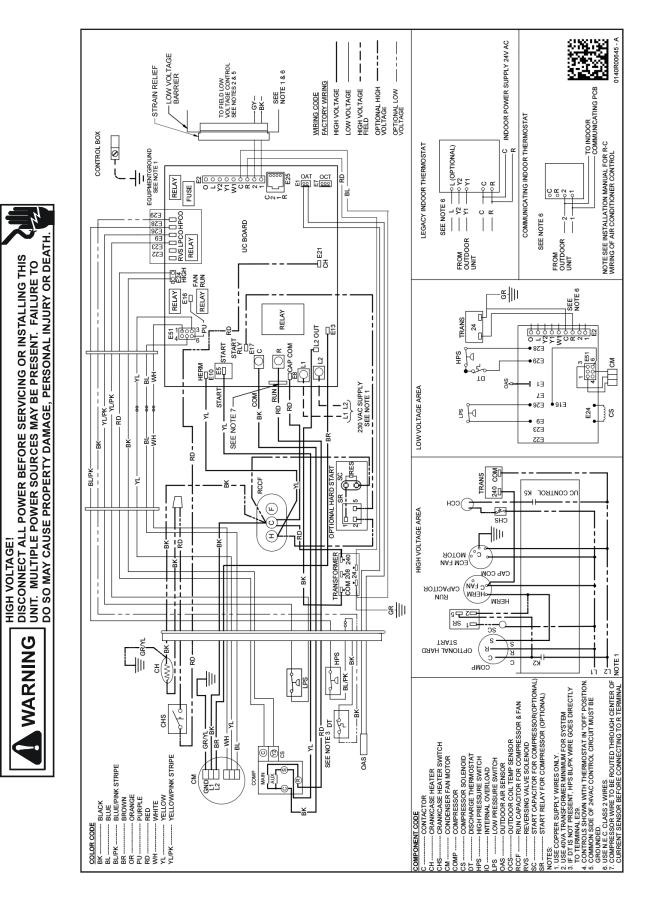
Model	High	Low
DX16TC0241	800	600
DX16TC0361	1200	800
DX16TC0481	1550	1100
DX16TC0601	1800	1400
DX18TC0241	800	600
DX18TC0361	1250	850
DX18TC0481	1550	1070
DX18TC0601	1750	1210
DX7TCA2410	800	600
DX7TCA3610	1250	850
DX7TCA4810	1550	1070
DX7TCA6010	1750	1210



WIRING DIAGRAM



Wiring is subject to change. Always refer to the wiring diagram on the unit for the most up-to-date wiring.



Wiring is subject to change. Always refer to the wiring diagram on the unit for the most up-to-date wiring.

TROUBLESHOOTING

NETWORK TROUBLESHOOTING

If a network communication error code has occurred, use the following steps to help troubleshoot the system. (For network communication error codes, refer to the table below and the tables of error codes for outdoor unit and indoor unit.)

After any wiring changes have been made or DS1 dip switches on the outdoor unit control board have been changed, apply power to the system and see if the error codes have cleared.

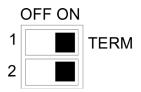
 Confirm low voltage wiring is correct per installation instructions. Check for mis-wiring. (i.e. Terminal 1 and 2 is reversed)

NOTE: A REMOVABLE PLUG CONNECTOR IS PROVIDED WITH THE CONTROL TO MAKE THERMOSTAT WIRE CONNECTIONS. THIS PLUG MAY BE REMOVED, WIRE CONNECTIONS MADE TO THE PLUG, AND REPLACED. IT IS <u>STRONGLY</u> RECOMMENDED THAT YOU DO NOT CONNECT MORE THAN TWO WIRES INTO A SINGLE TERMINAL IN THE FIELD BECAUSE THERE IS A RISK OF THE WIRES BECOMING LOOSE. FAILURE TO DO SO MAY RESULT IN INTERMITTENT OPERATION.

- Check wires for damage (i.e. Broken wire at terminal, broken inside wire nuts or damaged cable between units.)
- 3. Perform continuity check on wires to make sure cable is okay. Replace the cable if necessary.
- Change both dip switches of DS1 on the outdoor unit control board to the opposite position. See image below.

The integrated control module has some onboard tools that can be used to troubleshoot the network. These tools are: red communications LED, green receive (Rx) LED, and the learn button.

- Red communications LED Indicates the status of the network. The table below indicates the LED status and the corresponding potential problem.
- Green receive LED Indicates network traffic. The table below indicates the LED status and the corresponding potential problem.
- LEARN button Used to reset the network. Press the button for approximately 5 seconds to reset the network.



COMMUNICATIONS TROUBLESHOOTING CHART

LED	LED Status	Indication	Possible Causes	Corrective Action(s)	Notes & Cautions
	Off	 Normal condition 	None	None	None
Red Communications LED	1 Flash	Communications Failure	Communications Failure	Depress LEARN Button	 Depress once quickly for a power-up reset Depress and hold for 2 seconds for an out-of-box reset
	2 Flashes	Out-of-box reset	Control power upLearn button depressed	• None	None
	Off	No power Communications error	 No power to furnace Open fuse Communications error 	 Check fuses and circuit breakers; replace/reset Replace blown fuse Check for shorts in low voltage wiring in system Reset network by depressing learn button Check data 1/ data 2 voltages 	 Turn power OFF prior to repair
	1 Steady Flash	No network found	 Broken/ disconnected data wire(s) AC/HP is installed as a legacy/ traditional system 	 Check communications wiring (data 1/ data 2 wires) Check wire connections at terminal block Verify installation 	 Turn power OFF prior to repair Verify wires at terminal blocks are securely twisted together prior to inserting into terminal block
Green Receive LED				type (legacy/ traditional or communicating)Check data 1/ data 2 voltages	
	Rapid Flashing	 Normal network traffic 	 Control is "talking" on network as expected 	None	• None
	On Solid	Data 1/ Data 2 miss-wire	 Data 1 and data 2 wires reversed at indoor unit, thermostat, or CT compatible outdoor unit 	 Check communications wiring (data 1/ data 2 wires) 	 Turn power OFF prior to repair
			Short between data 1 and data 2 wires	Check wire connections at terminal block	 Verify wires at terminal blocks are securely twisted together prior to inserting into terminal block
			 Short between data 1 or data 2 wires and R (24 VAC) or C (24 VAC common) 	Check data 1/ data 2 voltages	

UNIT TROUBLESHOOTING INFORMATION COOLING ANALYSIS CHART

Complaint		ā	No	Coo	ling	1	8	Uns	atisfa	actor	y Coo	oling	Syst	em C Pres)pera sures	-	
POSSIBLE CAUSE DOTS IN ANALYSIS GUIDE INDICATE	System will not start	Compressor will not start - fan runs	Compressor and Condenser Fan will not start	Evaporator fan will not start	Condenser fan will not start	Compressor runs - goes off on overload	Compressor cycles on overload	System runs continuously - little cooling	Too cool and then too warm	Not cool enough on warm days	Certain areas to cool others to warm	Compressor is noisy	Low suction pressure	Low head pressure	High suction pressure	High head pressure	Test Method Remedy
Power Failure	٠																Test Voltage
Blown Fuse	•	ļ	•	•								ļ		ļ			Impact Fuse Size & Type
Loose Connection	•	ļ	ļ	•	٠	٠			ļ			ļ		ļ			Inspect Connection - Tighten
Shorted or Broken Wires	•	•	•	•	•	٠								8			Test Circuits with Ohmmeter
Open Overload		<u> </u>		•	•									ļ			Test Continuity of Overloads
Faulty Thermostat	•		•	•					•			 					Test Continuity of Thermostat and Wiring
Faulty Transformer	•	-	•		•	•								<u> </u>			Check Control Circuit with Voltmeter Test Capacitor
Shorted or Open Capacitor Internal Compressor Overload Open		•		•	•	•								1			Test Continuity of Overload
Shorted or Grounded Compressor				İ		•						İ		<u> </u>			Test Motor Windings
Compressor Stuck	•	1	1			•						 		t			Use Test Cord
Faulty Compressor Contactor	•	•	•	 		•						 		1			Test Continuity of Coil and Contacts
Faulty Fan Relay				•								İ					Test Continuity of Coil and Contacts
Open Control Circuit																	Test Control Circuit with Voltmeter
Low Voltage		•				٠	•							L			Test Voltage
Faulty Evaporator Fan Motor	_			•									٠				Repair or Replace
Shorted or Grounded Fan Motor		ļ	ļ	•	•				ļ			ļ		ļ		•	Test Motor Windings
Improper Cooling Anticipator			ļ	ļ					•			ļ		ļ			Check Resistance of Anticipator
Shortage or Refrigerant		<u> </u>		ļ			٠	٠					•	•			Test For Leaks, Add Refrigerant
Restricted Liquid Line	-	1					•	•		•			•	•			Replace Restricted Part Replace Line
Undersized Liquid Line Undersized Suction Line	~~~~~~	<u>†</u>								-			•				Replace Line
Not Enough Air across Indoor Coil		<u>†</u>		l				•	<u> </u>	•	•		•	<u> </u>			Speed Blower, Check Duct Static Pressure
Too Much Air across Indoor Coil		t	† mener	 					<u> </u>			¦		†	٠		Reduce Blower Speed
Overcharge of Refrigerant		t	t m	<u>.</u>		٠	•					•		1	٠	•	Recover Part of Charge
Noncondensibles		1					٠			•				[٠	Recover Charge, Evacuate, Recharge
Recirculation of Condensing Air			Į	Ļ			•			•		Ļ				•	Remove Obstruction to Air Flow
Infiltration of Outdoor Air		ļ	ļ	ļ				٠	ļ	•	•	ļ		ļ			Check Windows, Doors, Vent Fans, Etc.
Improperly Located Thermostat				<u> </u>					•			<u> </u>		<u> </u>			Relocate Thermostat
Air Flow Unbalanced		ļ	ļ	ļ			ļ		•	ļ	•	ļ		ļ	ļ		Readjust Air Volume Dampers
System Undersized		<u> </u>	ļ	ļ				٠		•	ļ	 		 			Refigure Cooling Load
Broken Internal Parts				 								•		<u> </u>			Replace Compressor
Broken Valves					\square			•		-	-	•		•	•		Test Compressor Efficiency Test Compressor Efficiency
Inefficient Compressor High Pressure Control Open		+	•											┢╴	-		Reset and Test Control
Unbalanced Power, 3PH		•	ŕ	İ		•	•					 		1			Test Voltage
Wrong Type Expansion Valve	***	1	T	Ī		•	•	*****	1	•	· · · · ·	Ī	*****	Ī			Replace Valve
Expansion Valve Restricted						•	•	•		•			٠	•			Replace Valve
Oversized Expansion Valve		<u> </u>		<u> </u>								•	1	<u> </u>	٠		Replace Valve
Undersized Expansion Valve		<u> </u>		L		٠	٠	٠		٠		L	•				Replace Valve
Expansion Valve Bulb Loose												٠			٠		Tighten Bulb Bracket
Inoperative Expansion Valve						٠		•					٠				Check Valve Operation
Loose Hold-down Bolts												•					Tighten Bolts

For detailed service information refer to Remote Condensing Unit service manual.

NOTICE

Units with rotary or reciprocating compressors and nonbleed TXV's require a hard start kit.

7 SEGMENT LED (DS2)	7 SEGMENT LED (DS1)	DESCRIPTION OF CONDITION
0	n	Standby
0	1	Low Pressure CO Trip
0	1	Low Side Fault
0	2	High Pressure CO Trip
0	2	High Side Fault
0	3	Short Cycling
0	4	Locked Rotor
0	5	Open Circuit
0	6	Open Start Circuit
0	7	Open Run Circuit
0	8	No Line Voltage
0	9	Low Pilot Voltage
8	8	Pow er Up
A	2	Outdoor Air Temp Sensor Fault
A	3	Outdoor Coil Temp Sensor Fault *
b	0	No Indoor Airflow
b	9	Inadequate Airflow
С	3	Cool Mode Short Cycle Timer
С	1	Low Cool
С	2	High Cool
d	F	Defrost *
d	t	Max Defrost Time *
d	E	Forced Defrost *
d	0	Data not yet on Netw ork
d	1	Invalid Data on Netw ork
d	2	System Mis-Match
d	3	Configuration Mis-Match
d	4	Invalid Memory Card Data
E	E	Board Misoperation
E	5	Open Fuse
F	t	Field Test Mode
Н	8	High Line Voltage
L	1	LPCO Lockout (3 Trips)
L	2	HPCO Lockout (3 Trips)
L	6	Open Start Circuit Lockout
L	7	Open Run Circuit Lockout
L	8	Low Line Voltage
Р	3	Heat Mode Short Cycle Timer *
Р	1	Low Heat *
Р	2	High Heat *
Р	0	Comp Protector Open

* CODE USED ON HEAT PUMP MODELS ONLY NOTE 1: DS1, DS2 AND DS3 ARE LABELED ON THE CONTROL ABOVE EACH 7 SEGMENT LED DISPLAY NOTE 2: 7 SEGMENT LED DISPLAY DS3 IS NOT USED



0140M00407-A

If you are attempting to install a Daikin One+ Communicating Thermostat, please visit the Daikin One+ Smart Thermostat website at http://www.daikinone.com for detailed information on the unitary error codes.

If installing with a CTK04 thermostat, please continue reading for further instructions.

SPLIT SYSTEMS Air Conditioning and Heat Pump Homewoner's Routine Maintenance Recommendations

We strongly recommend a bi-annual maintenance checkup be performed before the heating and cooling seasons begin by a **qualified servicer**.

REPLACE OR CLEAN FILTER IMPORTANT NOTE: NEVER OPERATE UNIT WITHOUT A FILTER INSTALLED AS DUST AND LINT WILL BUILD UP ON INTERNAL PARTS RESULTING IN LOSS OF EFFICIENCY, EQUIPMENT DAMAGE AND POSSIBLE FIRE.

An indoor air filter must be used with your comfort system. A properly maintained filter will keep the indoor coil of your comfort system clean. A dirty coil could cause poor operation and/or severe equipment damage.

Your air filter or filters could be located in your furnace, in a blower unit, or in "filter grilles" in your ceiling or walls. The installer of your air conditioner or heat pump can tell you where your filter(s) are, and how to clean or replace them.

Check your filters at least once a month. When they are dirty, replace or clean as required. Disposable type filters should be replaced. Reusable type filters may be cleaned.

You may want to ask your dealer about high efficiency filters. High efficiency filters are available in both electronic and non-electronic types. These filters can do a better job of catching small airborne particles.

Compressor

The compressor motor is hermetically sealed and does not require additional oiling.

Motors

Indoor and outdoor fan motors are permanently lubricated and do not require additional oiling.

CLEAN OUTSIDE COIL (QUALIFIED SERVICER ONLY)



HIGH VOLTAGE!

Disconnect all power before servicing or installing this unit. Multiple power sources may be present. Failure to do so may cause property damage, personal injury or death.



Air must be able to flow through the outdoor unit of your comfort system. Do not construct a fence near the unit or build a deck or patio over the unit without first discussing your plans with your dealer or other qualified servicer. Restricted airflow could lead to poor operation and/or severe equipment damage.

Likewise, it is important to keep the outdoor coil clean. Dirt, leaves, or debris could also restrict the airflow. If cleaning of the outdoor coil becomes necessary, hire a qualified servicer. Inexperienced people could easily puncture the tubing in the coil. Even a small hole in the tubing could eventually cause a large loss of refrigerant. Loss of refrigerant can cause poor operation and/or severe equipment damage.

Do not use a condensing unit cover to "protect" the outdoor unit during the winter, unless you first discuss it with your dealer. Any cover used must include "breathable" fabric to avoid moisture build up.

BEFORE CALLING YOUR SERVICER

- <u>Check the thermostat</u> to confirm that it is properly set.
- Wait 15 minutes. Some devices in the outdoor unit or in programmable thermostats will prevent compressor operation for awhile, and then reset automatically. Also, some power companies will install devices which shut off air conditioners for several minutes on hot days. If you wait several minutes, the unit may begin operation on its own.

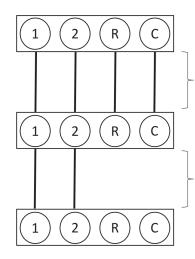


TO AVOID THE RISK OF EQUIPMENT DAMAGE OR FIRE, INSTALL THE SAME AMPERAGE BREAKER OR FUSE AS YOU ARE REPLACING. IF THE CIRCUIT BREAKER OR FUSE SHOULD OPEN AGAIN WITHIN THIRTY DAYS, CONTACT A QUALIFIED SERVICER TO CORRECT THE PROBLEM. IF YOU REPEATEDLY RESET THE BREAKER OR REPLACE THE FUSE WITHOUT HAVING THE PROBLEM CORRECTED, YOU RUN THE RISK OF SEVERE EQUIPMENT DAMAGE.

- <u>Check the electrical panel</u> for tripped circuit breakers or failed fuses. Reset the circuit breakers or replace fuses as necessary.
- <u>Check the disconnect switch</u> near the indoor furnace or blower to confirm that it is closed.
- <u>Check for obstructions on the outdoor unit</u>. Confirm that it has not been covered on the sides or the top. Remove any obstruction that can be safely removed. If the unit is covered with dirt or debris, call a qualified servicer to clean it.
- <u>Check for blockage of the indoor air inlets and outlets</u>. Confirm that they are open and have not been blocked by objects (rugs, curtains or furniture.)
- <u>Check the filter</u>. If it is dirty, clean or replace it.
- <u>Listen for any unusual noise(s)</u>, other than normal operating noise, that might be coming from the outdoor unit. If you hear unusual noise(s) coming from the unit, call a qualified servicer.

CTK04 ADDENDUM

Two-Wire Outdoor, Four-Wire Indoor Wiring Low voltage wiring consists of two wires between the indoor unit and heat pump and four wires between the indoor unit and thermostat. The required wires are data lines 1 and 2, "R" (24 VAC hot) and "C" (24 VAC common). Never connect the power wiring to communication terminal. (1, 2, R, C)



Communicating Thermostat (In case of CTK04)



Air Handler Blower Gas Furnace or Module Blower Integrated Control Module

250 ft. (*)

Outdoor Unit Integrated Control Module

(*) Allowable Maximum Length

System Wiring

ATTENTION INSTALLER - IMPORTANT NOTICE!

Please read carefully before installing this unit with the CTK04 thermostat.

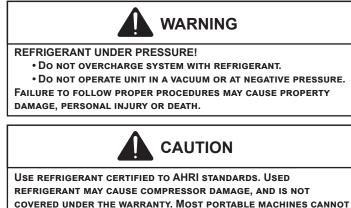
- For DX16TC, DX18TC & DX7TC do not install the 24 Volt Transformer that is included with the CTK04 Thermostat in the Condensing Unit; it is not needed.
- Do not attach any wires to the R & C Terminals on the Condensing Unit, as they are not needed for a communicating system setup.
- Data line terminals #1 and #2 are polarity sensitive. Only the data lines, 1 and 2, are required between the indoor and outdoor units.
- Data line terminal #1 from outdoor unit must connect to terminal #1 on indoor unit and data line terminal #2 from outdoor unit must connect to terminal #2 on indoor unit. Verify wires are not reversed.
- To wire the system components, it is strongly recommended to use the same type and the same gauge for the wires prepared in the field (for best results use 18 AWG).
- It is strongly recommended that you do not connect more than two wires into a single terminal in the field because there is a risk of the wires becoming loose.
- Calculate the Liquid Line Set length and weigh in 0.6 ounces per foot of R410A refrigerant for any length over 15 feet.

OR

• Charge by Sub-cooling.

Sub-cooling should be $8^{\circ}F \pm 1^{\circ}F$. For DX7TCA6010, systems should have a subcooling value of $7^{\circ}F$ +/- $1^{\circ}F$. After adjusting charge, please allow at least 20 minutes for the system to stabilize before making further charge adjustment.

CHARGE VERIFICATION



CLEAN USED REFRIGERANT TO MEET AHRI STANDARDS.

NOTICE

VIOLATION OF EPA REGULATIONS MAY RESULT IN FINES OR OTHER PENALTIES.



FINAL CHARGE ADJUSTMENT

The outdoor temperature must be 60°F or higher. Set the room thermostat to COOL, fan switch to AUTO, and set the temperature control well below room temperature. After system has stabilized per startup instructions, check subcooling and superheat as detailed in the following section.

EXPANSION VALVE SYSTEM



DISCONNECT MANIFOLD GAUGE HOSES. ESCAPING LIQUID REFRIGERANT CAN CAUSE BURNS. DO NOT VENT REFRIGERANT INTO THE ATMOSPHERE. RECOVER ALL REFRIGERANT DURING SYSTEM REPAIR AND BEFORE FINAL UNIT DISPOSAL.

NOTE: Units matched with indoor coils equipped with non-adjustable TXV should be charged by subcooling only.

SUPERCOOLING FORMULA = SATURATED LIQUID LINE TEMP. - LIQUID LINE TEMP.

Run the outdoor unit in low stage cooling mode for 10 minutes until refrigerant pressures stabilize. Use the following guidelines and methods to check unit operation and ensure that the refrigerant charge is within limits.

NOTE: CHARGE THE UNIT ON LOW STAGE.

- 1. Purge the gauge lines and connect the service gauge manifold to the base valve service ports.
- 2. Clamp a pipe clamp thermometer on the liquid line near the liquid line service valve.
 - a. Ensure the thermometer makes adequate contact to obtain the best possible readings.
 - b. The temperature read with the thermometer should be lower than the saturated condensing temperature.
- 3. The difference between the measured saturated condensing temperature and the liquid line temperature is the liquid Subcooling value.
- TXV-based systems should have a Subcooling value of 6°F +/- 1°F. For DX7TCA6010, systems should have a subcooling value of 7°F +/- 1°F.

5. Add refrigerant to increase Subcooling and remove refrigerant to decrease Subcooling.

NOTE: Units matched with indoor coils equipped with a TXV should be charged by Subcooling only. Superheat can also be utilized to best verify charge levels with an adjustable TXV and make adjustments when needed in unique applications due to refrigerant line length, differences in height between the indoor and outdoor unit and refrigerant tubing sizes. These adjustments should only be performed by qualified service personnel.

ADVANCED ADJUSTMENT RECOMMENDATIONS

Superheat Formula = Suction Line Temp. - Saturated Suction Temp.

- 1. Clamp a pipe clamp thermometer near the suction line service valve at the outdoor unit.
 - a. Ensure the thermometer makes adequate contact for the best possible readings.
 - b. The temperature read with the thermometer should be higher than the saturated suction temperature.
- 2. The difference between the measured saturated suction temperature and the suction line temperature is the Superheat value.
- TXV-based systems should have a Superheat value of 8°F +/- 1°F.
- Adjust Superheat by turning the TXV valve stem clockwise to increase and counterclockwise to decrease.
 - a. If Subcooling and Superheat are low, adjust the TXV to 8°F +/- 1°F, and then check Subcooling.
 - b. If Subcooling is low and Superheat is high, add charge to raise Subcooling to 6°F +/- 1°F then check Superheat. For DX7TCA6010, systems should have a subcooling value of 7°F +/- 1°F.
 - c. If Subcooling and Superheat are high, adjust the TXV valve to 8°F +/- 1°F Superheat, then check the Subcooling value.
 - d. If Subcooling is high and Superheat is low, adjust the TXV valve to 8°F +/- 1°F Superheat and remove charge to lower the Subcooling to 6°F +/- 1°F. For DX7TCA6010, systems should have a subcooling value of 7°F +/- 1°F.

NOTE: DO NOT ADJUST THE CHARGE BASED EXCLUSIVELY ON SUCTION PRESSURE UNLESS FOR GENERAL CHARGING IN THE CASE OF A GROSS UNDERCHARGE.

NOTE: CHECK THE SCHRADER PORTS FOR LEAKS AND TIGHTEN VALVE CORES IF NECESSARY. INSTALL CAPS FINGER-TIGHT.

SATURATED SUCTION PRESSURE TEMPERATURE CHART							
SUCTION		D SUCTION					
PRESSURE	TEMPERATURE °F						
PSIG	R-22	R-410A					
50	26	1					
52	28	3					
54	29	4					
56	31	6					
58	32	7					
60	34	8					
62	35	10					
64	37	11					
66	38	13					
68	40	14					
70	41	15					
72	42	16					
74	44	17					
76	45	19					
78	46	20					
80	48	21					
85	50	24					
90	53	26					
95	56	29					
100	59	31					
110	64	36					
120	69	41					
130	73	45					
140	78	49					
150	83	53					
160	86	56					
170	90	60					

SATURATED LIQUID PRESSURE TEMPERATURE CHART							
	SATURATED LIQUID TEMPERATURE °F						
PSIG	R-22	R-410A					
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275	124	90					
285	127	92					
295	130	95					
305	133	97					
325	137	101					
355	144	108					
375	148	112					
405	155	118					
415	157	119					
425	n/a	121					
435	n/a	123					
445	n/a	125					
475	n/a	130					
500	n/a	134					
525	n/a	138					
550	n/a	142					
575	n/a	145					
600	n/a	149					
625	n/a	152					

COMFORTNET™ SYSTEM

OVERVIEW

The ComfortNet system (or CT system) is a system that includes a ComfortNet compatible air handler/furnace/ modular blower and air conditioner or heat pump with a CTK0* thermostat. Any other system configurations are considered invalid ComfortNet systems and must be connected as a tradition (or legacy) system. The table below compares the valid CT systems.

CT compatible	CT compatible	Full CT system
Air Handler/Furnace/Modular Blower	Air Conditioner	benefits & features
CT compatible	CT compatible	Full CT system
Air Handler/Furnace/Modular Blower	Heat Pump	benefits & features

A ComfortNet heating/air conditioning system differs from a legacy/traditional system in the manner in which the indoor unit, outdoor unit and thermostat interact with one another. In a traditional system, the thermostat sends commands to the indoor and outdoor units via analog 24 VAC signals. It is a one-way communication path in that the indoor and outdoor units typically do not return information to the thermostat.

On the other hand, the indoor unit, outdoor unit, and thermostat comprising a ComfortNet system "communicate" digitally with one another. It is now a two-way communications path. The thermostat still sends commands to the indoor and outdoor units. However, the thermostat may also request and receive information from both the indoor and outdoor units. This information may be displayed on the CT thermostat. The indoor and outdoor units also interact with one another. The outdoor unit may send commands to or request information from the indoor unit. This two-way digital communications between the thermostat and subsystems (indoor/outdoor unit) and between subsystems is the key to unlocking the benefits and features of the ComfortNet system.

Two-way digital communications is accomplished using only two wires. The thermostat and subsystem controls are powered with 24 VAC. Thus, a maximum of 4 wires between the equipment and thermostat is all that is required to operate the system.

AIRFLOW CONSIDERATIONS

Airflow demands are managed differently in a fully communicating system than they are in a legacy wired system. The system operating mode (as determined by the thermostat) determines which unit calculates the system airflow demand. If the indoor unit is responsible for determining the airflow demand, it calculates the demand and sends it to the ECM motor. If the outdoor unit or thermostat is responsible for determining the demand, it calculates the demand and transmits the demand along with a fan request to the indoor unit. The indoor unit then sends the demand to the ECM motor. The following table lists the various Daikin Communicating systems, the operating mode, and airflow demand source.

System	System Operating Mode	Airflow Demand Source		
Air	Cooling	Air Conditioner		
Conditioner + Air Handler	Heating	Air Handler		
	Continuous Fan	Thermostat		
A in	Cooling	Air Conditioner		
Air Conditioner + Furnace	Heating	Furnace		
	Continuous Fan	Thermostat		

For example, assume the system is an air conditioner matched with an air handler. With a call for low stage cooling, the air conditioner will calculate the system's low stage cooling airflow demand. The air conditioner will then send a fan request along with the low stage cooling airflow demand to the air handler. Once received, the air handler will send the low stage cooling airflow demand to the ECM motor. The ECM motor then delivers the low stage cooling airflow. The table below lists the nominal high and low stage airflow for the Daikin Communicating air conditioners.

Model	High	Low	
DX16TC0241	800	600	
DX16TC0361	1200	800	
DX16TC0481	1550	1100	
DX16TC0601	1800	1400	
DX18TC0241	800	600	
DX18TC0361	1250	850	
DX18TC0481	1550	1070	
DX18TC0601	1750	1210	
DX7TCA2410	800	600	
DX7TCA3610	1250	850	
DX7TCA4810	1550	1070	
DX7TCA6010	1750	1210	

DAIKIN COMMUNICATING SYSTEM ADVANCED FEATURES

The Daikin Communicating system permits access to additional system information, advanced setup features, and advanced diagnostic/troubleshooting features. These advanced features are organized into a menu structure. See thermostat installation manual for directions on how to access the Daikin Communicating User Menus. See following tables for menu layout.

DIAGNOSTICS

Accessing the air conditioner/heat pump's diagnostics menu provides ready access to the last six faults detected by the air conditioner/heat pump. Faults are stored most recent to least recent. Any consecutively repeated fault is stored a maximum of three times. Example: The power supply to the air conditioner/heat pump is continuously below 187 VAC. The control will only store this fault the first three consecutive times the fault occurs.

NOTE: IT IS HIGHLY RECOMMENDED THAT THE FAULT HISTORY BE CLEARED AFTER PERFORMING MAINTENANCE OR SERVICING THE HEAT PUMP.

IDENTIFICATION

Model Number, Serial Number and Software Version are displayed within this menu. A model number check will help determine if the equipment shared data is correct for the unit. If the model number is not correct, even though very rare, a memory card is available to load the proper data.

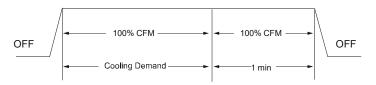
SENSORS

The outdoor ambient temperature and coil temperature are displayed in the Sensor Menu. This information can be used for troubleshooting purposes.

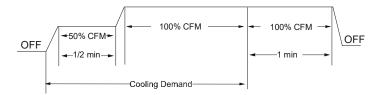
COOL SET-UP

This menu allows for the adjustment of several cooling performance variables. Cool Airflow Trim (range from -10% to 10% in 2% increments), Cool Airflow Profiles, Cool Fan ON Delay, Cool Fan OFF Delay and Dehumidification Select (enable or disable dehumidification) can be adjusted in this menu. See the following images showing the four cooling airflow profiles pump is continuously below 187 VAC. The control will only store this fault the first three consecutive times the fault occurs.

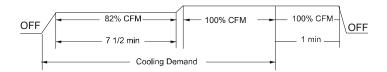
• **Profile A** (default) provides only an OFF delay of one (1) minute at 100% of the cooling demand airflow.



• **Profile B** ramps up to full cooling demand airflow by first stepping up to 50% of the full demand for 30 seconds. The motor then ramps to 100% of the required airflow. A one (1) minute OFF delay at 100% of the cooling airflow.



• **Profile C** ramps up to 82% of the full cooling demand airflow and operates there for approximately 7 ½ minutes. The motor then steps up to the full demand airflow. Profile C also has a one (1) minute 100% OFF delay.



• **Profile D** ramps up to 50% of the demand for ½ minute, then ramps to 82% of the full cooling demand airflow and operates there for approximately 7 ½ minutes. The motor then steps up to the full demand airflow. Profile D has a ½ minute at 50% airflow OFF delay.



STATUS

The current system operational mode and requested indoor CFM is reported in this menu. This information can be used for troubleshooting purposes.

- Red communications LED Indicates the status of the network. The table below indicates the LED status and the corresponding potential problem.
- Green receive LED Indicates network traffic. The table below indicates the LED status and the corresponding potential problem.
- LEARN button Used to reset the network. Depress the button for approximately 2 seconds to reset the network.

System Troubleshooting

NOTE: REFER TO THE INSTRUCTIONS ACCOMPANYING THE CT COMPATIBLE INDOOR AIR HANDLER/FURNACE/MODULAR BLOWER UNIT FOR TROUBLESHOOTING INFORMATION.

Refer to the Troubleshooting Chart at the end of this manual for a listing of possible air conditioner and heat pump error codes, possible causes and corrective actions.

AIR CONDITIONER/HEAT PUMP ADVANCED FEATURES MENU

DIAGNOSTICS								
Submenu Item	Indication/User Modifiable Options	Comments						
Fault 1 (FAULT #1)	Most recent AC/HP fault	For display only						
Fault 2 (FAULT #2)	Next most recent AC/HP fault	For display only						
Fault 3 (FAULT #3)	Next most recent AC/HP fault	For display only						
Fault 4 (FAULT #4)	Next most recent AC/HP fault	For display only						
Fault 5 (FAULT #5)	Next most recent AC/HP fault	For display only						
Fault 6 (FAULT #6)	Least recent AC/HP fault	For display only						
Clear Fault History (CLEAR)	NO or YES	Selecting "YES" clears the fault history						

NOTE: Consecutively repeated faults are shown a maximum of 3 times

IDENTIFICATION							
Submenu Item	Indication (for Display Only; not User Modifiable)						
Model Number (MOD NUM)	Displays the air conditioner or heat pump model number						
Serial Number (SER NUM)	Displays the air conditioner or heat pump serial number (Optional)						
Software (SOFTWARE)	Displays the application software revision						

SENSORS							
Submenu Item	User Modifiable Options	Comments					
Outdoor Air Temperature (AIR TMP)	Displays the outdoor air temperature	Sensor may or may not be available on an air conditioner. Check air conditioner instructions for details.					

	COOL SET-UP							
Submenu Item	User Modifiable Options	Comments						
Cool Airflow Trim (CL TRM)	-10% to +10% in 2% increments, default is 0%	Selects the airflow trim amount; applies to air conditioner only.						
Cool Airflow Profile (CL PRFL)	A, B, C, or D, default is A	Selects the airflow profile; applies to air conditioner only.						
Cool ON Delay (CL ON)	5, 10, 20, or 30 seconds, default is 5 seconds	Selects the indoor blower ON delay; applies to air conditioner only.						
Cool OFF Delay (CL OFF)	30, 60, 90, or 120 seconds, default is 30 seconds	Selects the indoor blower OFF delay; applies to air conditioner only.						
Dehumidification Select (DEHUM)	ON or OFF (default is OFF)	Selecting "OFF" disables dehumidification; selecting "ON" enables dehumidification; applies to air conditioner only.						

STATUS						
Submenu Item	Indication (for Display Only; not User Modifiable)					
Mode (MODE)	Displays the current air conditioner or heat pump operating mode					
CFM (CFM)	Displays the airflow for the current operating mode					

UNITARY DIAGNOSTIC CODES											
Symptoms of Abnormal Operation (Legacy & Daikin Communicating Thermostat)		stic/Stat play Coo Digit 2	des	Fault Description	Daikir Communic Thermosta Message	ating t Only	Possible Causes	Corrective Actions	Notes & Cautions		
 Integrated control module diagnostic/status LED display shows the indicated code. Daikin Communicating thermostat displays '' in the temperature display area. 	BLANK	Ā	2	• Outdoor air temp sensor fault	AIR SENSOR FLT	A2	 Shorted sensor Open sensor Sensor disconnected Sensor out of range 	Check sensor connection Replace open/shorted sensor	Turn power OFF prior to repair Replace with correct replacement part		
Heat pump fails to operate in heating mode Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message	BLANK	A	3	Outdoor coil temp sensor fault	COIL SENSOR FLT	A3	Shorted sensor Open sensor Sensor disconnected Sensor out of range	Check sensor connection Replace open/shorted sensor	Turn power OFF prior to repair Replace with correct replacement part		
 Air conditioner/heat pump fails to operate Integrated control module diagnostic/status LED display shows the indicated code 	BLANK	E	5	• Open fuse	BLOWN FUSE	E5	Short in low voltage wiring	Locate and correct short in low voltage wiring	Turn power OFF prior to repair Replace fuse with 3-amp automotive type		
 Air conditioner/heat pump fails to operate Integrated control module diagnostic/status LED display shows the indicated code 	BLANK	E	E	• Board mis- operation	INTERNAL FAULT	EE	Compressor relay contacts welded	Replace control	Turn power OFF prior to repair Replace with correct replacement part		
 Air conditioner/heat pump fails to operate Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message 	BLANK	b	0	Circulator blower motor is not running when it should be running	MOTOR NOT RUN	b0	 Indoor blower motor problem Communications error between indoor and outdoor unit 	Check indoor blower motor Check indoor blower motor wiring Check indoor unit control Repair/replace any faulty wiring Repair/replace indoor blower motor or control			
 Air conditioner/heat pump operates at reduced performance Air conditioner/heat pump operating at low stage when expected to operate at high stage Integrated control module diagnostic/status LED display shows the indicated code 	BLANK	b	9	Airflow is lower than demanded	LOW ID AIRFLOW	b9	 Indoor blower motor problem Blocked filters Restrictive/undersized ductwork Indoor/outdoor unit mis- match 	Check indoor blower motor Check filters; clean/replace as needed Check ductwork; resize as needed Verify indoor and outdoor units are properly matched	 Turn power OFF prior to repair Applies only to fully communicating system using Daikin Communicating thermostat Replace with correct replacement part. See specification sheet(s) for airflow requirements and maximum external static pressure See specification sheets for approved system matches 		

UNITARY DIAGNOSTIC CODES											
Symptoms of Abnormal Operation (Legacy & Daikin Communicating Thermostat)	Dis	stic/Stat play Coc Digit 2	des	Fault Description	Daikin Communio Thermosta Message	ating t Only	Possible Causes	Corrective Actions	Notes & Cautions		
Air conditioner/heat pump fails to operate Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message		d	0	Data not yet on Network	NO NET DATA	d0	Air conditioner/heat pump is wired as part of a communicating system and integrated control module does not contain any shared data	Verify system type (communicating or legacy) Populate shared data using memory card Wire system as legacy system	Insert memory card BEFORE turning power ON. Memory card may be removed after data is loaded. Turn power OFF before removing memory card Error code will be cleared once data is loaded. Applies only to fully communicating system using Daikin Communicating thermostat		
 Air conditioner/heat pump fails to operate Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message 	BLANK	d	1	Invalid Data on Network	INVALID	d1	 Air conditioner/heat pump is wired as part of a communicating system and integrated control module contains invalid shared data or network data is invalid for the integrated control module 		Turn power OFF prior to repair Use memory card for your specific model Insert memory card BEFORE turning power ON. Memory card may be removed after data is loaded. Turn power OFF before removing memory card Error code will be cleared once data is loaded. Applies only to fully communicating system using Daikin Communicating thermostat		
 Air conditioner/heat pump fails to operate Air conditioner/heat pump operating at reduced performance Air conditioner/heat pump operating at low stage when expected to operate at high stage Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message 	BLANK	d	2	• System mis- match	INVALID	d2	 Air conditioner/ heat pump is wired as part of a communicating system and outdoor unit requires airflow greater than indoor unit's airflow capability Shared data is incompatible with the system or missing parameters 	 Verify system type (communicating or legacy) Verify shared data is correct for your specific model; re- populate data if required Wire system as legacy system 	 Turn power OFF prior to repair Use memory card for your specific model Insert memory card BEFORE turning power ON. Memory card may be removed after data is loaded. Turn power OFF before removing memory card Error code will be cleared once data is loaded. Applies only to fully communicating system using Daikin Communicating thermostat 		

UNITARY DIAGNOSTIC CODES											
Symptoms of Abnormal Operation (Legacy & Daikin Communicating Thermostat)		stic/Stat play Coo		Fault Description	Daik Commun Thermost	icating	Possible Causes	Corrective Actions	Notes & Cautions		
Air conditioner/ heat pump fails to operate Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message	Digit 3 BLANK	d	Bigit 1 3	Configuration Mis-match	Message INVALID CONFIG	Code d3	Shared data sent to integrated control module does not match hardware configuration	Verify system type (communicating or legacy) Verify shared data is correct for your specific model; re- populate data if required Wire system as legacy system	Turn power OFF prior to repair Use memory card for your specific model Insert memory card BEFORE turning power ON. Memory card may be removed after data is loaded. Turn power OFF before removing memory card. Error code will be cleared once data is loaded. Applies only to fully communicating system using Daikin		
 Air conditioner/ heat pump fails to operate Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message 		d	4	• Invalid Memory Card Data	INVALID MC DATA	d4	 Shared data on memory card has been rejected 	Verify system type (communicating or legacy) Verify shared data is correct for your specific model; re- populate data if required Wire system as legacy system	Communicating thermostat • Turn power OFF prior to repair • Use memory card for your specific model • Insert memory card BEFORE turning power ON. Memory card may be removed after data is loaded. Turn power OFF before removing memory card. • Error code will be cleared once data is loaded		
Very long run time Four consecutive compressor protector trips with average run time between trips greater than 3 hours Compressor operating at high speed and outdoor fan operating at low speed Integrated control module diagnostic/status LED display shows the indicated code	BLANK	0	1	Low Side Fault	LOW SIDE FAULT	01	Low refrigerant charge Restriction in liquid line Indoor blower motor failure Indoor thermostat set extremely low	Verify refrigerant charge; adjust as needed Check for restricted liquid line; repair/replace as needed Check indoor blower motor; repair/replace as needed Check indoor thermostat setting	Turn power OFF prior to repair Fault will clear after 30 consecutive normal cycles Fault may be cleared by cycling 24VAC to control Replace with correct replacement part(s)		
Compressor and outdoor fan are off Thermostat demand is present Integrated control module diagnostic/status LED display shows the indicated code	BLANK	0	1	• Low Pressure Cut Out Trip	LPS OPEN	01	Low refrigerant charge Restriction in liquid line Indoor blower motor failure Indoor thermostat set extremely low	Verify refrigerant charge; adjust as needed Check for restricted liquid line; repair/replace as needed Check indoor blower motor; repair/replace as needed Check low pressure switch; repair/replace as needed Check indoor thermostat setting	Turn power OFF prior to repair Replace with correct replacement part(s)		

UNITARY DIAGNOSTIC CODES											
Symptoms of Abnormal	Diagnostic/Status LED Display Codes				Daikin Communicating Thermostat Only						
Operation (Legacy & Daikin				Fault Description			Possible Causes	Corrective Actions	Notes & Cautions		
Communicating Thermostat)	Digit 3	Digit 2	Digit 1	Description	Message						
 Compressor and outdoor fans 	BLANK	L	1	• Low	LPS	01	 Low refrigerant charge 	Verify refrigerant	Turn power OFF prior to		
are off • Low pressure switch trip 3 times within same thermostat demand • Thermostat demand is present • Integrated control module diagnostic/status LED display shows the indicated code • Daikin Communicating thermostat displays error message				Pressure Cut Out Lockout (3 Trips)	LOCKOUT		Restriction in liquid line Indoor blower motor failure Indoor thermostat set extremely low	 charge; adjust as needed check for restricted liquid line; repair/replace as needed check indoor blower motor; repair/replace as needed check low pressure switch; repair/replace as needed check indoor thermostat setting 	 repair Must clear fault by cycling 24VAC to control Replace with correct replacement part(s) 		
 Four consecutive compressor protector trips with average run time between trips greater than 1 minute and less than 15 minutes Low pressure and high pressure switches are closed Integrated control module diagnostic/status LED display shows the indicated code 	BLANK	0	2	• High Side Fault	HIGH SIDE FAULT	02	Blocked condenser coil Outdoor fan not running	Check and clean condenser coil Check outdoor fan motor; repair/replace as needed Check outdoor fan motor wiring; repair/replace as needed Check outdoor fan motor capacitor;	Turn power OFF prior to repair Fault will clear after 4 consecutive normal cycles Fault may be cleared by cycling 24VAC to control Replace with correct replacement part(s)		
Compressor and outdoor fan are off Thermostat demand is present Integrated control module diagnostic/status LED display shows the indicated code	BLANK	0	2	• High Pressure Cut Out Trip	HPS OPEN	02	Blocked condenser coil Outdoor fan not running	replace as needed • Check and clean condenser coil • Check outdoor fan motor; repair/replace as needed • Check outdoor fan motor wiring; repair/replace as needed • Check outdoor fan motor capacitor; replace as needed	Turn power OFF prior to repair Replace with correct replacement part(s)		
Compressor and outdoor fan are off Low pressure switch trip 3 times within same thermostat demand Thermostat demand is present Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message	BLANK	L	2	• High Pressure Cut Out Lockout (3 Trips)	HPS LOCKOUT	02	Blocked condenser coil Outdoor fan not running	Check and clean condenser coil Check outdoor fan motor; repair/replace as needed Check outdoor fan motor wiring; repair/replace as needed Check outdoor fan motor capacitor; replace as needed	Turn power OFF prior to repair Must clear fault by cycling 24VAC to control Replace with correct replacement part(s)		

UNITARY DIAGNOSTIC CODES									
Symptoms of Abnormal Operation (Legacy & Daikin Communicating Thermostat)	Diagnostic/Status LED Display Codes Digit 3 Digit 2 Digit 1		Fault Description	Daikin Communicating Thermostat Only Message Code		Possible Causes	Corrective Actions	Notes & Cautions	
 Run time for last 4 cycles is less than 3 minutes each Compressor protector has not tripped Low pressure and high pressure switches are closed Integrated control module diagnostic/status LED display shows the indicated code 	Digit 3 BLANK	0	3	Short Cycling		03	Intermittent thermostat demand Faulty compressor relay	 Check thermostat and thermostat wiring; repair/replace as needed Check compressor relay operation; replace control as needed 	 Turn power OFF prior to repair Fault will clear after 4 consecutive normal cycles Fault may be cleared by cycling 24VAC to control Replace with correct replacement part(s) Minimum compressor run time is changed from 30 seconds to 3 minutes
 Compressor and outdoor fan are off Compressor protector trips four consecutive times Average run time between trips is less than 15 seconds Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message 	BLANK	0	4	Locked Rotor	LOCKED ROTOR	04	 Compressor bearings are seized Failed compressor run capacitor Faulty run capacitor wiring Low line voltage 	 Check compressor operation; repair/replace as needed Check run capacitor; replace as needed Check wiring; repair/replace as needed Verify line voltage is within range on rating plate; contact local utility is out of range 	 Turn power OFF prior to repair Must clear fault by cycling 24VAC to control
Compressor and outdoor fan are off for greater than 4 hours Low pressure and high pressure switches are closed Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message	BLANK	0	5	Open circuit	OPEN CIRCUIT	05	Power is disconnected Failed compressor protector Compressor not properly wired to control	Check circuit breakers and fuses Check wiring to unit; repair/replace as needed Check compressor; repair/replace as needed Check compressor wiring; repair/replace as needed	Turn power OFF prior to repair Fault will clear after 1 normal cycle Fault may be cleared by cycling 24VAC to control Replace with correct replacement part(s)
 Compressor and outdoor fan are off Low pressure and high pressure switches are closed Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message 	BLANK	0	6	• Open Start Circuit	OPEN START	06	 Compressor start winding is open Failed compressor run capacitor Faulty run capacitor wiring Compressor not properly wired to control Faulty compressor wiring 	 Check compressor; repair/replace as needed Check run capacitor; replace as needed Check wiring; repair/replace as needed 	 Turn power OFF prior to repair Fault will clear after 1 normal cycle Fault may be cleared by cycling 24VAC to control Replace with correct replacement part(s)

UNITARY DIAGNOSTIC CODES										
Symptoms of Abnormal Operation (Legacy & Daikin Communicating Thermostat)	Diagnostic/Status LED Display Codes			Fault Description	Daikin Communicating Thermostat Only			Corrective Actions	Notes & Cautions	
,	Digit 3		Digit 1		Message	Code				
Compressor and outdoor fan are off Low pressure and high pressure switches are closed Open start circuit has been detected 4 times with 5 minute delay between each detection Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message	BLANK	L	6	Open Start Circuit Lockout	OPEN START LOCK	06	Compressor start winding is open Failed compressor run capacitor Faulty run capacitor wiring Compressor not properly wired to control Faulty compressor wiring	Check compressor; repair/replace as needed Check run capacitor; replace as needed Check wiring; repair/replace as needed	 Turn power OFF prior to repair Must clear fault by cycling 24VAC to control Replace with correct replacement part(s) 	
Compressor and outdoor fan are off Low pressure and high pressure switches are closed Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message	BLANK	0	7	• Open Run Circuit	OPEN RUN	07	Compressor run winding is open Compressor Compressor not properly wired to control Faulty compressor wiring	Check compressor; repair/replace as needed Check wiring; repair/replace as needed	Turn power OFF prior to repair Fault will clear after 1 normal cycle Fault may be cycling 24VAC to control Replace with correct replacement part(s)	
 Compressor and outdoor fan are off Low pressure and high pressure switches are closed Open run circuit has been detected 4 times with 5 minute delay between each detection Integrated control module diagnostic/status LED display shows the indicated code Daikin Communicating thermostat displays error message 	BLANK	L	7	• Open Run Circuit Lockout	LOCK	07	Compressor run winding is open Compressor not properly wired to control Faulty compressor wiring	Check compressor; repair/replace as needed Check wiring; repair/replace as needed	Turn power OFF prior to repair Must clear fault by cycling 24VAC to control Replace with correct replacement part(s)	
 Air conditioner/ heat pump may appear to be operating normally Compressor protector may be open (compressor and outdoor fan off). Integrated control module diagnostic/status LED display shows the indicated code 	BLANK	L	8	• Low Line Voltage	LOW LINE VOLT	08	Low line voltage	Check circuit breakers and fuses Verify unit is connected to power supply as specified on rating plate Correct low line voltage condition; contact local utility if needed	Turn power OFF prior to repair Control detects line voltage less than 185VAC Fault will clear if line voltage increases above 185VAC	

UNITARY DIAGNOSTIC CODES										
Symptoms of Abnormal Operation (Legacy & Daikin Communicating Thermostat)	Diagnostic/Status LED Display Codes			Fault Description	Daikin Communicating Thermostat Only		Possible Causes	Corrective Actions	Notes & Cautions	
communicating mermostat)	Digit 3	Digit 2	Digit 1		Message	Code				
 Air conditioner/heat pump may appear to be operating normally Compressor protector may be open (compressor and outdoor fan off). Integrated control module diagnostic/status LED display shows the indicated code 	BLANK	Н	8	High Line Voltage	HIGH LINE VOLT		High line voltage	Correct high line voltage condition; contact local utility if needed Verify unit is connected to power supply as specified on rating plate	Turn power OFF prior to repair Control detects line voltage greater than 255VAC Fault will clear if line woltage decreases below 255VAC	
 Air conditioner/heat pump may appear to be operating normally Integrated control module diagnostic/status LED display shows the indicated code 	BLANK	0	9	• Low Pilot Voltage	LOW SECOND VOLT	09	Control detects secondary voltage less than 18VAC Transformer overloaded Low line voltage	Check fuse Correct low secondary voltage condition Check transformer; replace if needed	Turn power OFF prior to repair Fault will clear if secondary voltage rises above 21VAC Replace with correct replacement part(s)	
Compressor is off Integrated control module diagnostic/status LED display shows the indicated code	BLANK	Ρ	0	• Comp Protector Open	Not displayed	Not displayed	No current through run or start windings Compressor run winding is open Compressor not properly wired to control Faulty compressor wiring Failed compressor run capacitor Faulty run capacitor wiring	Check compressor; repair/replace as needed Check wiring; repair/replace as needed Check run capacitor; replace as needed	Turn power OFF prior to repair Fault will clear after 1 normal cycle Fault may be cleared by cycling 24VAC to control Replace with correct replacement part(s)	
 Air conditioner/heat pump may appear to be operating normally Compressor protector may be open (compressor and outdoor fan off). Integrated control module diagnostic/status LED display shows the indicated code 	BLANK	0	8	• No Line Voltage	NO LINE VOLTAGE	08	No Line Voltage	Check circuit breaker to fuses Verify unit is connected to power supply as specified on rating plate	Turn power OFF prior to repair Control detects line voltage less than 185VAC Fault will clear if line voltage increases above 185VAC	

START-UP CHECKLIST

Condenser / Heat Pump (including all Inverter)									
	Model Number								
	Serial Number								
ELECTRICAL (Outdoor Unit)									
Line Voltage (Measure L1 and L2 Voltage)	L1 - L2								
Secondary Voltage (Measure Transformer Output Voltage) NOT ALL MODELS	R - C								
Compressor Amps									
Condenser Fan Amps									
TEMPERATURES (Indoor Unit)									
Return Air Temperature (Dry bulb / Wet bulb)		DB °F	WB °F						
Cooling Supply Air Temperature (Dry bulb / Wet bulb)		DB °F	WB °F						
Delta T (Difference between Supply and Return Temperatures)		DB °F							
PRESSURES / TEMPERATURES (Outdoor Unit)									
Suction Circuit (Pressure / Suction Line Temperature)	PSIG	TEMP	°F						
Liquid Circuit (Pressure / Liquid Temperature)	PSIG	TEMP	°F						
Outdoor Air Temperature (Dry bulb / Wet bulb)		DB °F	WB °F						
SUPERHEAT / SUBCOOLING	SH	SC							
Line set length in Feet									
Additional Refrigerant Charge Added over Factory Charge (Ounces)									
Additional Checks									
Check wire routings for any rubbing									
Check factory wiring and wire connections.									
Check product for proper clearances as noted by installtion instructions									
°F to °C formula: (°F - 32) divided by 1.8 = °C °C to °F formula: (°C multiplic	ed by 1.8) + 32 = °F								

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CUSTOMER FEEDBACK

Daikin Comfort Technologies is very interested in all product comments. Please fill out the feedback form on the following link: <u>https://daikincomfort.com/contact-us</u> You can also scan the QR code on the right to be directed to the feedback page.



PRODUCT REGISTRATION

Thank you for your recent purchase. Though not required to get the protection of the standard warranty, registering your product is a relatively short process, and entitles you to additional warranty protection, except that failure by California and Quebec residents to register their product does not diminish their warranty rights. The duration of warranty coverages in Texas differs in some cases.

For Product Registration, please register by following this link: <u>https://daikincomfort.com/owner-support/product-registration</u> You can also scan the QR code on the right to be directed to the Product Registration page.



Our continuing commitment to quality products may mean a change in specifications without notice.

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