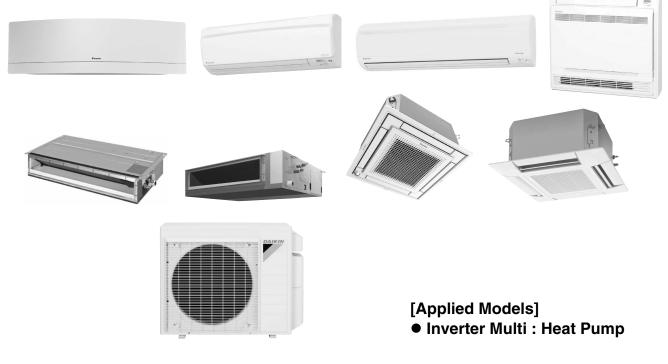


SiUS121737EA





Multi-Split Type Air Conditioners for Cold Climate 2MXL-Q, 3MXL-R Series



Multi-Split Type Air Conditioners for Cold Climate 2MXL-Q, 3MXL-R Series

Heat Pump

| Indoor Unit | | |
|-------------|------------|------------|
| CTXG09QVJUW | CDXS07LVJU | FDMQ09RVJU |
| CTXG09QVJUS | FDXS09LVJU | FDMQ12RVJU |
| CTXG12QVJUW | FDXS12LVJU | FDMQ15RVJU |
| CTXG12QVJUS | CDXS15LVJU | FDMQ18RVJU |
| CTXG18QVJUW | CDXS18LVJU | |
| CTXG18QVJUS | | |
| | | |
| FTXR09TVJUW | FVXS09NVJU | FFQ09Q2VJU |
| FTXR09TVJUS | FVXS12NVJU | FFQ12Q2VJU |
| FTXR12TVJUW | FVXS15NVJU | FFQ15Q2VJU |
| FTXR12TVJUS | FVXS18NVJU | FFQ18Q2VJU |
| FTXR18TVJUW | | |

CTXS07LVJU FTXS09LVJU FTXS12LVJU FTXS15LVJU FTXS18LVJU

FTXR18TVJUS

Outdoor Unit

2MXL18QMVJU 2MXL18QMVJUA 3MXL24RMVJU 3MXL24RMVJUA

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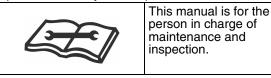
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1. Safety Cautions

Be sure to read the following safety cautions before conducting repair work. After the repair work is complete, be sure to conduct a test operation to ensure that the equipment operates normally, and explain the cautions for operating the product to the customer.



Caution Items

The caution items are classified into <u>N</u> Warning and <u>N</u> Caution. The <u>N</u> Warning items are especially important since death or serious injury can result if they are not followed closely. The <u>N</u> Caution items can also lead to serious accidents under some conditions if they are not followed. Therefore, be sure to observe all the safety caution items described below.

Pictograms

- \triangle This symbol indicates an item for which caution must be exercised.
 - The pictogram shows the item to which attention must be paid.) This symbol indicates a prohibited action.
 - The prohibited item or action is shown in the illustration or near the symbol. This symbol indicates an action that must be taken, or an instruction. The instruction is shown in the illustration or near the symbol.

1.1 Warnings and Cautions Regarding Safety of Workers

| Narning | |
|---|------------|
| Do not store equipment in a room with fire sources (e.g., naked flames, gas appliances, electric heaters). | \bigcirc |
| Be sure to disconnect the power cable from the socket before disassembling equipment for repair. Working on equipment that is connected to the power supply may cause an electrical shock. If it is necessary to supply power to the equipment to conduct the repair or inspect the circuits, do not touch any electrically charged sections of the equipment. | 0.5 |
| If refrigerant gas is discharged during repair work, do not touch the discharged refrigerant gas. Refrigerant gas may cause frostbite. | \bigcirc |
| When disconnecting the suction or discharge pipe of the compressor at the welded section, evacuate the refrigerant gas completely at a well-ventilated place first. If there is gas remaining inside the compressor, the refrigerant gas or refrigerating machine oil discharges when the pipe is disconnected, and it may cause injury. | 0 |
| If refrigerant gas leaks during repair work, ventilate the area. Refrigerant gas may generate toxic gases when it contacts flames. | 0 |

| 🕐 Warning | |
|--|------------|
| Be sure to discharge the capacitor completely before conducting repair work. The step-up capacitor supplies high-voltage electricity to the electrical components of the outdoor unit. A charged capacitor may cause an electrical shock. | A |
| Do not turn the air conditioner on or off by plugging in or unplugging the power cable. Plugging in or unplugging the power cable to operate the equipment may cause an electrical shock or fire. | \bigcirc |
| Be sure to wear a safety helmet, gloves, and a safety belt when working in a high place (more than 2 m (6.5 ft)). Insufficient safety measures may cause a fall. | \bigcirc |
| In case of R-32 / R-410A refrigerant models, be sure to use pipes, flare nuts and tools intended for the exclusive use with the R-32 / R-410A refrigerant. The use of materials for R-22 refrigerant models may cause a serious accident, such as a damage of refrigerant cycle or equipment failure. | \bigcirc |
| Do not mix air or gas other than the specified refrigerant (R-32 / R-410A / R- 22) in the refrigerant system. If air enters the refrigerant system, an excessively high pressure results, causing equipment damage and injury. | \bigcirc |
| Caution | |
| Do not repair electrical components with wet hands. | |

| Do not repair electrical components with wet hands. Working on the equipment with wet hands may cause an electrical shock. | |
|---|---|
| Do not clean the air conditioner with water. Washing the unit with water may cause an electrical shock. | |
| Be sure to provide an earth / grounding when repairing the equipment in a humid or wet place, to avoid electrical shocks. | Ð |
| Be sure to turn off the power switch and unplug the power cable when cleaning the equipment. The internal fan rotates at a high speed, and may cause injury. | |
| Be sure to conduct repair work with appropriate tools. The use of inappropriate tools may cause injury. | 0 |

| Caution | |
|--|---|
| Be sure to check that the refrigerating cycle section has cooled down enough before conducting repair work. Working on the unit when the refrigerating cycle section is hot may cause burns. | 9 |
| Conduct welding work in a well-ventilated place. Using a welder in an enclosed room may cause oxygen deficiency. | 0 |

1.2 Warnings and Cautions Regarding Safety of Users

| Warning | |
|---|------------|
| Do not store the equipment in a room with fire sources (e.g., naked flames, gas appliances, electric heaters). | \bigcirc |
| Be sure to use parts listed in the service parts list of the applicable model and appropriate tools to conduct repair work. Never attempt to modify the equipment. The use of inappropriate parts or tools may cause an electrical shock, excessive heat generation or fire. | 0 |
| If the power cable and lead wires are scratched or have deteriorated, be sure to replace them. Damaged cable and wires may cause an electrical shock, excessive heat generation or fire. | 0 |
| Do not use a joined power cable or extension cable, or share the same power outlet with other electrical appliances, since it may cause an electrical shock, excessive heat generation or fire. | \bigcirc |
| Be sure to use an exclusive power circuit for the equipment, and follow the local technical standards related to the electrical equipment, the internal wiring regulations, and the instruction manual for installation when conducting electrical work. Insufficient power circuit capacity and improper electrical work may cause an electrical shock or fire. | 0 |
| Be sure to use the specified cable for wiring between the indoor and outdoor units. Make the connections securely and route the cable properly so that there is no force pulling the cable at the connection terminals. Improper connections may cause excessive heat generation or fire. | 9 |
| When wiring between the indoor and outdoor units, make sure that the terminal cover does not lift off or dismount because of the cable. If the cover is not mounted properly, the terminal connection section may cause an electrical shock, excessive heat generation or fire. | 0 |

| Warning | |
|---|------------|
| Do not damage or modify the power cable. Damaged or modified power cables may cause an electrical shock or fire. Placing heavy items on the power cable, or heating or pulling the power cable may damage it. | \bigcirc |
| Do not mix air or gas other than the specified refrigerant (R-32 / R-410A / R- 22) in the refrigerant system. If air enters the refrigerant system, an excessively high pressure results, causing equipment damage and injury. | \bigcirc |
| If the refrigerant gas leaks, be sure to locate the leaking point and repair it before charging the refrigerant. After charging the refrigerant, make sure that there is no leak. If the leaking point cannot be located and the repair work must be stopped, be sure to pump-down, and close the service valve, to prevent refrigerant gas from leaking into the room. Refrigerant gas itself is harmless, but it may generate toxic gases when it contacts flames, such as those from fan type and other heaters, stoves and ranges. | 9 |
| When relocating the equipment, make sure that the new installation site has sufficient strength to withstand the weight of the equipment. If the installation site does not have sufficient strength or the installation work is not conducted securely, the equipment may fall and cause injury. | 0 |
| Check to make sure that the power cable plug is not dirty or loose, then insert the plug into a power outlet securely. If the plug is dusty or has a loose connection, it may cause an electrical shock or fire. | 9 |
| When replacing the coin battery in the remote controller, be sure to dispose of the old battery to prevent children from swallowing it. If a child swallows the coin battery, see a doctor immediately. | 0 |

| Caution | |
|--|------------|
| Installation of a leakage breaker is necessary in some cases depending on the conditions of the installation site, to prevent electrical shocks. | 0 |
| Do not install the equipment in a place where there is a possibility of combustible gas leaks. If combustible gas leaks and remains around the unit, it may cause a fire. | \bigcirc |
| Check to see if parts and wires are mounted and connected properly, and if connections at the soldered or crimped terminals are secure. Improper installation and connections may cause excessive heat generation, fire or an electrical shock. | 0 |

| Caution | |
|--|------------|
| If the installation platform or frame has corroded, replace it. A corroded installation platform or frame may cause the unit to fall, resulting in injury. | 0 |
| Check the earth / grounding, and repair it if the equipment is not properly earthed / grounded. Improper earth / grounding may cause an electrical shock. | ļ |
| Be sure to measure insulation resistance after the repair, and make sure that the resistance is 1 $M\Omega$ or higher. Faulty insulation may cause an electrical shock. | 0 |
| Be sure to check the drainage of the indoor unit after the repair. Faulty drainage may cause water to enter the room and wet the furniture and floor. | 0 |
| Do not tilt the unit when removing it. The water inside the unit may spill and wet the furniture and floor. | \bigcirc |

2. Icons Used

The following icons are used to attract the attention of the reader to specific information.

| Icon | Type of Information | Description |
|---------|------------------------|--|
| Warning | Warning | A Warning is used when there is danger of personal injury. |
| Caution | Caution | A Caution is used when there is danger that the reader, through incorrect manipulation, may damage equipment, lose data, get an unexpected result or have to restart (part of) a procedure. |
| Note: | Note | A Note provides information that is not indispensable, but may nevertheless be valuable to the reader, such as tips and tricks. |
| | Reference | A Reference guides the reader to other places in this binder or in this manual, where he/she will find additional information on a specific topic. |

Part 1 List of Functions

| 1. | RA Indoor Unit | 2 |
|----|----------------|---|
| 2. | SA Indoor Unit | 7 |
| 3. | Outdoor Unit | 9 |

1. RA Indoor Unit

| Category | Functions | CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S) | Category | Functions | CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S) |
|------------------------|---|--|--|---|--|
| Basic | Inverter (with inverter power control) | • | Health & | Air-purifying filter | — |
| Functions | Operation limit for cooling | — | Cleanliness | Titanium apatite deodorizing filter (option) | • |
| | Operation limit for heating | — | <u>_</u> | Longlife filter (option) | |
| | PAM control | — | - | Air filter (prefilter) | • |
| Compressor | Oval scroll compressor | — | - | Wipe-clean flat panel | • |
| | Swing compressor | — | - | Washable grille | — |
| | Rotary compressor | — | _ | Filter cleaning indicator | — |
| | Reluctance DC motor | — | | Good-sleep cooling operation | |
| Comfortable Airflow | Power-airflow flap (horizontal blade) | — | Timer Worry Free (Reliability & Durability) | WEEKLY TIMER operation | • |
| Ainiow | Power-airflow dual flaps (horizontal blade) | • | | 24-hour ON/OFF TIMER | • |
| | Power-airflow diffuser | — | | 72-hour ON/OFF TIMER | |
| | Wide-angle louvers (vertical blades) | • | | NIGHT SET mode | • |
| | Auto-swing (up and down) | • | | Auto-restart (after power failure) | • |
| : (| Auto-swing (right and left) | • | | Self-diagnosis (R/C, LED) | • |
| | 3-D airflow | • | | Wiring error check function | — |
| | COMFORT AIRFLOW operation Auto fan speed | • | | Anti-corrosion treatment of outdoor heat exchanger | — |
| Control | Indoor unit quiet operation | • | Flexibility | Multi-split/split type compatible indoor unit | |
| | NIGHT QUIET mode (automatic) | - | Flexibility | Flexible power supply correspondence | |
| | OUTDOOR UNIT QUIET operation (manual) | • | + | High ceiling application | |
| | INTELLIGENT EYE operation | • | + | Chargeless | |
| | 2-area INTELLIGENT EYE operation | • | + | Either side drain (right or left) | • |
| | Quick warming function | • | 4 | Power selection | • |
| | Hot-start function | • | 4 | | |
| | Automatic defrosting | _ | - | °F/°C changeover R/C temperature display (factory setting: °F) | • |
| Operation | Automatic operation | • | Remote | Remote control adaptor | |
| | Program dry function | • | Control | (normal open pulse contact) (option) | • |
| | Fan only | ٠ | 1 | Remote control adaptor | |
| Lifestyle | POWERFUL operation (non-inverter) | _ | 1 | (normal open contact) (option) | • |
| Convenience | POWERFUL operation (inverter) | • | | DIII-NET compatible (adaptor) (option) | • |
| | Priority-room setting | — | 1 | Wireless LAN connection (option) | • |
| | COOL/HEAT mode lock | — | Remote | Wireless | • |
| | HOME LEAVE operation | — | Controller | Wired (option) | • |
| | ECONO operation | ٠ | | | |
| | Indoor unit ON/OFF button | ٠ | | | |
| | Signal receiving sign | • | | | |
| | R/C with back light | • | | | |
| | Temperature display | — | | | |

Note: • : Available

- : Not available

| Category | Functions | CTXS07LVJU | Category | Functions | CTXS07LVJU |
|-------------|---|------------|---|---|------------|
| Basic | Inverter (with inverter power control) | • | Health & | Air-purifying filter | _ |
| Functions | Operation limit for cooling | — | Cleanliness | Titanium apatite deodorizing filter | ٠ |
| | Operation limit for heating | — | | Longlife filter (option) | _ |
| | PAM control | — | | Air filter (prefilter) | ٠ |
| Compressor | Oval scroll compressor | _ | | Wipe-clean flat panel | • |
| | Swing compressor | — | | Washable grille | |
| | Rotary compressor | — | | Filter cleaning indicator | _ |
| | Reluctance DC motor | — | | Good-sleep cooling operation | |
| Comfortable | Power-airflow flap (horizontal blade) | — | Timer | WEEKLY TIMER operation | • |
| Airflow | Power-airflow dual flaps (horizontal blade) | • | | 24-hour ON/OFF TIMER | ٠ |
| | Power-airflow diffuser | — | | 72-hour ON/OFF TIMER | |
| | Wide-angle louvers (vertical blades) | ٠ | | NIGHT SET mode | • |
| | Auto-swing (up and down) | • | Worry Free (Reliability & Durability) | Auto-restart (after power failure) | ٠ |
| | Auto-swing (right and left) | • | | Self-diagnosis (R/C, LED) | • |
| | 3-D airflow | • | | Wiring error check function | _ |
| | COMFORT AIRFLOW operation | ٠ | | Anti-corrosion treatment of outdoor heat | _ |
| Control | Auto fan speed | • | | exchanger | |
| Control | Indoor unit quiet operation | • | Flexibility | Multi-split/split type compatible indoor unit | |
| | NIGHT QUIET mode (automatic) | — | | Flexible power supply correspondence | |
| | OUTDOOR UNIT QUIET operation (manual) | • | | High ceiling application | |
| | INTELLIGENT EYE operation | • | | Chargeless | |
| | 2-area INTELLIGENT EYE operation | — | | Either side drain (right or left) | • |
| | Quick warming function | — | | Power selection | |
| | Hot-start function | • | | °F/°C changeover R/C temperature display | • |
| | Automatic defrosting | — | | (factory setting: °F) | - |
| Operation | Automatic operation | • | Remote | Remote control adaptor | • |
| | Program dry function | • | Control | (normal open pulse contact) (option) | • |
| | Fan only | • | | Remote control adaptor | |
| Lifestyle | POWERFUL operation (non-inverter) | — | | (normal open contact) (option) | • |
| Convenience | POWERFUL operation (inverter) | • | | DIII-NET compatible (adaptor) (option) | • |
| | Priority-room setting | — | | Wireless LAN connection (option) | — |
| | COOL/HEAT mode lock | _ | Remote | Wireless | • |
| | HOME LEAVE operation | _ | Controller | Wired (option) | • |
| | ECONO operation | • | | | |
| | Indoor unit ON/OFF button | • | | | |
| | Signal receiving sign | • | | | |
| | R/C with back light | • | | | |
| | Temperature display | — | | | |

- : Not available

| Category | Functions | FTXS09/12/15/18LVJU | Category | Functions | FTXS09/12/15/18LVJU |
|--------------------------|--|---------------------|--|---|---------------------|
| Basic Functions | Inverter (with inverter power control) | • | Health & Cleanliness | Air-purifying filter | |
| | Operation limit for cooling | - | | Titanium apatite deodorizing filter | • |
| | Operation limit for heating | | 4 | Longlife filter (option) | |
| - | PAM control | - | 4 | Air filter (prefilter) | • |
| Compressor | Oval scroll compressor | | 4 | Wipe-clean flat panel | • |
| | Swing compressor | - | 1 | Washable grille | |
| | Rotary compressor | - | 1 | Filter cleaning indicator | |
| | Reluctance DC motor | - | | Good-sleep cooling operation | |
| Comfortable Airflow | Power-airflow flap (horizontal blade) | - | Timer Worry Free (Reliability & Durability) | WEEKLY TIMER operation | • |
| 7.111000 | Power-airflow dual flaps | • | | 24-hour ON/OFF TIMER | • |
| | (horizontal blade) | | | 72-hour ON/OFF TIMER | |
| | Power-airflow diffuser | | | NIGHT SET mode | • |
| | Wide-angle louvers (vertical blades) | • | | Auto-restart (after power failure) | • |
| | Auto-swing (up and down) | • | | Self-diagnosis (R/C, LED) | • |
| | Auto-swing (right and left) | • | | Wiring error check function | |
| | 3-D airflow | • | | Anti-corrosion treatment of outdoor heat | _ |
| | COMFORT AIRFLOW operation | • | | exchanger | |
| Comfort Control | Auto fan speed | • | Flexibility | Multi-split/split type compatible indoor unit | • |
| Control | Indoor unit quiet operation | • | 1 | Flexible power supply correspondence | |
| | NIGHT QUIET mode (automatic) | - | 1 | High ceiling application | |
| | OUTDOOR UNIT QUIET operation (manual) | • | 1 | Chargeless | |
| | INTELLIGENT EYE operation | • | 1 | Either side drain (right or left) | • |
| | 2-area INTELLIGENT EYE operation | - | 1 | Power selection | |
| | Quick warming function | - | 1 | °F/°C changeover R/C temperature display | • |
| | Hot-start function | • | | (factory setting: °F) | _ |
| | Automatic defrosting | | Remote Control | Remote control adaptor | • |
| Operation | Automatic operation | • | | (normal open pulse contact) (option) | |
| | Program dry function | • | 4 | Remote control adaptor | • |
| | Fan only | • | 4 | (normal open contact) (option) | |
| Lifestyle Convenience | POWERFUL operation (non-inverter) | - | - | DIII-NET compatible (adaptor) (option) | • |
| | POWERFUL operation (inverter) | • | Descri | Wireless LAN connection (option) | |
| | Priority-room setting | - | Remote Controller | Wireless | • |
| | COOL/HEAT mode lock | - | | Wired (option) | • |
| | HOME LEAVE operation | | | | _ |
| | ECONO operation | • | | | _ |
| | Indoor unit ON/OFF button | • | | | _ |
| 1 | Signal receiving sign | • | | | _ |
| | R/C with back light | • | | | _ |
| | Temperature display | — | | | |

— : Not available

| Category | Functions | CDXS07/15/18LVJU FDXS09/12LVJU with wired R/C | CDXS07/15/18LVJU FDXS09/12LVJU with wireless R/C | Category | Functions | CDXS07/15/18LVJU FDXS09/12LVJU with wired R/C | CDXS07/15/18LVJU FDXS09/12LVJU with wireless R/C |
|-------------|--|---|--|---|--|---|--|
| Basic | Inverter (with inverter power control) | • | • | Health & | Air-purifying filter | | — |
| Functions | Operation limit for cooling | _ | — | Cleanliness | Titanium apatite deodorizing filter | — | — |
| | Operation limit for heating | | — | | Longlife filter (option) | — | — |
| | PAM control | — | - | | Air filter (prefilter) | • | • |
| Compressor | Oval scroll compressor | _ | _ | | Wipe-clean flat panel | — | — |
| | Swing compressor | _ | _ | | Washable grille | — | — |
| | Rotary compressor | — | _ | | Filter cleaning indicator | — | — |
| | Reluctance DC motor | — | _ | | Good-sleep cooling operation | — | — |
| Comfortable | Power-airflow flap (horizontal blade) | — | — | Timer | WEEKLY TIMER operation | — | — |
| Airflow | Power-airflow dual flaps | | | | 24-hour ON/OFF TIMER | ٠ | • |
| | (horizontal blade) | _ | _ | | 72-hour ON/OFF TIMER | — | — |
| | Power-airflow diffuser | — | _ | | NIGHT SET mode | • | • |
| | Wide-angle louvers (vertical blades) | — | — | Worry Free (Reliability & Durability) | Auto-restart (after power failure) | ٠ | • |
| | Auto-swing (up and down) | — | _ | | Self-diagnosis (R/C, LED) | • | • |
| | Auto-swing (right and left) | — | - | | Wiring error check function | — | — |
| | 3-D airflow | — | - | | Anti-corrosion treatment of outdoor heat exchanger | | |
| | COMFORT AIRFLOW operation | _ | _ | | | _ | _ |
| Comfort | Switchable fan speed | • | • | Flexibility | Multi-split/split type compatible indoor | •+ | •* |
| Control | Auto fan speed | • | • | | unit | •* | •* |
| _ | Indoor unit quiet operation | • | • | | Flexible power supply correspondence | — | — |
| | NIGHT QUIET mode (automatic) | — | — | | High ceiling application | — | — |
| | OUTDOOR UNIT QUIET operation (manual) | - | • | | Chargeless Either side drain (right or left) | - | - |
| | INTELLIGENT EYE operation | T | _ | | Power selection | _ | _ |
| | 2-area INTELLIGENT EYE operation | — | _ | | °F/°C changeover R/C temperature | | |
| | Quick warming function | T | _ | | display (factory setting: °F) | • | • |
| | Hot-start function | • | • | Remote | Remote control adaptor | | |
| | Automatic defrosting | _ | _ | Control | (normal open pulse contact) (option) | • | • |
| Operation | Automatic operation | • | • | | Remote control adaptor | | |
| | Program dry function | • | • | | (normal open contact) (option) | • | • |
| | Fan only | _ | • | | DIII-NET compatible (adaptor) (option) | ٠ | • |
| Lifestyle | POWERFUL operation (non-inverter) | _ | | | Wireless LAN connection (option) | _ | |
| Convenience | POWERFUL operation (inverter) | _ | • | | | | |
| | Priority-room setting | _ | _ | | | | |
| | COOL/HEAT mode lock | | _ | | | | |
| | HOME LEAVE operation | 1 — | _ | | | | |
| | ECONO operation | _ | • | | | | |
| | Indoor unit ON/OFF button | • | • | | | | |
| | Signal receiving sign | • | • | | | | |
| | R/C with back light | • | • | | | | |
| | Temperature display | | | | | 1 | |

- : Not available

★ FDXS series only

| Category | Functions | FVXS09/12/15/18NVJU | Category | Functions | FVXS09/12/15/18NVJU |
|-------------|---|---------------------|--|---|---------------------|
| Basic | Inverter (with inverter power control) | • | Health & | Air-purifying filter | |
| Functions | Operation limit for cooling | _ | Cleanliness | Titanium apatite deodorizing filter | • |
| | Operation limit for heating | — | | Longlife filter (option) | — |
| | PAM control | — | | Air filter (prefilter) | • |
| Compressor | Oval scroll compressor | — | | Wipe-clean flat panel | • |
| | Swing compressor | — | | Washable grille | _ |
| | Rotary compressor | — | | Filter cleaning indicator | _ |
| | Reluctance DC motor | — | | Good-sleep cooling operation | _ |
| Comfortable | Power-airflow flap (horizontal blade) | - | Timer Worry Free (Reliability & Durability) | WEEKLY TIMER operation | • |
| Airflow | Power-airflow dual flaps (horizontal blade) | _ | | 24-hour ON/OFF TIMER | • |
| | Power-airflow diffuser | — | | 72-hour ON/OFF TIMER | — |
| | Wide-angle louvers (vertical blades) | • | | NIGHT SET mode | • |
| | Auto-swing (up and down) | • | | Auto-restart (after power failure) | • |
| | Auto-swing (right and left) | _ | | Self-diagnosis (R/C, LED) | • |
| | 3-D airflow | _ | | Wiring error check function | — |
| | COMFORT AIRFLOW operation | — | | Anti-corrosion treatment of outdoor heat | |
| Comfort | Auto fan speed | • | | exchanger | _ |
| Control | Indoor unit quiet operation | • | Flexibility | Multi-split/split type compatible indoor unit | — |
| | NIGHT QUIET mode (automatic) | - | | Flexible power supply correspondence | — |
| | OUTDOOR UNIT QUIET operation (manual) | • | | High ceiling application | — |
| | INTELLIGENT EYE operation | - | | Chargeless | — |
| | 2-area INTELLIGENT EYE operation | _ | | Either side drain (right or left) | - |
| | Quick warming function | _ | | Power selection | - |
| | Hot-start function | ٠ | | °F/°C changeover R/C temperature display | |
| | Automatic defrosting | _ | | (factory setting: °F) | • |
| Operation | Automatic operation | • | Remote | Remote control adaptor | |
| | Program dry function | • | Control | (normal open pulse contact) (option) | • |
| | Fan only | • |] | Remote control adaptor | |
| Lifestyle | POWERFUL operation (non-inverter) | — | | (normal open contact) (option) | • |
| Convenience | POWERFUL operation (inverter) | • | | DIII-NET compatible (adaptor) (option) | • |
| | Priority-room setting | - | | Wireless LAN connection (option) | - |
| | COOL/HEAT mode lock | _ | Remote | Wireless | • |
| | HOME LEAVE operation | _ | Controller | Wired (option) | _ |
| | ECONO operation | • | | | |
| | Indoor unit ON/OFF button | • | | | |
| | Signal receiving sign | • | | | |
| | R/C with back light | • | | | |
| | Temperature display | _ | | | |

- : Not available

2. SA Indoor Unit

| Category | Functions | FDMQ09/12/15/18RVJU with wired R/C | FDMQ09/12/15/18RVJU with wireless R/C | Category | Functions | FDMQ09/12/15/18RVJU with wired R/C | FDMQ09/12/15/18RVJU with wireless R/C |
|-------------|--|---------------------------------------|--|----------------------------|---|---------------------------------------|--|
| Basic | Inverter (with inverter power control) | • | • | Health & | Air-purifying filter | | — |
| Functions | Operation limit for cooling | — | | Cleanliness | Titanium apatite deodorizing filter | | |
| | Operation limit for heating | — | _ | | Silver ion anti-bacterial drain pan | ٠ | • |
| | PAM control | — | — | | Longlife filter (option) | • | • |
| Compressor | Oval scroll compressor | — | — | | Air filter | _ | — |
| | Swing compressor | — | - | | Filter cleaning indicator | ٠ | • |
| | Rotary compressor | — | | I | Wipe-clean flat panel | — | — |
| | Reluctance DC motor | — | | I | Washable grille | | — |
| Comfortable | Power-airflow flap (horizontal blade) | — | - | I | Good-sleep cooling operation | — | — |
| Airflow | Power-airflow dual flaps | | | Timer | Setpoint auto reset | • | — |
| | (horizontal blade) | _ | _ | | Setpoint range restriction | • | — |
| | Power-airflow diffuser | | — | | Schedule TIMER operation | • | |
| | Wide-angle louvers (vertical blades) | _ | _ | Ī | 24-hour ON/OFF TIMER | | — |
| | Auto-swing (up and down) | — | _ | 1 | Count up/down ON/OFF TIMER | _ | • |
| | Auto-swing (right and left) | _ | _ | Ī | Off Timer (turns unit off after set time) | , | _ |
| | 3-D airflow | _ | _ | 1 | NIGHT SET mode | _ | _ |
| | COMFORT AIRFLOW operation | _ | _ | Worry Free | Auto-restart (after power failure) | • | • |
| | Switchable fan speed (3 steps) | • | • | (Reliability & Durability) | Self-diagnosis (R/C, LED) | | • |
| Comfort | Auto fan speed | • | _ | Durability) | Wiring error check function | • | _ |
| Control | Indoor unit quiet operation | _ | _ | İ | Anti-corrosion treatment of outdoor heat | | |
| | NIGHT QUIET mode (automatic) | _ | _ | İ | exchanger | | |
| | OUTDOOR UNIT QUIET operation (manual) | _ | _ | Flexibility | Multi-split/split type compatible indoor unit | • | • |
| | 2 selectable temperature sensors | • | - | I | Flexible power supply correspondence | • | — |
| | INTELLIGENT EYE operation | — | — | | High ceiling application | | — |
| | 2-area INTELLIGENT EYE operation | | — | | Chargeless | | |
| | Quick warming function | — | — | Ī | Either side drain (right or left) | _ | — |
| | Hot-start function | • | • | Ī | Drain pump | • | • |
| | Automatic defrosting | | — | | Power selection | | |
| Operation | Automatic operation | • | • | | °F/°C changeover R/C temperature | • | |
| | Program dry function | • | • | Ī | display (factory setting: °F) | • | _ |
| | Fan only | • | • | Remote | Remote control adaptor | | |
| Lifestyle | POWERFUL operation (non-inverter) | — | — | Control | (normal open pulse contact) (option) | _ | - |
| Convenience | POWERFUL operation (inverter) | — | — | 1 | Remote control adaptor | | 1 |
| | Priority-room setting | _ | _ | 1 | (normal open contact) (option) | | |
| | COOL/HEAT mode lock | — | — | 1 | DIII-NET compatible (adaptor) (option) | | • |
| | HOME LEAVE operation | — | — | 1 | Wireless LAN connection (option) | | — |
| | ECONO operation | — | — | | | | |
| | Emergency operation switch | — | • | | | | 1 |
| | Signal receiving sign | — | ●★1 | | | | |
| | R/C with back light | • | _ | | | | |
| | Temperature display | — | _ | | | | |

Note: • : Available

— : Not available

 \star 1: Receiving sound only

| Category | Functions | FFQ09/12/15/18Q2VJU with BYFQ60B3W1 | FFQ09/12/15/18Q2VJU with BYFQ60C2W1W(S) | Category | Functions | FFQ09/12/15/18Q2VJU with BYFQ60B3W1 | FFQ09/12/15/18Q2VJU with BYFQ60C2W1W(S) |
|------------------------|--|--|--|---|---|--|--|
| Basic Functions | Inverter (with inverter power control) | • | • | Health & Cleanliness | Air-purifying filter | | — |
| 1 unctions | Operation limit for cooling | | — | Cleaniness | Titanium apatite deodorizing filter | _ | — |
| | Operation limit for heating | | | 4 | Longlife filter (option) | • | • |
| | PAM control | | | 4 | Air filter | | _ |
| | Standby electricity saving | | — | 4 | Filter cleaning indicator | • | • |
| Compressor | Oval scroll compressor | | | 4 | Wipe-clean flat panel | | — |
| | Swing compressor | | | - | Washable grille | • | • |
| | Rotary compressor | | - | | Good-sleep cooling operation | - | - |
| | Reluctance DC motor | | | Timer | Schedule TIMER operation | ● ★ 1 | ●★1 |
| Comfortable Airflow | Power-airflow flap (horizontal blade) | | _ | - | 72-hour ON/OFF TIMER | ● ★ 2 | ●★ 2 |
| Annow | Power-airflow dual flaps | _ | _ | | Off Timer (turns unit off after set time) | ● ★ 1 | ●★1 |
| | (horizontal blade) | | | Worry Free (Reliability & Durability) | NIGHT SET mode | | — |
| | Power-airflow diffuser | | _ | | Auto-restart (after power failure) | • | • |
| | Wide-angle louvers (vertical blades) | | — | | Self-diagnosis (R/C, LED) | • | • |
| | Auto-swing (up and down) | • | • | | Wiring error check function | - | - |
| - | Auto-swing (right and left) | | - | | Anti-corrosion treatment of outdoor heat | _ | _ |
| | Individual flap control | | ● ★ 1 | Flexibility | exchanger Multi-split/split type compatible indoor unit | | |
| | 3-D airflow | | | | | • | • |
| | COMFORT AIRFLOW operation | | | 4 | | | |
| Comfort Control | Auto fan speed | ●★1 | ● ★ 1 | 4 | Flexible power supply correspondence | | — |
| Control | Indoor unit quiet operation | | | 4 | Chargeless | • | - |
| | NIGHT QUIET mode (automatic) | - | | 4 | Either side drain (right or left) | | — |
| | OUTDOOR UNIT QUIET operation (manual) | - | - | | Drain pump Power selection | • | • |
| | Presence and floor sensor (option) | - 1 | ● ★1 | 1 | °F/°C changeover R/C temperature | | |
| | Hot-start function | • | • | 1 | display (factory setting: °F) | ●★1 | ● ★1 |
| | Draft prevention | • | • | Remote | Remote control adaptor | | |
| | Automatic defrosting | — | _ | Control | (normal open pulse contact) (option) | - | — |
| Operation | Automatic operation | • | • | 1 | Remote control adaptor | | |
| | Program dry function | • | • | 1 | (normal open contact) (option) | - | _ |
| | Fan only | • | • | 1 | DIII-NET compatible (adaptor) (option) | • | • |
| | Setback function | ●★1 | ● ★1 | Remote | Wireless (option) | • | • |
| Lifestyle | POWERFUL operation (non-inverter) | — | - | Controller | Wired (option) | • | ٠ |
| Convenience | POWERFUL operation (inverter) | - 1 | <u> </u> | | | 1 | |
| | Priority-room setting | — | — | | | 1 | |
| | COOL/HEAT mode lock | - 1 | <u> </u> | | | | |
| | HOME LEAVE operation | — | - 1 | | | | |
| | ECONO operation | - 1 | - 1 | | | 1 | |
| | Emergency operation switch | ●★2 | ●★ 2 | | | | |
| | Signal receiving sign | ●★2 ★3 | •*2 *3 | | | | |
| | R/C with back light | • ★ 1 | • ★ 1 | | | | |
| | Available | | • • • | | ★1: With wired remote controller | | |

— : Not available

★1: With wired remote controller

 \star 2: With wireless remote controller

 \star 3: Receiving sound only

3. Outdoor Unit

| Category | Functions | 2MXL18QMVJU(A) | 3MXL24RMVJU(A) | Category | Functions | 2MXL18QMVJU(A) | 3MXL24RMVJU(A) |
|-------------|--|----------------|----------------|----------------------------|--|----------------|----------------|
| Basic | Inverter (with inverter power control) | • | • | Health & | Air-purifying filter | — | — |
| Functions | Operation limit for cooling | Ref | er to | Cleanliness | Titanium apatite deodorizing filter | — | — |
| | Operation limit for heating | P. 1 | 262 | | Longlife filter (option) | _ | _ |
| | PAM control | • | • | | Air filter (prefilter) | — | — |
| Compressor | Oval scroll compressor | — | — | | Wipe-clean flat panel | — | — |
| | Swing compressor | • | • | | Washable grille | — | — |
| | Rotary compressor | _ | _ | | Filter cleaning indicator | — | — |
| | Reluctance DC motor | • | • | | Good-sleep cooling operation | — | — |
| Comfortable | Power-airflow flap (horizontal blade) | — | — | Timer | WEEKLY TIMER operation | — | — |
| Airflow | Power-airflow dual flaps | | | | 24-hour ON/OFF TIMER | — | — |
| | (horizontal blade) | | | | 72-hour ON/OFF TIMER | | — |
| | Power-airflow diffuser | _ | _ | | NIGHT SET mode | — | — |
| | Wide-angle louvers (vertical blades) | — | — | Worry Free | Auto-restart (after power failure) | — | — |
| | Auto-swing (up and down) | _ | _ | (Reliability & Durability) | Self-diagnosis (R/C, LED) | • | • |
| | Auto-swing (right and left) | _ | _ | | Wiring error check function | • | • |
| | 3-D airflow | — | — |] | Anti-corrosion treatment of outdoor heat | | |
| | COMFORT AIRFLOW operation | _ | — | | exchanger | • | • |
| Comfort | Auto fan speed | — | — | Flexibility | Multi-split/split type compatible indoor | | |
| Control | Indoor unit quiet operation | — | — | | unit | | |
| | NIGHT QUIET mode (automatic) | • | • | | Flexible power supply correspondence | — | _ |
| | OUTDOOR UNIT QUIET operation (manual) | • | • | | High ceiling application | 98.4 | — 131.2 |
| | INTELLIGENT EYE operation | _ | — | | Chargeless | 90.4 ft | ft |
| | 2-area INTELLIGENT EYE operation | — | — | | | (30 m) | (40 m) |
| | Quick warming function | • | • | | Either side drain (right or left) | — | — |
| | Hot-start function | _ | — | | Power selection | — | — |
| | Automatic defrosting | • | • | | °F/°C changeover R/C temperature | | |
| Operation | Automatic operation | — | — | | display (factory setting: °F) | | |
| | Program dry function | — | — | Remote | Remote control adaptor | | |
| | Fan only | — | — | Control | (normal open pulse contact) (option) | | |
| Lifestyle | POWERFUL operation (non-inverter) | — | — | | Remote control adaptor | | |
| Convenience | POWERFUL operation (inverter) | — | — | | (normal open contact) (option) | | |
| | Priority-room setting | • | • | | DIII-NET compatible (adaptor) (option) | — | — |
| | COOL/HEAT mode lock | • | • | | Wireless LAN connection (option) | — | — |
| | HOME LEAVE operation | — | - | Remote | Wireless | — | _ |
| | ECONO operation | — | - | Controller | Wired (option) | — | — |
| | Indoor unit ON/OFF button | | - | | | | |
| | Signal receiving sign | — | — | | | | |
| | R/C with back light | — | — | | | | |
| | Temperature display | - | — | | | | |

Note: • : Available

- : Not available

Part 2 Specifications

| 1. | RA Indoor Unit | 11 |
|----|----------------|----|
| 2. | SA Indoor Unit | 19 |
| 3. | Outdoor Unit | 21 |

1. RA Indoor Unit

60 Hz, 208 - 230 V

| M | | | CTXG0 | 9QVJUW | CTXG | D9QVJUS |
|-------------------------------------|---------------------------------|----------|-----------------------------------|---------------------------|---|-------------------|
| Model | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | Rated Capacity | | 9 kBtu | /h Class | 9 kBtu/h Class | |
| Front Panel Colo | r | | W | 'hite | S | ilver |
| | Н | | 279 (7.9) | 367 (10.4) | 279 (7.9) | 367 (10.4) |
| Airflow Rate | М | cfm | 212 (6.0) | 265 (7.5) | 212 (6.0) | 265 (7.5) |
| AIRIOW Rate | L | (m³/min) | 162 (4.6) | 205 (5.8) | 162 (4.6) | 205 (5.8) |
| | SL | | 134 (3.8) | 117 (3.3) | 134 (3.8) | 117 (3.3) |
| | Туре | | Cross | Flow Fan | Cross | Flow Fan |
| Fan | Motor Output | W | | 29 | | 29 |
| | Speed | Steps | 5 Steps, | Quiet, Auto | 5 Steps, | Quiet, Auto |
| Air Direction Con | trol | | Right, Left, Horizontal, Downward | | Right, Left, Horizontal, Downward | |
| Air Filter | Air Filter | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | |
| Running Current | (Rated) | A | 0.07 - 0.07 | 0.13 - 0.12 | 0.07 - 0.07 | 0.13 - 0.12 |
| Power Consumpt | tion (Rated) | W | 13 - 13 | 26 - 26 | 13 - 13 | 26 - 26 |
| Power Factor (Ra | ated) | % | 89.2 - 80.7 | 96.2 - 94.2 | 89.2 - 80.7 | 96.2 - 94.2 |
| Temperature Cor | ntrol | | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H × | $W \times D$) | in. (mm) | 11-15/16 × 39-5/16 × | 8-3/8 (303 × 998 × 212) | 11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) | |
| Packaged Dimen | sions (H \times W \times D) | in. (mm) | 12-11/16 × 43-3/8 × 15 | -5/16 (322 × 1,101 × 389) | 12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389) | |
| Weight (Mass) | | Lbs (kg) | 27 | (12) | 27 (12) | |
| Gross Weight (G | ross Mass) | Lbs (kg) | 36 | (16) | 36 | 6 (16) |
| Sound Pressure H / M / L / SL dB(A) | | dB(A) | 38 / 32 / 25 / 21 | 41 / 34 / 28 / 21 | 38 / 32 / 25 / 21 | 41 / 34 / 28 / 21 |
| Sound Power Level dB | | dB | - | — | — | — |
| Heat Insulation | | | Both Liquid | and Gas Pipes | Both Liquid | and Gas Pipes |
| Disian | Liquid | in. (mm) | φ 1/4 (φ 6.4) | | φ 1/4 (φ 6.4) | |
| Piping Connections | Gas | in. (mm) | φ 3/8 | (¢ 9.5) | φ 3/8 (φ 9.5) | |
| 001110010113 | Drain | in. (mm) | φ 11/1 | 6 (φ 18) | φ 11/16 (φ 18) | |
| Drawing No. | | | 3D1 | 05562 | 3D105565 | |

| Madal | | | CTXG12 | 2QVJUW | CTXG12 | QVJUS |
|-------------------------|---------------------------------|----------|--|--------------------------|---|-------------------|
| Model | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 12 kBtu | /h Class | 12 kBtu/h Class | |
| Front Panel Color | | | W | hite | Sih | ver |
| | Н | | 353 (10.0) | 420 (11.9) | 353 (10.0) | 420 (11.9) |
| Airflow Rate | М | cfm | 230 (6.5) | 300 (8.5) | 230 (6.5) | 300 (8.5) |
| AIMOW Hale | L | (m³/min) | 162 (4.6) | 219 (6.2) | 162 (4.6) | 219 (6.2) |
| | SL | | 134 (3.8) | 124 (3.5) | 134 (3.8) | 124 (3.5) |
| | Туре | | Cross F | Flow Fan | Cross F | low Fan |
| Fan | Motor Output | W | 2 | 29 | 2 | 9 |
| | Speed | Steps | 5 Steps, 0 | Quiet, Auto | 5 Steps, C | Quiet, Auto |
| Air Direction Cont | rol | | Right, Left, Horiz | zontal, Downward | Right, Left, Horiz | ontal, Downward |
| Air Filter | Air Filter | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | |
| Running Current (| Rated) | A | 0.13 - 0.12 | 0.19 - 0.17 | 0.13 - 0.12 | 0.19 - 0.17 |
| Power Consumpti | on (Rated) | W | 26 - 26 | 38 - 38 | 26 - 26 | 38 - 38 |
| Power Factor (Ra | ted) | % | 96.1 - 94.2 | 96.1 - 97.1 | 96.1 - 94.2 | 96.1 - 97.1 |
| Temperature Con | trol | | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H × | N × D) | in. (mm) | 11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) | | 11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) | |
| Packaged Dimens | sions (H \times W \times D) | in. (mm) | 12-11/16 × 43-3/8 × 15- | 5/16 (322 × 1,101 × 389) | 12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389) | |
| Weight (Mass) | | Lbs (kg) | 27 | (12) | 27 (12) | |
| Gross Weight (Gr | oss Mass) | Lbs (kg) | 36 | (16) | 36 (| (16) |
| Sound Pressure Level | H/M/L/SL | dB(A) | 45 / 34 / 26 / 22 | 45 / 37 / 29 / 22 | 45 / 34 / 26 / 22 | 45 / 37 / 29 / 22 |
| Sound Power Level dB | | dB | _ | _ | _ | _ |
| Heat Insulation | | | Both Liquid and Gas Pipes | | Both Liquid a | nd Gas Pipes |
| Disias | Liquid | in. (mm) | φ 1/4 | (¢ 6.4) | φ 1/4 (| (\$ 6.4) |
| Piping Connections | Gas | in. (mm) | φ 3/8 | (\$ 9.5) | φ 3/8 (φ 9.5) | |
| 00111001010 | Drain | in. (mm) | φ 11/1 | 6 (φ 18) | φ 11/16 (φ 18) | |
| Drawing No. | | | 3D10 | 05563 | 3D10 | 5566 |

Note: SL: The Quiet fan level of the airflow rate setting.

| | | | CTXG18 | 3QVJUW | CTXG18 | BQVJUS |
|-------------------------|---------------------------------|----------|--|--------------------------|---|-------------------|
| Model | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 18 kBtu | /h Class | 18 kBtu | /h Class |
| Front Panel Colo | r | | W | hite | Sil | ver |
| | Н | | 364 (10.3) | 438 (12.4) | 364 (10.3) | 438 (12.4) |
| Airflow Rate | Μ | cfm | 286 (8.1) | 350 (9.9) | 286 (8.1) | 350 (9.9) |
| Almow Rate | L | (m³/min) | 233 (6.6) | 265 (7.5) | 233 (6.6) | 265 (7.5) |
| | SL | | 219 (6.2) | 212 (6) | 219 (6.2) | 212 (6) |
| | Туре | | Cross F | low Fan | Cross F | low Fan |
| Fan | Motor Output | W | 2 | 9 | 2 | 9 |
| | Speed | Steps | 5 Steps, 0 | Quiet, Auto | 5 Steps, C | Quiet, Auto |
| Air Direction Con | itrol | | Right, Left, Horizontal, Downward | | Right, Left, Horizontal, Downward | |
| Air Filter | | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | |
| Running Current | (Rated) | A | 0.14 - 0.14 | 0.21 - 0.21 | 0.14 - 0.14 | 0.21 - 0.21 |
| Power Consump | tion (Rated) | W | 28 - 28 | 42 - 42 | 28 - 28 | 42 - 42 |
| Power Factor (Ra | ated) | % | 96.1 - 87.0 | 96.2 - 87.0 | 96.1 - 87.0 | 96.2 - 87.0 |
| Temperature Cor | ntrol | | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H × | $W \times D$) | in. (mm) | 11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) | | 11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) | |
| Packaged Dimen | sions (H \times W \times D) | in. (mm) | 12-11/16 × 43-3/8 × 15- | 5/16 (322 × 1,101 × 389) | 12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389) | |
| Weight (Mass) | | Lbs (kg) | 27 | (12) | 27 (12) | |
| Gross Weight (G | ross Mass) | Lbs (kg) | 36 | (16) | 36 | (16) |
| Sound Pressure Level | H/M/L/SL | dB(A) | 46 / 40 / 35 / 32 | 47 / 41 / 35 / 32 | 46 / 40 / 35 / 32 | 47 / 41 / 35 / 32 |
| Sound Power Level dB | | dB | _ | _ | _ | — |
| Heat Insulation | | | Both Liquid a | nd Gas Pipes | Both Liquid a | nd Gas Pipes |
| Dining | Liquid | in. (mm) | φ 1/4 (φ 6.4) | | φ 1/4 (φ 6.4) | |
| Piping Connections | Gas | in. (mm) | φ 1/2 (φ 12.7) | | φ 1/2 (φ 12.7) | |
| 00000.0000 | Drain | in. (mm) | φ 11/10 | 6 (φ 18) | φ 11/16 | δ (φ 18) |
| Drawing No. | | | 3D10 |)5564 | 3D10 | 5567 |

| Madal | | | FTXR0 | θτνjuw | FTXR09 | TVJUS |
|-------------------------|---------------------------------|---------------|--|--------------------------|---|-------------------|
| Model | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | Rated Capacity | | 9 kBtu/h Class | | 9 kBtu/h Class | |
| Front Panel Color | | | W | hite | Sil | ver |
| | Н | | 272 (7.7) | 346 (9.8) | 272 (7.7) | 346 (9.8) |
| Airflow Rate | М | cfm | 208 (5.9) | 258 (7.3) | 208 (5.9) | 258 (7.3) |
| Alfilow hate | L | (m³/min) | 162 (4.6) | 201 (5.7) | 162 (4.6) | 201 (5.7) |
| | SL | | 134 (3.8) | 117 (3.3) | 134 (3.8) | 117 (3.3) |
| | Туре | | Cross F | Flow Fan | Cross F | low Fan |
| Fan | Motor Output | W | | 29 | 2 | 9 |
| | Speed | Steps | 5 Steps, 0 | Quiet, Auto | 5 Steps, C | Quiet, Auto |
| Air Direction Cont | rol | | Right, Left, Horiz | zontal, Downward | Right, Left, Horiz | contal, Downward |
| Air Filter | Air Filter | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | |
| Running Current | (Rated) | A | 0.07 - 0.07 | 0.13 - 0.12 | 0.07 - 0.07 | 0.13 - 0.12 |
| Power Consumpti | ion (Rated) | W | 13 - 13 | 26 - 26 | 13 - 13 | 26 - 26 |
| Power Factor (Ra | ted) | % | 89.2 - 80.7 | 96.2 - 94.2 | 89.2 - 80.7 | 96.2 - 94.2 |
| Temperature Con | trol | | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H × | W × D) | in. (mm) | 11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) | | 11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) | |
| Packaged Dimens | sions (H \times W \times D) | in. (mm) | 12-11/16 × 43-3/8 × 15- | 5/16 (322 × 1,101 × 389) | 12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389) | |
| Weight (Mass) | | Lbs (kg) | 27 | (12) | 27 | (12) |
| Gross Weight (Gr | oss Mass) | Lbs (kg) | 36 | (16) | 36 (16) | |
| Sound Pressure Level | H/M/L/SL | dB(A) | 38 / 32 / 25 / 19 | 41 / 34 / 28 / 19 | 38 / 32 / 25 / 19 | 41 / 34 / 28 / 19 |
| Sound Power Level dB | | — | — | _ | — | |
| Heat Insulation | | Both Liquid a | ind Gas Pipes | Both Liquid a | nd Gas Pipes | |
| Dining | Liquid | in. (mm) | φ 1/4 | (φ 6.4) | φ 1/4 | (\$ 6.4) |
| Piping Connections | Gas | in. (mm) | φ 3/8 | (φ 9.5) | φ 3/8 (φ 9.5) | |
| 001110010115 | Drain | in. (mm) | φ 11/1 | 6 (φ 18) | φ 11/16 | 6 (φ 18) |
| Drawing No. | | | C: 3D | 120044 | C: 3D1 | 120044 |

Note: SL: The Quiet fan level of the airflow rate setting.

Conversion Formulae kcal/h = kW \times 860 Btu/h = kW \times 3412 cfm = m³/min \times 35.3

| Model | | | FTXR12 | TVJUW | FTXR12TVJUS | | |
|-------------------------|---------------------------------|---------------|-----------------------------------|--------------------------|--|--------------------------|--|
| woder | | | Cooling | Heating | Cooling | Heating | |
| Rated Capacity | | | 12 kBtu/ | h Class | 12 kBtu/h Class | | |
| Front Panel Color | | | Wh | ite | Sih | ver | |
| | Н | | 335 (9.5) | 395 (11.2) | 335 (9.5) | 395 (11.2) | |
| Airflow Rate | Μ | cfm | 219 (6.2) | 290 (8.2) | 219 (6.2) | 290 (8.2) | |
| Alfilow Rate | L | (m³/min) | 169 (4.8) | 226 (6.4) | 169 (4.8) | 226 (6.4) | |
| | SL | | 131 (3.7) | 131 (3.7) | 131 (3.7) | 131 (3.7) | |
| | Туре | | Cross F | low Fan | Cross F | low Fan | |
| Fan | Motor Output | W | 2 | 9 | 2 | 9 | |
| | Speed | Steps | 5 Steps, C | uiet, Auto | 5 Steps, C | Quiet, Auto | |
| Air Direction Cont | rol | | Right, Left, Horizontal, Downward | | Right, Left, Horizontal, Downward | | |
| Air Filter | | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | | |
| Running Current (| Rated) | A | 0.13 - 0.12 | 0.19 - 0.17 | 0.13 - 0.12 | 0.19 - 0.17 | |
| Power Consumpti | on (Rated) | W | 26 - 26 | 38 - 38 | 26 - 26 | 38 - 38 | |
| Power Factor (Ra | ted) | % | 96.1 - 94.2 | 96.1 - 97.1 | 96.1 - 94.2 | 96.1 - 97.1 | |
| Temperature Con | trol | | Microcomputer Control | | Microcomputer Control | | |
| Dimensions (H ×) | N × D) | in. (mm) | 11-15/16 × 39-5/16 × 8 | -3/8 (303 × 998 × 212) | 11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) | | |
| Packaged Dimens | sions (H \times W \times D) | in. (mm) | 12-11/16 × 43-3/8 × 15-5 | 5/16 (322 × 1,101 × 389) | 12-11/16 × 43-3/8 × 15-5 | 5/16 (322 × 1,101 × 389) | |
| Weight (Mass) | | Lbs (kg) | 27 (| 12) | 27 (| (12) | |
| Gross Weight (Gr | oss Mass) | Lbs (kg) | 36 (| 16) | 36 (| (16) | |
| Sound Pressure Level | H/M/L/SL | dB(A) | 45 / 34 / 26 / 20 | 45 / 37 / 29 / 20 | 45 / 34 / 26 / 20 | 45 / 37 / 29 / 20 | |
| Sound Power Level dB | | dB | _ | _ | _ | _ | |
| Heat Insulation | | Both Liquid a | nd Gas Pipes | Both Liquid a | nd Gas Pipes | | |
| Liquid | | in. (mm) | φ 1/4 (| φ 6.4) | φ 1/4 (| (\$ 6.4) | |
| Piping Connections | Gas | in. (mm) | φ 3/8 (| φ 9.5) | φ 3/8 (| (φ 9.5) | |
| CONTECTIONS | Drain | in. (mm) | φ 11/16 | i (φ 18) | φ 11/16 | δ (φ 18) | |
| Drawing No. | | | C: 3D1 | 20044 | C: 3D120044 | | |

| Madal | | | FTXR1 | 8TVJUW | FTXR18 | BTVJUS |
|-------------------------|--------------------------------|----------|-----------------------------------|--------------------------|---|-------------------|
| Model | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 18 kBtu/h Class | | 18 kBtu/h Class | |
| Front Panel Color | | | W | hite | Sil | ver |
| | Н | | 350 (9.9) | 413 (11.7) | 350 (9.9) | 413 (11.7) |
| Airflow Rate | М | cfm | 275 (7.8) | 332 (9.4) | 275 (7.8) | 332 (9.4) |
| AIIIIOW Hale | L | (m³/min) | 226 (6.4) | 275 (7.8) | 226 (6.4) | 275 (7.8) |
| | SL | | 208 (5.9) | 208 (5.9) | 208 (5.9) | 208 (5.9) |
| | Туре | | Cross F | Flow Fan | Cross F | low Fan |
| Fan | Motor Output | W | 2 | 29 | 2 | 9 |
| | Speed | Steps | 5 Steps, 0 | Quiet, Auto | 5 Steps, C | Quiet, Auto |
| Air Direction Contr | ol | | Right, Left, Horiz | zontal, Downward | Right, Left, Horiz | contal, Downward |
| Air Filter | Air Filter | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | |
| Running Current (F | Rated) | А | 0.14 - 0.14 | 0.21 - 0.21 | 0.14 - 0.14 | 0.21 - 0.21 |
| Power Consumption | on (Rated) | W | 28 - 28 | 42 - 42 | 28 - 28 | 42 - 42 |
| Power Factor (Rate | ed) | % | 96.1 - 87.0 | 96.2 - 87.0 | 96.1 - 87.0 | 96.2 - 87.0 |
| Temperature Cont | rol | | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H × V | V × D) | in. (mm) | 11-15/16 × 39-5/16 × | 8-3/8 (303 × 998 × 212) | 11-15/16 × 39-5/16 × 8-3/8 (303 × 998 × 212) | |
| Packaged Dimensi | ions (H \times W \times D) | in. (mm) | 12-11/16 × 43-3/8 × 15- | 5/16 (322 × 1,101 × 389) | 12-11/16 × 43-3/8 × 15-5/16 (322 × 1,101 × 389) | |
| Weight (Mass) | | Lbs (kg) | 27 | (12) | 27 (12) | |
| Gross Weight (Gro | ss Mass) | Lbs (kg) | 36 | (16) | 36 | (16) |
| Sound Pressure Level | | | 46 / 40 / 35 / 30 | 47 / 41 / 35 / 30 | 46 / 40 / 35 / 30 | 47 / 41 / 35 / 30 |
| Sound Power Level dB | | dB | — | - | — | — |
| Heat Insulation | | | Both Liquid a | and Gas Pipes | Both Liquid a | nd Gas Pipes |
| Liquid | | in. (mm) | φ 1/4 | (¢ 6.4) | φ 1/4 | (\$ 6.4) |
| Piping Connections | Gas | in. (mm) | φ 1/2 | (ф 12.7) | φ 1/2 (| φ 12.7) |
| 0000.000 | Drain | in. (mm) | φ 11/1 | 6 (φ 18) | φ 11/16 | 6 (|
| Drawing No. | | | C: 3D1 | 20048A | C: 3D1 | 20048A |

Note: SL: The Quiet fan level of the airflow rate setting.

Conversion Formulae kcal/h = kW \times 860 Btu/h = kW \times 3412 cfm = m³/min \times 35.3

| M | | | СТХ | (S07LVJU | | | | |
|-------------------------|---------------------------------|----------|--|---------------------------|--|--|--|--|
| Model | | | Cooling | Heating | | | | |
| Rated Capacity | | | 7 kBtu/h Class | | | | | |
| Front Panel Color | | | White | | | | | |
| | Н | | 332 (9.4) | 350 (9.9) | | | | |
| M | | cfm | 261 (7.4) | 290 (8.2) | | | | |
| Airflow Rate | L | (m³/min) | 194 (5.5) | 233 (6.6) | | | | |
| | SL | | 145 (4.1) | 219 (6.2) | | | | |
| Туре | | | Cros | s Flow Fan | | | | |
| Fan | Motor Output | W | | 23 | | | | |
| | Speed | Steps | 5 Steps, Quiet, Auto | | | | | |
| Air Direction Cont | rol | | Right, Left, Horizontal, Downward | | | | | |
| Air Filter | | | Removable, Wa | ashable, Mildew Proof | | | | |
| Running Current (| Rated) | A | 0.09 - 0.08 | 0.11 - 0.10 | | | | |
| Power Consumpti | on (Rated) | W | 18 - 18 | 21 - 21 | | | | |
| Power Factor (Ra | ted) | % | 96.2 - 97.8 | 91.8 - 91.3 | | | | |
| Temperature Con | trol | | Microcomputer Control | | | | | |
| Dimensions (H ×) | N × D) | in. (mm) | 11-5/8 × 31-1/2 × 8-7/16 (295 × 800 × 215) | | | | | |
| Packaged Dimens | sions (H \times W \times D) | in. (mm) | 10-13/16 × 34-1/4 × | 14-7/16 (274 × 870 × 366) | | | | |
| Weight (Mass) | | Lbs (kg) | | 20 (9) | | | | |
| Gross Weight (Gr | oss Mass) | Lbs (kg) | | 29 (13) | | | | |
| Sound Pressure Level | H/M/L/SL | dB(A) | 38 / 32 / 25 / 22 | 38 / 33 / 28 / 25 | | | | |
| Sound Power Level dB | | dB | 54 | 54 | | | | |
| Heat Insulation | | | Both Liqui | d and Gas Pipes | | | | |
| Liquid | | in. (mm) | φ 1/4 (φ 6.4) | | | | | |
| Piping Connections | Gas | in. (mm) | φ 3 | /8 (ф 9.5) | | | | |
| | Drain | in. (mm) | φ 5/8 (φ 16.0) | | | | | |
| Drawing No. | | | 3D075490 | | | | | |

| Model | | | FTXS0 | 9LVJU | FTXS1 | 2LVJU |
|-------------------------|---------------------------------|----------|--|-------------------------|--|-------------------------|
| woder | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 9 kBtu/ | h Class | 12 kBtu/h Class | |
| Front Panel Color | r | | W | nite | W | hite |
| | Н | | 381 (10.8) | 420 (11.9) | 403 (11.4) | 438 (12.4) |
| Airflow Rate | Μ | | 279 (7.9) | 321 (9.1) | 307 (8.7) | 335 (9.5) |
| Allilow hale | L | (m³/min) | 194 (5.5) | 233 (6.6) | 205 (5.8) | 240 (6.8) |
| | SL | | 145 (4.1) | 219 (6.2) | 155 (4.4) | 212 (6.0) |
| | Туре | | Cross F | low Fan | Cross F | Flow Fan |
| Fan | Motor Output | W | 2 | 3 | 2 | 23 |
| | Speed | Steps | 5 Steps, C | Quiet, Auto | 5 Steps, 0 | Quiet, Auto |
| Air Direction Cont | trol | | Right, Left, Horiz | ontal, Downward | Right, Left, Horiz | zontal, Downward |
| Air Filter | r Filter | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | |
| Running Current | (Rated) | A | 0.09 - 0.08 | 0.11 - 0.10 | 0.13 - 0.12 | 0.14 - 0.13 |
| Power Consumpt | ion (Rated) | W | 18 - 18 | 21 - 21 | 26 - 26 | 28 - 28 |
| Power Factor (Ra | ated) | % | 96.2 - 97.8 | 91.8 - 91.3 | 96.2 - 94.2 | 96.2 - 93.6 |
| Temperature Cor | ntrol | | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H × | $W \times D$) | in. (mm) | 11-5/8 × 31-1/2 × 8-7/16 (295 × 800 × 215) | | 11-5/8 × 31-1/2 × 8-7/16 (295 × 800 × 215) | |
| Packaged Dimen | sions (H \times W \times D) | in. (mm) | 10-13/16 × 34-1/4 × 14 | -7/16 (274 × 870 × 366) | 10-13/16 × 34-1/4 × 14 | -7/16 (274 × 870 × 366) |
| Weight (Mass) | | Lbs (kg) | 20 | (9) | 22 | (10) |
| Gross Weight (Gr | ross Mass) | Lbs (kg) | 29 | (13) | 31 | (14) |
| Sound Pressure Level | H/M/L/SL | dB(A) | 41 / 33 / 25 / 22 | 42 / 35 / 28 / 25 | 45 / 37 / 29 / 23 | 45 / 39 / 29 / 26 |
| Sound Power Lev | /el | dB | 57 | 58 | 61 | 61 |
| Heat Insulation | | | Both Liquid a | nd Gas Pipes | Both Liquid a | ind Gas Pipes |
| Piping Connections | | in. (mm) | φ 1 /4 | (φ 6.4) | φ 1/4 | (¢ 6.4) |
| | | in. (mm) | φ 3/8 | (φ 9.5) | φ 3/8 (φ 9.5) | |
| 001110000113 | Drain | in. (mm) | φ 5/8 | (φ 16) | φ 5/8 | (þ 16) |
| Drawing No. | | | 3D075 | 5491A | 3D07 | 5492A |

Note: SL: The Quiet fan level of the airflow rate setting.

Conversion Formulae kcal/h = kW \times 860 Btu/h = kW \times 3412 cfm = m³/min \times 35.3

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| Model | | | FTXS1 | 5LVJU | FTXS18LVJU | | |
|-------------------------|---------------------------------|----------|-----------------------------------|------------------------|--|-------------------|--|
| Model | | | Cooling | Heating | Cooling | Heating | |
| Rated Capacity | | | 15 kBtu/ | h Class | 18 kBtu/h Class | | |
| Front Panel Color | | | Wh | ite | Wr | nite | |
| | Н | | 568 (16.1) | 593 (16.8) | 583 (16.5) | 625 (17.7) | |
| Airflow Rate | М | cfm | 477 (13.5) | 505 (14.3) | 484 (13.7) | 526 (14.9) | |
| Alfilow hate | L | (m³/min) | 385 (10.9) | 417 (11.8) | 385 (10.9) | 431 (12.2) | |
| | SL | | 360 (10.2) | 371 (10.5) | 360 (10.2) | 399 (11.3) | |
| | Туре | | Cross F | low Fan | Cross F | low Fan | |
| Fan | Motor Output | W | 4 | 8 | 4 | 8 | |
| | Speed | Steps | 5 Steps, C | uiet, Auto | 5 Steps, C | Quiet, Auto | |
| Air Direction Cont | rol | · | Right, Left, Horizontal, Downward | | Right, Left, Horizontal, Downward | | |
| Air Filter | | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | | |
| Running Current | (Rated) | А | 0.31 - 0.29 | 0.31 - 0.29 | 0.32 - 0.30 | 0.32 - 0.30 | |
| Power Consumpti | ion (Rated) | W | 38 - 38 | 38 - 38 | 38 - 38 | 38 - 38 | |
| Power Factor (Ra | ted) | % | 58.9 - 57.0 | 58.9 - 57.0 | 57.1 - 55.1 | 57.1 - 55.1 | |
| Temperature Con | trol | | Microcomputer Control | | Microcomputer Control | | |
| Dimensions (H × | W × D) | in. (mm) | 13-3/8 × 41-5/16 × 9-3 | /4 (340 × 1,050 × 248) | 13-3/8 × 41-5/16 × 9-3/4 (340 × 1,050 × 248) | | |
| Packaged Dimens | sions (H \times W \times D) | in. (mm) | 13 × 45-11/16 × 16-7/ | 8 (331 × 1,160 × 429) | 13 × 45-11/16 × 16-7/8 (331 × 1,160 × 429) | | |
| Weight (Mass) | | Lbs (kg) | 31 (| 14) | 31 (14) | | |
| Gross Weight (Gr | oss Mass) | Lbs (kg) | 44 (| 20) | 44 | (20) | |
| Sound Pressure Level | H/M/L/SL | dB(A) | 45 / 40 / 35 / 32 | 43 / 38 / 33 / 30 | 46 / 41 / 36 / 33 | 45 / 40 / 35 / 32 | |
| Sound Power Level dB | | dB | 61 | 59 | 62 | 61 | |
| Heat Insulation | | | Both Liquid a | nd Gas Pipes | Both Liquid a | nd Gas Pipes | |
| Distant | Liquid | in. (mm) | φ 1/4 (| φ 6.4) | φ 1/4 (φ 6.4) | | |
| Piping Connections | Gas | in. (mm) | φ 1/2 (d |) 12.7) | φ 1/2 (φ 12.7) | | |
| 000000000 | Drain | in. (mm) | φ 5/8 (| (ቀ 16) | φ 5/8 | (\$ 16) | |
| Drawing No. | | | 3D075 | 6043A | 3D075 | 5044A | |

Note: SL: The Quiet fan level of the airflow rate setting.

 $\begin{tabular}{l} Conversion Formulae \\ kcal/h = kW \times 860 \\ Btu/h = kW \times 3412 \\ cfm = m^3/min \times 35.3 \end{tabular}$

| | | | CDXS | 07LVJU | EDXS | 09LVJU |
|---------------------------|----------------------------------|-------------------------|--|--------------------------|---|---------------|
| Model | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | Rated Capacity | | 7 kBtu | /h Class | 9 kBtu | /h Class |
| External Static F | ressure | inH ₂ O (Pa) | 0.12 | 2 (30) | 0.12 | 2 (30) |
| | Н | | 305 (8.6) | 305 (8.6) | 305 (8.6) | 305 (8.6) |
| Airflow Rate | М | cfm | 280 (7.9) | 280 (7.9) | 280 (7.9) | 280 (7.9) |
| AIRIOW Hate | L | (m³/min) | 260 (7.4) | 260 (7.4) | 260 (7.4) | 260 (7.4) |
| | SL | | 235 (6.7) | 235 (6.7) | 235 (6.7) | 235 (6.7) |
| | Туре | | Siroc | co Fan | Siroc | co Fan |
| Fan | Motor Output | W | | 62 | | 62 |
| | Speed | Steps | 5 Steps, | Quiet, Auto | 5 Steps, 0 | Quiet, Auto |
| Air Filter | | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | |
| Running Current (Rated) A | | A | 0.58 - 0.52 | 0.58 - 0.52 | 0.58 - 0.52 | 0.58 - 0.52 |
| Power Consump | otion (Rated) | W | 72 - 72 | 72 - 72 | 72 - 72 | 72 - 72 |
| Power Factor (R | lated) | % | 59.7 - 60.2 | 59.7 - 60.2 | 59.7 - 60.2 | 59.7 - 60.2 |
| Temperature Co | ontrol | | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H > | (W × D) | in. (mm) | 7-7/8 × 27-9/16 × 24-7/16 (200 × 700 × 620) | | 7-7/8 × 27-9/16 × 24-7/16 (200 × 700 × 620) | |
| Packaged Dime | nsions (H \times W \times D) | in. (mm) | 10-13/16 × 36-5/16 × 3 | 30-1/4 (274 × 923 × 768) | 10-13/16 × 36-5/16 × 30-1/4 (274 × 923 × 768) | |
| Weight (Mass) | | Lbs (kg) | 47 | (21) | 47 (21) | |
| Gross Weight (G | Gross Mass) | Lbs (kg) | 64 | (29) | 64 | (29) |
| Sound Pressure Level | H/M/L | dB(A) | 35 / 33 / 31 | 35 / 33 / 31 | 35 / 33 / 31 | 35 / 33 / 31 |
| Sound Power Level dB | | dB | 51 | 51 | 51 | 51 |
| Heat Insulation | | | Both Liquid | and Gas Pipes | Both Liquid a | and Gas Pipes |
| Dializa | Liquid | in. (mm) | φ 1/4 | (¢ 6.4) | φ 1/4 | (\$ 6.4) |
| Piping Connections | Gas | in. (mm) | φ 3/8 | (¢ 9.5) | φ 3/8 | (\$ 9.5) |
| 0000.0010 | Drain | in. (mm) | VP20 (O.D. \u03c6 1-1/32 (\u03c6 26), I.D. \u03c6 25/32 (\u03c6 20)) | | φ 25/3 | 2 (\$ 20) |
| Drawing No. | | | 3D1 | 10192 | 3D0 | 75493 |

| Maria | | | FDXS | 12LVJU | CDXS | 15LVJU |
|-------------------------|----------------------------------|-------------------------|---|-------------------|--|---|
| Model | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 12 kBtu | i/h Class | 15 kBtu/h Class | |
| External Static P | ressure | inH ₂ O (Pa) | 0.12 | 2 (30) | 0.16 | δ (40) |
| | Н | | 305 (8.6) | 305 (8.6) | 424 (12.0) | 424 (12.0) |
| Airflow Bate | Μ | cfm | 280 (7.9) | 280 (7.9) | 388 (11.0) | 388 (11.0) |
| Alfilow Hale | L | (m³/min) | 260 (7.4) | 260 (7.4) | 353 (10.0) | 353 (10.0) |
| | SL | | 235 (6.7) | 235 (6.7) | 297 (8.4) | 297 (8.4) |
| | Туре | | Siroc | co Fan | Siroc | co Fan |
| Fan | Motor Output | W | e | 62 | 1 | 30 |
| | Speed | Steps | 5 Steps, 0 | Quiet, Auto | 5 Steps, 0 | Quiet, Auto |
| Air Filter | | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | |
| Running Current | (Rated) | A | 0.58 - 0.52 | 0.58 - 0.52 | 0.79 | 0.79 |
| Power Consump | tion (Rated) | W | 72 - 72 | 72 - 72 | 172 | 172 |
| Power Factor (R | ated) | % | 59.7 - 60.2 | 59.7 - 60.2 | 94.4 | 94.4 |
| Temperature Co | ntrol | | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H × | : W × D) | in. (mm) | 7-7/8 × 27-9/16 × 24-7/16 (200 × 700 × 620) | | 7-7/8 × 35-7/16 × 24-7/16 (200 × 900 × 620) | |
| Packaged Dimer | nsions (H \times W \times D) | in. (mm) | 10-13/16 × 36-5/16 × 30-1/4 (274 × 923 × 768) | | 10-1/2 × 43-9/16 × 29-9/16 (266 × 1,106 × 751) | |
| Weight (Mass) | | Lbs (kg) | 47 (21) | | 60 (27) | |
| Gross Weight (G | iross Mass) | Lbs (kg) | 64 | (29) | 75 | (34) |
| Sound Pressure Level | H/M/L/SL | dB(A) | 35 / 33 / 31 | 35 / 33 / 31 | 37 / 35 / 33 / 31 | 37 / 35 / 33 / 31 |
| Sound Power Le | vel | dB | 51 | 51 | — | — |
| Heat Insulation | | | Both Liquid a | and Gas Pipes | Both Liquid a | and Gas Pipes |
| D | Liquid | in. (mm) | φ 1/4 | (¢ 6.4) | φ 1/4 | (¢ 6.4) |
| Piping Connections | Gas | in. (mm) | φ 3/8 | (\$ 9.5) | φ 1/2 | (|
| 00.110000010 | Drain | in. (mm) | ф 25/3 | 2 (φ 20) | VP20 (O.D. \u00f6 1-1/32 (\u00f6 | 26), I.D. \(\phi\) 25/32 (\(\phi\) 20)) |
| Drawing No. | | | 3D0 | 75494 | C: 3D | 075721 |

Notes: 1. SL: The Quiet fan level of the airflow rate setting.

2. (For CDXS07LVJU)

The operating sound is based on the rear side suction inlet and the external static pressure 0.12 in. H_2O (30 Pa). Operating sound for bottom suction inlet: [operating sound for rear side suction inlet] +6 dB. However, when installation resulting in lower external static pressure becomes low is carried out, the operation sound may rise by more than 6 dB.

3. (For CDXS15LVJU)

The operating sound is based on the rear side suction inlet and the external static pressure 0.16 in. H_2O (40 Pa).

Operating sound for bottom suction inlet: [operating sound for rear side suction inlet] +5 dB. However, when installation resulting in lower external static pressure becomes low is carried out,

the operation sound may rise by more than 5 dB.

Conversion Formulae

 $\label{eq:kcal/h} \begin{array}{l} kcal/h = kW \times 860 \\ Btu/h = kW \times 3412 \\ cfm = m^3/min \times 35.3 \end{array}$

| | | | CDXS | 18LVJU | | |
|-------------------------|---------------------------------|-------------------------|--|-----------------------------|--|--|
| Model | | | Cooling | Heating | | |
| Rated Capacity | | | 18 kBtu/h Class | | | |
| External Static Pre | essure | inH ₂ O (Pa) | 0.1 | 6 (40) | | |
| | Н | | 424 (12.0) | 424 (12.0) | | |
| | М | cfm | 388 (11.0) | 388 (11.0) | | |
| Airflow Rate | L | (m³/min) | 353 (10.0) | 353 (10.0) | | |
| | SL | | 297 (8.4) | 297 (8.4) | | |
| | Туре | | Siroc | cco Fan | | |
| Fan | Motor Output | W | 1 | 130 | | |
| | Speed | Steps | 5 Steps, Quiet, Auto | | | |
| Air Filter | | | Removable, Washable, Mildew Proof | | | |
| Running Current (| Rated) | A | 0.79 | 0.79 | | |
| Power Consumpti | on (Rated) | W | 172 | 172 | | |
| Power Factor (Rat | ted) | % | 94.4 | 94.4 | | |
| Temperature Cont | trol | | Microcom | puter Control | | |
| Dimensions (H × \ | N × D) | in. (mm) | 7-7/8 × 35-7/16 × 24-7/16 (200 × 900 × 620) | | | |
| Packaged Dimens | sions (H \times W \times D) | in. (mm) | 10-1/2 × 43-9/16 × 29-9/16 (266 × 1,106 × 751) | | | |
| Weight (Mass) | | Lbs (kg) | 60 | 0 (27) | | |
| Gross Weight (Gro | oss Mass) | Lbs (kg) | 75 | 5 (34) | | |
| Sound Pressure Level | H/M/L/SL | dB(A) | 37 / 35 / 33 / 31 | 37 / 35 / 33 / 31 | | |
| Heat Insulation | | | Both Liquid | and Gas Pipes | | |
| Distant | Liquid | in. (mm) | φ 1/4 | φ 6.4) | | |
| Piping Connections | Gas | in. (mm) | φ 1/2 | (ф 12.7) | | |
| | Drain | in. (mm) | VP20 (O.D. \u00f6 1-1/32 (o | φ 26), I.D. φ 25/32 (φ 20)) | | |
| Drawing No. | | | C: 3D | 0075722 | | |

Notes:

1. SL: The Quiet fan level of the airflow rate setting.

2. The operating sound is based on the rear side suction inlet and the external static pressure 0.16 in. H_2O (40 Pa). Operating sound for bottom suction inlet: [operating sound for rear side suction inlet] +5 dB. However, when installation resulting in lower external static pressure becomes low is carried out, the operation sound may rise by more than 5 dB.

Conversion Formulae $\label{eq:kcal/h} \begin{array}{l} kcal/h = kW \times 860 \\ Btu/h = kW \times 3412 \\ cfm = m^3/min \times 35.3 \end{array}$

| Model | | | FVXS0 | FVXS09NVJU | | 2NVJU |
|-------------------------|---------------------------------|----------|--|-------------------|--|-------------------|
| wodei | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 9 kBtu/ | h Class | 12 kBtu | h Class |
| Front Panel Color | | | W | hite | WI | hite |
| | Н | | 290 (8.2) | 311 (8.8) | 300 (8.5) | 332 (9.4) |
| Airflow Rate | М | cfm | 230 (6.5) | 244 (6.9) | 237 (6.7) | 258 (7.3) |
| Alfilow hate | L | (m³/min) | 169 (4.8) | 177 (5.0) | 173 (4.9) | 184 (5.2) |
| | SL | | 145 (4.1) | 155 (4.4) | 159 (4.5) | 166 (4.7) |
| | Туре | | Turb | o Fan | Turb | o Fan |
| Fan | Motor Output | W | 12 | 2.3 | 13 | 3.4 |
| | Speed | Steps | 5 Steps, 0 | Quiet, Auto | 5 Steps, C | Quiet, Auto |
| Air Direction Cont | rol | | Right, Left, Horizontal, Downward | | Right, Left, Horizontal, Downward | |
| Air Filter | | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | |
| Running Current (| Rated) | Α | 0.14 - 0.13 | 0.15 - 0.14 | 0.14 - 0.13 | 0.15 - 0.14 |
| Power Consumpti | on (Rated) | W | 15 - 15 | 17 - 17 | 15 - 15 | 17 - 17 |
| Power Factor (Ra | ted) | % | 51.5 - 50.2 | 54.5 - 52.8 | 51.5 - 50.2 | 54.5 - 52.8 |
| Temperature Con | trol | | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H ×) | N × D) | in. (mm) | 23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210) | | 23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210) | |
| Packaged Dimens | sions ($H \times W \times D$) | in. (mm) | 27-3/8 × 30-15/16 × 11 (695 × 786 × 279) | | 27-3/8 × 30-15/16 × 11 (695 × 786 × 279) | |
| Weight (Mass) | | Lbs (kg) | 31 | (14) | 31 (14) | |
| Gross Weight (Gr | oss Mass) | Lbs (kg) | 40 (18) | | 40 (18) | |
| Sound Pressure Level | H/M/L/SL | dB(A) | 38 / 32 / 26 / 23 | 38 / 32 / 26 / 23 | 39 / 33 / 27 / 24 | 39 / 33 / 27 / 24 |
| Sound Power Lev | el | dB | — | — | _ | — |
| Heat Insulation | | | Both Liquid a | nd Gas Pipes | Both Liquid and Gas Pipes | |
| Division | Liquid | in. (mm) | φ 1/4 | (¢ 6.4) | φ 1/4 | (\$ 6.4) |
| Piping Connections | Gas | in. (mm) | φ 3/ 8 | (φ 9.5) | φ 3/8 | (φ 9.5) |
| | Drain | in. (mm) | φ 13/1 | 6 (| φ 13/16 (φ 20) | |
| Drawing No. | | | 3D101722 | | 3D101724 | |

| Model | | | FVXS ⁻ | 15NVJU | FVXS | 18NVJU |
|-------------------------|---------------------------------|----------|--|----------------------|--|-------------------|
| Model | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 15 kBtı | u/h Class | 18 kBtu/h Class | |
| Front Panel Color | | | W | 'hite | W | hite |
| | Н | | 378 (10.7) | 417 (11.8) | 378 (10.7) | 417 (11.8) |
| Airflow Rate | М | cfm | 325 (9.2) | 357 (10.1) | 325 (9.2) | 357 (10.1) |
| Alfilow Rate | L | (m³/min) | 275 (7.8) | 300 (8.5) | 275 (7.8) | 300 (8.5) |
| | SL | | 233 (6.6) | 251 (7.1) | 233 (6.6) | 251 (7.1) |
| | Туре | · · | Turb | o Fan | Turk | o Fan |
| Fan | Motor Output | W | 2 | 3.3 | 2 | 3.3 |
| | Speed | Steps | 5 Steps, 0 | Quiet, Auto | 5 Steps, | Quiet, Auto |
| Air Direction Cont | rol | · · | Right, Left, Horizontal, Downward | | Right, Left, Horizontal, Downward | |
| Air Filter | | | Removable, Washable, Mildew Proof | | Removable, Washable, Mildew Proof | |
| Running Current (| Rated) | Α | 0.19 - 0.17 | 0.21 - 0.19 | _ | — |
| Power Consumpti | on (Rated) | W | 27 - 27 | 34 - 34 | _ | — |
| Power Factor (Rat | ted) | % | 68.3 - 69.1 | 77.8 - 77.8 | _ | — |
| Temperature Cont | trol | · · | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H × \ | N × D) | in. (mm) | 23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210) | | 23-5/8 × 27-9/16 × 8-1/4 (600 × 700 × 210) | |
| Packaged Dimens | sions (H \times W \times D) | in. (mm) | 27-3/8 × 30-15/16 × | 11 (695 × 786 × 279) | 27-3/8 × 30-15/16 × 11 (695 × 786 × 279) | |
| Weight (Mass) | | Lbs (kg) | 31 | (14) | 31 (14) | |
| Gross Weight (Gro | oss Mass) | Lbs (kg) | 40 | (18) | 40 | (18) |
| Sound Pressure Level | H/M/L/SL | dB(A) | 44 / 40 / 36 / 32 | 45 / 40 / 36 / 32 | 44 / 40 / 36 / 32 | 45 / 40 / 36 / 32 |
| Heat Insulation | | | Both Liquid a | and Gas Pipes | Both Liquid and Gas Pipes | |
| D | Liquid | in. (mm) | φ 1/4 | (¢ 6.4) | φ 1/4 (φ 6.4) | |
| Piping Connections | Gas | in. (mm) | φ 1/2 | (| ¢ 1/2 (¢ 12.7) | |
| 001110010110 | Drain | in. (mm) | φ 13/1 | 6 (| φ 13/16 (φ 20.0) | |
| Drawing No. | | | 3D1 | 01718 | 3D0 | 94866 |

Note: SL: The Quiet fan level of the airflow rate setting.



 $\label{eq:kcal/h} \begin{array}{l} kcal/h = kW \times 860 \\ Btu/h = kW \times 3412 \\ cfm = m^3/min \times 35.3 \end{array}$

2. SA Indoor Unit

60 Hz, 208 - 230 V

| Model | | | FDMQ |)9RVJU | FDMQ1 | 2RVJU |
|-----------------------|---------------------------|-----------------------------------|--------------------------------------|--------------------------------------|---------------------------------------|---------------------------------------|
| wodei | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 9 kBtu/ | h Class | 12 kBtu | h Class |
| Casing Color | | | - | _ | - | - |
| Dimensions (H × W | ' × D) | in. (mm) | 9-5/8 × 27-9/16 × 31- | 1/2 (245 × 700 × 800) | 9-5/8 × 27-9/16 × 31- | 1/2 (245 × 700 × 800) |
| | Туре | | Cross | Fin Coil | Cross F | in Coil |
| Coil | Rows × Stages × | Fin per Inch | 3 × 20 | 6 × 18 | 3 × 26 | 6 × 18 |
| | Face Area | ft ² (m ²) | 1-15/16 | (0.178) | 1-15/16 | (0.178) |
| | Туре | | Siroco | co Fan | Siroco | o Fan |
| | Motor Output | W | 1: | 30 | 13 | 30 |
| Fan | Airflow Rate H / M / L | cfm (m³/min) | 343 / 290 / 240 (9.7 / 8.2 / 6.8) | 343 / 290 / 240 (9.7 / 8.2 / 6.8) | 392 / 332 / 275 (11.1 / 9.4 / 7.8) | 392 / 332 / 275 (11.1 / 9.4 / 7.8) |
| | External Static | inH ₂ O | 0.20 (0.60 - 0.12) | | 0.20 (0.60 - 0.12) | |
| | Pressure +1 | Pa | 50 (150 - 30) | | 50 (150 - 30) | |
| Sound Pressure Le | vel | dB(A) | 32 | 32 | 33 | 33 |
| Sound Power Leve | | dB(A) | 46 | 46 | 47 | 47 |
| Air Filter ★2 | | | - | _ | - | _ |
| Weight (Mass) | | Lbs (kg) | 64 | (29) | 64 (29) | |
| Division | Liquid | in. (mm) | φ 1/4 (6.• | 4) (Flare) | φ 1/4 (6.4) (Flare) | |
| Piping Connections | Gas | in. (mm) | φ 3/8 (9. | 5) (Flare) | φ 3/8 (9.5) (Flare) | |
| Drain | | in. (mm) | l.D. φ 1 (25) / C |).D. φ 1-1/4 (32) | I.D. φ 1 (25) / O | .D. \u03e9 1-1/4 (32) |
| Remote Controller | Wired | | BRC1E73 | | BRC1E73 | |
| (Option) | Wireless | | BRC0 | 82A43 | BRC082A43 | |
| Drawing No. | | | 3D112 | 2997D | 3D112 | 2997D |

| M 1 - 1 | | | FDMQ1 | FDMQ15RVJU | | 8RVJU |
|-----------------------|---------------------------|--------------------|---|---|---|---|
| Model | | F | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 15 kBtu/ | h Class | 18 kBtu | h Class |
| Casing Color | | | - | _ | - | _ |
| Dimensions (H × W | / × D) | in. (mm) | 9-5/8 × 39-3/8 × 31-1/ | 2 (245 × 1,000 × 800) | 9-5/8 × 39-3/8 × 31-1/ | 2 (245 × 1,000 × 800) |
| | Туре | | Cross F | Fin Coil | Cross F | Fin Coil |
| Coil | Rows × Stages × F | in per Inch | 2 × 26 | δ×18 | 3 × 26 | δ×18 |
| | Face Area | ft² (m²) | 3-1/8 (| 0.288) | 3-1/8 (| 0.288) |
| | Туре | | Siroco | o Fan | Siroco | o Fan |
| | Motor Output | W | 23 | 30 | 23 | 30 |
| Fan | Airflow Rate H / M / L | cfm (m³/min) | 516 / 438 / 360 (14.6 / 12.4 / 10.2) | 516 / 438 / 360 (14.6 / 12.4 / 10.2) | 675 / 572 / 473 (19.1 / 16.2 / 13.4) | 675 / 572 / 473 (19.1 / 16.2 / 13.4) |
| | External Static | inH ₂ O | 0.20 (0.60 - 0.20) | | 0.20 (0.60 - 0.20) | |
| | Pressure +1 | Pa | 50 (150 - 50) | | 50 (150 - 50) | |
| Sound Pressure Le | vel | dB(A) | 34 | 34 | 35 | 35 |
| Sound Power Leve | l | dB(A) | 48 | 48 | 49 | 49 |
| Air Filter ★2 | | | - | _ | - | - |
| Weight (Mass) | | Lbs (kg) | 77 (| (35) | 82 (37) | |
| B | Liquid | in. (mm) | φ 1/4 (6.4 | 4) (Flare) | φ 1/4 (6.4) (Flare) | |
| Piping Connections | Gas | in. (mm) | φ 1/2 (12. | 7) (Flare) | φ 1/2 (12.7) (Flare) | |
| 001110000000 | Drain | in. (mm) | I.D. φ 1 (25) / O | .D. \(\phi 1-1/4 (32)) | I.D. φ 1 (25) / O | .D. \u03e9 1-1/4 (32) |
| Remote Controller | Wired | | BRC | 1E73 | BRC1E73 | |
| (Option) | Wireless | | BRC08 | 82A43 | BRC082A43 | |
| Drawing No. | | | 3D112 | 2997D | 3D112 | 2997D |

Notes:

*1. External static pressure is changeable in 13 stages (FDMQ09/12RVJU) or 11 stages (FDMQ15/ 18RVJU) by remote controller. Refer to page 238 for details. *2. Air filter is not standard accessory, but please mount it in the duct system of the suction side.

Conversion Formulae $\label{eq:kcal/h} \begin{array}{l} kcal/h = kW \times 860 \\ Btu/h = kW \times 3412 \\ cfm = m^3/min \times 35.3 \end{array}$

Select its dust collection efficiency (gravity method) 50% or more.

| Model | | | FFQ09Q2VJU | | FFQ12 | Q2VJU |
|------------------------------------|------------------------------------|-----------------|---------------------------|------------------------|---------------------------|-------------------------|
| Model | | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 9 kBtu/h | 1 Class | 12 kBtu | h Class |
| | Model | | BYFQ60 | DB3W1 | BYFQ6 | 60B3W1 |
| Decoration Panel | Color | | Wh | ite | Wi | hite |
| (1) | Dimensions $(H \times W \times D)$ | in. (mm) | 2-3/16 × 27-9/16 × 27- | 9/16 (55 × 700 × 700) | 2-3/16 × 27-9/16 × 27 | -9/16 (55 × 700 × 700) |
| | Weight (Mass) | Lbs (kg) | 6 (2 | .7) | 6 (2 | 2.7) |
| | Model | | BYFQ60C2W1W / | BYFQ60C2W1S | BYFQ60C2W1W | / BYFQ60C2W1S |
| Decoration Panel | Color | | White / | Silver | White | / Silver |
| (2) | Dimensions $(H \times W \times D)$ | in. (mm) | 1-13/16 × 24-7/16 × 24- | -7/16 (46 × 620 × 620) | 1-13/16 × 24-7/16 × 24 | 4-7/16 (46 × 620 × 620) |
| | Weight (Mass) | Lbs (kg) | 6.2 (| 2.8) | 6.2 | (2.8) |
| | Н | | 378 (10.7) | 399 (11.3) | 406 (11.5) | 427 (12.1) |
| Airflow Rate | Μ | cfm (m³/min) | 339 (9.6) | 357 (10.1) | 353 (10.0) | 371 (10.5) |
| | L | (117/1111) | 268 (7.6) | 282 (8.0) | 268 (7.6) | 282 (8.0) |
| | Туре | | Turbo Fan | | Turbo Fan | |
| Fan | Motor Output | W | | | | |
| | Speed | Steps | 3 Steps | | 3 Steps | |
| Air Direction Control | ol | | _ | - | - | _ |
| Running Current (F | Rated) | A | 0.23 - 0.21 | 0.23 - 0.21 | 0.27 - 0.24 | 0.27 - 0.24 |
| Power Consumptio | on (Rated) | W | 23 | 23 | 27 | 27 |
| Power Factor | | % | 48.1 - 47.6 | 48.1 - 47.6 | 48.1 - 48.9 | 48-1 - 48.9 |
| Temperature Conti | rol | | Microcompu | iter Control | Microcomputer Control | |
| Dimensions (H × W | / × D) | in. (mm) | 10-1/4 × 22-5/8 × 22-5 | 5/8 (260 × 575 × 575) | 10-1/4 × 22-5/8 × 22- | 5/8 (260 × 575 × 575) |
| Packaged Dimensi | ons (H \times W \times D) | in. (mm) | 11 × 27 × 23-1/2 (| 280 × 686 × 597) | 11 × 27 × 23-1/2 | (280 × 686 × 597) |
| Weight (Mass) | | Lbs (kg) | 36 (| 16) | 36 (16) | |
| Gross Weight (Gross Mass) Lbs (kg) | | Lbs (kg) | 40 (| 18) | 40 (18) | |
| Sound Pressure Level | H/M/L | dB(A) | 38 / 35 / 29 | 38 / 35 / 29 | 39 / 36 / 30 | 39 / 36 / 30 |
| Heat Insulation | | | Both Liquid and Gas Pipes | | Both Liquid and Gas Pipes | |
| Distant | Liquid | in. (mm) | ф 1/4 (| φ 6.4) | φ 1/4 | (\$ 6.4) |
| Piping Connections | Gas | in. (mm) | \$ 3/8 (| φ 9.5) | φ 3/8 | (\$ 9.5) |
| 001110010110 | Drain | in. (mm) | VP20 (O.D. ¢ | 1-1/32 (þ 26)) | VP20 (O.D. ø | 1-1/32 (\$ 26)) |
| Drawing No. | | | 3D106 | 061A | 3D10 | 06062 |

| Model | | | FFQ15Q2VJU | | FFQ18 | Q2VJU |
|------------------------------------|------------------------------------|------------------------------|------------------------------------|-------------------------|--|-------------------------|
| Model | lei | | Cooling | Heating | Cooling | Heating |
| Rated Capacity | | | 15 kBtı | /h Class | 18 kBtu/h Class | |
| | Model | | BYFQ | 60B3W1 | BYFQ6 | 60B3W1 |
| Decoration Panel | Color | | W | hite | W | nite |
| (1) | Dimensions $(H \times W \times D)$ | in. (mm) | 2-3/16 × 27-9/16 × 27 | -9/16 (55 × 700 × 700) | 2-3/16 × 27-9/16 × 27 | -9/16 (55 × 700 × 700) |
| | Weight (Mass) | Lbs (kg) | 6 (| 2.7) | 6 (| 2.7) |
| | Model | | BYFQ60C2W1W | / BYFQ60C2W1S | BYFQ60C2W1W | / BYFQ60C2W1S |
| Decoration Panel | Color | | White | / Silver | White | / Silver |
| (2) | Dimensions $(H \times W \times D)$ | in. (mm) | 1-13/16 × 24-7/16 × 24 | 4-7/16 (46 × 620 × 620) | 1-13/16 × 24-7/16 × 24 | 4-7/16 (46 × 620 × 620) |
| | Weight (Mass) | Lbs (kg) | 6.2 | (2.8) | 6.2 | (2.8) |
| | H | | 420 (11.9) | 441 (12.5) | 448 (12.7) | 498 (14.1) |
| Airflow Rate | М | cfm (m ³ /min) | 367 (10.4) | 385 (10.9) | 378 (10.7) | 420 (11.9) |
| | L | (1117/11111) | 293 (8.3) | 307 (8.7) | 275 (7.8) | 307 (8.7) |
| | Туре | · · | Turbo Fan | | Turbo Fan | |
| Fan Motor Output | | W | — | | - | _ |
| | Speed | Steps | 3 Steps | | 3 Steps | |
| Air Direction Contro | bl | | | _ | - | _ |
| Running Current (F | Rated) | A | 0.29 - 0.26 | 0.29 - 0.26 | 0.52 - 0.47 | 0.52 - 0.47 |
| Power Consumptio | n (Rated) | W | 28 | 28 | 51 - 51 | 51 - 51 |
| Power Factor | | % | 46.4 - 46.8 | 46.4 - 46.8 | 47.2 - 47.2 | 47.2 - 47.2 |
| Temperature Contr | ol | | Microcomputer Control | | Microcomputer Control | |
| Dimensions (H × W | / × D) | in. (mm) | 10-1/4 × 22-5/8 × 22- | 5/8 (260 × 575 × 575) | 10-1/4 × 22-5/8 × 22-5/8 (260 × 575 × 575) | |
| Packaged Dimensi | ons (H \times W \times D) | in. (mm) | 11 × 27 × 23-1/2 (280 × 686 × 597) | | 11 × 27 × 23-1/2 (280 × 686 × 597) | |
| Weight (Mass) | | Lbs (kg) | 36 (16) | | 39.0 (17.5) | |
| Gross Weight (Gross Mass) Lbs (kg) | | Lbs (kg) | 40 | (18) | 42.0 (19.0) | |
| Sound Pressure Level | H/M/L | dB(A) | 40 / 37 / 31 | 40 / 37 / 31 | 44 / 40 / 32 | 44 / 40 / 32 |
| Heat Insulation | | | Both Liquid a | and Gas Pipes | Both Liquid a | nd Gas Pipes |
| Liquid in. (mm) | | in. (mm) | φ 1 /4 | (\$ 6.4) | φ 1/4 | (\$ 6.4) |
| Piping Connections | Gas | in. (mm) | φ 1/2 (| φ 12.7) | φ 1/2 (φ 12.7) | |
| | Drain | in. (mm) | VP20 (O.D. ¢ | 1-1/32 (þ 26)) | VP20 (O.D. \u03c6 1-1/32 (\u03c6 26)) | |
| Drawing No. | | | 3D10 | 6063A | 3D10 | 6064 |

Conversion Formulae

 $\begin{array}{l} kcal/h = kW \times 860 \\ Btu/h = kW \times 3412 \\ cfm = m^3/min \times 35.3 \end{array}$

3. Outdoor Unit

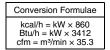
60 Hz, 208 - 230 V

| Madal | | | 2MXL18 | QMVJU | 2MXL180 | QMVJUA |
|------------------------------|---------------------------------|---|--|---|---|-----------------------------|
| Model | | | Cooling Heating | | Cooling | Heating |
| COP ★ | | W/W | _ | 4.20 | — | 4.20 |
| EER ★ | | Btu/W⋅h | 12.7 | _ | 12.7 | _ |
| SEER / HSPF | | • | 17.0 | 10.3 | 17.0 | 10.3 |
| Casing Color | | | Ivory | White | lvory | White |
| | Туре | | Hermetically Se | aled Swing Type | Hermetically Sea | aled Swing Type |
| Compressor | Model | | 2YC63 | BAAXD | 2YC63 | BAAXD |
| | Motor Output | W | 1,9 | 920 | 1,9 | 20 |
| Definement Oil | Model | • | FVC | 50K | FVC | 50K |
| Refrigerant Oil | Charge | oz (L) | 29.7 | (0.9) | 30.4 | (0.9) |
| Defiinement | Туре | • | R-4 | 10A | R-4 | 10A |
| Refrigerant | Charge | Lbs (kg) | 6.17 | (2.8) | 6.17 | (2.8) |
| | Н | | 2,150 | 1,963 | 2,150 | 1,963 |
| | М | cfm | 2,150 | 1,963 | 2,150 | 1,963 |
| Airflow Rate | L | 1 | 1,949 | 1,006 | 1,949 | 1,006 |
| Alfilow Rate | Н | | 60.9 | 55.6 | 60.9 | 55.6 |
| | М | m³/min | 60.9 | 55.6 | 60.9 | 55.6 |
| | L | 1 | 55.2 | 28.5 | 55.2 | 28.5 |
| | Туре | • | Propeller | | Propeller | |
| Fan | Motor Output | W | 51 | | 5 | 1 |
| Fan | Running Current | A | H: 0.32 / M: 0.32 / L: 0.27 | H: 0.33 / M: 0.33 / L: 0.07 | H: 0.32 / M: 0.32 / L: 0.27 | H: 0.33 / M: 0.33 / L: 0.07 |
| | Power Consumption | W | H: 62 / M: 62 / L: 54 | H: 65 / M: 65 / L: 14 | H: 62 / M: 62 / L: 54 | H: 65 / M: 65 / L: 14 |
| Starting Current | | Α | 15.5 | | 15.5 | |
| Dimension (H × | W × D) | in. (mm) | 28-15/16 × 34-1/4 × 12-5/8 (735 × 870 × 320) | | 28-15/16 × 34-1/4 × 12-5/8 (735 × 870 × 320) | |
| Packaged Dime | nsion ($H \times W \times D$) | in. (mm) | 31-7/8 × 41-3/8 × 17-1/2 (810 × 1,050 × 444) | | 31-7/8 × 41-3/8 × 17-1/2 (810 × 1,050 × 444) | |
| Weight (Mass) | | Lbs (kg) | 139 | (63) | 139 (63) | |
| Gross Weight (C | Gross Mass) | Lbs (kg) | 155 | (71) | 155 (71) | |
| Sound Pressure | Level | dB(A) | 50 | 51 | 50 | 51 |
| | Liquid | in. (mm) | φ 1/4 × 2 | (\$ 6.4 × 2) | φ 1/4 × 2 (| (¢ 6.4 × 2) |
| Piping Connections | Gas | in. (mm) | φ 3/8 × 1, φ 1/2 × 1 (| φ 9.5 × 1, φ 12.7 × 1) | ϕ 3/8 × 1, ϕ 1/2 × 1 (ϕ 9.5 × 1, ϕ 12.7 × 1) | |
| Connections | Drain | in. (mm) | φ 5/8 (| φ 15.9) | φ 5/8 (φ 15.9) | |
| Heat Insulation | | | Both Liquid a | nd Gas Pipes | Both Liquid and Gas Pipes | |
| No. of Wiring Connections | | 3 for Power Supply, 4 for Interunit Wiring (Including Ground Wiring) | | 3 for Power Supply, 4 for Interunit Wiring (Including Ground Wiring) | | |
| Max. Interunit Piping Length | | () (m) | 164 (50) (for Tota | al of Each Room) | 164 (50) (for Total of Each Room) | |
| | | ft (m) | 82 (25) (for | One Room) | 82 (25) (for One Room) | |
| | | oz/ft (g/m) | 0.21 (20) (98-7/16 | ft (30 m) or more) | 0.21 (20) (98-7/16 ft (30 m) or more) | |
| Max Installetion | Height Difference | | 49-1/4 (15) (between Indo | oor Unit and Outdoor Unit) | 49-1/4 (15) (between Indo | oor Unit and Outdoor Unit) |
| iviax. Installation | Height Difference | ft (m) | 24-5/8 (7.5) (betw | 24-5/8 (7.5) (between Indoor Units) | | een Indoor Units) |
| Drawing No. | | • | C: 3D1 | 101750 | C: 3D1 | 27121 |

Notes:

 Max.: for the combination of CTXS, FTXS series indoor units Min.: for the combination of CDXS, FDXS series indoor units
 The data are based on the conditions shown in the table balance.

| 2. | The data are based on the conditions shown in the table below. | | | | |
|----|--|---|--|--|--|
| | Cooling | Indoor ; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor ; 95°FDB (35°CDB) / 75°FWB (24°CWB) | | | |
| | Heating | Indoor ; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor ; 47°FDB (8.3°CDB) / 43°FWB (6°CWB) | | | |
| | Piping Length | 25 ft (7.6 m) | | | |



| | | | 3MXL24 | IRMVJU | 3MXL24 | 3MXL24RMVJUA | | |
|---------------------------------|----------------------------------|--------------------------------------|---|---|---|-----------------------------|--|--|
| Model | | | Cooling Heating | | Cooling | Heating | | |
| COP ★ | | W/W | _ | 4.56 | _ | 4.56 | | |
| EER ★ | | Btu/W⋅h | 12.7 | | 12.7 | _ | | |
| SEER / HSPF | | • | 18.0 | 12.5 | 18.0 | 12.5 | | |
| Casing Color | | | Ivory | White | Ivory | White | | |
| | Туре | | Hermetically Se | aled Swing Type | Hermetically Se | aled Swing Type | | |
| Compressor | Model | | 2YC63 | BAAXD | 2YC63 | BAAXD | | |
| - | Motor Output | W | 1,9 | 920 | 1,9 | 920 | | |
| D. C. | Model | • | FVC | 50K | FVC | 50K | | |
| Refrigerant Oil | Charge | oz (L) | 30.4 | (0.9) | 30.4 | (0.9) | | |
| Defilement | Туре | • | R-4 | 10A | R-4 | 10A | | |
| Refrigerant | Charge | Lbs (kg) | 6.17 | (2.8) | 6.17 | (2.8) | | |
| | Н | | 2,094 | 1,886 | 2,094 | 1,886 | | |
| | М | cfm | 2,094 | 1,780 | 2,094 | 1,780 | | |
| | L | | 1,977 | 1,006 | 1,977 | 1,006 | | |
| Airflow Rate | Н | | 59.3 | 53.4 | 59.3 | 53.4 | | |
| | М | m³/min | 59.3 | 50.4 | 59.3 | 50.4 | | |
| | L | | 56.0 | 28.5 | 56.0 | 28.5 | | |
| | Туре | • | Propeller | | Propeller | | | |
| F | Motor Output | W | 58 | | 5 | 8 | | |
| Fan | Running Current | Α | H: 0.38 / M: 0.38 / L: 0.33 | H: 0.38 / M: 0.33 / L: 0.07 | H: 0.38 / M: 0.38 / L: 0.33 | H: 0.38 / M: 0.33 / L: 0.07 | | |
| | Power Consumption | W | H: 75 / M: 75 / L: 65 | H: 75 / M: 65 / L: 14 | H: 75 / M: 75 / L: 65 | H: 75 / M: 65 / L: 14 | | |
| Starting Current | t | Α | 17.5 | | 17.5 | | | |
| Dimension (H × | $W \times D$) | in. (mm) | 28-15/16 × 34-1/4 × 12-5/8 (735 × 870 × 320) | | 28-15/16 × 34-1/4 × 12-5/8 (735 × 870 × 320) | | | |
| Packaged Dime | ension (H \times W \times D) | in. (mm) | 31-7/8 × 41-5/16 × 17-1/2 (810 × 1,050 × 444) | | 31-7/8 × 41-5/16 × 17-1/2 (810 × 1,050 × 444) | | | |
| Weight (Mass) | | Lbs (kg) | 140 (63) | | 140 (63) | | | |
| Gross Weight (| Gross Mass) | Lbs (kg) | 156 | (71) | 156 (71) | | | |
| Sound Pressure | e Level | dB(A) | 52 | 54 | 52 | 54 | | |
| Sound Power | | dBA | 64 | 66 | 64 | 66 | | |
| | Liquid | in. (mm) | φ 1/4 × 3 | (\$ 6.4 × 3) | φ 1/4 × 3 | (\$ 6.4 × 3) | | |
| Piping Connections | Gas | in. (mm) | φ 3/8 × 1, φ 1/2 × 2 (| φ 9.5 × 1, φ 12.7 × 2) | φ 3/8 × 1, φ 1/2 × 2 (| φ 9.5 × 1, φ 12.7 × 2) | | |
| Connections | Drain | in. (mm) | l.D. φ 5/8 | 3 (φ 15.9) | I.D. φ 5/8 | 3 (φ 15.9) | | |
| Heat Insulation | | | Both Liquid a | nd Gas Pipes | Both Liquid a | nd Gas Pipes | | |
| No. of Wiring Connections | | 3 for Power Supply, (Including Gi | 4 for Interunit Wiring ound Wiring) | 3 for Power Supply, 4 for Interunit Wiring (Including Ground Wiring) | | | | |
| Max. Interunit Piping Length ft | | ft (m) | 230 (70) (for Tota | / | 230 (70) (for Tota | 1 | | |
| | | | 82 (25) (for | One Room) | 82 (25) (for | One Room) | | |
| | | oz/ft (g/m) | ()(| ft (40 m) or more) | | ft (40 m) or more) | | |
| Max. Installation | n Height Difference | ft (m) | 49-1/4 (15) (between Indo | , | 49-1/4 (15) (between Indo | | | |
| | | | 24-5/8 (7.5) (betw | / | 24-5/8 (7.5) (betw | , | | |
| Drawing No. | | | C: 3D1 | 13002 | C: 3D1 | 127123 | | |

Notes:

 ★ Max.: for the combination of wall mounted type indoor units Min.: for the combination of duct connected type indoor units
 The data are based on the conditions shown in the table below.

| Cooling | Indoor ; 80°FDB (26.7°CDB) / 67°FWB (19.4°CWB) Outdoor ; 95°FDB (35°CDB) / 75°FWB (24°CWB) |
|---------------|---|
| Heating | Indoor ; 70°FDB (21°CDB) / 60°FWB (15.6°CWB) Outdoor ; 47°FDB (8.3°CDB) / 43°FWB (6°CWB) |
| Piping Length | 25 ft (7.6 m) |

 $\begin{array}{l} \mbox{Conversion Formulae} \\ \mbox{kcal/h} = \mbox{kW} \times 860 \\ \mbox{Btu/h} = \mbox{kW} \times 3412 \\ \mbox{cfm} = \mbox{m}^3/\mbox{min} \times 35.3 \end{array}$

Part 3 Printed Circuit Board Connector Wiring Diagram

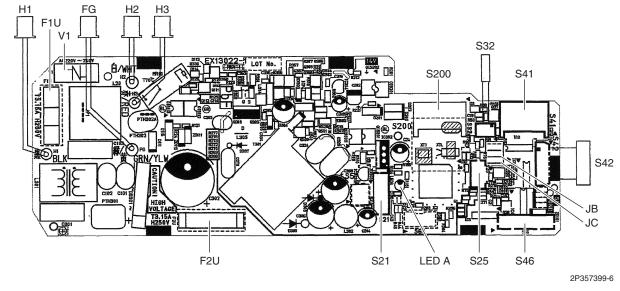
| 1. | Indoor Unit | | 24 |
|----|---|--|----|
| | | CTXG09/12/18QVJUW(S), FTXR09/12/18TVJUW(S) | |
| | 1.2 (| CTXS07LVJU, FTXS09/12LVJU | 26 |
| | 1.3 F | FTXS15/18LVJU | 28 |
| | 1.4 (| CDXS07/15/18LVJU, FDXS09/12LVJU | 30 |
| | 1.5 F | FVXS09/12/15/18NVJU | 32 |
| | 1.6 F | FDMQ09/12/15/18RVJU | 34 |
| | 1.7 F | FQ09/12/15/18Q2VJU | 36 |
| 2. | Sensor Kit for FFQ Series | | 37 |
| | 2.1 E | 3RYQ60A2W(S) | 37 |
| 3. | Wired Remote Controller | | 38 |
| | 3.1 E | 3RC1E73 | 38 |
| 4. | Wireless Remote Controller Receiver for FDMQ Series | | 39 |
| | | 3RC082A43 | |
| 5. | Wireless Remote Controller Kit for FFQ Series | | 40 |
| | 5.1 E | 3RC082A41W, BRC082A42W(S) | 40 |
| 6. | | or Unit | |
| | | | |

1. Indoor Unit 1.1 CTXG09/12/18QVJUW(S), FTXR09/12/18TVJUW(S)

Control PCB

(A1P)

| 1) S21 | Connector for centralized control (HA) |
|---------------|--|
| 2) S25 | Connector for INTELLIGENT EYE sensor PCB (A3P) |
| 3) S32 | Indoor heat exchanger thermistor |
| 4) S41 | Connector for swing motors |
| 5) S42 | Connector for reduction motor (front panel mechanism) and limit switch |
| 6) S46 | Connector for display/signal receiver PCB (A2P) |
| 7) S200 | Connector for DC fan motor |
| 8) H1, H2, H3 | Connector for terminal strip (indoor - outdoor transmission) |
| 9) FG | Connector for terminal strip (frame ground) |
| 10) JB | Fan speed setting when compressor stops for thermostat OFF |
| | * Refer to page 234 for details. |
| 11) JC | Power failure recovery function (auto-restart) |
| | * Refer to page 234 for details. |
| 12) LED A | LED for service monitor (green) |
| 13) F1U, F2U | Fuse (3.15 A, 250 V) |
| 14) V1 | Varistor |
| | |



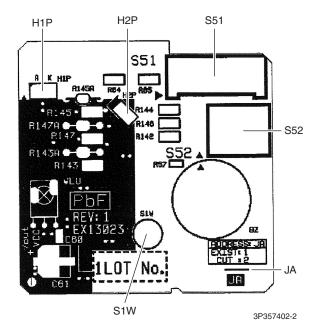


Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

Display/Signal Receiver PCB 1) S51 Connector for control PCB (A1P) (A2P) 2) S52 Connector for room temperature thermistor 3) S1W Indoor unit ON/OFF button

- 4) H1P LED for operation (multi-color)
- 5) H2P LED for INTELLIGENT EYE (green)
- 6) JA Address setting jumper
 - * Refer to page 232 for details.





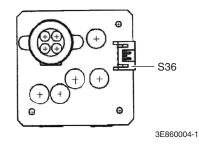
Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

INTELLIGENT EYE Sensor PCB (A3P)

1) S36

Connector for control PCB (A1P)

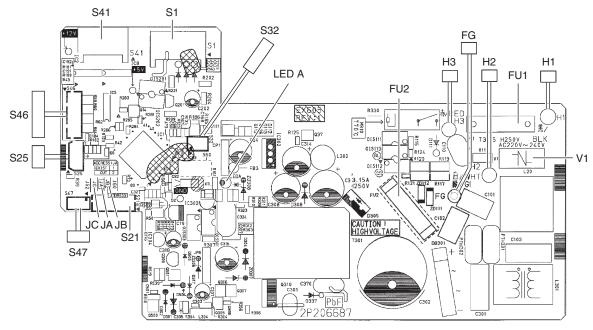


1.2 CTXS07LVJU, FTXS09/12LVJU

Control PCB

(PCB1)

| 1) S1 | Connector for DC fan motor |
|-------------------------|--|
| 2) S21 | Connector for centralized control (HA) |
| 3) S25 | Connector for INTELLIGENT EYE sensor PCB (PCB4) |
| 4) S32 | Indoor heat exchanger thermistor |
| 5) S41 | Connector for swing motors |
| 6) S46 | Connector for display PCB (PCB3) |
| 7) S47 | Connector for signal receiver PCB (PCB2) |
| 8) H1, H2, H3, FG | Connector for terminal strip |
| 9) JA | Address setting jumper |
| | * Refer to page 232 for details. |
| 10)JB | Fan speed setting when compressor stops for thermostat OFF |
| | * Refer to page 234 for details. |
| 11)JC | Power failure recovery function (auto-restart) |
| | * Refer to page 234 for details. |
| 12)LED A | LED for service monitor (green) |
| 13)FU1 (F1U), FU2 (F2U) | Fuse (3.15 A, 250 V) |
| 14)V1 | Varistor |
| | |



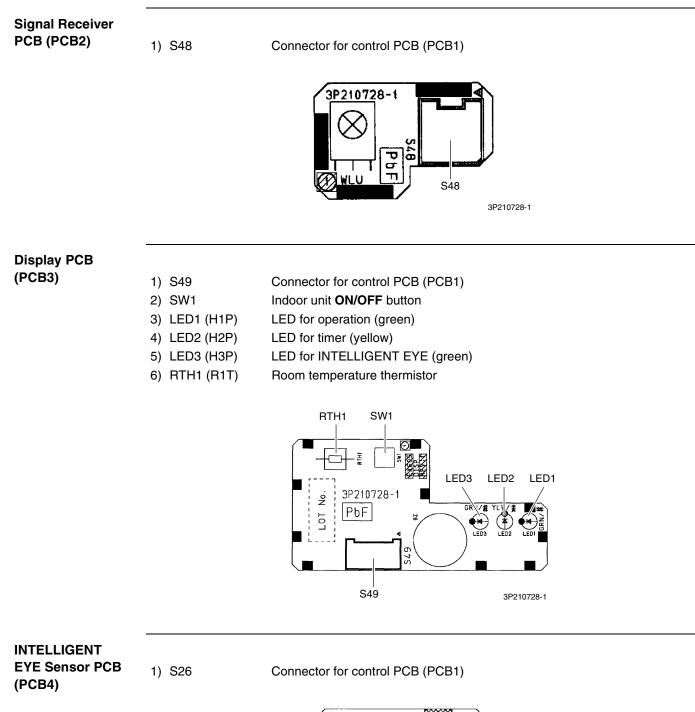
2P206687-4

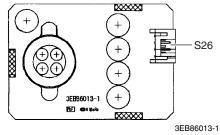
Caution

Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

Note: The symbols in the parenthesis are the names on the appropriate wiring diagram.







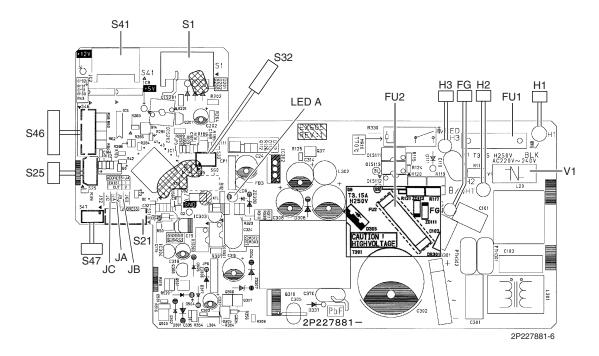
te: The symbols in the parenthesis are the names on the appropriate wiring diagram.

1.3 FTXS15/18LVJU

Control PCB

(PCB1)

| 1) S1 | Connector for DC fan motor |
|----------------------------|--|
| 2) S21 | Connector for centralized control (HA) |
| 3) S25 | Connector for INTELLIGENT EYE sensor PCB (PCB4) |
| 4) S32 | Indoor heat exchanger thermistor |
| 5) S41 | Connector for swing motors |
| 6) S46 | Connector for display PCB (PCB3) |
| 7) S47 | Connector for signal receiver PCB (PCB2) |
| 8) H1, H2, H3, FG | Connector for terminal strip |
| 9) JA | Address setting jumper |
| | * Refer to page 232 for details. |
| 10)JB | Fan speed setting when compressor stops for thermostat OFF |
| | * Refer to page 234 for details. |
| 11)JC | Power failure recovery function (auto-restart) |
| | * Refer to page 234 for details. |
| 12)LED A | LED for service monitor (green) |
| 13)FU1 (F1U), FU2 (F2U) | Fuse (3.15 A, 250 V) |
| 14)V1 | Varistor |

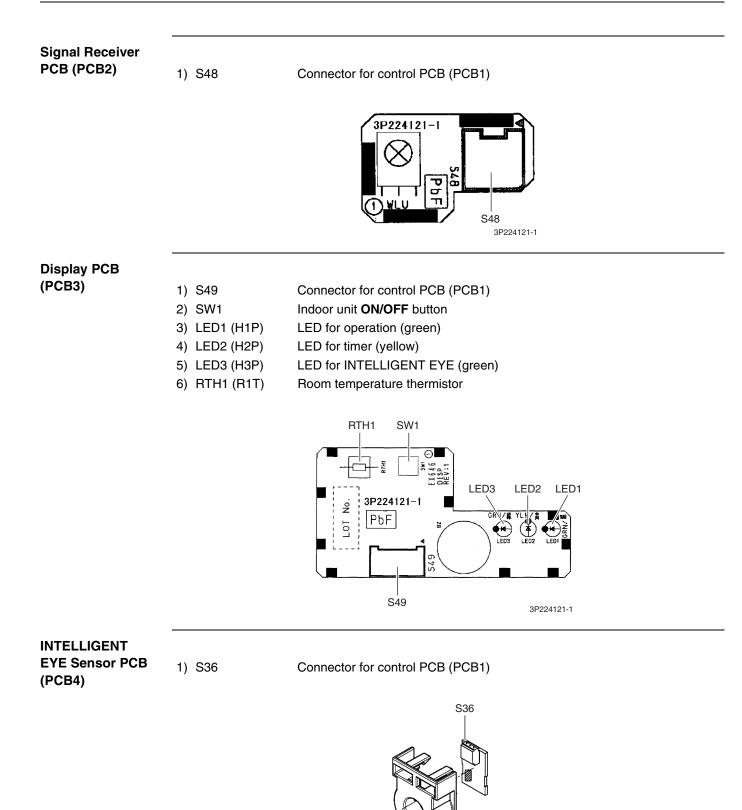




n Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.

Note: The symbols in the parenthesis are the names on the appropriate wiring diagram.



The symbols in the parenthesis are the names on the appropriate wiring diagram.

3P227885-1

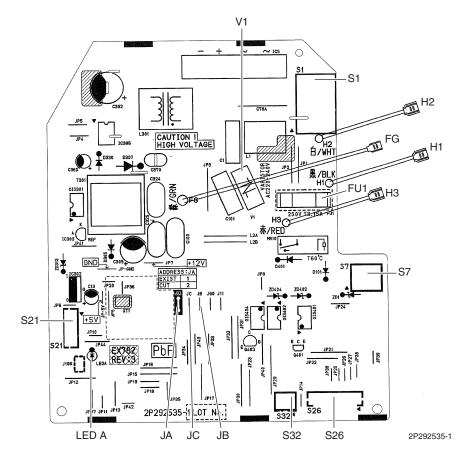
Note:

1.4 CDXS07/15/18LVJU, FDXS09/12LVJU

Control PCB

(A1P)

| 1) S1 | Connector for AC fan motor |
|---------------|--|
| 2) S7 | Connector for AC fan motor (Hall IC) |
| 3) S21 | Connector for centralized control (HA) |
| 4) S26 | Connector for display/signal receiver PCB (A2P) |
| 5) S32 | Connector for indoor heat exchanger thermistor |
| 6) H1, H2, H3 | Connector for terminal block |
| 7) FG (GND) | Connector for terminal block (ground) |
| 8) JA | Address setting jumper |
| | Refer to page 232 for details. |
| 9) JB | Fan speed setting when compressor stops for thermostat OFF |
| | Refer to page 234 for details. |
| 10) JC | Power failure recovery function (auto-restart) |
| | Refer to page 234 for details. |
| 11) LED A | LED for service monitor (green) |
| 12) FU1 (F1U) | Fuse (3.15 A, 250 V) |
| 13) V1 | Varistor |





Replace the PCB if you accidentally cut a wrong jumper.

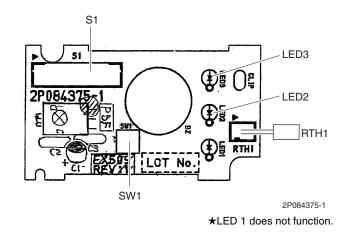
Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.



: The symbols in the parenthesis are the names on the appropriate wiring diagram.

Display/Signal Receiver PCB (A2P)

- 1) S1 Connector for control PCB (A1P)
- 2) SW1 (S1W) Indoor unit **ON/OFF** button
- 3) LED2 (H2P) LED for timer (yellow)
- 4) LED3 (H3P) LED for operation (green)
- 5) RTH1 (R1T) Room temperature thermistor





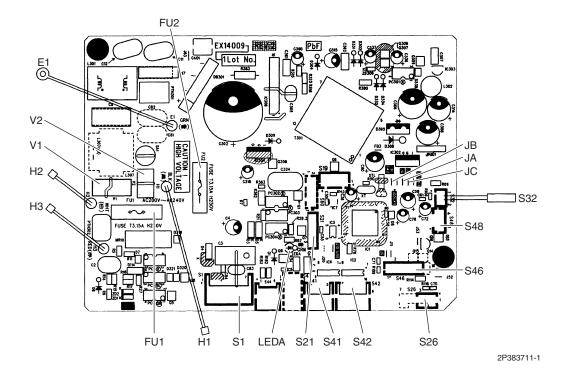
: The symbols in the parenthesis are the names on the appropriate wiring diagram.

1.5 FVXS09/12/15/18NVJU

Control PCB

(PCB2)

| 1) S1 | Connector for DC fan motor |
|---------------|--|
| 2) S21 | Connector for centralized control (HA) |
| 3) S26 | Connector for service PCB (PCB3) |
| 4) S32 | Indoor heat exchanger thermistor |
| 5) S41 | Connector for lower air outlet motor |
| 6) S42 | Connector for swing motor |
| 7) S46 | Connector for display/signal receiver PCB (PCB4) |
| 8) S48 | Connector for sensor PCB (PCB1) |
| 9) H1, H2, H3 | Connector for terminal strip |
| 10)E1 | Terminal for ground wire |
| 11)JA | Address setting jumper |
| | * Refer to page 232 for details. |
| 12)JB | Fan speed setting when compressor stops for thermostat OFF |
| | * Refer to page 234 for details. |
| 13)JC | Power failure recovery function |
| | * Refer to page 234 for details. |
| 14)FU1 (F1U), | Fuse (3.15 A, 250 V) |
| FU2 (F2U) | |
| 15) LED A | LED for service monitor (green) |
| 16) V1, V2 | Varistor |
| | |



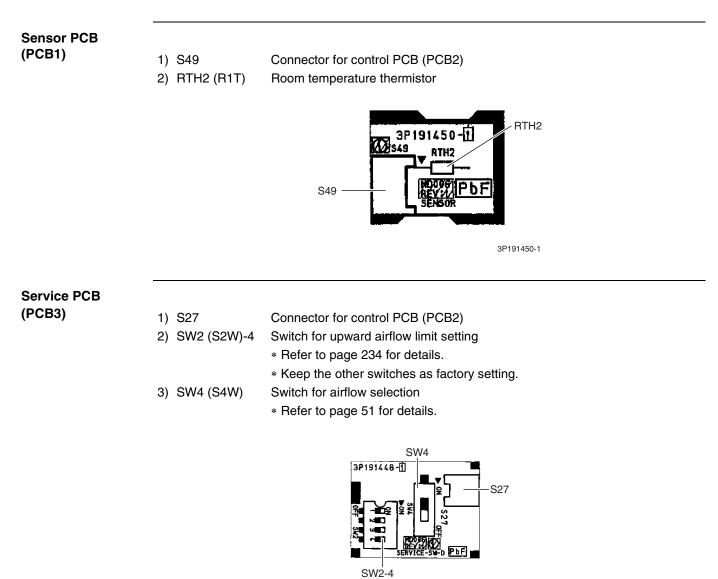


Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.



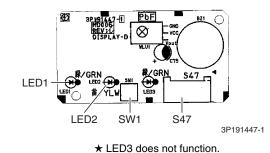
The symbols in the parenthesis are the names on the appropriate wiring diagram.



3P191448-1

Display/Signal Receiver PCB (PCB4)

- 1) S47 2) SW1 (S1W)
 - SW1 (S1W) Indoor unit **ON/OFF** button
- 3) LED1 (H1P) LED for operation (green)
- 4) LED2 (H2P) LED for timer (yellow)



Note:

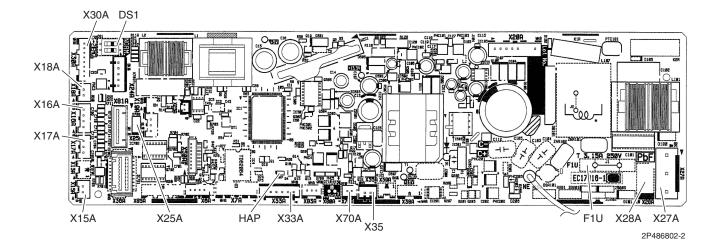
e: The symbols in the parenthesis are the names on the appropriate wiring diagram.

Connector for control PCB (PCB2)

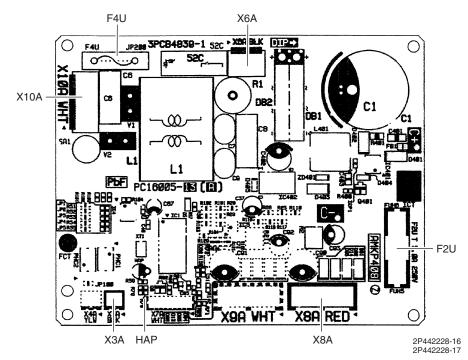
1.6 FDMQ09/12/15/18RVJU

Control PCB (A1P)

| 1) | X15A | Connector for float switch |
|-----|------------|--|
| 2) | X16A | Connector for room temperature thermistor (suction air thermistor) |
| 3) | X17A, X18A | Connector for indoor heat exchanger thermistor |
| 4) | X25A | Connector for drain pump motor |
| 5) | X27A | Connector for terminal block (for power supply) |
| 6) | X28A | Connector for power supply wiring (option) |
| 7) | X30A | Connector for terminal block (for wired remote controller) |
| 8) | X33A | Connector for wiring (option) |
| 9) | X35A | Connector for wiring adaptor (option) |
| 10) | X70A | Connector for indoor fan PCB (A2P) |
| 11) | F1U | Fuse (3.15 A, 250 V) |
| 12) | HAP | LED for service monitor (green) |
| 13) | DS1 | DIP switch for emergency |
| | | |



Indoor Fan PCB X3A Connector for control PCB (A1P) 1) (A2P) X6A Connector for reactor 2) 3) X8A Connector for indoor fan motor 4) X10A Connector for terminal block (for power supply) 5) F2U Fuse (5 A, 250 V) 6) F4U Fuse (6.3 A, 250 V) 7) HAP LED for service monitor (green)

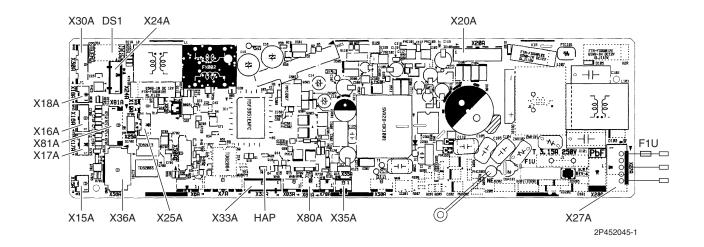


1.7 FFQ09/12/15/18Q2VJU

Control PCB

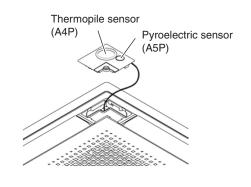
(A1P)

| Connector for float switch |
|--|
| Connector for room temperature thermistor (suction air thermistor) |
| Connector for indoor heat exchanger thermistor |
| Connector for DC fan motor |
| Connector for transmitter board |
| (when the wireless remote controller (option) is used) |
| Connector for drain pump motor |
| Connector for terminal block (for inter-unit wiring) |
| Connector for terminal block (for wired remote controller) |
| Connector for adaptor for wiring (option) |
| Connector for wiring adaptor for electrical appendices (option) |
| Connector for swing motors on decoration panel (option) |
| Connector for decoration panel (BYFQ60B3W1) (option) |
| Connector for sensor kit (BRYQ60A2W(S)) (option) |
| LED for service monitor (green) |
| DIP switch |
| Fuse (5A, 250V) |
| |



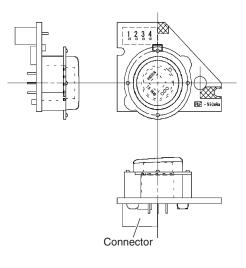
2. Sensor Kit for FFQ Series2.1 BRYQ60A2W(S)

Outline



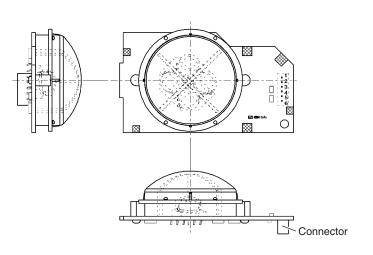
(R25074)

Thermopile Sensor (A4P)



3P262610-1

Pyroelectric Sensor (A5P)



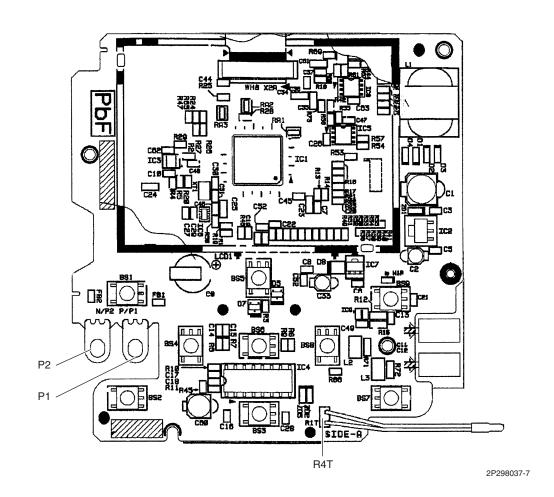
3P262611-1

3. Wired Remote Controller3.1 BRC1E73

Wired Remote Controller PCB

P1, P2
 R4T

Terminal for indoor unit Room temperature thermistor



Printed Circuit Board Connector Wiring Diagram

4. Wireless Remote Controller Receiver for FDMQ Series4.1 BRC082A43

| Wireless Remote Controller PCB | 1) | SS1 | MAIN/SUB setting switch |
|-----------------------------------|----|--------|--|
| | | | Refer to page 241 for details. |
| | 2) | SS2 | Address setting switch |
| | | | * Refer to page 241 for details. |
| | 3) | P1, P2 | Terminal for indoor unit control PCB (A1P) |
| | | | SS1 |
| | | | SS1 SS2 SS2 SS2 SS2 SS2 SS2 SS2 |
| | | | |
| | | | |
| | | | |
| | | | |

ъРЕ

3P156152-1

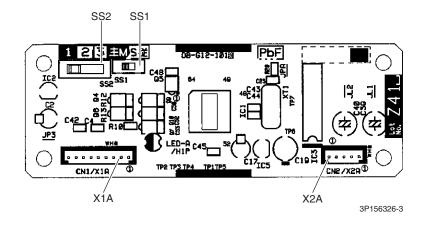
P1

P2

5. Wireless Remote Controller Kit for FFQ Series 5.1 BRC082A41W, BRC082A42W(S)

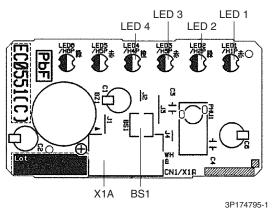
Transmitter

- 1) X1A Connector for receiver (A3P)
- 2) X2A Connector for control PCB (A1P)
- 3) SS1 MAIN/SUB setting switch
 - Refer to page 244 for details.
 Address setting switch
- 4) SS2
- * Refer to page 244 for details.



Receiver (A3P)

- 1) X1A Connector for transmitter board (A2P)
- 2) BS1 Emergency operation switch
- 3) LED1 (H1P) LED for operation (red)
- 4) LED2 (H2P) LED for timer (green)
- 5) LED3 (H3P) LED for filter cleaning sign (red)
- 6) LED4 (H4P) LED for defrost operation (orange)



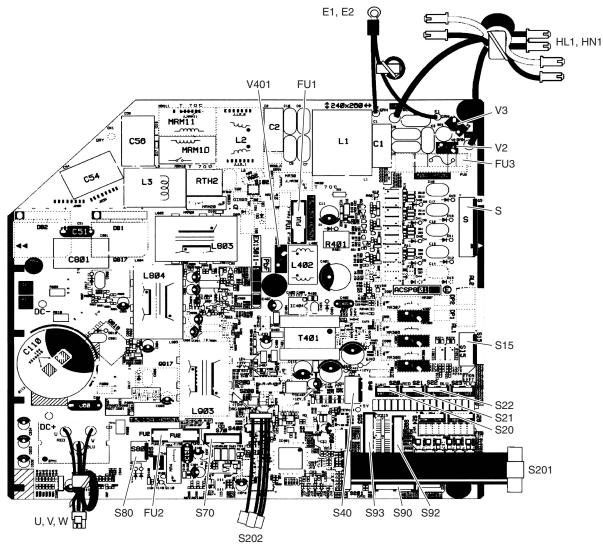


e: The symbols in the parenthesis are the names on the appropriate wiring diagram.

6. Outdoor Unit

Main PCB (PCB1)

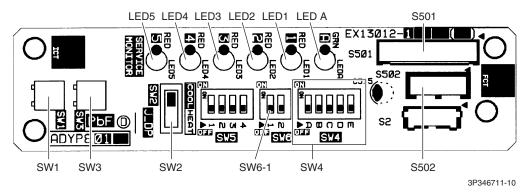
| 1) S | Connector for terminal board (indoor - outdoor transmission) |
|------------------|---|
| 2) S15 | Connector for COOL/HEAT mode lock |
| | * Refer to page 229 for details. |
| 3) S20 (white) | Connector for electronic expansion valve coil A port |
| 4) S21 (red) | Connector for electronic expansion valve coil B port |
| 5) S22 (blue) | Connector for electronic expansion valve coil C port (24 class) |
| 6) S40 | Connector for overload protector |
| 7) S70 | Connector for DC fan motor |
| 8) S80 | Connector for four way valve coil |
| 9) S90 | Connector for thermistors |
| | (outdoor temperature, outdoor heat exchanger, discharge pipe) |
| 10) S92 | Connector for gas pipe thermistor |
| 11) S93 | Connector for liquid pipe thermistor |
| 12) S201, S202 | Connector for service monitor PCB (PCB2) |
| 13) HL1, HN1 | Connector for terminal strip (power supply) |
| 14) E1, E2 | Connector for ground wire |
| 15) U, V, W | Connector for compressor |
| 16) FU1, FU2 | Fuse (3.15 A, 250 V) |
| 17) FU3 | Fuse (30 A, 250 V) |
| 18) V2, V3, V401 | Varistor |
| | |



2P350358-12

Service Monitor PCB (PCB2)

| 1) S501, S502 | Connector for main PCB (PCB1) |
|----------------|---|
| 2) LED A | LED for service monitor (green) |
| 3) LED1 - LED5 | LED for service monitor (red) |
| 4) SW1 | Forced operation ON/OFF switch * Refer to page 220 for details. |
| 5) SW2 | Operation mode switch |
| 6) SW3 | Wiring error check switch * Refer to page 221 for details. |
| 7) SW4 | Priority room setting switch Refer to page 228 for details. |
| 8) SW6-1 | NIGHT QUIET mode setting switch * Refer to page 229 for details. |



 \star SW6-2 and all the switches of SW5 have no function. Keep them OFF.

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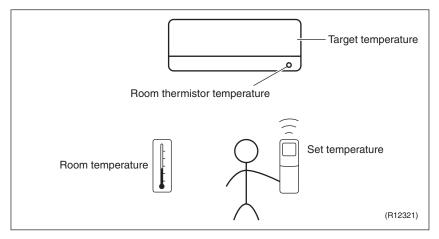
1. Common Functions

1.1 Temperature Control

Definitions of Temperatures

The definitions of temperatures are classified as following.

- Room temperature: temperature of lower part of the room
- Set temperature: temperature set by remote controller
- · Room thermistor temperature: temperature detected by room temperature thermistor
- Target temperature: temperature determined by microcomputer



★ The illustration is for wall mounted type as representative.

Temperature Control

The temperature of the room is detected by the room temperature thermistor. However, there is a difference between the temperature detected by room temperature thermistor and the temperature of lower part of the room, depending on the type of the indoor unit or installation condition. In practice, the temperature control is done by the target temperature appropriately adjusted for the indoor unit and the temperature detected by room temperature thermistor.

1.2 Frequency Principle

Control Parameters The frequency of the compressor is controlled by the following 2 parameters:

- The load condition of the operating indoor unit
- The difference between the room thermistor temperature and the target temperature

The target frequency is adapted by additional parameters in the following cases:

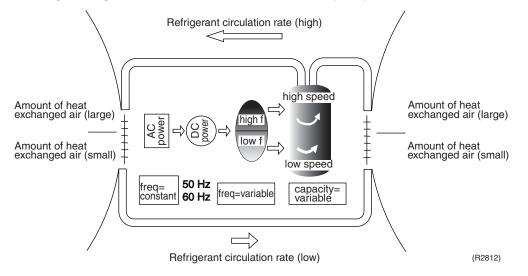
- Frequency restrictions
- Initial settings
- Forced cooling operation

Inverter Principle

To regulate the capacity, a frequency control is needed. The inverter makes it possible to control the rotation speed of the compressor. The following table explains the inverter principle:

| ine rotatio | on speed of the compressor. The following table explains the inverter principle. |
|-------------|--|
| Phase | Description |
| 1 | The supplied AC power source is converted into the DC power source for the present. |
| 2 | The DC power source is reconverted into the three phase AC power source with variable frequency. When the frequency increases, the rotation speed of the compressor increases resulting in an increase of refrigerant circulation. This leads to a larger amount of heat exchange per unit. When the frequency decreases, the rotation speed of the compressor decreases resulting in a decrease of refrigerant circulation. This leads to a smaller amount of heat exchange per unit. |

The following drawing shows a schematic view of the inverter principle:



Inverter Features

The inverter provides the following features:

- The regulating capacity can be changed according to the changes in the outdoor temperature and cooling/heating load.
- Quick heating and quick cooling The rotation speed of the compressor is increased when starting the heating (or cooling). This enables to reach the set temperature quickly.
- Even during extreme cold weather, high capacity is achieved. It is maintained even when the outdoor temperature is 2°C (35.6°F).
- Comfortable air conditioning A fine adjustment is integrated to keep the room temperature constant.
- Energy saving heating and cooling Once the set temperature is reached, the energy saving operation enables to maintain the room temperature at low power.

Frequency Limits The following functions regulate the minimum and maximum frequency:

| Frequency | Functions | |
|-----------|---|--|
| Low | Four way valve operation compensation. Refer to page 93. | |
| High | Compressor protection function. Refer to page 94. Discharge pipe temperature control. Refer to page 94. Input current control. Refer to page 95. Freeze-up protection control. Refer to page 96. Heating peak-cut control. Refer to page 98. Defrost control. Refer to page 100. | |

Forced Cooling Operation

Refer to page 220 for details.

2. RA Indoor Unit Functions

2.1 Airflow Direction Control

| Applicable Models | CTXG09/12/18QVJ FTXR09/12/18TVJU CTXS07LVJU FTXS09/12/15/18L FVXS09/12/15/18N | UVU S) | |
|---------------------------------|---|--|----------------------|
| Power-Airflow (Dual) Flap(s) | The large flap sends | s a large volume of air downward to the floor and provides ar ating operation. | optimum control in |
| | Cooling/Dry During cooling or dr and distributed all o | ry operation, the flap retracts into the indoor unit. Then, cool a over the room. | air can be blown far |
| | Heating During heating oper entire room. | ration, the large flap directs airflow downward to spread the | warm air to the |
| Wide-Angle Louvers | The louvers, made comfortable air dist | of elastic synthetic resin, provide a wide range of airflow tha ribution. | t guarantees a |
| Auto-Swing | The following table | explains the auto-swing process for cooling, dry, heating an | d fan: |
| | CTXG, FTXR Serie | S | |
| | | Flap (up and down) | Louver |

| | Flap (up and down) | | Louver | |
|----------------|------------------------|------------------------|---------------------|--------------------|
| | Cooling/Dry | Heating | Fan | (right and left) |
| 09/12/18 class | 30° 50° (R23915) | 30° 65° (R23916) | 25° 50° (R21084) | 35° 35 (R21085) |

CTXS, FTXS Series

| | Flap (up and down) | | Louver | |
|----------------|--|---|--|------------------|
| | Cooling/Dry | Heating | Fan | (right and left) |
| 07/09/12 class | 15° 35° 45° (R13527) | 30° ° ° Å 30° ° Å 70° 65° (R11402) | 5°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°° | (R11404) |
| 15/18 class | 15°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°° | 30° 40° 75° 70° 75° (R9304) | 15°, 4°, 4°, 4°, 4°, 4°, 4°, 4°, 4°, 4°, 4 | (R9306) |

FVXS Series

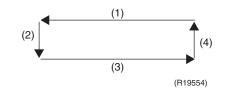
| | Flap (up and down) | |
|--------------------------------|--|-------------------|
| | Cooling/Dry | Heating |
| Upward airflow limit OFF | \$\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ | · 00 00. * *** |
| | (R6831) | (R6829) |
| Upward airflow limit ON | 20° | |
| | (R6832) | (R6830) |

3-D Airflow CTXG, FTXR, CTXS, FTXS Series

Alternative repetition of vertical and horizontal swing motions enables uniform air-conditioning of the entire room.

When the horizontal swing and vertical swing are both set to automatic operation, the airflow becomes 3-D airflow. The horizontal and vertical swing motions are alternated and the airflow direction changes in the order shown in the following diagram.

- (1) The louvers move from the right to the left.
- (2) The flaps move downward.
- (3) The louvers move from the left to the right.
- (4) The flaps move upward.



COMFORT AIRFLOW Operation

CTXG, FTXR, CTXS, FTXS Series

The flaps are controlled not to blow the air directly at the people in the room.

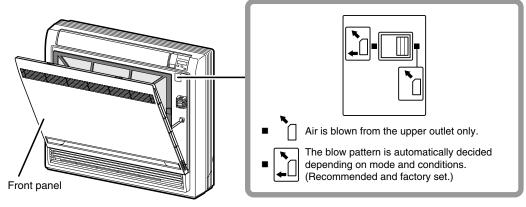
The airflow will be in the upward direction while in cooling operation and in the downward direction while in heating operation, which will provide a comfortable wind that will not come in direct contact with people.

Airflow Selection Setting

FVXS Series

Airflow direction can be set with the airflow selection switch.

Open the front panel.



(R17866)

Caution:

Before opening the front panel, be sure to stop the operation and turn the breaker off. Do not touch the aluminum fins (indoor heat exchanger) inside of the indoor unit, as it may result in injury.

When setting the airflow selection switch to \Box

The air conditioner automatically decides the appropriate blowing pattern depending on the operating mode/situation.

| | - | |
|-------------------|--|---|
| Operating mode | Situation | Blowing pattern |
| Cooling operation | When the room has become fully cool, or when 1 hour has passed since turning on the air conditioner. | Air is blown from the upper air outlet, so that air does not come into direct contact with people, and room temperature is equalized. |
| | At the start of operation or when the room is not fully cooled. | |
| Heating operation | Normal time | Air is blown from the upper and lower air outlets for high speed cooling during cooling operation, and for filling the room with warm air during heating operation. |
| | At the start or when air temperature is low. | Air is blown from the upper air outlet, so that air does not come into direct contact with people. |

• During dry operation, air is blown upper air outlet, so that cold air does not come into direct contact with people.

When setting the airflow selection switch to [.

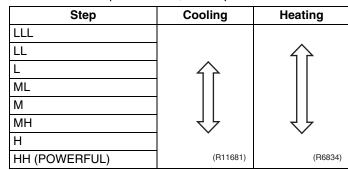
- Regardless of the operating mode or situation, air is blown from the upper air outlet.
- Use this switch when you do not want air coming out of the lower air outlet (e.g., while sleeping).

2.2 Fan Speed Control for Indoor Unit

Outline

Phase control and fan speed control contains 9 steps: LLL, LL, SL, L, ML, M, MH, H, and HH. The airflow rate can be automatically controlled depending on the difference between the room thermistor temperature and the target temperature.

Automatic Fan Speed Control In automatic fan speed control, the step SL is not available.

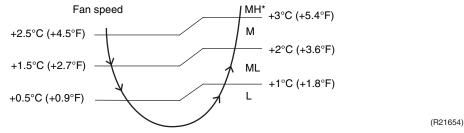


= The airflow rate is automatically controlled within this range when **FAN** button is set to <u>automatic</u>.

Cooling

The following drawing explains the principle of fan speed control for cooling.

Room thermistor temperature - target temperature



*The upper limit is M tap in 30 minutes from the operation start.

Heating

In heating operation, the fan speed is regulated according to the indoor heat exchanger temperature and the difference between the room thermistor temperature and the target temperature.



e: The fan stops during defrost operation.

| COMFORT |
|-----------|
| AIRFLOW |
| Operation |

CTXG, FTXR, CTXS, FTXS Series

The fan speed is controlled automatically within the following steps.
 Cooling
 L tap ~ MH tap (same as AUTOMATIC)
 Heating

In order to obtain a comfortable airflow, the fan speed may be set to a rate different from automatic fan speed control.

■ The latest command has the priority between POWERFUL and COMFORT AIRFLOW.

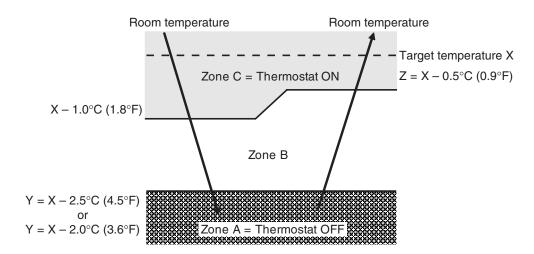
2.3 Program Dry Operation

Outline

Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and **FAN** setting buttons are inoperable.

Details

The microcomputer automatically sets the temperature and airflow rate. The difference between the room thermistor temperature at start-up and the target temperature is divided into two zones. Then, the unit operates in an appropriate capacity for each zone to maintain the temperature and humidity at a comfortable level.



(R24029)

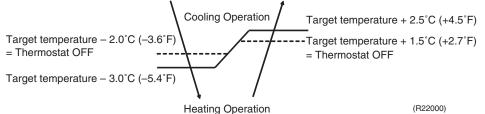
| Room thermistor temperature at start-up | Target temperature | Thermostat OFF point | Thermostat ON point |
|---|-------------------------|----------------------|----------------------|
| | X | Y | Z ★ |
| 24°C or more | Room thermistor | X – 2.5°C | X – 0.5°C |
| (75.2°F or more) | | (X – 4.5°F) | (X – 0.9°F) |
| 18 ~ 23.5°C | temperature at start-up | X – 2.0°C | X – 0.5°C |
| (64.4 ~ 74.3°F) | | (X – 3.6°F) | (X – 0.9°F) |
| 17.5°C or less | 18°C | X – 2.0°C | X – 0.5°C = 17.5°C |
| (63.5°F or less) | (64.4°F) | (X – 3.6°F) | (X – 0.9°F = 63.5°F) |

★ Thermostat turns on also when the room temperature is in the zone B for 10 minutes.

2.4 Automatic Operation

| | • |
|---------|---|
| Outline | Automatic Cooling/Heating Function When the automatic operation is selected with the remote controller, the microcomputer automatically determines the operation mode as cooling or heating according to the room temperature and the set temperature at start-up. The unit automatically switches the operation mode to maintain the room temperature at the set temperature. |
| Details | |
| | Cooling \rightarrow 23°C (73.4°F): Thermostat OFF \rightarrow 22.5°C (72.5°F): Switch to heating Heating \rightarrow 26.5°C (79.7°F): Thermostat OFF \rightarrow 28°C (82.4°F): Switch to cooling |
| | CTXS, FTXS series |
| | Cooling Operation Target temperature + 3.0°C (+5.4°F) |
| | Target temperature – 2.0°C (–3.6°F) = Thermostat OFF = Thermostat OFF |
| | Target temperature – 3.0°C (–5.4°F) |
| | Heating Operation (R21862) Ex: When the target temperature is 25°C (77°F) |
| | Cooling \rightarrow 23°C (73.4°F): Thermostat OFF \rightarrow 22°C (71.6°F): Switch to heating Heating \rightarrow 27°C (80.6°F): Thermostat OFF \rightarrow 28°C (82.4°F): Switch to cooling |

CDXS, FDXS, FVXS series



Ex: When the target temperature is 25°C (77°F) Cooling \rightarrow 23°C (73.4°F): Thermostat OFF \rightarrow 22°C (71.6°F): Switch to heating Heating \rightarrow 26.5°C (79.7°F): Thermostat OFF \rightarrow 27.5°C (81.5°F): Switch to cooling

2.5 Thermostat Control

Outline

Thermostat control is based on the difference between the room thermistor temperature and the target temperature.

Details

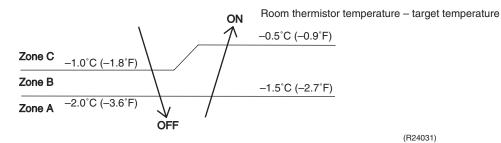
Thermostat OFF Condition

The temperature difference is in the zone A.

Thermostat ON Conditions

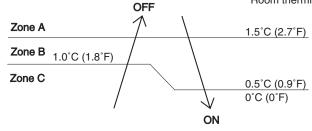
- The temperature difference returns to the zone C after being in the zone A.
- The system resumes from defrost control in any zones except A.
- The operation turns on in any zones except A.
- The monitoring time has passed while the temperature difference is in the zone B. (Cooling: 10 minutes, Heating: 10 seconds)

Cooling



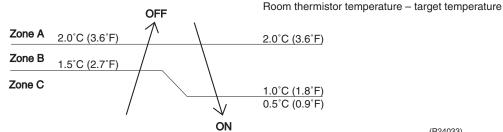
Heating CTXG, FTXR series





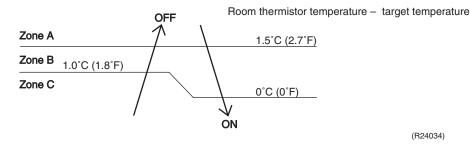
(R24032)

CTXS, FTXS series



(R24033)

CDXS, FDXS, FVXS series



(R24034)



Refer to Temperature Control on page 46 for details.

NIGHT SET Mode 2.6

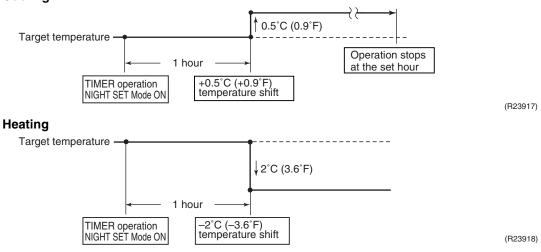
Outline

When the OFF TIMER is set, NIGHT SET Mode is automatically activated. NIGHT SET Mode keeps the airflow rate setting.

Details

NIGHT SET Mode continues operation at the target temperature for the first one hour, then automatically raises the target temperature slightly in cooling, or lowers it slightly in heating. This prevents excessive cooling or heating to ensure comfortable sleeping conditions, and also conserves electricity.





2.7 ECONO Operation

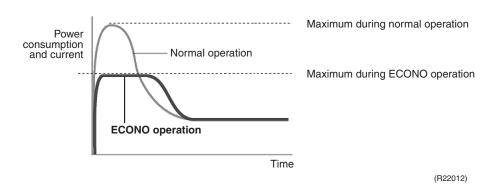
Outline

ECONO operation reduces the maximum operating current and the power consumption. This operation is particularly convenient for energy-saving. It is also a major bonus when breaker capacity does not allow the use of multiple electrical devices and air conditioners. It can be easily activated by pressing **ECONO** button on the wireless remote controller.

Details

When this function is activated, the maximum capacity also decreases.

- The remote controller can send the ECONO command when the unit is in cooling, heating, dry, or automatic operation. This function can only be set when the unit is running. Press ON/OFF button on the remote controller to cancel the function.
- This function and POWERFUL operation cannot be used at the same time. The latest command has the priority.



2.8 2-Area INTELLIGENT EYE Operation

Applicable Models

Outline

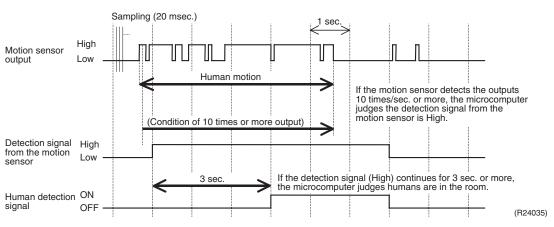
CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S)

The following functions can be performed by the microcomputer with a motion sensor.

- 1. Reduction of the capacity when there is nobody in the room in order to save electricity (energy saving operation)
- Dividing the room into plural areas and detecting presence of humans in each area. Moving the airflow direction to the area with no human automatically to avoid direct airflow on humans.

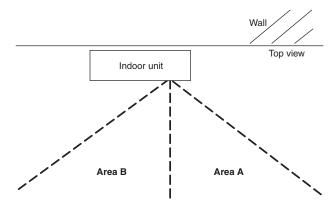


1. INTELLIGENT EYE detection method



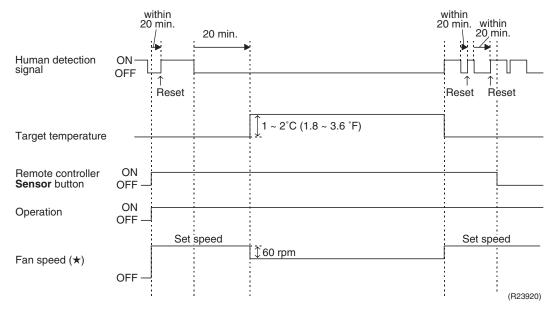
- The motion sensor detects human motion by receiving infrared rays and sends the pulse wave output.
- The microcomputer in the indoor unit carries out a sampling every 20 msec. If the motion sensor detects 10 times or more of the wave output in one second in total, and the High signal continues for 3 sec., the microcomputer judges humans are in the room as the human detection signal is ON.
- 2-area INTELLIGENT EYE motion sensor divides the area into 2 and detects presence of humans in each area.

Image of 2-area INTELLIGENT EYE



A microcomputer judges human presence by the human detection signal from each area A and B.

(R22951)

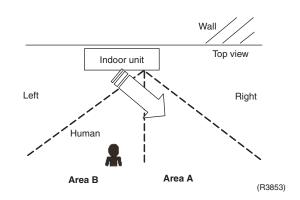


2. Motions (in cooling)

- \star In FAN operation, the fan speed is reduced by 60 rpm when no one is in the area.
- When there is no signal from the motion sensor in 20 minutes, the microcomputer judges that nobody is in the room and operates the unit at a temperature shifted from the target temperature. (Cooling/Dry: 1 ~ 2°C (1.8 ~ 3.6°F) higher, Heating: 2°C (3.6°F) lower, Auto: according to the operation mode at that time.)

3. Airflow direction in 2-area INTELLIGENT EYE operation

Detection method: The opposite area of detected area is set as the target direction.



- 1. Human detection signal ON in both area A and B: Shift the airflow direction to area B (left side)
- 2. Human detection signal ON in area A: Shift the airflow direction to area B (left side)
- 3. Human detection signal ON in area B: Shift the airflow direction to area A (right side)
- 4. Human detection signal OFF in both area A and B: No change

*When the human detection signal is OFF for 20 minutes in both area A and B, the unit starts energy saving operation.



For dry operation, the target temperature is shifted internally. The temperature cannot be set with the remote controller.

2.9 INTELLIGENT EYE Operation

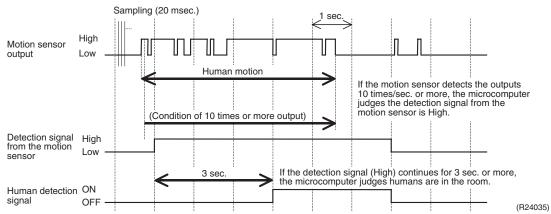
Applicable Models CTXS07LVJU FTXS09/12/15/18LVJU

Outline

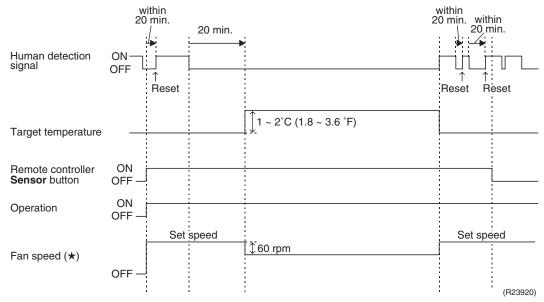
The microcomputer detects the presence of humans in the room with a motion sensor and reduces the capacity when there is nobody in the room in order to save electricity.

Details





- The motion sensor detects human motion by receiving infrared rays and sends the pulse wave output.
- The microcomputer in the indoor unit carries out a sampling every 20 msec. If the motion sensor detects 10 times or more of the wave output in one second in total, and the High signal continues for 3 sec., the microcomputer judges humans are in the room as the human detection signal is ON.
- 2. Motions (in cooling)



- \star In FAN operation, the fan speed is reduced by 60 rpm when no one is in the area.
- When there is no signal from the motion sensor in 20 minutes, the microcomputer judges that nobody is in the room and operates the unit at a temperature shifted from the target temperature. (Cooling/Dry: 1 ~ 2°C (1.8 ~ 3.6°F) higher, Heating: 2°C (3.6°F) lower, Auto: according to the operation mode at that time.)



For dry operation, the target temperature is shifted internally. The temperature cannot be set with the remote controller.

2.10 POWERFUL Operation

Outline

In order to exploit the cooling and heating capacity to full extent, the air conditioner can be operated by increasing the indoor fan rotating speed and the compressor frequency.

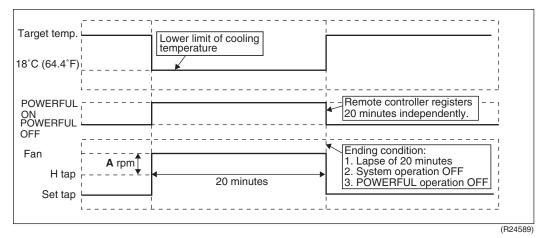
Details

When **POWERFUL** button is pressed, the fan speed and target temperature are converted to the following states for 20 minutes.

| Operation mode | Fan speed | Target temperature |
|----------------|--|---|
| COOL | H tap + A rpm | 18°C (64.4°F) |
| DRY | Dry rotating speed + A rpm | Lowered by 2 ~ 2.5°C (3.6 ~ 4.5°F) |
| HEAT | H tap + A rpm | 30 ~ 31.5°C (86 ~ 88.7°F) |
| FAN | H tap + A rpm | — |
| AUTO | Same as cooling/heating in POWERFUL operation | The target temperature is kept unchanged. |

 $A = 50 \sim 90$ rpm (depending on the model)

Ex: POWERFUL operation in cooling





: POWERFUL operation cannot be used together with ECONO, COMFORT AIRFLOW or OUTDOOR UNIT QUIET operation.

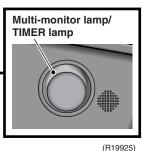
2.11 Multi-Monitor Lamp/TIMER Lamp

Applicable Models CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S)

Features

Current operation mode is displayed in color of the lamp of the indoor unit. Operating status can be monitored even in automatic operation in accordance with the actual operation mode.





The lamp color changes according to the operation.

| * AUTO | Red/Blue |
|---------|----------|
| * DRY | Green |
| * COOL | Blue |
| * HEAT | Red |
| * FAN | White |
| * TIMER | Orange |
| | |

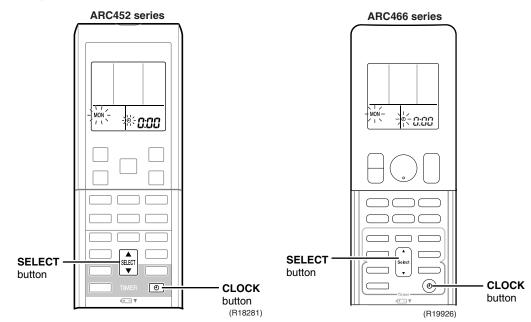
Brightness Setting

Each time **Brightness** button on the remote controller is pressed, the brightness of the multimonitor lamp/TIMER lamp changes to high, low, or off.

2.12 Clock Setting

ARC452 Series ARC466 Series

- The clock can be set by taking the following steps:
- 1. Press CLOCK button.
 - \rightarrow $1\!\!\!2\!\!2\!\!2\!\!2$ is displayed. MON and O blink.
- 2. Press **SELECT** \blacktriangle or **SELECT** \blacktriangledown button to set the clock to the current day of the week.
- 3. Press **CLOCK** button. \rightarrow ④ blinks.
- 4. Press SELECT ▲ or SELECT ▼ button to adjust the clock to the present time. Holding down SELECT ▲ or SELECT ▼ button increases or decreases the time display rapidly.
- 5. Press **CLOCK** button to set the clock. (Point the remote controller at the indoor unit when pressing the button.)
 - \rightarrow : blinks and clock setting is completed.



2.13 WEEKLY TIMER Operation

| Applicable | CTXG09/12/18QVJUW(S) |
|------------|----------------------|
| Models | FTXR09/12/18TVJUW(S) |
| | CTXS07LVJU |
| | FTXS09/12/15/18LVJU |
| | FVXS09/12/15/18NVJU |
| | |

Outline

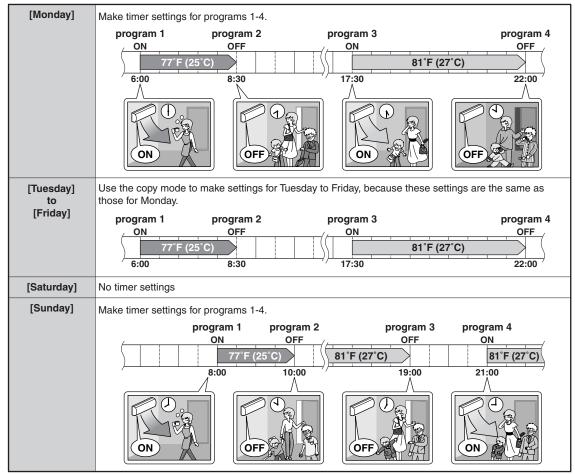
Up to 4 timer settings can be saved for each day of the week (up to 28 settings in total). The 3 items: ON/OFF, temperature, and time can be set.

Details

 \bigstar The illustrations are for CTXG, FTXR series as representative.

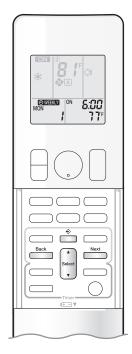
Setting example of the WEEKLY TIMER

The same timer settings are used from Monday through Friday, while different timer settings are used for the weekend.



• Up to 4 reservations per day and 28 reservations per week can be set using the WEEKLY TIMER. The effective use of the copy mode simplifies timer programming.

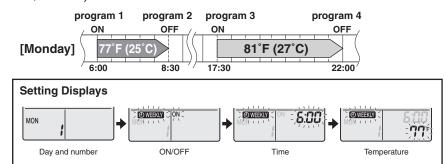
• The use of ON-ON-ON settings, for example, makes it possible to schedule operating mode and set temperature changes. Furthermore, by using OFF-OFF-OFF settings, only the turn off time of each day can be set. This will turn off the air conditioner automatically if you forget to turn it off.



To use WEEKLY TIMER operation

Setting mode

• Make sure the day of the week and time are set. If not, set the day of the week and time.



1. Press 🚔

- The day of the week and the reservation number of the current day will be displayed.
- 1 to 4 settings can be made per day.

2. Press to select the desired day of the week and reservation number.

• Pressing seed changes the reservation number and the day of the week.

3. Press

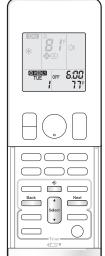
- The day of the week and reservation number will be set.
- " OWEEKLY " and " ON" blink.

4. Press select the desired mode. Pressing select the desired mode. Pressing of changes the "ON" or " OFF " setting in sequence.

- In case the reservation has already been set, selecting " blank " deletes the reservation.
- Proceed to STEP 9 if " blank " is selected.
- To return to the day of the week and reservation number setting, press $\overset{\text{Back}}{$.

5. Press

- The ON/OFF TIMER mode will be set.
- " OWEEKLY " and the time blink.



6. Press select the desired time.

- The time can be set between 0:00 and 23:50 in 10-minute intervals.
- To return to the ON/OFF TIMER mode setting, press
- Proceed to STEP 9 when setting the OFF TIMER.



- The time will be set.
- " OWEEKLY " and the temperature blink.

8. Press to select the desired temperature.

- The temperature can be set between 50°F (10°C) and 90°F (32°C).
- COOL or AUTO: The unit operates at 64°F (18°C) even if it is set at 50°F (10°C) to 63°F (17°C). HEAT or AUTO : The unit operates at 86°F (30°C) even if it is set at 87°F (31°C) to 90°F (32°C). • To return to the time setting, press
- The set temperature is only displayed when the mode setting is on.

9. Press ᄀ.

- · Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
- The multi-monitor lamp blinks twice.
- The temperature will be set and go to the next reservation.
- Temperature and time are set in the case of ON TIMER operation, and the time is set in
- the case of OFF TIMER operation. The next reservation screen will appear.
- To continue further settings, repeat the procedure from STEP 4.

10. Press into complete the setting.

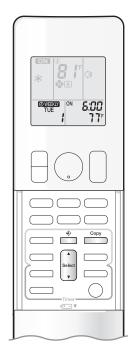
- " @WEEKLY " is displayed on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp periodically lights orange.
- The multi-monitor lamp will not light orange if all the reservation settings are deleted.



Display · A reservation made once can be easily copied and the same settings used for another day of the week. Refer to Copy mode

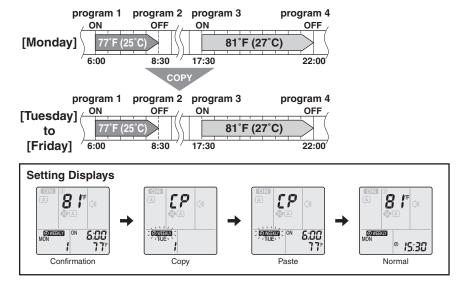
NOTE

- Notes on WEEKLY TIMER operation
- Do not forget to set the clock on the remote controller first.
 The day of the week, ON/OFF TIMER mode, time and set temperature (only for ON TIMER mode) can be set with the WEEKLY TIMER. Other settings for the ON TIMER are based on the settings just before the operation.
- WEEKLY TIMER and ON/OFF TIMER operation cannot be used at the same time. The ON/OFF TIMER operation has priority if it is set while WEEKLY TIMER is still active. The WEEKLY TIMER will enter the standby state, and " OWEEKLY " will disappear from the LCD. When the ON/
- OFF TIMER is up, the WEEKLY TIMER will automatically become active Only the time and temperature can be set with the WEEKLY TIMER. Set the WEEKLY TIMER only after setting the operation mode, the airflow
- rate and the airflow direction ahead of time. • Turning off the circuit breaker, power failure, and other similar events will render operation of the indoor unit's internal clock inaccurate. Reset
- the clock.
- an be used only for the time and temperature settings. It cannot be used to go back to the reservation number.





• A reservation made once can be copied to another day of the week. The whole reservation of the selected day of the week will be copied.



1. Press 🚔

2. Press to confirm the day of the week to be copied.

• The whole reservation of the selected day of the week will be copied.



5. Press .

- Be sure to direct the remote controller toward the indoor unit and check for a receiving tone and blinking of the multi-monitor lamp.
- The multi-monitor lamp blinks twice.
- The reservation will be copied to the selected day of the week. The whole reservation of the selected day of the week will be copied.
- To continue copying the settings to other days of the week, repeat STEP 4 and STEP 5.

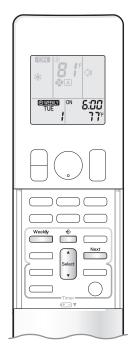
6. Press $\stackrel{\sim}{=}$ to complete the setting.

- " @WEEKLY " is displayed on the LCD and WEEKLY TIMER operation is activated.
- The TIMER lamp periodically lights orange.

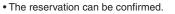
NOTE

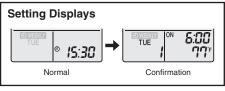
Note on COPY MODE

• The entire reservation of the source day of the week is copied in the copy mode. In the case of making a reservation change for any day of the week individually after copying the content of weekly reservations, press and change the settings in the steps of **Setting mode**.



Confirming a reservation





1. Press 🚔

• The day of the week and the reservation number of the current day will be displayed.

2. Press to select the day of the week and the reservation number to be confirmed.

- Pressing select displays the reservation details.
- To change the confirmed reserved settings, select the reservation number and press ______. The mode is switched to setting mode. Proceed to Setting mode STEP 4.

3. Press $\stackrel{\diamond}{=}$ to exit the confirmation mode.

- " OWEEKLY " is displayed on the LCD and WEEKLY TIMER operation is activated. • The TIMER lamp periodically lights orange.
- The multi-monitor lamp will not light orange if all the reservation settings are deleted.



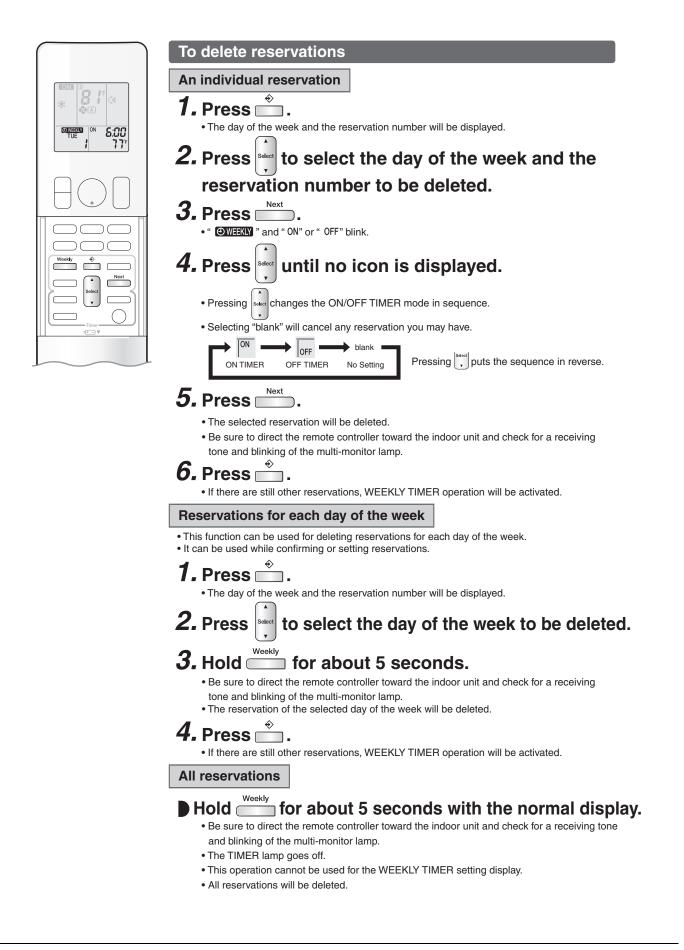
Display

To deactivate WEEKLY TIMER operation

- Press while "OWEKN" is displayed on the LCD.
 - " OWEEKLY " disappears from the LCD.
 - The TIMER lamp goes off.
 - To reactivate the WEEKLY TIMER operation, press again.
 - If a reservation deactivated with is activated once again, the last reservation mode will be used.

NOTE

• If not all the reservation settings are reflected, deactivate the WEEKLY TIMER operation once. Then press again to reactivate the WEEKLY TIMER operation.



2.14 Other Functions

2.14.1 Hot-Start Function

In order to prevent the cold air blast that normally occurs when heating operation starts, the temperature of the indoor heat exchanger is detected, and the airflow is either stopped or significantly weakened resulting in comfortable heating.



The cold air blast is prevented using similar control when defrost control starts or when the thermostat is turned ON.

2.14.2 Signal Receiving Sign

When the indoor unit receives a signal from the remote controller, the unit emits a signal receiving sound and the operation lamp blinks.

2.14.3 Indoor Unit ON/OFF Button

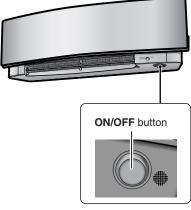
ON/OFF button is provided on the display of the unit.

- Press ON/OFF button once to start operation. Press once again to stop it.
- ON/OFF button is useful when the remote controller is missing or the battery has run out.

| Operation mode | Temperature setting | Airflow rate |
|----------------|---------------------|--------------|
| AUTO | 25°C (77°F) | Automatic |

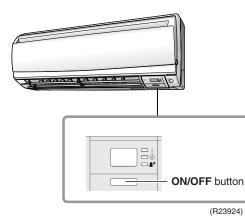
In the case of multi system operation, there are times when the unit does not activate with this button.

CTXG, FTXR Series

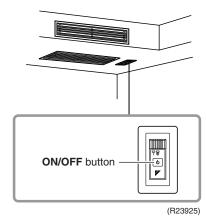


(R23923)

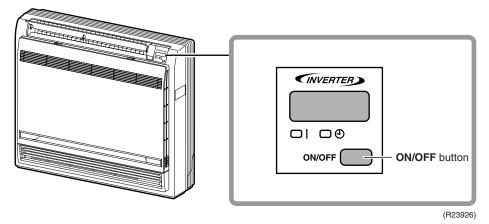
CTXS/FTXS Series



CDXS/FDXS Series



FVXS Series



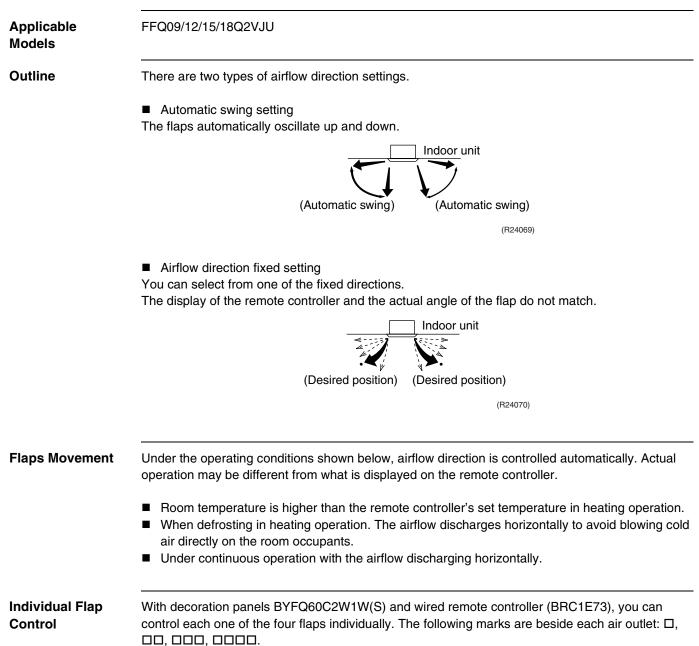
2.14.4 Auto-restart Function

If a power failure (even a momentary one) occurs during the operation, the system restarts automatically in the same conditions as before when the power supply is restored to the conditions prior to the power failure.



te: It takes 3 minutes to restart the operation because the 3-minute standby function is activated.

3. SA Indoor Unit Functions3.1 Airflow Direction Control

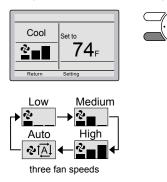


3.2 Fan Speed Control for Indoor Unit

With Wired Remote Controller (BRC1E73)

To change the fan speed, press **Fan Speed** button and select the fan speed from Low/Medium/High/Auto.

- Auto cannot be selected if the indoor unit does not have Auto Fan speed function.
- The system may change the fan speed automatically for equipment protection purposes.
- The system may turn off the fan when the room temperature is satisfied.
- It is normal for a delay to occur when changing the fan speed.
- If the Auto is selected for the fan speed, the fan speed varies automatically based on the difference between set temperature and room temperature.



With Wireless Remote Controller (BRC082A43, BRC082A41W, BRC082A42W(S)) Press FAN SPEED CONTROL button.

High, Medium or Low fan speed can be selected.

The microchip may sometimes control the fan speed in order to protect the unit.

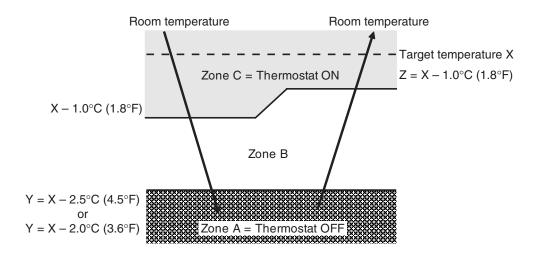
3.3 Program Dry Operation

Outline

Program dry operation removes humidity while preventing the room temperature from lowering. Since the microcomputer controls both the temperature and airflow rate, the temperature adjustment and **FAN** setting buttons are inoperable.

Details

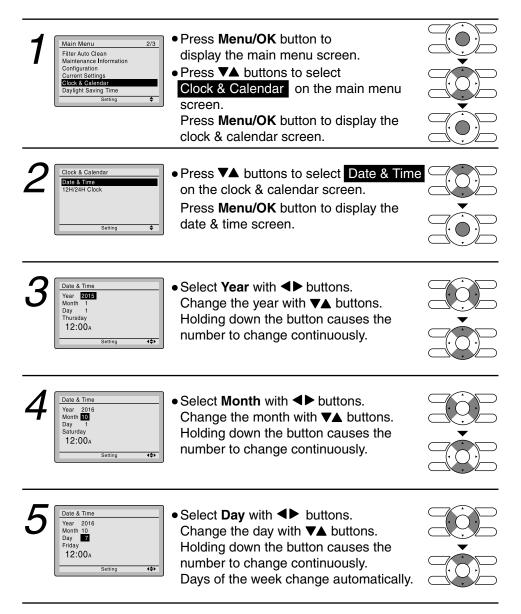
The microcomputer automatically sets the temperature and airflow rate. The difference between the room thermistor temperature at start-up and the target temperature is divided into two zones. Then, the unit operates in an appropriate capacity for each zone to maintain the temperature and humidity at a comfortable level.



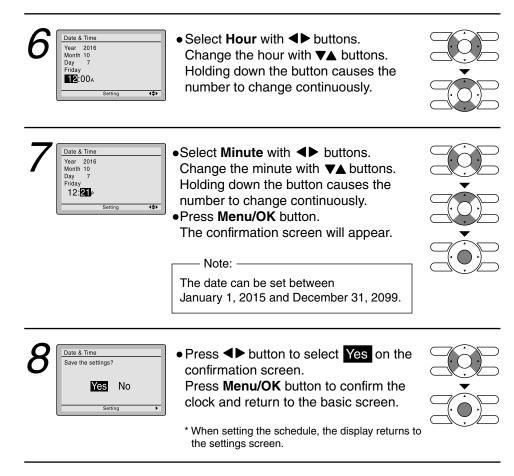
(R24367)

| Room thermistor temperature at start-up | Target temperature | Thermostat OFF point | Thermostat ON point |
|---|-------------------------|----------------------|---------------------|
| | X | Y | Z |
| 24.5°C or more | Room thermistor | X – 2.5°C | X – 1.0°C |
| (76.1°F or more) | | (X – 4.5°F) | (X – 1.8°F) |
| 16.5 ~ 24°C | temperature at start-up | X – 2.0°C | X – 1.0°C |
| (61.7 ~ 75.2°F) | | (X – 3.6°F) | (X – 1.8°F) |
| 16°C or less | 16°C | X – 2.0°C | X – 1.0°C = 15°C |
| (60.8°F or less) | (60.8°F) | (X – 3.6°F) | (X – 1.8°F = 59°F) |

3.4 Clock and Calendar Setting (With Wired Remote Controller BRC1E73)



(R24368)



(R24072)

3.5 Schedule TIMER Operation (With Wired Remote Controller BRC1E73)

Outline

Day settings are selected from 4 patterns:

- 7 Days
- Weekday/Sat/Sun
- Weekday/Weekend
- Everyday

Up to 5 actions can be set for each day.

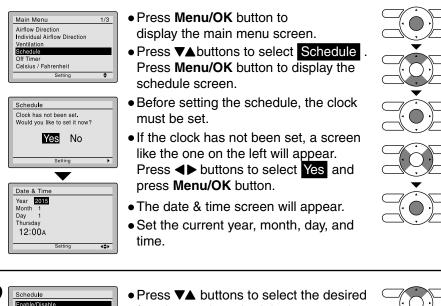
Details

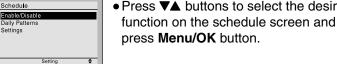
Set the startup time and operation stop time.

- ON: Startup time, cooling and heating temperature setpoints can be configured.
- OFF: Operation stop time, cooling and heating setback temperature setpoints can be configured.
 - (--: Indicates that the setback function is disabled for this time period.)
- __: Indicates that the temperature setpoint and setback temperature setpoint for this time period is not specified. The last active setpoint will be utilized.

Refer to Setback function on page 81 for details of setback function (FFQ series only).

Setting the schedule

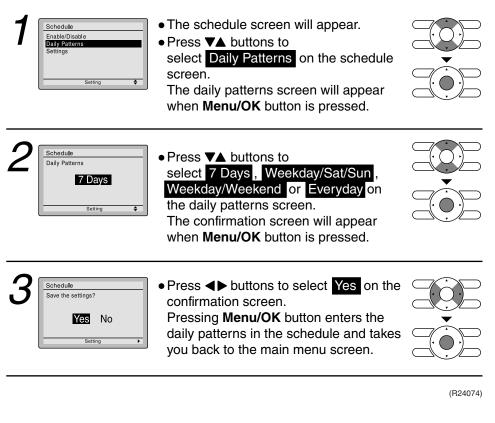




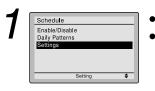


(R24369)

Daily Patterns



Settings



Act Cool Heat

Setting

Cool Heat

Setting

{\$}

• The schedule screen will appear. ● Press ▼▲ buttons to select Settings on the schedule screen. The settings screen will appear when Menu/OK button is pressed.







* It cannot be selected in the case of EVDY .

Press ▼▲ buttons to select the day to



Schedule Time Act 6 100 A ---

Mon

Schedule

Time

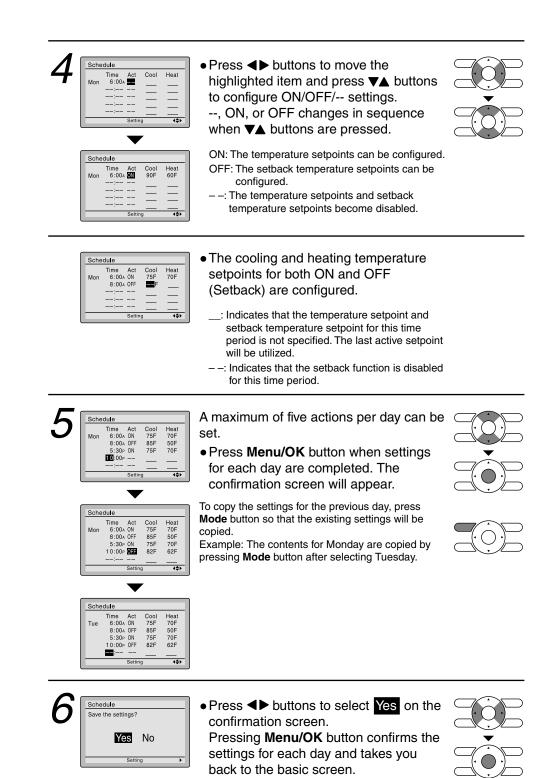
• Input the time for the selected day.

be set.

Press <> buttons to move the

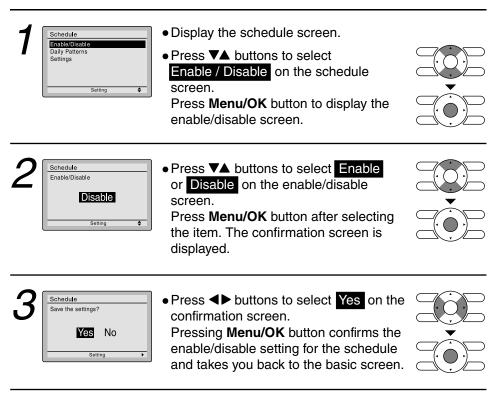
highlighted item and press **▼**▲ buttons to input the desired operation start time. Each press of **▼**▲ buttons moves the numbers by 1 hour or 1 minute.







Enabling or disabling the schedule



(R24076)

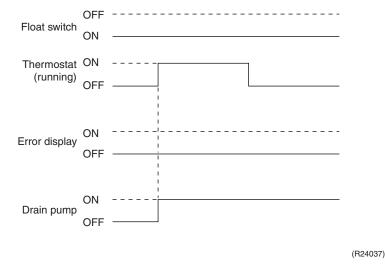
3.6 Setback Function (With Wired Remote Controller BRC1E73)

| Applicable Models | FFQ09/12/15/18Q2VJU |
|----------------------|---|
| Outline | The Setback function can be used to maintain the space temperature in an assigned range for an unoccupied period. |
| Details | The setback icon flashes on the LCD of wired remote controller when the unit is turned on by the setback control. |

- When enabled, the Setback mode becomes active when the indoor unit is turned off by either the user, a schedule event or an off timer.
- Setback function is not available by default. It can be enabled by the system installer.

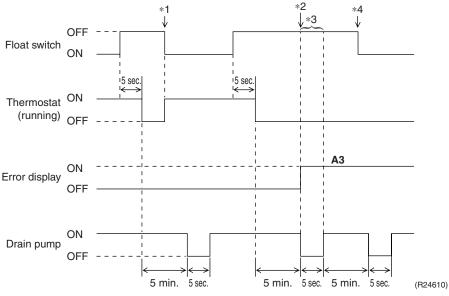
3.7 Drain Pump Control

3.7.1 Normal Operation



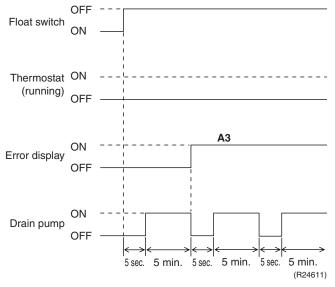
- The float switch is ON in normal operation.
- When cooling operation starts (thermostat ON), the drain pump turns ON simultaneously.
- After the thermostat turns OFF, the drain pump continues to operate.

3.7.2 If the Float Switch is OFF with the Thermostat ON in Cooling Operation



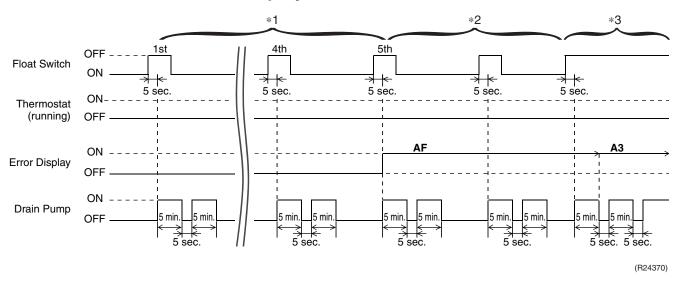
- When the float switch stays OFF for 5 sec., the thermostat turns OFF.
- After the thermostat turns OFF, the drain pump continues to operate for another 5 minutes.
- *1: If the float switch turns ON again during the residual operation of the drain pump, cooling operation also turns on again (thermostat ON).
- *2: If the float switch remains OFF even after the residual operation of the drain pump has ended, the error code **A3** is determined.
- *3: The drain pump turns OFF once residual operation has ended, then turns ON again after 5 seconds.
- *4: After **A3** is determined and the unit comes to an abnormal stop, the thermostat will remain OFF even if the float switch turns ON again.

3.7.3 If the Float Switch is OFF with the Thermostat OFF in Cooling Operation



- When the float switch stays OFF for 5 sec., the drain pump turns ON.
- If the float switch remains OFF even after the residual operation of the drain pump has ended, the error code A3 is determined.
- The drain pump turns OFF once residual operation has ended, then turns ON again after 5 seconds.

3.7.4 If the Float Switch Turns OFF and ON Continuously, or the Float Switch Turns OFF While AF Displayed



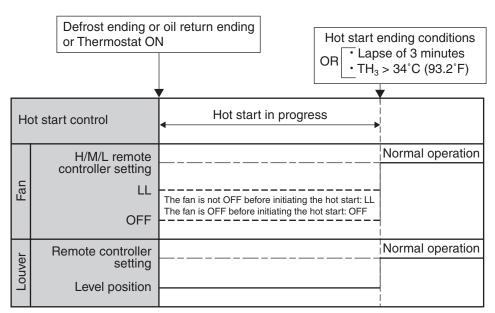
- When the float switch stays OFF for 5 sec., the drain pump turns ON.
- *1: If the float switch continues to turn OFF and ON 5 times consecutively, it is judged as a drain system error and the error code **AF** is determined.
- *2: The drain pump continues to turn ON/OFF in accordance with the float switch OFF/ON even after **AF** is determined.
- *3: While the error code **AF** is active, if the float switch remains OFF even after the residual operation of the drain pump has ended, the error code **A3** will be determined.

3.8 Hot Start Control (In Heating Operation Only)

Outline

At startup with thermostat ON or after the completion of defrosting in heating operation, the indoor unit fan is controlled to prevent cold air from blasting out and ensure startup capacity.

Details



(R24041)

TH₃: Temperature detected by the indoor heat exchanger thermistor (R3T)

3.9 Presence and Floor Sensors (Option)

| Applicable Models | FFQ09/12/15/18Q2VJU | | | | |
|----------------------|--|--|--|--|--|
| Outline | With the human presence signal and the floor temperature signal from the optional sensor kit, the system provides the energy saving control, or the comfortable temperature control and airflow direction control preventing the direct draft to the human. To use sensor related functions, a wired remote controller (BRC1E73) and optional sensor kit (BRYQ60A2W(S)) are necessary to be installed. | | | | |
| Details | 1. Draft prevention (with presence sensor) When the sensor detects human presence during auto-swing operation, the system sets the airflow direction parallel to the floor (position 0) to reduce unpleasant draft. The operation returns to the normal auto-swing as the sensor detects no human in the room. Praft prevention is enabled only when decoration panel BYFQ60C2W1W(S), sensor kit BRYQ60A2W(S) and wired remote controller BRC1E73 are connected to the main unit and draft prevention is set to "enabled" on the wired remote controller. Factory setting is "disabled". Draft prevention cannot be activated when individual flap control is set, even if draft preventior is enabled on the wired remote controller. Setting on the wired remote controller Press Menu/OK button to display the main menu screen. Press VA buttons to select Configuration and press Menu/OK | | | | |
| | 2 ∑ Configuration Draft Prevention Display Press ▼▲ buttons to select Draft Prevention Draft Prevention and press Menu/OK button. | | | | |
| | 3 Draft Prevention Enable/Disable Enable Betting ◆ Press ▼▲ buttons to select Enable. The confirmation screen will appear when Menu/OK button is pressed. | | | | |
| | • Press ◀► buttons to select ¥es . • Press Menu/OK button to confirm the | | | | |

Yes No

2. Auto-setback by sensor (with presence sensor)

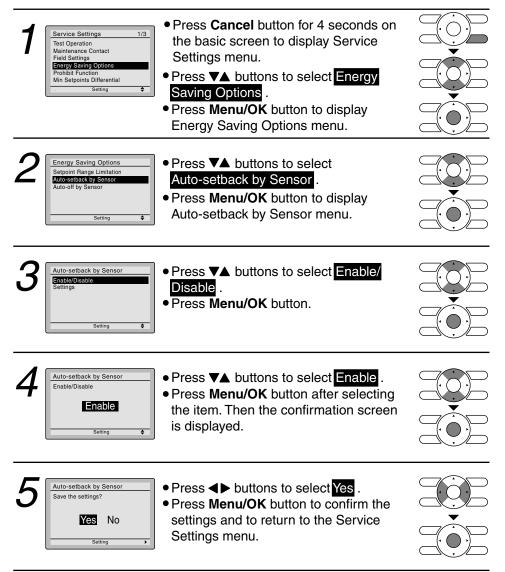
After pre-determined time has elapsed without detection of human presence, the unit automatically shifts the target temperature gradually for energy saving.

The target temperature displayed on the remote controller remains same as the initial set value during the above change of target temperature.

The target temperature shifts within the range of the highest programmable temperature while in cooling operation and the lowest programmable temperature while in heating operation. Upon human detection, the target temperature returns to the original setting.

- Auto-setback by sensor is enabled only when decoration panel BYFQ60C2W1W(S), sensor kit BRYQ60A2W(S) and wired remote controller BRC1E73 are connected to the main unit and auto-setback by sensor is set to "enabled" on the wired remote controller.
- Factory setting is "disabled".

Setting on the remote controller



3. Auto-off by sensor (with presence sensor)

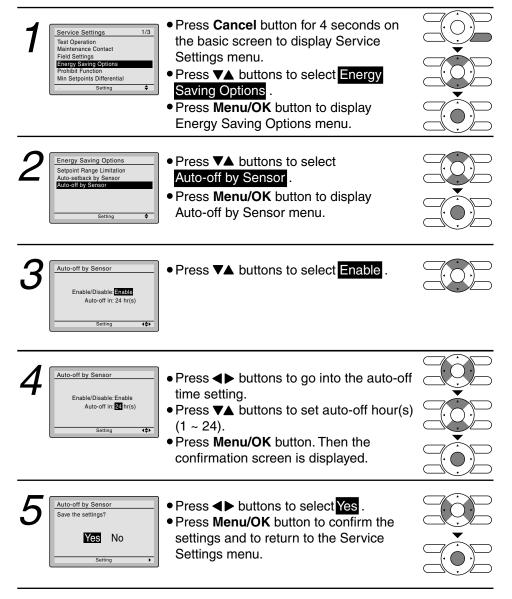
After pre-determined time has elapsed without detection of human presence, the unit automatically stops operation.

The auto-off time can be set between 1-24 hours by the hour.

Once the unit stops operation by auto-off function, the system would not restart even if the human is detected again.

- Auto-off by sensor is enabled only when decoration panel BYFQ60C2W1W(S), sensor kit BRYQ60A2W(S) and wired remote controller BRC1E73 are connected to the main unit and auto-off by sensor is set to "enabled" on the wired remote controller.
- Factory setting is "disabled".

Setting on the remote controller



4. Room temperature adjustment by sensing (with floor sensor)

The system uses living space temperature calculated from temperatures detected by room temperature thermistor (suction air thermistor in the indoor unit) and floor sensor, as the target temperature.

Operation becomes more optimized by using not only suction air temperature but floor temperature.

This function is enabled when decoration panel BYFQ60C2WAW(S) and sensor kit BRYQ60AW(S) is connected to the main unit.

3.10 Other Functions

3.10.1 Signal Receiving Sign

When the indoor unit receives a signal from the remote controller, the unit emits a signal receiving sound.

3.10.2 Auto-restart Function

If a power failure (even a momentary one) occurs during the operation, the system restarts automatically in the same conditions as before when the power supply is restored to the conditions prior to the power failure.



It takes 3 minutes to restart the operation because the 3-minute standby function is activated.

3.10.3 Emergency Operation Switch (With Wireless Remote Controller)

Outline

When the wireless remote controller does not work due to battery failure or the absence thereof, use the emergency operation switch.

Details

Start

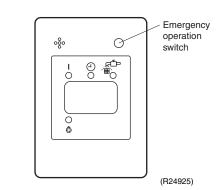
Press emergency operation switch.

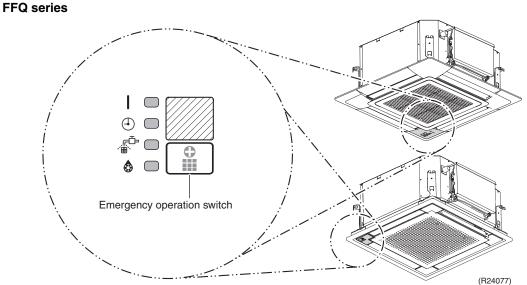
- The unit runs in the previous mode.
- · The system operates with the previously set airflow direction (FFQ series only).

Stop

Press emergency operation switch again.

FDMQ series





4. Control Specification4.1 Thermistor Functions

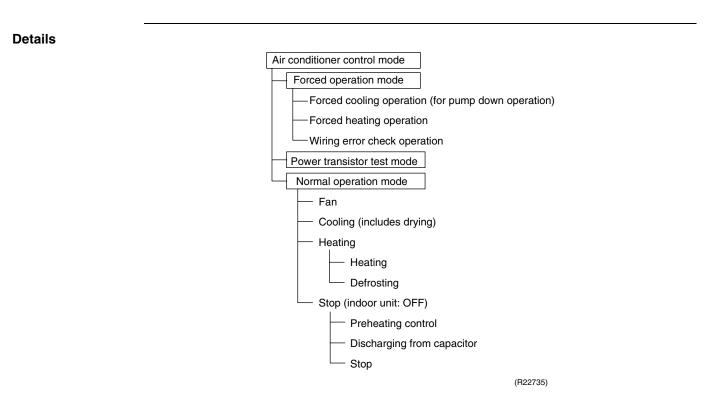
| | (3) Outdoor Temperature Thermistor (2) Outdoor Heat Exchanger Thermistor Four way valve (1) Discharge Pipe Thermistor Compressor | Expansion valve | (5) Liquid Pipe Thermistor |
|---|---|--|---|
| | ★ The illustration is for 3-room model as representat models have 2 lines (A – B). | ive and has 3 lines of indoor unit syste | m (A – C). The 2-room |
| (1) Discharge Pipe Thermistor | The discharge pipe thermistor is used for discharge pipe temperature (used in place abnormally, the operating frequency becomes the discharge pipe thermistor is used for thermistor. | e of the inner temperature of the omes lower or the operation halts. | compressor) rises |
| (2) Outdoor Heat Exchanger Thermistor | The outdoor heat exchanger thermistor is temperature. The system sets the target of and indoor heat exchanger temperature, a that the target discharge pipe temperature In cooling operation, the outdoor heat exc | ischarge pipe temperature accor nd controls the electronic expans can be obtained. | ding to the outdoor ion valve opening so |
| | disconnection of the discharge pipe therm below the outdoor heat exchanger tempera thermistor is judged as disconnected. | istor. When the discharge pipe te | emperature drops |
| | In cooling operation, the outdoor heat excl | nanger thermistor is used for high | pressure protection. |
| (3) Outdoor Temperature Thermistor | The outdoor temperature thermistor detection refrigerant shortage detection, input current protection function, and so on. | - | |
| (4) Gas Pipe Thermistor | In cooling operation, the gas pipe thermist controls electronic expansion valve openir becomes equal. | | |

| (5) Liquid Pipe Thermistor | Liquid pipe thermistor is used to protect the compressor against liquid attack during cooling operation. |
|--|--|
| | In case of low outdoor temperature operation, the system compares the indoor heat exchanger temperature with the liquid pipe temperature to detect disturbances in the refrigerant flow. If any, the system adjusts the opening of the electronic expansion valve to control the refrigerant flow. |
| | When only one indoor unit is in heating operation, the liquid pipe thermistor is used for subcooling control. The actual subcool is calculated with the liquid pipe temperature and the maximum indoor heat exchanger temperature. The system controls the electronic expansion valve openings to obtain the target subcool. |
| | In heating operation, the liquid pipe thermistor is used for liquid pipe isothermal control. The system controls the electronic expansion valve opening so that the liquid pipe temperatures in each room becomes equal. |
| (6) Indoor Heat Exchanger Thermistor | The indoor heat exchanger thermistor is used for controlling the target discharge pipe temperature. The system sets the target discharge pipe temperature according to the outdoor and indoor heat exchanger temperature, and controls the electronic expansion valve opening so that the target discharge pipe temperature can be obtained. |
| | In cooling operation, the indoor heat exchanger thermistor is used for freeze-up protection control. If the indoor heat exchanger temperature drops abnormally, the operating frequency becomes lower or the operation halts. |
| | In cooling operation, the indoor heat exchanger thermistor is used for anti-icing function. If any of the following conditions are met in the room where operation halts, it is assumed as icing. The conditions are Tc ≤ - 1° C Ta - Tc ≥ 10° C |
| | where Ta is the room temperature and Tc is the indoor heat exchanger temperature. |
| | The indoor heat exchanger thermistor is used for wiring error check function. The refrigerant flows in order from the port A to detect the indoor heat exchanger temperature one by one, and then wiring and piping can be checked. |
| | In heating operation, the indoor heat exchanger thermistor is used for heating peak-cut control. If the indoor heat exchanger temperature rises abnormally, the operating frequency becomes lower or the operation halts. |
| | In heating operation, the indoor heat exchanger thermistor is used for detecting the disconnection of the discharge pipe thermistor. When the discharge pipe temperature drops below the highest indoor heat exchanger temperature by more than a certain value, the discharge pipe thermistor is judged as disconnected. |
| | When only one indoor unit is operating, the indoor heat exchanger thermistor is used for subcooling control. The actual subcool is calculated with the liquid pipe temperature and the indoor heat exchanger temperature. The system controls the electronic expansion valve openings to obtain the target subcool. |
| (7) Room Temperature Thermistor | The room temperature thermistor detects the room air temperature and is used for controlling the room air temperature. |

4.2 Mode Hierarchy

Outline

Air conditioner control has normal operation mode, forced operation mode, and power transistor test mode for installation and servicing.





Unless specified otherwise, dry operation command is regarded as cooling operation.
 Indoor fan operation cannot be made in multiple indoor units. (A forced fan command is made during forced cooling operation.)

Determine Operation Mode

The system judges the operation mode command which is set by each room in accordance with the procedure, and determines the operation mode of the system.

The following procedure is taken when the modes conflict with each other.

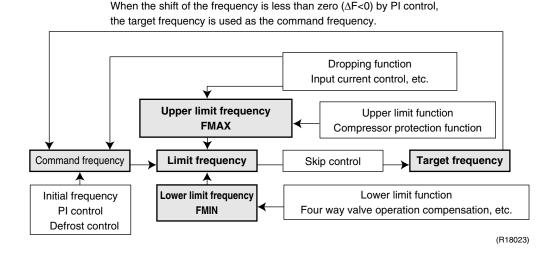
*1. The system follows the mode which is set first. (First-push, first-set)

*2. For the rooms where the different mode is set, standby mode is activated. (The operation lamp blinks.)

4.3 Frequency Control

Outline

Frequency that corresponds to each room's capacity is determined according to the difference between the target temperature and the temperature of each room.



Details

The compressor's frequency is determined by taking the following steps.

1. Determine command frequency

Command frequency is determined in the following order of priority.

- 1. Limiting defrost control time
- 2. Forced cooling/heating
- 3. Indoor frequency command

2. Determine upper limit frequency

The minimum value is set as upper limit frequency among the frequency upper limits of the following functions:

Compressor protection, input current, discharge pipe temperature, low Hz high pressure limit, heating peak-cut, freeze-up protection, defrost.

3. Determine lower limit frequency

The maximum value is set as the lower limit frequency among the frequency lower limits of the following functions:

Four way valve operation compensation, draft prevention, pressure difference upkeep.

4. Determine prohibited frequency

There is a certain prohibited frequency such as a power supply frequency.

Parameters

Q value

Indoor unit output determined from indoor unit volume, airflow rate and other factors.

S value: Indoor Unit Capacity

An S value is the capacity of the indoor unit, and is used for frequency command.

| Ex: | Capacity | S value | Capacity | S value |
|-----|-----------|---------|-----------|---------|
| | 9 kBtu/h | 25 | 18 kBtu/h | 50 |
| | 12 kBtu/h | 35 | 24 kBtu/h | 60 |

$\Delta \textbf{D}$ signal: Indoor frequency command

The difference between the room thermistor temperature and the target temperature is taken as the ΔD value and is used for ΔD signal of frequency command.

| Temperature difference | ∆D signal | Temperature difference | ∆D signal | Temperature difference | ∆D signal | Temperature difference | ∆D signal |
|---------------------------|--------------|---------------------------|--------------|---------------------------|--------------|---------------------------|--------------|
| –2.0°C (–3.6°F) | *OFF | 0°C (0°F) | 4 | 2.0°C (3.6°F) | 8 | 4.0°C (7.2°F) | 12 |
| -1.5°C (-2.7°F) | 1 | 0.5°C (0.9°F) | 5 | 2.5°C (4.5°F) | 9 | 4.5°C (8.1°F) | 13 |
| -1.0°C (-1.8°F) | 2 | 1.0°C (1.8°F) | 6 | 3.0°C (5.4°F) | 10 | 5.0°C (9°F) | 14 |
| –0.5°C (–0.9°F) | 3 | 1.5°C (2.7°F) | 7 | 3.5°C (6.3°F) | 11 | 5.5°C (9.9°F) | 15 |

Values depend on the type of indoor unit.

*OFF = Thermostat OFF

Initial Frequency

ncy When starting the compressor, or when conditions are varied due to a change of operating rooms, the frequency must be initialized according to a total of the maximum ΔD value of each room and a total Q value (ΣQ) of the operating room (the room in which the thermostat is set to ON).

PI Control

1. P control

The $\Sigma\Delta D$ value is calculated in each sampling time (20 seconds), and the frequency is adjusted according to its difference from the frequency previously calculated.

2. I control

If the operating frequency does not change for more than a certain fixed time, the frequency is adjusted according to the $\Sigma\Delta D$ value.

When $\Sigma \Delta D$ value is low, the frequency is lowered.

When $\Sigma \Delta D$ value is high, the frequency is increased.

3. Limit of frequency increasing range

When the difference between the input current and the dropping value of the input current is less than 1.5 A, the frequency increasing range must be limited.

4. Frequency control when other controls are functioning

- When frequency is dropping:
 Eroquency control is carried or
 - Frequency control is carried out only when the frequency drops.
- For limiting lower limit: Frequency control is carried out only when the frequency rises.

5. Upper and lower limit of frequency by PI control

The frequency upper and lower limits are set according to the total of S values. When the indoor unit quiet operation commands come from more than one room or when the outdoor unit quiet operation commands come from all the rooms, the upper limit frequency is lower than the usual setting.

4.4 Controls at Mode Changing/Start-up

4.4.1 Preheating Control

Outline

The inverter operation in open phase starts with the conditions of the outdoor temperature and the preheating command from the indoor unit.

Details

ON Condition

 When the outdoor temperature is below 6°C (42.8°F), the inverter operation in open phase starts.

OFF Condition

 When the outdoor temperature is higher than 8°C (46.4°F), the inverter operation in open phase stops.

4.4.2 Four Way Valve Switching

Outline

The four way valve coil is energized/not energized depending on the operation mode. (Heating: ON, Cooling/Dry/Defrost: OFF) In order to eliminate the switching sound as the four way valve coil switches from ON to OFF when the heating is stopped, the OFF delay switch of the four way valve is carried out.

Details

OFF delay switch of four way valve:

The four way valve coil is energized for 150 seconds after the operation is stopped.

4.4.3 Four Way Valve Operation Compensation

Outline

At the beginning of operation as the four way valve is switched, the pressure difference to activate the four way valve is acquired when the output frequency is higher than a certain fixed frequency, for a certain fixed time.

Details

Starting Conditions

- Compressor starts and the four way valve switches from OFF to ON
- Four way valve switches from ON to OFF during operation
- Compressor starts after resetting
- Compressor starts after the fault of four way valve switching

The lower limit of frequency keeps **A** Hz for 70 seconds for any of the conditions above.

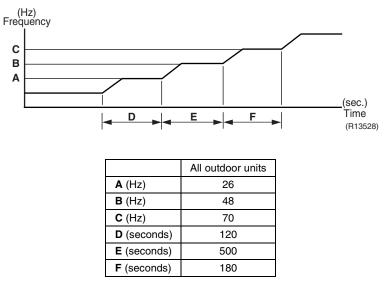
| | | Cooling | Heating |
|---|------|---------|---------|
| Α | (Hz) | 42 | 26 |

4.4.4 3-Minute Standby

Turning on the compressor is prohibited for 3 minutes after turning off. (The function is not used when defrosting.)

4.4.5 Compressor Protection Function

When turning the compressor from OFF to ON, the upper limit of frequency is set as follows. (The function is not used when defrosting.)

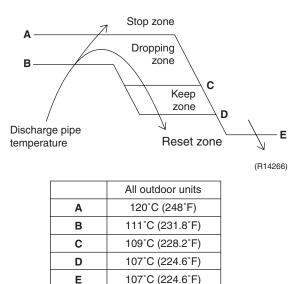


4.5 Discharge Pipe Temperature Control

Outline

The discharge pipe temperature is used as the internal temperature of the compressor. If the discharge pipe temperature rises above a certain level, the upper limit of frequency is set to keep the discharge pipe temperature from rising further.

Details



| Zone | Control | | |
|---------------|---|--|--|
| Stop zone | When the temperature reaches the stop zone, the compressor stops. | | |
| Dropping zone | The upper limit of frequency decreases. | | |
| Keep zone | The upper limit of frequency is kept. | | |
| Reset zone | The upper limit of frequency is canceled. | | |

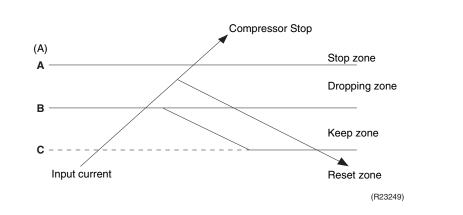
4.6 Input Current Control

Outline

The microcomputer calculates the input current while the compressor is running, and sets the frequency upper limit based on the input current.

In case of heat pump models, this control is the upper limit control of frequency and takes priority over the lower limit control of four way valve operation compensation.

Details



Frequency control in each zone

Stop zone

• After the input current remains in the stop zone for 2.5 seconds, the compressor is stopped.

Dropping zone

- The upper limit of the compressor frequency is defined as operation frequency 2 Hz.
- After this, the output frequency is lowered by 2 Hz every second until it reaches the keep zone. **Keep zone**
- The present maximum frequency goes on.

Reset zone

• Limit of the frequency is canceled.

| | 18 class | | 24 class | |
|--------------|----------|---------|----------|---------|
| | Cooling | Heating | Cooling | Heating |
| A (A) | 15.5 | 17.5 | 15.5 | 18.5 |
| B (A) | 14.0 | 15.5 | 14.0 | 17.5 |
| C (A) | 13.0 | 14.5 | 13.0 | 16.5 |

Limitation of current dropping and stop value according to the outdoor temperature

• The current drops when outdoor temperature becomes higher than a certain level (depending on the model).

(R24042)

4.7 Freeze-up Protection Control4.7.1 Freeze-up Protection Control (Except FDMQ Series)

| Applicable Models | CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S) CTXS07LVJU FTXS09/12/15/18LVJU CDXS07/15/18LVJU FDXS09/12LVJU FVXS09/12/15/18NVJU FFQ09/12/15/18Q2VJU |
|----------------------|---|
| Outline | During cooling operation, the signals sent from the indoor units control the operating frequency limitation and prevent freezing of the indoor heat exchanger. (The signals from the indoor units are divided into zones.) |
| Details | The operating frequency limitation is judged with the indoor heat exchanger temperature 2 seconds after operation starts and 30 seconds after the number of operation room is changed. (Reference) Indoor heat exchanger temperature (R2T) 13°C (55.4°F) 7°C (44.6°F) Reset zone |

Up zone

Keep zone

Stop zone

Dropping zone

 \mathcal{T}

5°C (41°F)

3°C (37.4°F)

0°C (32°F)

4.7.2 Freeze-up Protection Control for FDMQ Series

Outline During cooling operation, the signal sent from the indoor unit determines the frequency upper limit and prevents the indoor heat exchanger from freezing.

Details When the freeze-up protection control starts, the compressor stops, the airflow rate is fixed to L tap, and the drain pump turns ON. Conditions for starting and ending are as below.

Starting conditions

The freeze-up protection control starts when any of the following conditions is satisfied.

- The indoor heat exchanger temperature remains at **A** or lower for 1 minute.
- The accumulated time that the indoor heat exchanger temperature remains at **B** or lower reaches 40 minutes.

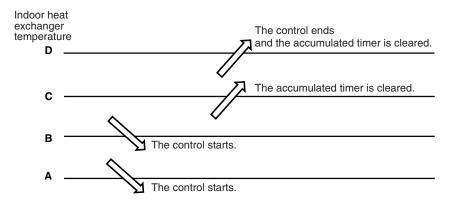
Accumulated timer clearing condition

• The indoor heat exchanger temperature remains at C or higher for 20 minutes.

Ending condition

• The indoor heat exchanger temperature remains at **D** or higher for 10 minutes.

| | (°C) | (°F) |
|---|------|------|
| Α | -5 | 23.0 |
| В | -1 | 30.2 |
| С | 4 | 39.2 |
| D | 7 | 44.6 |



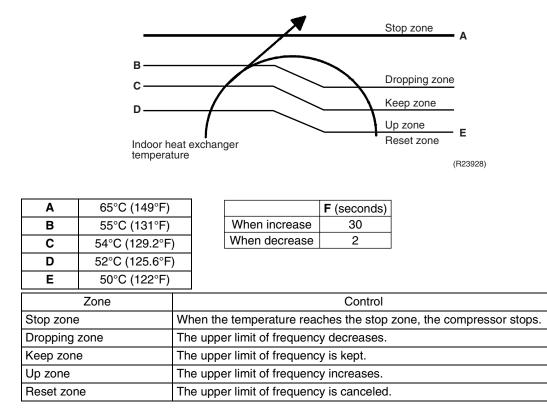
4.8 Heating Peak-cut Control

Outline

During heating operation, the indoor heat exchanger temperature determines the frequency upper limit to prevent abnormal high pressure.

Details

- The operating frequency is judged with the indoor heat exchanger temperature 2 minutes after the operation starts and F seconds after the number of operation room is changed.
- The maximum value of the indoor heat exchanger temperature controls the following (excluding stopped rooms).



4.9 Outdoor Fan Control

1. Fan ON control to cool down the electrical box

The outdoor fan is turned ON when the electrical box temperature is high while the compressor is OFF.

2. Fan OFF control during defrosting

The outdoor fan is turned OFF while defrosting.

3. Fan OFF delay when stopped

The outdoor fan is turned OFF 60 seconds after the compressor stops.

4. Fan speed control for pressure difference upkeep

The rotation speed of the outdoor fan is controlled for keeping the pressure difference during cooling operation with low outdoor temperature.

- When the pressure difference is low, the rotation speed of the outdoor fan is reduced.
- When the pressure difference is high, the rotation speed of the outdoor fan is controlled as well as normal operation.

5. Fan control when the number of heating room decreases

When the outdoor temperature is more than 10°C (50°F), the fan is turned off for 30 seconds.

6. Fan speed control during forced operation

The outdoor fan is controlled as well as normal operation during the forced operation.

7. Fan speed control during POWERFUL operation

The rotation speed of the outdoor fan is increased during the POWERFUL operation.

8. Fan speed control during indoor/outdoor unit quiet operation

The rotation speed of the outdoor fan is reduced by the command of the indoor/outdoor unit quiet operation.

9. Fan ON/OFF control when operation (cooling, heating, dry) starts/stops

The outdoor fan is turned ON when the operation starts. The outdoor fan is turned OFF when the operation stops.

4.10 Liquid Compression Protection Function

| Outline | The compressor stops according to the outdoor temperature for protection. |
|---------|---|
| Details | Operation stops depending on the outdoor temperature. The compressor turns off under the conditions that the system is in cooling operation and the outdoor temperature is below -12° C (10.4°F). |

4.11 Defrost Control

Outline

Defrosting is carried out by the cooling cycle (reverse cycle). The defrosting time or outdoor heat exchanger temperature must be more than a certain value to finish defrosting.

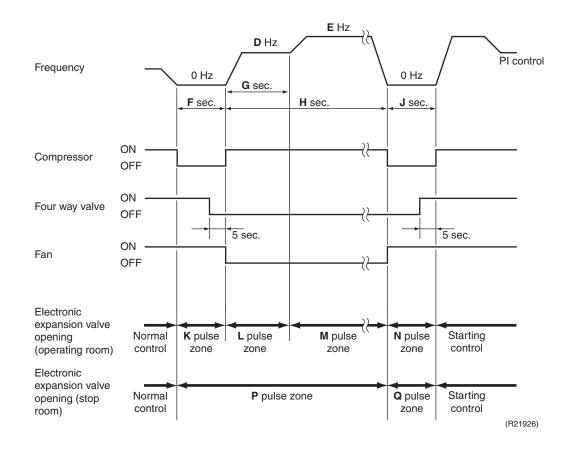
Details

Conditions for Starting Defrost

- The starting conditions are determined with the outdoor temperature and the outdoor heat exchanger temperature.
- The system is in heating operation.
- The compressor operates for 6 minutes.
- More than A minutes of accumulated time have passed since the start of the operation, or ending the previous defrosting.

Conditions for Canceling Defrost

The judgment is made with the outdoor heat exchanger temperature. (B°C (C°F))



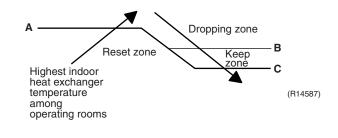
| | All outdoor units |
|---------------|-------------------|
| A (minutes) | 26 |
| B (°C) | 4 ~ 12 |
| C (°F) | 39.2 ~ 53.6 |
| D (Hz) | 58 |
| E (Hz) | 42 |
| F (seconds) | 90 |
| G (seconds) | 60 |
| H (seconds) | 530 |
| J (seconds) | 40 |
| K (pulse) | 400 |
| L (pulse) | 250 |
| M (pulse) | 300 |
| N (pulse) | 400 |
| P (pulse) | 50 |
| Q (pulse) | 0 |

4.12 Low Hz High Pressure Limit

```
Outline
```

The system controls the upper limit of the frequency to prevent abnormal high pressure while the frequency is low. Control is carried out according to three zones.

Details



| All outdoor units | | | | |
|------------------------|----------------|--|--|--|
| Α | 52°C (125.6°F) | | | |
| B 51°C (123.8°F | | | | |
| С | 48°C (118.4°F) | | | |

4.13 Electronic Expansion Valve Control

Outline

The following items are included in the electronic expansion valve control.

Electronic expansion valve is fully closed

- 1. Electronic expansion valve is fully closed when turning on the power.
- 2. Pressure equalizing control

Room Distribution Control

- 1. Gas pipe isothermal control
- 2. SC (subcooling) control
- 3. Liquid pipe temperature control (with all ports connected and all rooms being air-conditioned)
- 4. Liquid pipe temperature control for stopped rooms
- 5. Dew prevention control for indoor rotor

Open Control

- 1. Electronic expansion valve control when starting operation
- 2. Electronic expansion valve control when the frequency changes
- 3. Electronic expansion valve control for defrosting
- 4. Electronic expansion valve control for oil recovery
- 5. Electronic expansion valve control when a discharge pipe temperature is abnormally high
- 6. Electronic expansion valve control when the discharge pipe thermistor is disconnected
- 7. Electronic expansion valve control for indoor unit freeze-up protection

Feedback Control

Target discharge pipe temperature control

Details

The following are the examples of electronic expansion valve control which function in each operation mode.

| operation n | lode. | | | | | | | | | |
|--|--|-----------------------------|-------------------------|------------------------------------|--|----------------------|-------------------------------------|---------------------------------|--|---|
| Operation pattern When power is turned on | ● : Available — : Not available | Gas pipe isothermal control | SC (subcooling) control | Control when the frequency changes | Control for abnormally high discharge pipe temperature | Oil recovery control | Indoor freeze-up protection control | Liquid pipe temperature control | Liquid pipe temperature control for non-operating units | Dew prevention control for indoor rotor |
| | Fully closed when power is turned on | _ | _ | _ | _ | _ | _ | _ | _ | — |
| Cooling, 1 room operation | Open control when starting | _ | _ | _ | • | • | • | _ | _ | — |
| Ļ | (Control of target discharge pipe temperature) | _ | _ | • | • | • | • | _ | _ | • |
| Cooling, 2 rooms operation to Cooling, 4 rooms operation | Control when the operating room is changed | _ | | _ | • | • | • | _ | _ | • |
| | (Control of target discharge pipe temperature) | • | | • | • | • | • | _ | _ | • |
| Stop | Pressure equalizing control | _ | _ | _ | _ | _ | | _ | _ | — |
| Heating, 1 room operation | Open control when starting | _ | _ | | • | | _ | _ | _ | |
| | (Control of target discharge pipe temperature) | _ | ● ★2 | • | • | _ | _ | • *1 | ● ★3 | |
| Heating, 2 rooms operation | Control when the operating room is changed | _ | _ | _ | • | _ | _ | _ | _ | _ |
| | (Control of target discharge pipe temperature) | _ | ● ★2 | • | • | _ | _ | ● ★1 | ● ★3 | |
| | (Defrost control) | _ | _ | _ | _ | _ | _ | _ | _ | _ |
| Stop | Pressure equalizing control | _ | _ | _ | _ | _ | _ | _ | _ | |
| Heating operation | Open control when starting | _ | _ | _ | • | _ | | _ | _ | |
| Discharge pipe thermistor disconnection control | ∳ Continue | _ | ● ★2 | _ | _ | _ | _ | • *1 | ● ★3 | |
| ↓ Stop | Pressure equalizing control | _ | _ | | _ | | _ | _ | _ | — |

(R21181)

 $\bigstar 1$: When all the indoor units are operating, liquid pipe temperature control is conducted.

★2: SC (subcooling) control is conducted for the operating indoor units, when some of the units are not operating.

★3: Liquid pipe temperature control for stopped room is conducted for the non-operating indoor units.

4.13.1 Initialization as Power Supply On

The electronic expansion valve is initialized (fully closed) when the power is turned on. Then, the valve opening is set and the pressure is equalized.

4.13.2 Pressure Equalizing Control

When the compressor is stopped, the pressure equalizing control is activated. The electronic expansion valve opens and the pressure is equalized.

4.13.3 Opening Limit Control

Outline The maximum and minimum opening of the electronic expansion valve are limited.

Details

- Maximum electronic expansion valve opening in the operating room: 450 pulse
- Minimum electronic expansion valve opening in the operating room: 64 pulse The electronic expansion valve is fully closed in a room where cooling operation is stopped and is

opened at a fixed degree during defrosting.

4.13.4 Starting Operation Control/Changing Operation Room

The electronic expansion valve opening is controlled when the operation starts, and prevents superheating or liquid compression.

4.13.5 Control when the Frequency Changes

When the target discharge pipe temperature control is active, if the target frequency is changed to a specified value in a certain period of time, the target discharge pipe temperature control is canceled and the target opening of the electronic expansion value is changed.

4.13.6 Oil Recovery Function

Outline The electronic expansion valve opening in the cooling stopped room is set as to open for a certain time at a specified interval so that the oil in the cooling stopped room may not be accumulated.

Details During cooling operation, every 1 hour continuous operation, the electronic expansion valves in the operation stopped room is opened by 80 pulses for specified time.

4.13.7 High Discharge Pipe Temperature Control

When the compressor is operating, if the discharge pipe temperature exceeds a certain value, the electronic expansion valve opens and the refrigerant runs to the low pressure side. This procedure lowers the discharge pipe temperature.

4.13.8 Discharge Pipe Thermistor Disconnection Control

| Outline | The disconnection of the discharge pipe thermistor is detected by comparing the discharge pipe temperature with the condensing temperature. If the discharge pipe thermistor is disconnected, the electronic expansion valve opens according to the outdoor temperature and the operation frequency, operates for a specified time, and then stops. After 3 minutes, the operation restarts and checks if the discharge pipe thermistor is disconnected. If the discharge pipe thermistor is disconnected, the system stops after operating for a specified time. If the disconnection is detected repeatedly, the system is shut down. When the compressor runs for 60 minutes without any error, the error counter is reset. |
|---------|---|
| Details | Determining thermistor disconnection When the starting control (630 seconds) finishes, the following adjustment is made. 1. When the operation mode is cooling When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained. Discharge pipe temperature + 6°C (10.8°F) < outdoor heat exchanger temperature 2. When the operation mode is heating When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained. Discharge pipe temperature + 6°C (10.8°F) < highest indoor heat exchanger temperature When the following condition is fulfilled, the discharge pipe thermistor disconnection is ascertained. Discharge pipe temperature + 6°C (10.8°F) < highest indoor heat exchanger temperature When the thermistor is disconnected When the disconnection is ascertained, the compressor continues operation for 9 minutes and then stops. |

4.13.9 Gas Pipe Isothermal Control During Cooling

When the units are operating in multiple rooms, the gas pipe temperature is detected and the electronic expansion valve opening is adjusted so that the temperature of the gas pipe in each room becomes equal.

- When the gas pipe temperature > the average gas pipe temperature,
 - \rightarrow the opening degree of electronic expansion valve in the corresponding room increases.
- When the gas pipe temperature < the average gas pipe temperature,

 \rightarrow the opening degree of electronic expansion value in the corresponding room decreases. The temperatures are monitored every 40 seconds.

4.13.10 SC (Subcooling) Control

 Outline
 The liquid pipe temperature and the heat exchanger temperature are detected and the electronic expansion valve opening is compensated so that the SC of each room becomes the target SC.

 ■
 When the actual SC is > target SC, open the electronic expansion valve of the room.

 ■
 When the actual SC is < target SC, close the electronic expansion valve of the room.</td>

 ■
 When the actual SC is < target SC, close the electronic expansion valve of the room.</td>

 ■
 When the actual SC is < target SC, close the electronic expansion valve of the room.</td>

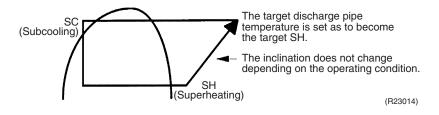
 ■
 Start Conditions

 After finishing the starting control (630 seconds), (all) the electronic expansion valve(s) for the operating room is/are controlled.

 Determine Electronic Expansion Valve Opening
 The electronic expansion valve opening is adjusted so that the temperature difference between the maximum heat exchanger temperature of connected room and the liquid pipe temperature thermistor becomes constant.

4.13.11 Target Discharge Pipe Temperature Control

The target discharge pipe temperature is obtained from the indoor and outdoor heat exchanger temperature, and the electronic expansion valve opening is adjusted so that the actual discharge pipe temperature becomes close to the target discharge pipe temperature. (Indirect SH (superheating) control using the discharge pipe temperature)



The electronic expansion valve opening and the target discharge pipe temperature are adjusted every 20 seconds. The target discharge pipe temperature is controlled by indoor heat exchanger temperature and outdoor heat exchanger temperature. The opening degree of the electronic expansion valve is controlled by the following.

- Target discharge pipe temperature
- Actual discharge pipe temperature
- Previous discharge pipe temperature

4.14 Malfunctions

4.14.1 Sensor Malfunction Detection

Sensor malfunction may occur either in the thermistor or current transformer (CT) system. **Relating to Thermistor Malfunction**

- 1. Outdoor heat exchanger thermistor
- 2. Discharge pipe thermistor
- 3. Radiation fin thermistor
- 4. Gas pipe thermistor
- 5. Outdoor temperature thermistor
- 6. Liquid pipe thermistor



Relating to CT Malfunction

Refer to CT or related abnormality on page 199 for details.

4.14.2 Detection of Overcurrent and Overload

Outline

In order to protect the inverter, an excessive output current is detected and the OL temperature is observed to protect the compressor.

Details

- If the inverter current exceeds 15.5 ~ 18.5 A (depending on the model), the system shuts down the compressor.
- If the OL (compressor head) temperature exceeds 130°C (266°F), the compressor stops.

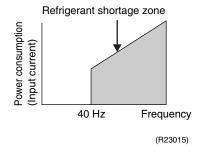
4.14.3 Refrigerant Shortage Control

Outline

Detection by power consumption

Refrigerant shortage is detected if the power consumption is below the specified value and the frequency is higher than the specified frequency.

When refrigerant is insufficient, the power consumption is lower than normal operation. Hence refrigerant shortage is detected by checking power consumption.





Refer to refrigerant shortage on page 177 for details.

4.14.4 Anti-Icing Function

During cooling, if the indoor heat exchanger temperature in the operation stopped room drops below the specified temperature for a specified time, the electronic expansion valve is opened in the operation stopped room as specified, and the fully closed operation is carried out. After this, if freezing abnormality occurs longer than a specified time, the system is shut down.

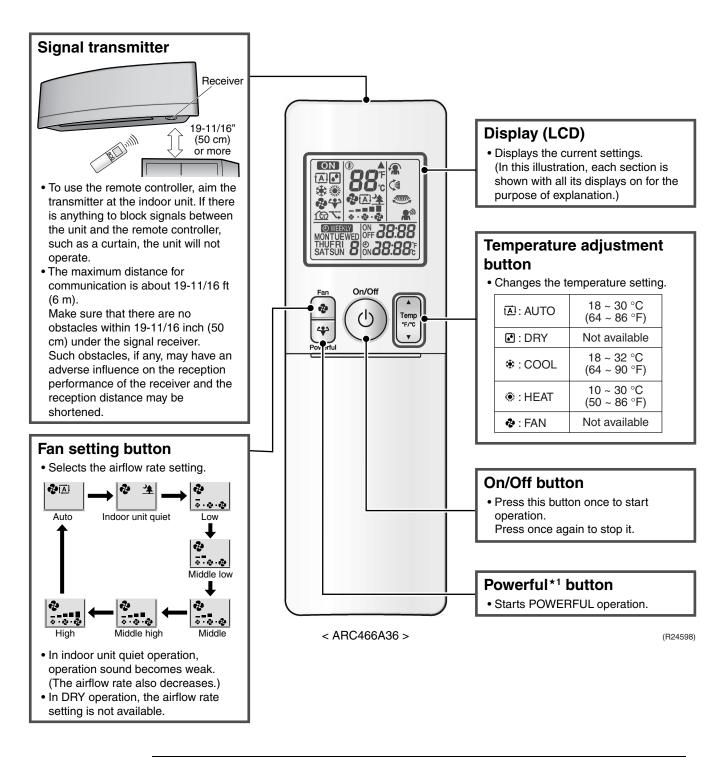
Part 5 Remote Controller

| 1. | Applicable Remote Controller | . 109 |
|----|--|-------|
| 2. | ARC466A36 | . 110 |
| 3. | ARC452A21 | .112 |
| 4. | ARC452A23 | .114 |
| 5. | ARC466A21 | .116 |
| 6. | Wired Remote Controller (BRC944B2) | . 118 |
| 7. | Wired Remote Controller (BRC1E73) | .119 |
| 8. | Wireless Remote Controller (BRC082A43) | . 125 |
| 9. | Wireless Remote Controller (BRC082A41W, BRC082A42W(S)) | .127 |
| ۰. | | ••••• |

1. Applicable Remote Controller

| Indoor Unit Type | Model Name | Wireless Remote Controller | Reference Page | Wired Remote Controller | Reference Page | |
|---------------------|----------------|-------------------------------|----------------|----------------------------|----------------|--|
| | CTXG09QVJUW(S) | - ARC466A36 110 | 110 | | | |
| | CTXG12QVJUW(S) | | | | | |
| | CTXG18QVJUW(S) | | | | | |
| | FTXR09TVJUW(S) | | | | | |
| | FTXR12TVJUW(S) | | | | | |
| | FTXR18TVJUW(S) | | | | | |
| | CTXS07LVJU | | | BRC944B2 | | |
| | FTXS09LVJU | | | | 118 | |
| | FTXS12LVJU | ARC452A21 | 112 | | 118 | |
| RA | FTXS15LVJU | | | | | |
| | FTXS18LVJU | | | | | |
| | CDXS07LVJU | | 114 | | | |
| | FDXS09LVJU | | | | | |
| | FDXS12LVJU | ARC452A23 | | | | |
| | CDXS15LVJU | | | | | |
| | CDXS18LVJU | | | | | |
| | FVXS09NVJU | | | _ | | |
| | FVXS12NVJU | ARC466A21 | 6A21 116 | | — | |
| | FVXS15NVJU | | | | | |
| | FVXS18NVJU | | | | | |
| | FDMQ09RVJU | | | | | |
| | FDMQ12RVJU | BRC082A43 | 125 | | | |
| | FDMQ15RVJU | DRC002A43 | 125 | | | |
| SA | FDMQ18RVJU | | | BRC1E73 | 119 | |
| 34 | FFQ09Q2VJU | | 127 | DHUTE/3 | 119 | |
| | FFQ12Q2VJU | BRC082A41W | | | | |
| | FFQ15Q2VJU | BRC082A42W(S) | | | | |
| | FFQ18Q2VJU | | | | | |

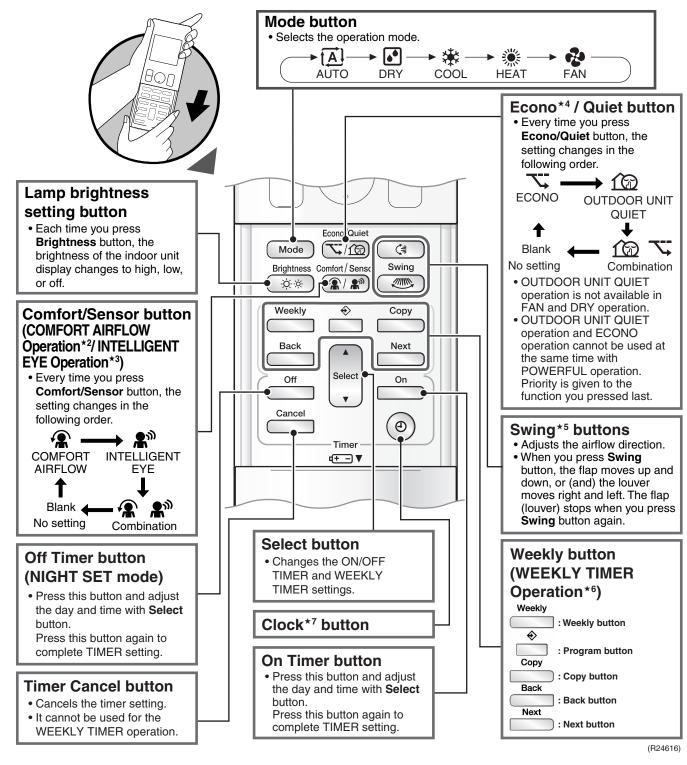
2. ARC466A36



Reference

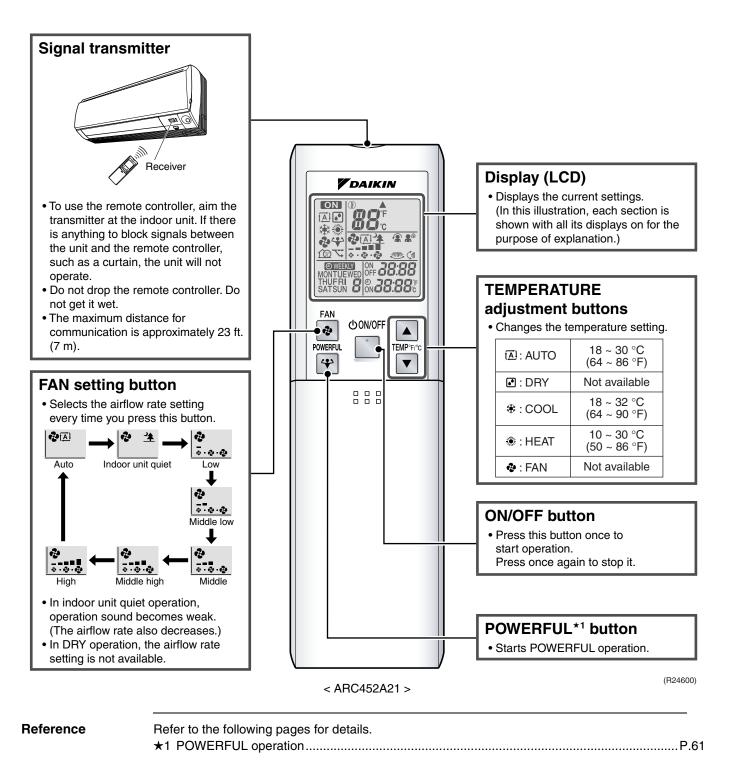
Refer to the following pages for details. ★1 POWERFUL operation......P.61

Open the Front Cover

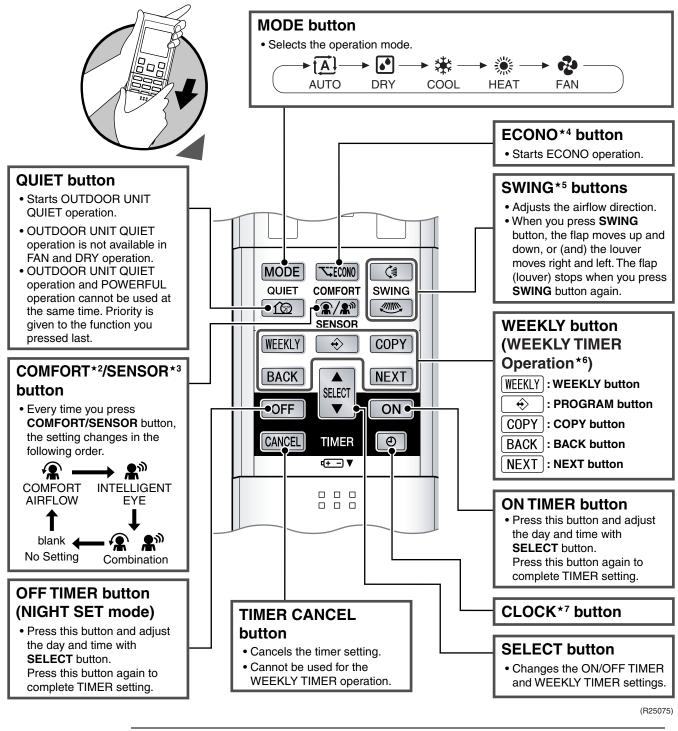


| Reference | Defer to the following pages for details | |
|-----------|---|----------|
| nelerence | Refer to the following pages for details. | |
| | ★2 COMFORT AIRFLOW operation | P.50, 52 |
| | ★3 2-area INTELLIGENT EYE operation | P.58 |
| | ★4 ECONO operation | P.57 |
| | ★5 Auto-swing | P.48 |
| | ★6 WEEKLY TIMER operation | P.64 |
| | ★7 Clock setting | |

3. ARC452A21



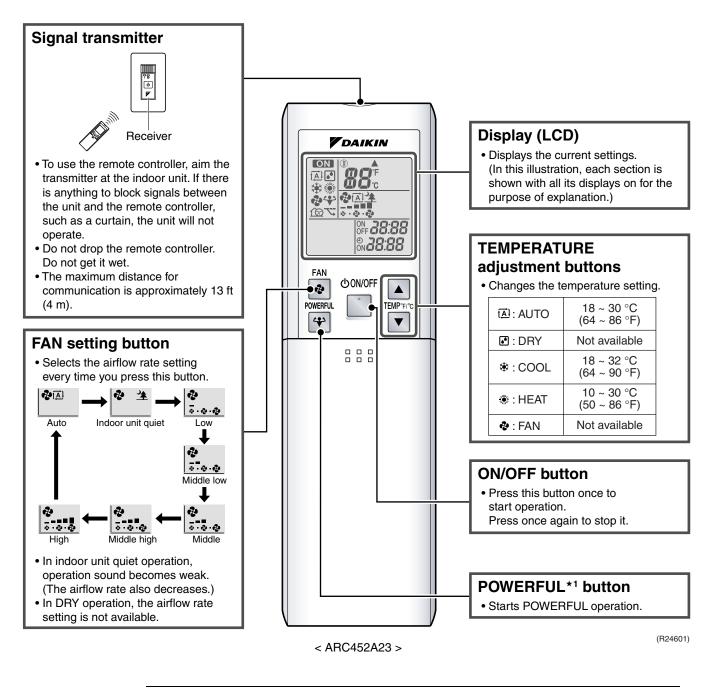
Open the Front Cover



Reference

| Refer to the following pages for details. | |
|---|----------|
| ★2 COMFORT AIRFLOW operation | P.50, 52 |
| ★3 INTELLIGENT EYE operation | P.60 |
| ★4 ECONO operation | P.57 |
| ★5 Auto-swing | P.48 |
| ★6 WEEKLY TIMER operation | P.64 |
| ★7 Clock setting | |

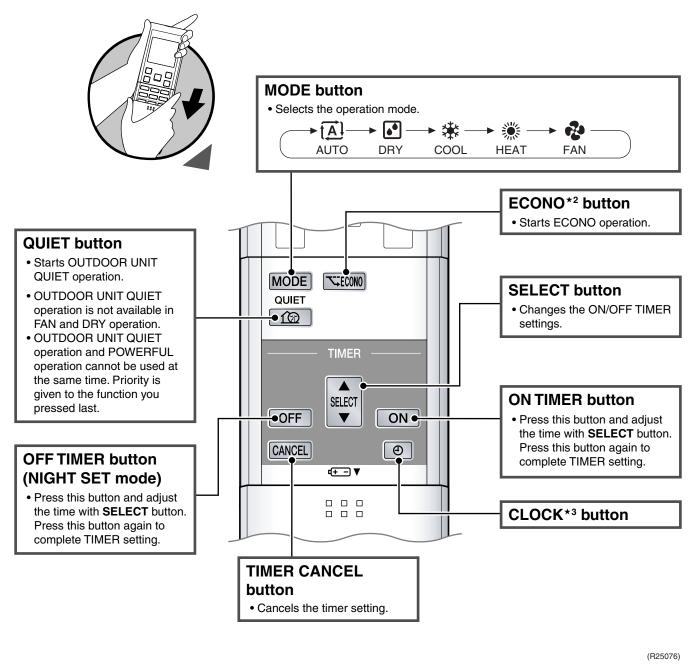
4. ARC452A23



Reference

Refer to the following pages for details. ★1 POWERFUL operation......P.61

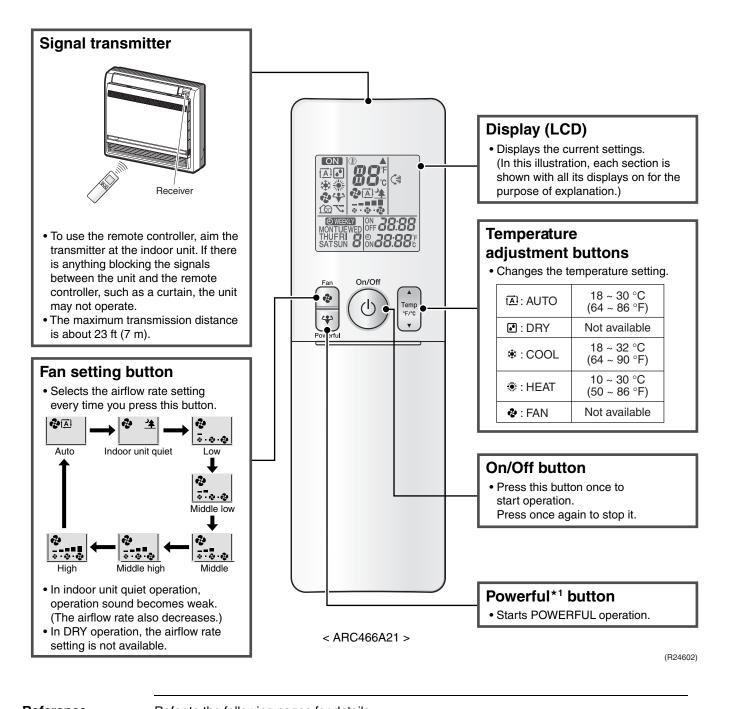
Open the Front Cover



Reference

| Refer to the following pages for details. | |
|---|------|
| ★2 ECONO operation | P.57 |
| ★3 Clock setting | P.63 |

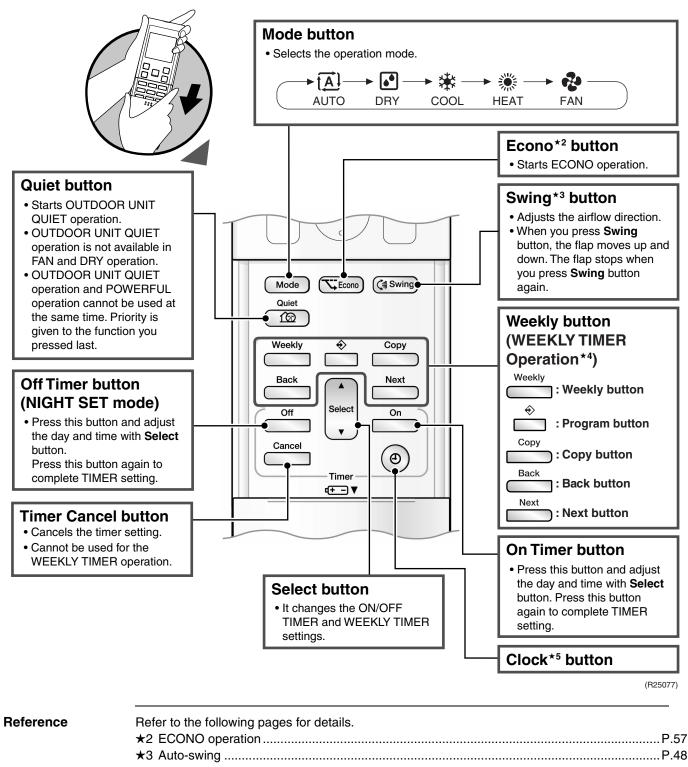
5. ARC466A21



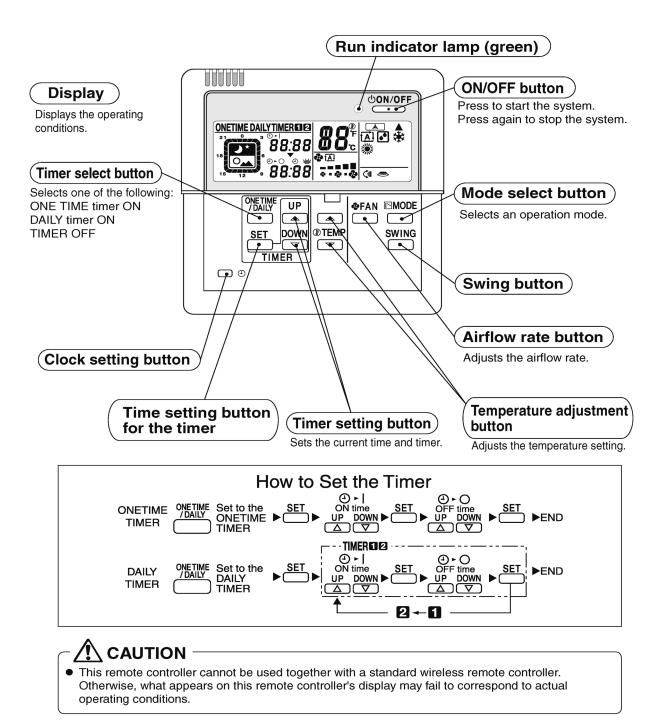
Reference

| Refer to the following pages for details. | |
|---|--|
| ★1 POWERFUL operationP.61 | |

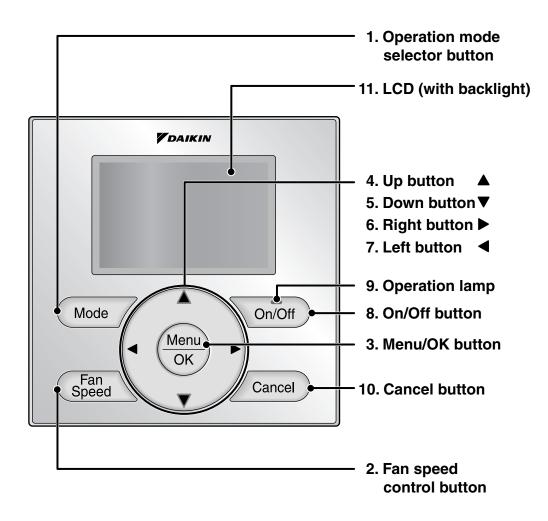
Open the Front Cover



6. Wired Remote Controller (BRC944B2)



7. Wired Remote Controller (BRC1E73)



1. Operation mode selector button

- Press this button to select the operation mode of your preference.
 - * Available modes vary with the indoor unit model.

2. Fan speed control button

- Press this button to select the fan speed of your preference.
- * Available fan speeds vary with the indoor unit model.

3. Menu/OK button

- Used to enter the main menu.
- Used to enter the selected item.

4. Up button ▲

- Used to raise the setpoint.
- The item above the current selection will be highlighted.

(The highlighted items will be scrolled continuously when the button is continuously pressed.)

• Used to change the selected item.

5. Down button ▼

- Used to lower the setpoint.
- The item below the current selection will be highlighted.
 (The highlighted items will be scrolled continuously when the button is continuously pressed.)
- Used to change the selected item.

6. Right button ►

- Used to highlight the next items on the right-hand side.
- Each screen is scrolled in the right-hand direction.

7. Left button ◀

- Used to highlight the next items on the left-hand side.
- Each screen is scrolled in the left-hand direction.

8. On/Off button

- Press this button and system will start.
- Press this button again to stop the system.

9. Operation lamp

- This lamp illuminates solid green during normal operation.
- This lamp flashes if an error occurs.

10. Cancel button

• Used to return to the previous screen.

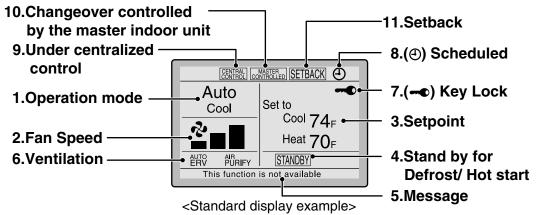
11. LCD (with backlight)

- The backlight will be illuminated for approximately 30 seconds by pressing any button.
- If two remote controllers are used to control a single indoor unit, only the controller accessed first will have backlight functionality.

Liquid Crystal Display

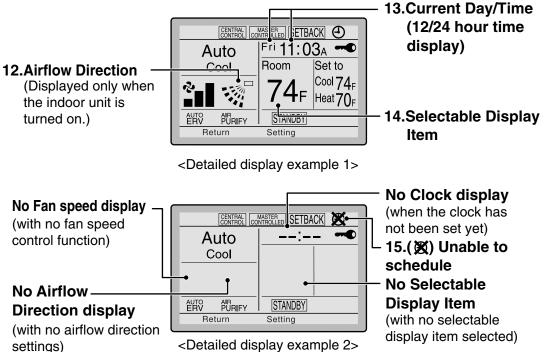
- Three types of display mode (Standard, Detailed and Simple) are available.
- Standard display is set by default.
- Detailed and Simple displays can be selected in the main menu.

Standard display

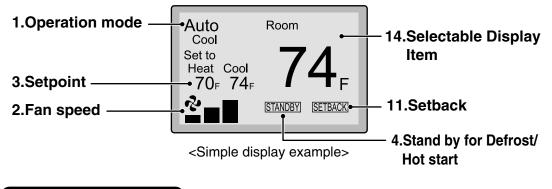


Detailed display

The airflow direction, clock, and selectable item appear on Detailed display screen in addition to the items appearing on Standard display.







Note for all display modes

• Depending on the field settings, while the indoor unit is stopped, OFF may be displayed instead of the operation mode and/or the setpoint may not be displayed.

1. Operation mode

- Used to display the current operation mode: Cool, Heat, Vent, Fan, Dry or Auto.
- In Auto mode, the actual operation mode (Cool or Heat) will be also displayed.
- Operation mode cannot be changed when OFF is displayed. Operation mode can be changed after starting operation.

2. Fan Speed

- Used to display the fan speed that is set for the indoor unit.
- The fan speed will not be displayed if the connected model does not have fan speed control functionality.

3. Setpoint

- Used to display the setpoint for the indoor unit.
- Use the Celsius/Fahrenheit item in the main menu to select the temperature unit (Celsius or Fahrenheit).

4. Stand by for Defrost/Hot start "[STANDBY]"

- If ventilation icon is displayed in this field:
- Indicates that an energy recovery ventilator (ERV) is connected.
 For details, refer to the Operation Manual of the ERV.

5. Message

The following messages may be displayed.

"This function is not available"

- Displayed for a few seconds when an Operation button is pressed and the indoor unit does not provide the corresponding function.
- In a remote control group, the message will not appear if at least one of the indoor units provides the corresponding function.

"Error: Push Menu button"

- "Warning: Push Menu button"
- Displayed if an error or warning is detected.
- "Time to clean filter"
- "Time to clean element"
- "Time to clean filter & element"
- Displayed as a reminder when it is time to clean the filter and/or element.

6. Ventilation

- Displayed when an energy recovery ventilator is connected.
- Ventilation Mode icon." AUTO ERV BYPASS " These icons indicate the current ventilation mode (ERV only) (AUTO, ERV, BYPASS).
- Air Purify ICON " β_{URIFY} " This icon indicates that the air purifying unit (Optional) is in operation.

7. - Key Lock

• Displayed when the key lock is set.

8. Scheduled

• Displayed if the Schedule or Off timer is enabled.

9. Under Centralized control "CENTRAL "

• Displayed if the system is under the management of a multi-zone controller (Optional) and the operation of the system through the remote controller is limited.

10. Changeover controlled by the master indoor unit " (VRV only)

• Displayed when another indoor unit on the system has the authority to change the operation mode between cool and heat.

11. Setback " SETBACK "

• The setback icon flashes when the unit is turned on by the setback control.

12. Airflow Direction "..."

- Displayed when the airflow direction and swing are set.
- If the connected indoor unit model does not include oscillating louvers this item will not be displayed.

13. Current Day/Time (12/24 hour time display)

- Displayed if the clock is set.
- If the clock is not set, "--:--" will be displayed.
- 12 hour time format is displayed by default.
- Select 12/24 hour time display option in the main menu under "Clock & Calendar".

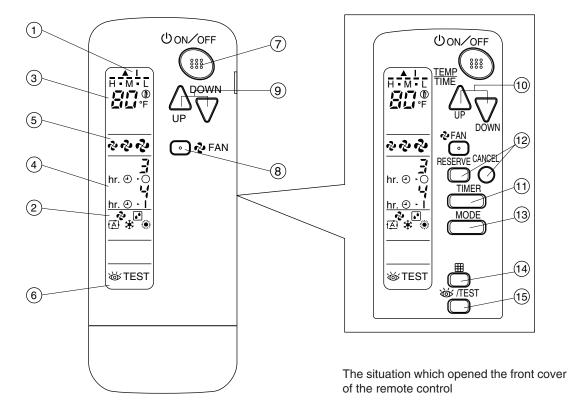
14. Selectable Display Item

- Room temperature is selected by default.
- For other choices see the operation manual.

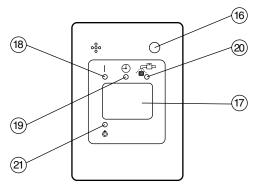
15. XUnable to schedule

- Displayed when the clock needs to be set.
- The schedule function will not work unless the clock is set.

8. Wireless Remote Controller (BRC082A43)



(R25006)

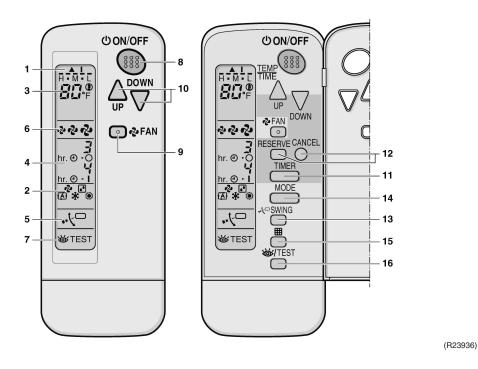


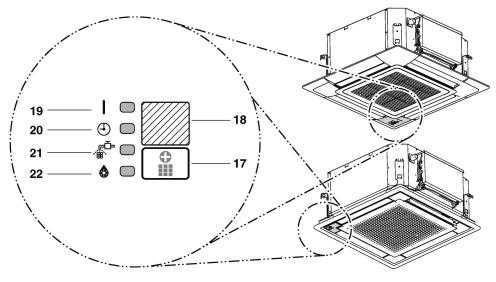
(R25007)

| | · · · · · · · · · · · · · · · · · · · | |
|----------|--|----|
| 1 | DISPLAY " 🔺 " " I " (SIGNAL TRANSMISSION) | 11 |
| <u>'</u> | This lights up when a signal is being transmitted. | |
| 2 | DISPLAY " 🍫 " " 💽 " " 🏠 " " 🗰 " " 🄅 " (OPERATION MODE) | 12 |
| | This display shows the current OPERATION MODE. | 13 |
| 3 | | |
| | This display shows the set temperature. | 14 |
| | DISPLAY " hr. ๏ เอี้ hr. ๏ เปี้ " (PROGRAMMED TIME) | |
| 4 | This display shows PROGRAMMED TIME of the system start or stop. | 15 |
| 5 | DISPLAY "🖓 " "🎝 " "🎝 " (FAN SPEED) | |
| | This display shows the set fan speed. | 16 |
| 6 | DISPLAY " TEST " (INSPECTION/ TEST OPERATION) | 17 |
| 0 | When the INSPECTION/TEST OPERATION BUTTON | |
| | is pressed, the display shows the system mode is in. | |
| | ON/OFF BUTTON | 18 |
| 7 | Press the button and the system will start. Press the button again and the system will stop. | 19 |
| | FAN SPEED CONTROL BUTTON | |
| 8 | Press this button to select the fan speed (HIGH, MEDIUM or LOW) of your choice. | 20 |
| | TEMPERATURE SETTING BUTTON | |
| 9 | Use this button for SETTING TEMPERATURE. | 21 |
| 5 | (Operates with the front cover of the remote controller closed.) | |
| | PROGRAMMING TIMER BUTTON | |
| 10 | Use this button for programming "START and/or STOP" time. (Operates with the front cover of the remote controller opened.) | |

| 11 | TIMER MODE START/STOP BUTTON |
|----|---|
| | Use this button for TIMER MODE setting. |
| 12 | TIMER RESERVE/CANCEL BUTTON |
| | Use this button to end timer setting procedure. |
| 13 | OPERATION MODE SELECTOR BUTTON |
| | Press this button to select OPERATION MODE. |
| | FILTER SIGN RESET BUTTON |
| 14 | Refer to the section of MAINTENANCE in the operation |
| | manual attached to the indoor unit. |
| | INSPECTION/TEST OPERATION BUTTON |
| 15 | This button is pressed for inspection or test operation. |
| | Do not use for normal operation. |
| | EMERGENCY OPERATION SWITCH |
| 16 | This switch is readily used if the remote controller does |
| | not work. |
| 17 | RECEIVER |
| •• | This receives the signals from the remote controller. |
| | OPERATING INDICATOR LAMP (Red) |
| 18 | This lamp stays lit while the air conditioner runs. |
| | It flashes when the unit is in trouble. |
| 19 | TIMER INDICATOR LAMP (Green) |
| 15 | This lamp stays lit while the timer is set. |
| 20 | AIR FILTER CLEANING TIME INDICATOR LAMP (Red) |
| 20 | Lights up when it is time to clean the air filter. |
| | DEFROST LAMP (Orange) |
| 21 | Lights up when the defrosting operation has started. |
| | (For cooling only type this lamp does not turn on.) |

9. Wireless Remote Controller (BRC082A41W, BRC082A42W(S))





(R23937)

| 1 | DISPLAY ▲ (SIGNAL TRANSMISSION) | 11 | TIMER MODE START/STOP BUTTON |
|-------------|--|---|---|
| | This lights up when a signal is being transmitted. | 12 | TIMER RESERVE/CANCEL BUTTON |
| | DISPLAY 🗞 🛃 , 🏝 , 🏶 | 12 TIMER RESERVE/CANCEL BUTTON 12 TIMER RESERVE/CANCEL BUTTON 13 AIRFLOW DIRECTION ADJUST BUT 14 OPERATION MODE SELECTOR BUT 14 Press this button to select OPERATION 15 FILTER SIGN RESET BUTTON 16 FINSPECTION/TEST OPERATION BUT 17 This button is used only by qualified set for maintenance purposes. 20 EMERGENCY OPERATION SWITCH 18 RECEIVER 19 OPERATION LAMP (Red) 19 OPERATION LAMP (Green) This lamp stays lit while the timer is set mode is in. AIR FILTER CLEANING TIME INDICA | AIRFLOW DIRECTION ADJUST BUTTON |
| 2 | (OPERATION MODE) | 14 | OPERATION MODE SELECTOR BUTTON |
| | This display shows the current OPERATION MODE. | 14 | Press this button to select OPERATION MODE. |
| | | | FILTER SIGN RESET BUTTON |
| 3 | DISPLAY ^{H·M·L} , JJ [*] [®] (SET TEMPERATURE) | | INSPECTION/TEST OPERATION BUTTON |
| | This display shows the set temperature. | 16 | This button is used only by qualified service persons |
| | DISPLAY ଲାଡ ସି ଲାଡ ାଁ (PROGRAMMED TIME) | | for maintenance purposes. |
| 4 5 6 | | | EMERGENCY OPERATION SWITCH |
| | This display shows PROGRAMMED TIME of the system start or stop. | 17 | This switch is readily used if the remote controller does |
| | | | not work. |
| 5 | DISPLAY レー (SWING FLAP) | 10 | RECEIVER |
| | DISPLAY 🗞 🤣 📢 (FAN SPEED) | 10 | This receives the signals from the remote controller. |
| 6 | The display shows the set fan speed. | 10 | OPERATION LAMP (Red) |
| | DISPLAY @/TEST | 19 | This lamp stays lit while the air conditioner runs. It |
| | (INSPECTION/TEST OPERATION) | | blinks when the unit is in trouble. |
| 7 | When the INSPECTION/TEST OPERATION button is | 20 | |
| | pressed, the display shows the system mode is in. | 13 AIRFLOW DIRECTION ADJUST 14 OPERATION MODE SELECTOR 15 FILTER SIGN RESET BUTTON 16 This button is used only by qualif for maintenance purposes. EMERGENCY OPERATION SW 17 This switch is readily used if the r not work. RECEIVER 18 RECEIVER 19 OPERATION LAMP (Red) 19 Timer LAMP (Green) 11 This lamp stays lit while the timer 11 AIR FILTER CLEANING TIME IN 12 Lights up when it is time to clean 13 DEFROST LAMP (Orange) | This lamp stays lit while the timer is set. |
| | ON/OFF BUTTON | | AIR FILTER CLEANING TIME INDICATOR LAMP |
| 8 | Press the button and the system will start. Press the | 21 | |
| Ŭ | button again and the system will stop. | | Lights up when it is time to clean the air filter. |
| | FAN SPEED CONTROL BUTTON | 22 | |
| 9 | | ~~~ | Lights up when the defrosting operation has started. |
| 9 | Press this button to select the fan speed, LOW, MEDIUM or HIGH, of your choice. | | |
| | TEMPERATURE SETTING BUTTON | | |
| 10 | Use this button for setting temperature. | | |
| | use this button for setting temperature. | | |

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1. General Problem Symptoms and Check Items

| Problem Symptom | Check Item | Details | Reference Page |
|---|--|---|-------------------|
| None of the units operates. | Check the power supply. | Check if the rated voltage is supplied. | _ |
| | Check the types of the indoor units. | Check if the indoor unit type is compatible with the outdoor unit. | _ |
| | Check the outdoor temperature. | Heating/cooling operations are not available when the outdoor temperature is out of the operation limit. Check the reference page for the operation limit. | 262 |
| | Diagnose with remote controller indication | _ | 147, 148 |
| | For RA Indoor Unit: Check the wireless remote controller addresses. | Check if address settings for the wireless remote controller and indoor unit are correct. | 232 |
| | For SA Indoor Unit: Check the wireless remote controller addresses. | Check if address settings for the wireless remote controller and indoor unit are correct. | 174, 175 |
| | If using 2 remote controllers for 1 indoor unit, check MAIN/SUB setting. | Check if the MAIN/SUB setting is correct. | |
| Operation sometimes stops. | Check the power supply. | A power failure of 2 to 10 cycles can stop air conditioner operation. (Operation lamp OFF) | — |
| | Check the outdoor temperature. | Heating/cooling operations are not available when the outdoor temperature is out of the operation limit. Check the reference page for the operation limit. | 262 |
| | Diagnose with remote controller indication. | — | 147, 148 |
| Some indoor units do not operate. | Check the type of the indoor units. | Check if the indoor unit type is compatible with the outdoor unit. | _ |
| | Diagnose with remote controller indication | — | 147, 148 |
| Units operate but do not cool, or do not heat. | Check for wiring and piping errors in the connection between the indoor and outdoor units. | Check the piping. Conduct the wiring error check described on the product diagnosis nameplate. | _ |
| | Check for thermistor detection errors. | Check if the thermistor is mounted securely. | _ |
| | Check for faulty operation of the electronic expansion valve. | Set all the units to cooling operation, and compare the temperatures of the liquid pipes to see if the each electronic expansion valve works. | _ |
| | Diagnose with remote controller indication. | — | 147, 148 |
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| Large operating noise and vibrations | Check the output voltage of the power module. | _ | 217 |
| | Check the power module. | _ | _ |
| | Check the installation condition. | Check if the required spaces for installation (specified in the installation manual) are provided. | |

2. Troubleshooting with LED 2.1 **Indoor Unit**

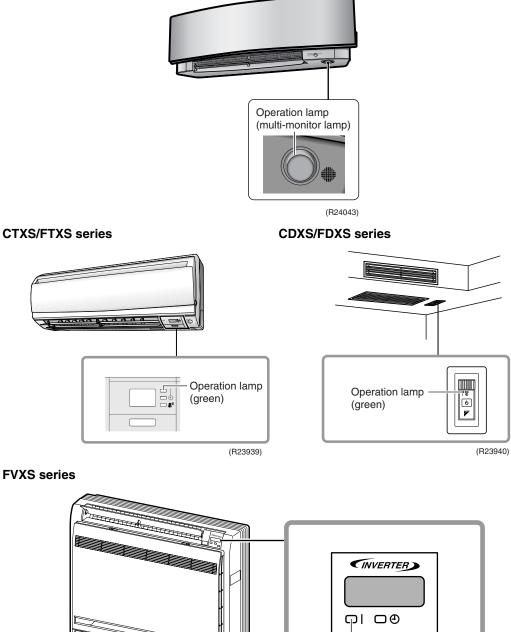
Operation Lamp

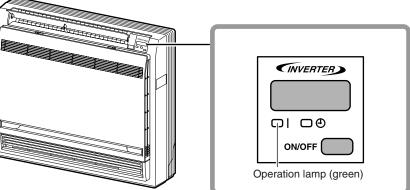
The operation lamp blinks when any of the following errors is detected.

- 1. A protection device of the indoor or outdoor unit is activated, or when the thermistor malfunctions.
- 2. A signal transmission error occurs between the indoor and outdoor units.

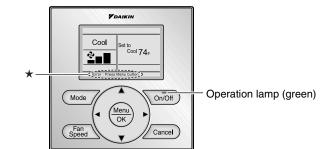
In either case, conduct the diagnostic procedure described in the following pages.

CTXG, FTXR series





(R23941)

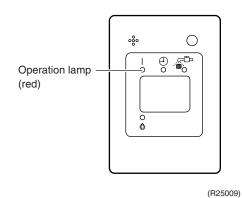


FDMQ, FFQ series with wired remote controller (BRC1E73)

★The error or warning message also blinks on the basic screen. (R23942)

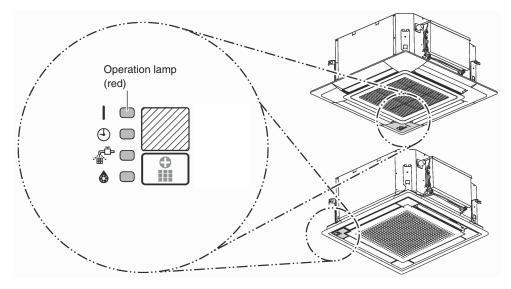
FDMQ series with wireless remote controller Receiver (BRC082A43)

In case of wireless remote controller, a receiver is installed. When the error occurs, the operation lamp on the receiver blinks.



FFQ series with wireless remote controller (BRC082A41W, BRC082A42W(S))

In case of wireless remote controller, a transmitter board (A2P) and a receiver (A3P) are installed on indoor unit. When the error occurs, the operation lamp on the receiver (A3P) blinks.



(R24044)

Caution: When operation stops suddenly and the operation lamp blinks, it could be operation mode conflict. For FFQ models, even if the operation mode conflict occurs, the operation lamp does not blink.

- 1) Check if the operation modes are all the same for the indoor units connected to multi system outdoor unit?
- 2) If not, set all the indoor units to the same operation mode and confirm that the operation lamp is not blinking.
- Moreover, when the operation mode is automatic, set all the indoor unit operation mode as cooling or heating and check again if the operation lamp is normal.
 If the lamp stops blinking after the above steps, there is no malfunction.

*Operation stops and operation lamp blinks only for the indoor unit that has a different operation mode set later. (The first set operation mode has priority.)

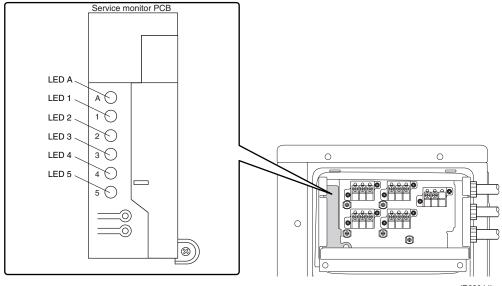
Service Monitor

The indoor unit has a green LED (LED A or HAP) on the control PCB. When the microcomputer works in order, the LED blinks. (Refer to pages 24, 26, 28, 30, 32, 34 and 36 for the location of LED.)

2.2 Outdoor Unit

The outdoor unit has a green LED (LED A) and red LEDs (LED 1 \sim LED 5) on the PCB. When the microcomputer works in order, the LED A blinks, and when the system is in normal condition, the red LEDs are OFF.

Even after the error is canceled and the unit operates in normal condition, the LED indication remains.



(R23944)

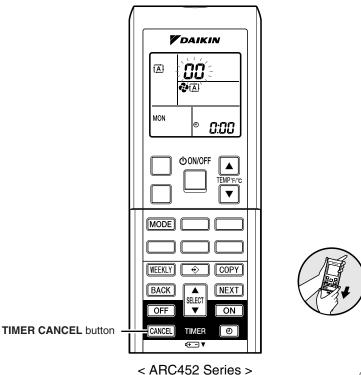
3. Service Diagnosis

3.1 RA Indoor Unit

3.1.1 ARC452 Series Remote Controller

Method 1

1. When **TIMER CANCEL** button is held down for 5 seconds, 22 is displayed on the temperature display screen.



(R23018)

2. Press TIMER CANCEL button repeatedly until a long beep sounds.

The code indication changes in the sequence shown below.

ARC452A21, A23

| No. | Code | No. | Code | No. | Code |
|-----|------------|-----|------------|-----|------------|
| 1 | 88 | 13 | 57 | 25 | UR |
| 2 | UN | 14 | 83 | 26 | UK . |
| 3 | LS | 15 | X8 | 27 | <i>P</i> 4 |
| 4 | 88 | 16 | XS | 28 | 13 |
| 5 | ЖS | 17 | 63 | 29 | ٤4 |
| 6 | XC | 18 | 64 | 30 | 83 |
| 7 | 88 | 19 | CS | 31 | U2 |
| 8 | £7 | 20 | <i>43</i> | 32 | 88 |
| 9 | uО | 21 | <i>4</i> 8 | 33 | 88 |
| 10 | 83 | 22 | εs | 34 | FR |
| 11 | <i>8</i> 5 | 23 | 81 | 35 | 81 |
| 12 | ۶۵ | 24 | ε; | 36 | <i>P</i> 3 |

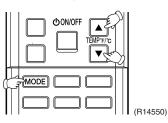


1. A short beep or two consecutive beeps indicate non-corresponding codes.

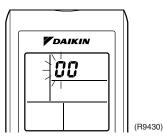
- 2. To return to the normal mode, hold down **TIMER CANCEL** button for 5 seconds. When the remote controller is left untouched for 60 seconds, it also returns to the normal mode.
- Not all the error codes are displayed. When you cannot find the error code, try method 2. (→ Refer to page 136.)

Method 2

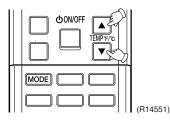
1. Press the 3 buttons (TEMP▲, TEMP▼, MODE) at the same time to enter the diagnosis mode.



The left-side number blinks.



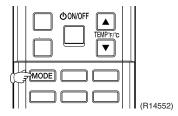
2. Press **TEMP** ▲ or **TEMP** ▼ button and change the number until you hear the two consecutive beeps or the long beep.



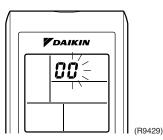
3. Diagnose by the sound.

★beep : The left-side number does not correspond with the error code.
 ★two consecutive beeps : The left-side number corresponds with the error code but the right-side number does not.

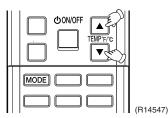
- ★long beep : Both the left-side and right-side number correspond with the error code. The numbers indicated when you hear the long beep are the error code. Refer to page 147, 148.
- 4. Press MODE button.



The right-side number blinks.



5. Press **TEMP** \blacktriangle or **TEMP** \checkmark button and change the number until you hear the long beep.

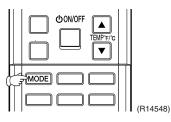


6. Diagnose by the sound.

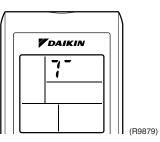
★beep : The left-side number does not correspond with the error code.
 ★two consecutive beeps : The left-side number corresponds with the error code but the right-side number does not.

 \star long beep : Both the left-side and right-side number corresponds with the error code.

- Determine the error code.
 The numbers indicated when you hear the long beep are the error code.
 Refer to page 147, 148.
- 8. Press **MODE** button to exit from the diagnosis mode.



The display **7**⁻ means the trial operation mode. Refer to page 223 for trial operation.



9. Press ON/OFF button twice to return to the normal mode.

| CONVOFF ▲ TEMPT/C | |
|----------------------|----------|
| | (R14549) |

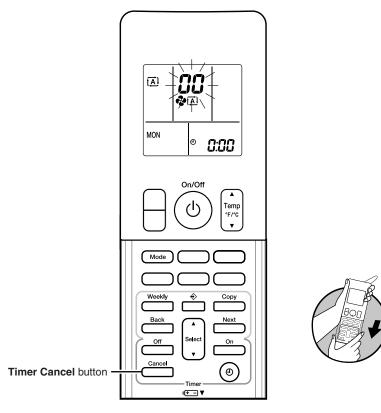


Note: When the remote controller is left untouched for 60 seconds, it returns to the normal mode.

3.1.2 ARC466 Series Remote Controller

Method 1

1. When **Timer Cancel** button is held down for 5 seconds, *20* is displayed on the temperature display screen.



< ARC466 Series >

(R24045)

- 2. Press Timer Cancel button repeatedly until a long beep sounds.
- The code indication changes in the sequence shown below.

| No. | Code | No. | Code | No. | Code |
|-----|------------|-----|------------|-----|------------|
| 1 | 88 | 14 | Uβ | 27 | UR |
| 2 | <i>8</i> 5 | 15 | 57 | 28 | UK . |
| 3 | £7 | 16 | 83 | 29 | <i>P</i> 4 |
| 4 | 83 | 17 | X8 | 30 | 87 |
| 5 | ۶۵ | 18 | XS | 31 | U2 |
| 6 | 13 | 19 | 63 | 32 | 88 |
| 7 | 64 | 20 | 64 | 33 | 88 |
| 8 | ٤S | 21 | εs | 34 | FR |
| 9 | UN | 22 | <i>3</i> 3 | 35 | 81 |
| 10 | 88 | 23 | <i>4</i> 8 | 36 | <i>P</i> 3 |
| 11 | XS | 24 | εs | 37 | 83 |
| 12 | XC | 25 | 8; | 38 | <i>Н</i> З |
| 13 | 88 | 26 | ε; | | |



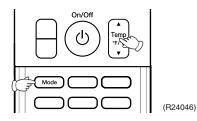


1. A short beep or two consecutive beeps indicate non-corresponding codes.

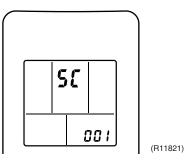
- 2. To return to the normal mode, hold down **Timer Cancel** button for 5 seconds. When the remote controller is left untouched for 60 seconds, it also returns to the normal mode.
- Not all the error codes are displayed. When you cannot find the error code, try method 2. (→ Refer to page 139.)

Method 2

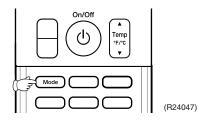
1. Press the center of **Temp** button and **Mode** button at the same time.



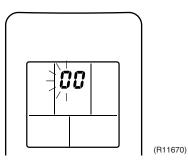
 $\ensuremath{\mathbb{S}}\xspace$ is displayed on the LCD.



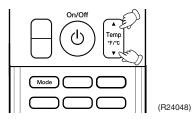
- 2. Select \mathfrak{L} (service check) with **Temp** \blacktriangle or **Temp** \blacktriangledown button.
- 3. Press Mode button to enter the service check mode.



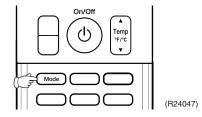
The left-side number blinks.



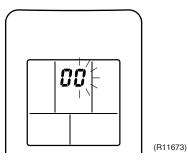
4. Press **Temp** ▲ or **Temp** ▼ button and change the number until you hear the two consecutive beeps or the long beep.



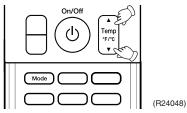
- 5. Diagnose by the sound.
 - \star beep: The left-side number does not correspond with the error code.
 - ★ two consecutive beeps: The left-side number corresponds with the error code but the rightside number does not.
 - ★ long beep: Both the left-side and right-side numbers correspond with the error code. The numbers indicated when you hear the long beep are the error code. Refer to page 147, 148.
- 6. Press Mode button.



The right-side number blinks.



7. Press **Temp** \blacktriangle or **Temp** \blacktriangledown button and change the number until you hear the long beep.

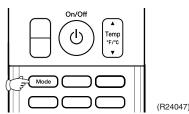


8. Diagnose by the sound.

- \star beep: The left-side number does not correspond with the error code.
- ★ two consecutive beeps: The left-side number corresponds with the error code but the rightside number does not.
- \star long beep: Both the left-side and right-side numbers correspond with the error code.
- 9. Determine the error code.

The numbers indicated when you hear the long beep are the error code. Refer to page 147, 148.

 Press Mode button for 5 seconds to exit from the service check mode. (When the remote controller is left untouched for 60 seconds, it returns to the normal mode also.)



Service Diagnosis

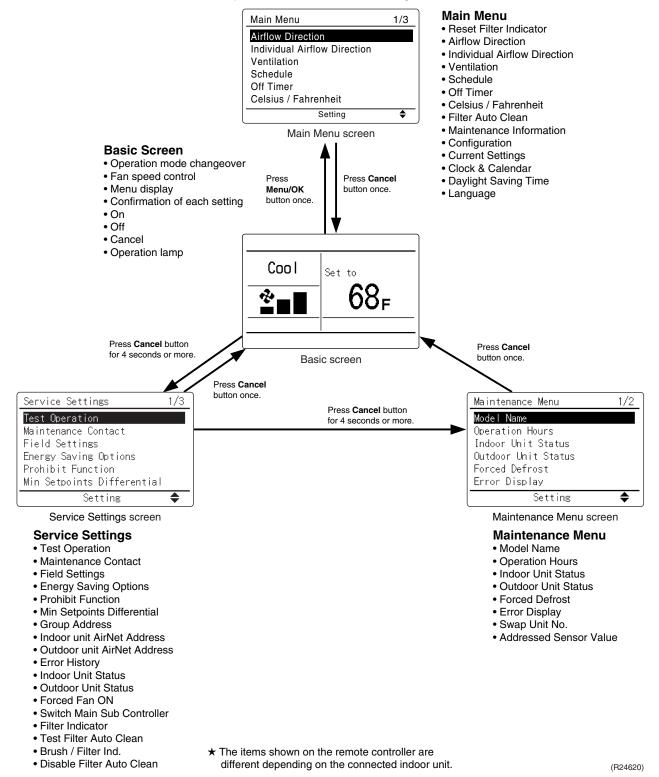
3.2 SA Indoor Unit 3.2.1 Wired Remote Controller (BRC1E73)

Relations

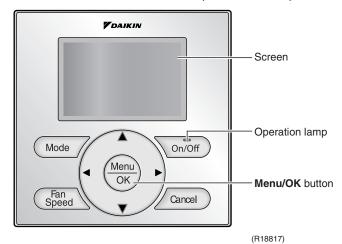
Between Modes

On power-up, the message **Checking the connection**. **Please standby.** will be displayed on the remote controller screen temporarily and then the basic screen will be displayed. To access a mode from the basic screen, refer to the figure below.

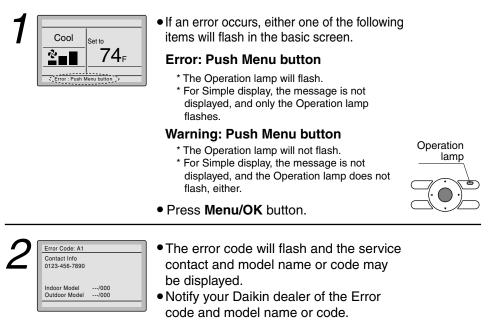
When any of the operation buttons is pressed, the backlight will come on and remain lit for about 30 seconds. Be sure to press a button while the backlight is on.



Service Diagnosis The following message is displayed on the screen when an error (or a warning) occurs during operation. Check the error code and take the corrective action specified for the particular model.



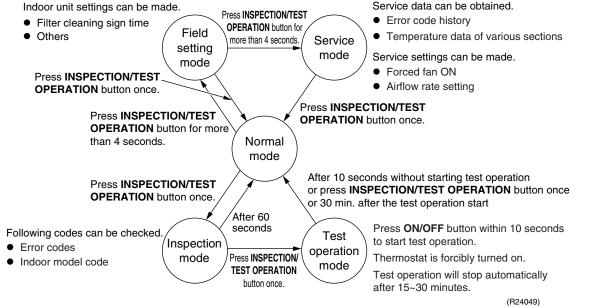
Operation

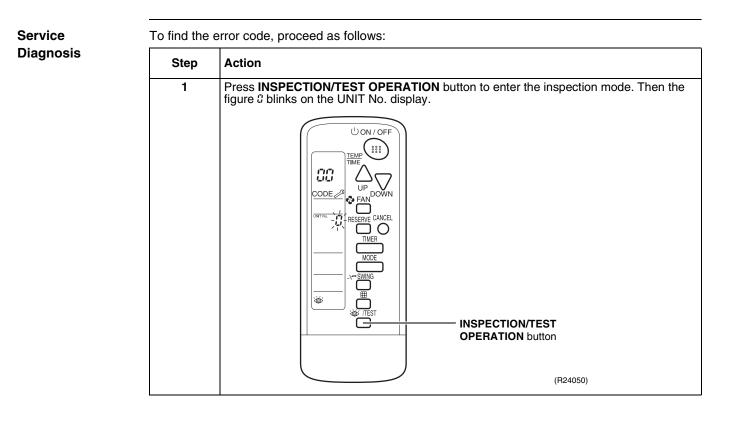


3.2.2 Wireless Remote Controller (BRC082A43, BRC082A41W, BRC082A42W(S))

Relations Between Modes

The following modes can be selected by using **INSPECTION/TEST OPERATION** button on the remote controller.

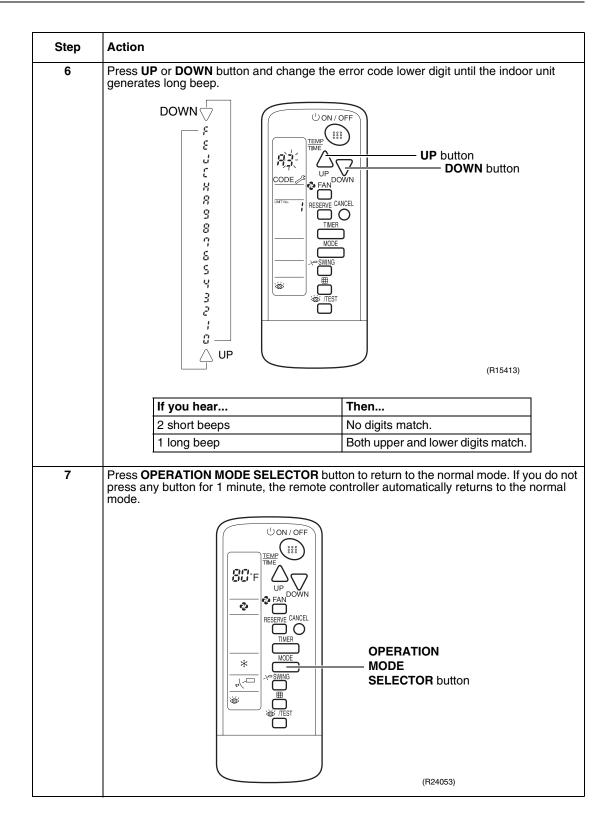




settings can be made. Service data can be obtained.

| Step | Action | |
|------|---|---|
| 2 | Press UP or DOWN button and change the controller starts to beep. | JNIT No. until the receiver of the remote |
| | | (R15408) |
| | If you hear | Then |
| | 3 short beeps | Follow all steps below. |
| | 1 short beep | Follow steps 3 and 4. Continue the operation in step 4 until you hear a long beep. This long beep indicates that the error code is confirmed. |
| | 1 long beep | There is no abnormality. |
| 3 | Press OPERATION MODE SELECTOR but error code blinks. | OPERATION MODE |
| | | SELECTOR button (R24051) |

| Step | Action |
|------|---|
| 4 | Press UP or DOWN button to change the error code upper digit until the indoor unit bee |
| - | DOWN V S S S S S S S S S S S S S |
| | (R15411) |
| | If you hearThen2 short beepsThe upper digit matches.1 short beepNo digits match. |
| | 1 long beep Both upper and lower digits match. |
| 5 | Press OPERATION MODE SELECTOR button. The right <i>C</i> (lower digit) indication of th error code blinks. |
| | |
| | (R24052) |



4. Code Indication on Remote Controller4.1 RA Indoor Unit

| Error Codes | | Reference Page | | |
|-------------|-----------------------|--|-----|--|
| 00 | Normal condition | | — | |
| A1 | Indoor unit PCB abno | ormality | 149 | |
| A5 | Freeze-up protection | Freeze-up protection control, heating peak-cut control | | |
| A6 | Indoor fan motor or | DC motor (CTXG, FTXR, CTXS, FTXS, FVXS series) | 152 | |
| | related abnormality | AC motor (CDXS, FDXS series) | 154 | |
| C4 | Indoor heat exchange | 156 | | |
| C7 | Front panel open/clos | Front panel open/close fault (CTXG, FTXR series only) | | |
| C9 | Room temperature th | 156 | | |
| U4 | Signal transmission e | 158 | | |
| UA | Mismatching of indoc | 160 | | |

4.2 SA Indoor Unit

| Error Codes | Description | Reference Page |
|-------------|--|----------------|
| 00 | Normal condition | — |
| A1 | Indoor unit PCB abnormality | 161 |
| A3 | Drain level control system abnormality | 162 |
| A6 | Indoor fan motor (DC motor) or related abnormality (See the Note below.) | 163, 165 |
| A8 | Indoor fan PCB abnormality | 167 |
| AF | Humidifier or related abnormality | 168 |
| C4 | Indoor heat exchanger thermistor 1 or related abnormality | 169 |
| C5 | Indoor heat exchanger thermistor 2 or related abnormality | 169 |
| C9 | Room temperature thermistor or related abnormality | 169 |
| CE | Presence sensor or floor sensor abnormality | 170 |
| CJ | Remote controller thermistor abnormality | 171 |
| U4 | Signal transmission error (between indoor unit and outdoor unit) | 172 |
| U5 | Signal transmission error (between indoor unit and remote controller) | 174 |
| U8 | Signal transmission error (between MAIN remote controller and SUB remote controller) | 175 |
| UA | Mismatching of indoor unit and outdoor unit | 176 |



: When there is a possibility of open phase power supply, also check power supply.

4.3 Outdoor Unit

☆: ON, ●: OFF, �: Blinks

| | Outdoor Unit LED Indication | | | Reference | | | | |
|-------|-----------------------------|---|-----------|-----------|-----------|----------------|--|------|
| Green | | | Red | - | - | Error Codes | Description | |
| Α | 1 | 2 | 3 | 4 | 5 | | | Page |
| Φ | \bullet | | • | \bullet | \bullet | 00 | Normal condition | — |
| | | | | | | UA | Unspecified voltage (between indoor unit and outdoor unit) | 182 |
| | | | | | | UH | Anti-icing control in other rooms | 182 |
| Φ | | | ¢ | ¢ | | (U0) | Refrigerant shortage | 177 |
| Φ | Q | | | ¢ | | U2 | Low-voltage detection or over-voltage detection | 179 |
| Φ | \bullet | ¢ | • | \bullet | • | U3 | Wiring error check unexecuted | 181 |
| Φ | Þ | ٠ | ¢ | ¢ | | A5 | Anti-icing control for indoor unit | 183 |
| Φ | Þ | ¢ | ¢ | ٠ | | E1 | Outdoor unit PCB abnormality | 185 |
| Φ | Þ | | ¢ | | | (E5) | OL activation (compressor overload) | 186 |
| Φ | ightarrow | ¢ | ¢ | | | (E6) | Compressor lock | 188 |
| Φ | Þ | ¢ | ¢ | ¢ | | E7 | DC fan lock | 189 |
| Φ | • | ¢ | | ¢ | | E8 | Input overcurrent detection | 190 |
| Φ | Þ | | | | | EA | Four way valve abnormality | 191 |
| Φ | Þ | | ¢ | | | F3 | Discharge pipe temperature control | 193 |
| Φ | ¢ | | ¢ | ¢ | • | F6 | High pressure control in cooling | 194 |
| Φ | ¢ | Q | | | | H0 | Compressor sensor system abnormality | 195 |
| | | | | | | H6 | Position sensor abnormality | 197 |
| | | | | | | H8 | CT or related abnormality | 199 |
| | | | | | | H9 | Outdoor temperature thermistor or related abnormality | 201 |
| | | | | | | J3 | Discharge pipe thermistor or related abnormality | 201 |
| | | | | | | J6 | Outdoor heat exchanger thermistor or related abnormality | 201 |
| | | | | | | J8 | Liquid pipe thermistor or related abnormality | 201 |
| | | | | | | J9 | Gas pipe thermistor or related abnormality | 201 |
| | | | | | | P4 | Radiation fin thermistor or related abnormality | 201 |
| Φ | Q | ¢ | \bullet | ¢ | \bullet | L3 | Electrical box temperature rise | 203 |
| Φ | | | | ¢ | | L4 | Radiation fin temperature rise | 204 |
| Φ | lacksquare | | ¢ | | | L5 | Output overcurrent detection | 205 |
| ¢ | — | — | — | — | — | — | See the note 4. | — |
| | — | — | — | — | — | | Check the power supply. | — |



1. The error codes in the parenthesis () are displayed only when the system is shut down.

2. When a sensor error occurs, check the remote controller display to determine which sensor is malfunctioning.

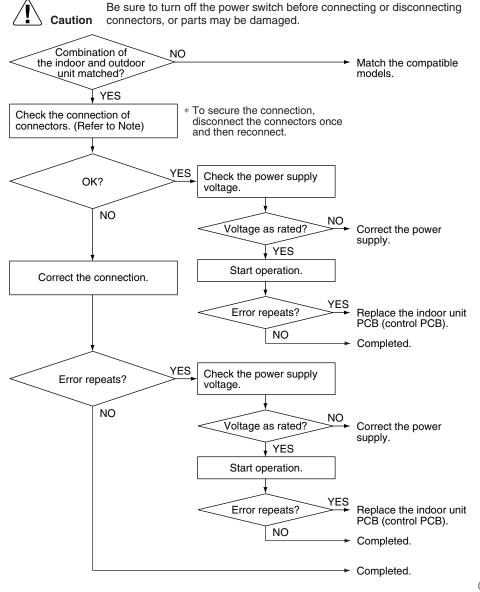
If the remote controller does not indicate the error code, conduct the following procedure. * Turn the power off and then on again. If the same LED indication appears again immediately

- after the power is turned on, the fault is in the thermistor.
- * If the above condition does not result, the fault is in the CT.
- 3. The indoor unit error code may take the precedence in the remote controller display.
- 4. Turn the power off and then on again. If the same LED indication appears again, outdoor unit PCB is faulty. Replace the outdoor unit PCB.

5. Troubleshooting for RA Indoor Unit5.1 Indoor Unit PCB Abnormality

| Error Code | A1 |
|------------------------------|---|
| Method of Error Detection | The system checks if the circuit works properly within the microcomputer of the indoor unit. |
| Error Decision Conditions | The system cannot set the internal settings. |
| Supposed Causes | Wrong models interconnected Defective indoor unit PCB Disconnection of connector Reduction of power supply voltage |

Troubleshooting



(R23407)

A

Note: Check the following connector.

| Model Type | Connector |
|-------------------------------------|---|
| CTXG, FTXR, CTXS, FTXS, FVXS series | Terminal strip ~ Control PCB (H1, H2, H3) |
| CDXS, FDXS series | Terminal block ~ Control PCB (H1, H2, H3) |

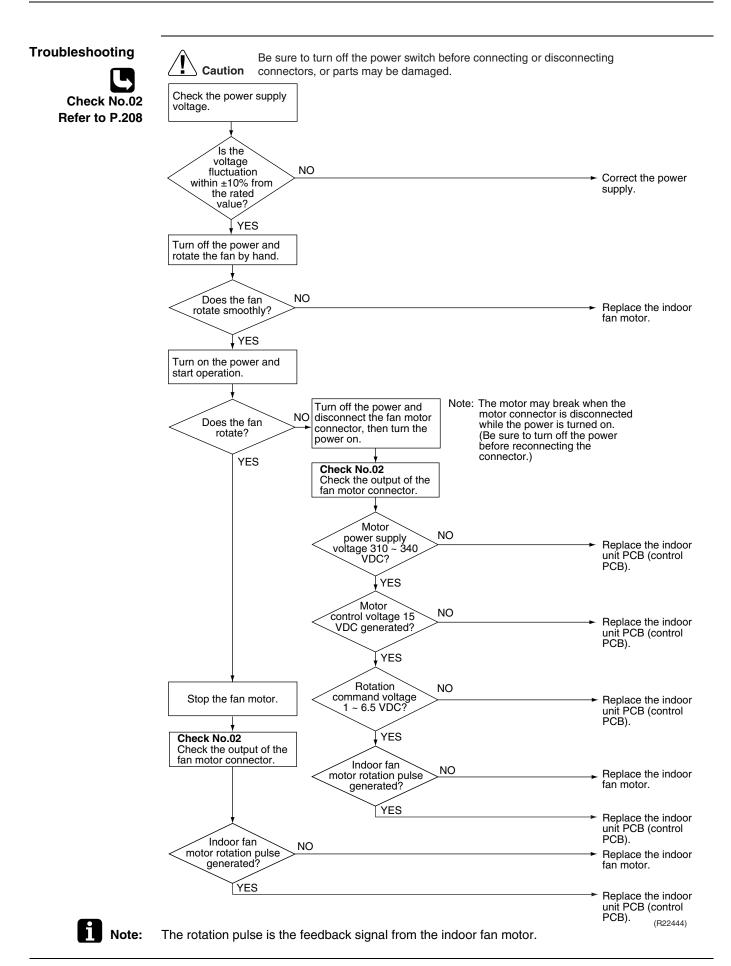
5.2 Freeze-up Protection Control, Heating Peak-cut Control

| Error Code | A5 | |
|--|---|---|
| Method of Error Detection | Freeze-up protection control During cooling operation, the freeze-up protection control to the temperature detected by the indoor heat exchant Heating peak-cut control During heating operation, the temperature detected by used for the heating peak-cut control (operation halt, control) | nger thermistor. |
| Error Decision Conditions | Freeze-up protection control During cooling operation, the indoor heat exchanger to Heating peak-cut control During heating operation, the indoor heat exchanger to | |
| Supposed Causes | Short-circuited air Clogged air filter of the indoor unit Dust accumulation on the indoor heat exchanger Defective indoor heat exchanger thermistor Defective indoor unit PCB | |
| Troubleshooting Check No.01 Refer to P.207 | Image: Check the air passage. Image: VES Is there any short circuit? NO Check the air filter. Image: VES Image: VES | Provide sufficient air passage. Clean the air filter. Clean the indoor heat exchanger. Replace the indoor heat exchanger thermistor. |
| | | Replace the indoor unit PCB (control PCB). (R21064) |

5.3 Indoor Fan Motor or Related Abnormality5.3.1 Indoor Fan Motor (DC Motor) or Related Abnormality

| Applicable Models | CTXG09/12/18QVJUW(S) FTXR09/12/18TVJUW(S) CTXS07LVJU FTXS09/12/15/18LVJU FVXS09/12/15/18NVJU |
|------------------------------|--|
| Error Code | A6 |
| Method of Error Detection | The rotation speed detected by the Hall IC during indoor fan motor operation determines abnormal fan motor operation. |
| Error Decision Conditions | The detected rotation speed does not reach the demanded rotation speed of the target tap, and is less than 50% of the maximum fan motor rotation speed. |
| Supposed Causes | Remarkable decrease in power supply voltage Layer short inside the fan motor winding Breaking of wire inside the fan motor Breaking of the fan motor lead wires Defective capacitor of the fan motor |

Defective indoor unit PCB



5.3.2 Indoor Fan Motor (AC Motor) or Related Abnormality

| Applicable Models | CDXS07/15/18LVJU FDXS09/12LVJU | |
|------------------------------|---|--|
| Error code | A6 | |
| Method of Error Detection | The rotation speed detected by the Hall IC during indoor fan motor operation determines abnormal fan motor operation. | |
| Error Decision Conditions | The detected rotation speed does not reach the demanded rotation speed of the target tap. | |
| Supposed Causes | Power supply voltage out of specification Layer short inside the fan motor winding Breaking of wire inside the fan motor Breaking of the fan motor lead wires Defective capacitor of the fan motor Defective indoor unit PCB | |

Troubleshooting Be sure to turn off the power switch before connecting or disconnecting Caution connectors, or parts may be damaged. Check No.04 Refer to P.209 Check the power supply voltage. Is the voltage fluctuation NO within ±10% from the Correct the power supply. YES Start operation. YES Does the fan rotate? NO Check No. 04 Check Hall IC Turn off the power and rotate the fan by hand. NO Replace the indoor fan motor or Is there an output? the indoor unit PCB (control PCB). NO YES Does the fan rotate - Replace the indoor fan motor. smoothly? YES Check the fan motor voltage. Turn on the power and check the fan motor voltage. (immediately after restart) NO Voltage as rated? * Replace the indoor unit PCB (control PCB). YES Replace the indoor fan motor. * Measure the voltage between the black and white lead wires of the fan motor, and check if the maximum voltage reaches the rated voltage. NO Voltage as rated? * Replace the indoor unit PCB (control PCB). YES Check the capacitor's continuity. NO Is there continuity? Replace the indoor fan motor. YES Replace the capacitor. (Replace the indoor unit PCB (control PCB).)

(R22267)

5.4 Thermistor or Related Abnormality

| Error Code | C4, C9 The temperatures detected by the thermistors determine thermistor errors. | | |
|--|---|--|--|
| Method of Error Detection | | | |
| Error Decision Conditions | The voltage between the both ends of the thermistor is either 4.96 V or more, or 0.04 V or less with the power on. | | |
| Supposed Causes | Disconnection of connector Thermistor corresponding to the error code is defective. Defective indoor unit PCB | | |
| Troubleshooting Check No.01 Refer to P.207 | Image: Normal? Normal? Image: Version of the power switch before connecting or disconnecting connecting connectors, or parts may be damaged. Image: Check the connection of connectors. Image: Version of the power switch before connecting or disconnecting or disconnecting. Image: Version of the power switch before connecting or disconnecting or disconnecting. Image: Version of the power switch before connection of connectors. Image: Version of the power switch before connection of connectors. Image: Version of the power switch before connection of connectors. Image: Version of the power switch before connection of connectors. Image: Version of the power switch before connection of connectors. Image: Version of the power switch before connection of connectors. Image: Version of the power switch before connection of the power switch before the power switch before connection. Image: Version of the power switch before connection of the power switch before the | | |



When replacing the defective thermistor(s), replace the thermistors as ASSY.

5.5 Front Panel Open/Close Fault

Applicable CTXG09/12/18QVJUW(S) Models FTXR09/12/18TVJUW(S) **C7 Error Code Error Decision** If the error repeats, the system is shut down. Conditions Supposed Defective reduction motor Malfunction or deterioration of the front panel mechanism Causes Defective limit switch Troubleshooting Be sure to turn off the power switch before connecting or disconnecting Caution connectors, or parts may be damaged. Restart and check the movement. NO Does the front panel move? YES Remove the front panel and check the movement. Does the front NO Replace the assembly of the panel mechanism front panel mechanism. move? YES Replace the harness and reduction motor. Does the front NO Replace the assembly of the panel open/close front panel mechanism. fully? Check the movement of the YES right and left separately by hand. Restart. NO Does the error code It is supposed such as reappear? deformation of the panel or stuffed dust. YES Find out the cause.

(R17249)

Replace the limit switch.

Note:

e: You cannot operate the unit by the remote controller when the front panel mechanism breaks down. <To the dealers: temporary measure before repair>

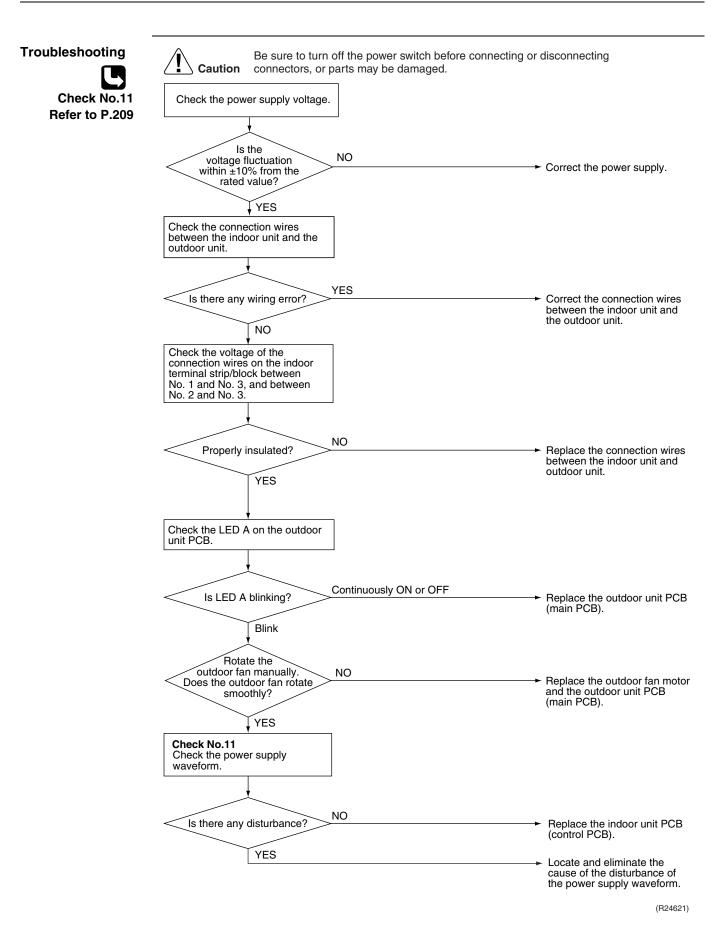
- 1. Turn off the power.
- 2. Remove the front panel.
- 3. Turn on the power.

(Wait until the initialization finishes.)

Operate the unit by the indoor unit **ON/OFF** button.

5.6 Signal Transmission Error (Between Indoor Unit and Outdoor Unit)

| Error Code | U4 |
|------------------------------|---|
| Method of Error Detection | The signal transmission data received from the outdoor unit is checked whether it is normal. |
| Error Decision Conditions | The data sent from the outdoor unit cannot be received normally, or the content of the data is abnormal. |
| Supposed Causes | Reduction of power supply voltage Wiring error Breaking of the connection wires between the indoor and outdoor units (wire No. 3) Defective outdoor unit PCB Short circuit inside the fan motor winding Defective indoor unit PCB Disturbed power supply waveform |



5.7 Mismatching of Indoor Unit and Outdoor Unit

| Error Code | UA | | |
|------------------------------|---|---|--|
| Method of Error Detection | The supply power is detected for its requirements (pair type is different from multi type) by the indoor/outdoor transmission signal. | | |
| Error Decision Conditions | The pair type and multi type are interconnected. | | |
| Supposed Causes | Wrong models interconnected Wrong wiring of connecting wires Wrong indoor unit PCB or outdoor unit PCB mounted Defective indoor unit PCB Defective outdoor unit PCB | | |
| Troubleshooting | Caution Be sure to turn off the power switch before connecting connectors, or parts may be damaged. Check the combination of the indoor and outdoor unit. OK? NO | or disconnecting Match the compatible models. | |
| | Are the NO connecting wires connected properly? YES | Correct the connection. Check the part numbers of the indoor and outdoor unit PCB with the Parts List. If not matched, change for the correct PCB. | |

(R23001)

6. Troubleshooting for SA Indoor Unit6.1 Indoor Unit PCB Abnormality

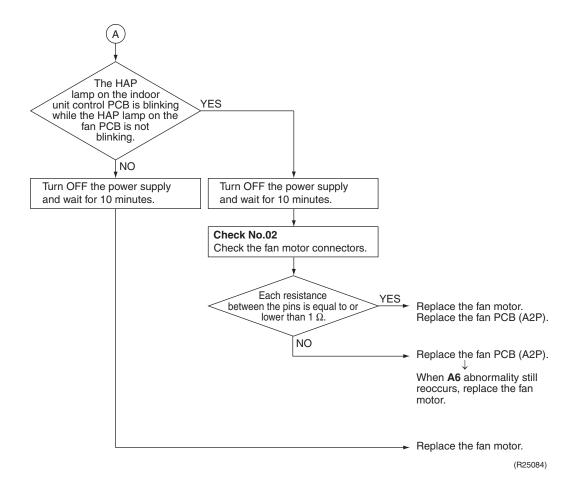
| Error Code | A1 | |
|------------------------------|--|--|
| Method of Error Detection | The system checks the data from EEPROM. | |
| Error Decision Conditions | The data from the EEPROM is not received correctly. EEPROM (Electrically Erasable Programmable Read Only Memory): A memory chip that holds its content without power. It can be erased, either within the computer or externally and usually requires more voltage for erasure than the common +5 volts used in logic circuits. It functions like non-volatile RAM, but writing to EEPROM is slower than writing to RAM. | |
| Supposed Causes | Defective indoor unit PCB External factor (noise etc.) | |
| Troubleshooting | Image: Caution Be sure to turn off the power switch before connecting or disconnecting connecting connectors, or parts may be damaged. Image: Caution Image: Caution off the power. Then, turn on the power to restart the system. Image: Caution off the power. Then, turn on the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the system. Image: Caution off the power to restart the power to restart the system. Image: Caution off the power to restart the sys | |

6.2 Drain Level Control System Abnormality

| | · · · · | |
|------------------------------|---|---|
| Error Code | A3 | |
| Method of Error Detection | The float switch detects error. | |
| Error Decision Conditions | The water level reaches its upper limit and the float switch turns OFF. | |
| Supposed Causes | Defective drain pump Improper drain piping work Clogged drain piping Defective float switch Defective indoor unit PCB Defective short circuit connector X15A, X25A on indoor unit PCB | |
| Troubleshooting | Be sure to turn off the power switch before connecting or dis | sconnecting |
| | Caution connectors, or parts may be damaged. Is the drain pump connected to X25A on the indoor unit PCB? YES Does the drain pump work after the power supply is on? YES Is the drain water level abnormally high? VES Remove the float switch from X15A, short circuit X15A, and restart operation. NO NO NO NO NO NO NO NO NO NO | Connect the drain pump. Replace the indoor unit PCB (control PCB). Replace the drain pump. There is a drain system abnormality. Connect the float switch. |
| | Does A3 appear on the remote controller display? | ➤ Replace the float switch. |
| | YES | Replace the indoor unit PCB (control PCB). |
| | | (R25079) |

6.3 Indoor Fan Motor or Related Abnormality6.3.1 Indoor Fan Motor (DC Motor) or Related Abnormality

| Applicable Models | FDMQ09/12/15/18RVJU | | |
|--|---|--|--|
| Error Code | A6 | | |
| Method of Error Detection | Detection from the current flow on the fan PCB Detection from the rotation speed of the fan motor in operation | | |
| Error Decision Conditions | The rotation speed is less than a certain level for 6 seconds. | | |
| Supposed Causes | Clogged foreign matter Disconnection of fan motor connectors Disconnection of the connector between the indoor unit PCB and Defective fan PCB Defective fan motor No fuse continuity | the fan PCB | |
| Troubleshooting Check No.02 Refer to P.208 | Be sure to turn off the power switch before connecting or disconnecting heck No.02 | | |
| | There is a foreign matter around the fan. NO The fan motor connector (*1) is connected to the fan PCB. | Remove the foreign matter. Connect the connector correctly. | |
| | YES The connector between the indoor unit control PCB and the fan PCB is connected. YES | Connect the connector correctly. | |
| | There is a continuity in the fuse (*2) on the fan PCB or fan motor harness. | → Replace the fuse. | |
| | YES Turn ON the power supply while the fan motor connector (*1) is disconnected. | (R25083) | |



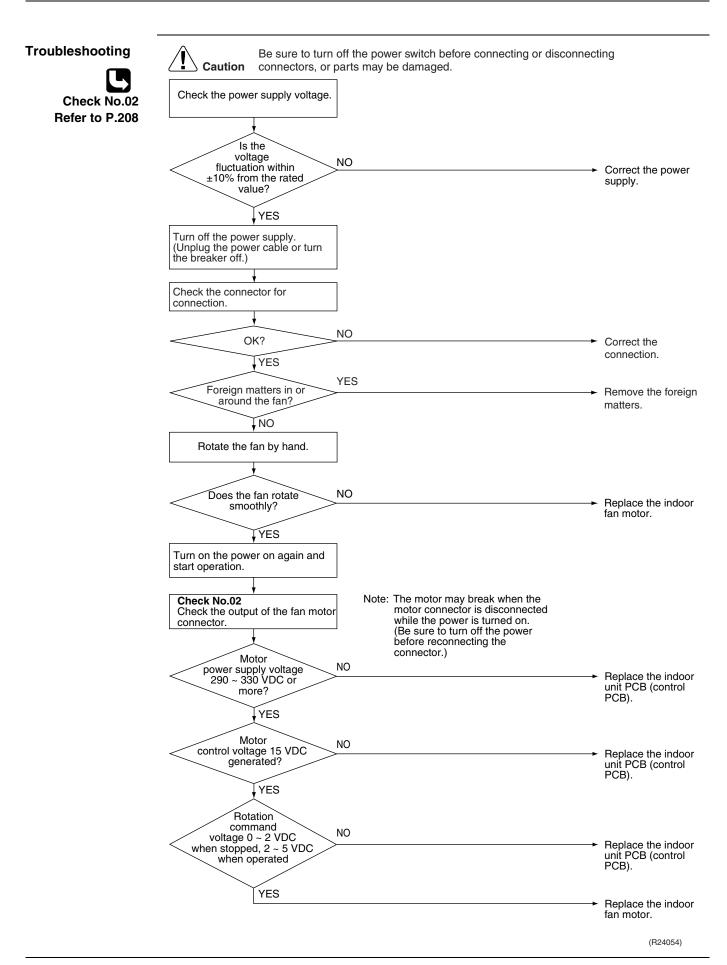


e Connector

| Model | *1 Fan motor connector | *2 Fuse |
|-------------|---------------------------|------------|
| FDMQ Series | X8A | F2U |

6.3.2 Indoor Fan Motor (DC Motor) or Related Abnormality

| Applicable Models | FFQ09/12/15/18Q2VJU |
|------------------------------|---|
| Error Code | A6 |
| Method of Error Detection | The rotation speed detected by the Hall IC during indoor fan motor operation determines abnormal fan motor operation. |
| Error Decision Conditions | The fan motor is not revved up. |
| Supposed | Layer short inside the fan motor winding |
| Causes | Breaking of wire inside the fan motor |
| | Breaking of the fan motor lead wires |
| | Defective indoor unit PCB |



6.4 Indoor Fan PCB Abnormality

| Applicable Models | FDMQ09/12/15/18RVJU | | |
|------------------------------|---|---|--|
| Error Code | A8 | | |
| Method of Error Detection | Microcomputer checks the voltage state of the fan PCB. | | |
| Error Decision Conditions | Overvoltage or voltage drop is detected on the fan PCB. | | |
| Supposed Causes | Defective fan PCBExternal factor such as noise | | |
| Troubleshooting | Caution Be sure to turn off the power switch before con or disconnecting connectors, or parts may be of the indoor unit control PCB onnected correctly? VES Is the connector X3A on the fan PCB connected correctly? VES Is the harness connecting X3A and X70A broken? NO | Inecting Jamaged. | |
| | Is there any external factor such as noise? NO Turn OFF the power supply and then turn it ON again. Start operation with the remote controller. Error is displayed again. YES | Remove the external factor. Normal. Check for the indoor unit control PCB (A1P) and the fan PCB (A2P). (R25085) | |

6.5 Humidifier or Related Abnormality

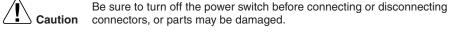
| Error Code | AF |
|------------------------------|---|
| Method of Error Detection | Water leakage from humidifier(s) is detected based on the float switch ON/OFF changeover while the system is not operating. |
| Error Decision Conditions | The float switch changes from ON to OFF while the system is OFF. |
| Supposed Causes | Defective float switch Error in water drain system of humidifier(s) Clogged electric expansion value in humidifier(s) Defective indoor unit PCB |
| Troubleshooting | Image: Note of the system of the numidifier normal? Note of the numidifier normal? Note of the numidifier normal? Image: Note of the numidifier normal? Note of the numidifier normal? Note of the numidifier normal? Image: Note of the numidifier normal? Note of the numidifier normal? System of the numidifier normal? Image: Note of the numidifier normal? Note of the numidifier normal? System of the numidifier normal? Image: Note of the numidifier normal? Note of the numidifier normal? System of the numidifier normal? Image: Note of the numidifier normal? Note of the numidifier normal? System of the numidifier normal? Image: Note of the numidifier normal? Note of the numidifier normal? System of the numidifier normal? Image: Note of the numidifier normal? Note of the numidifier normal? System of the numidifier normal? Image: Note of the numidifier normal? Note of the numidifier normal? System of the numidifier normal? Image: Note of the numidifier normal? Note of the numidifier normal? System of the numidifier normal? Image: Note of the numidifier normal? Note of the numidifier normal? System of the numicing numicin |

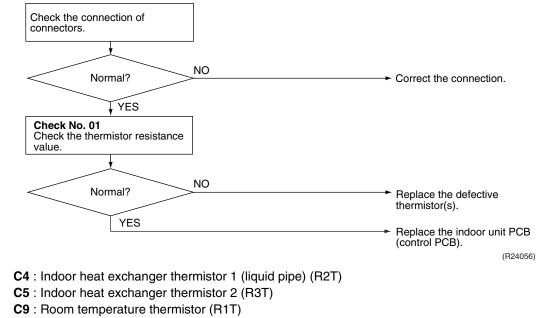


The system continues to operate with the thermostat OFF even while the error code is displayed.

6.6 Thermistor or Related Abnormality

| C4, C5, C9 | | | |
|---|--|--|--|
| The temperatures detected by the thermistors determine thermistor errors. | | | |
| The thermi | istor is disconnected or shorted while the unit is running. | | |
| DefectiveBreaking | nection of connector ve thermistor(s) ng of wires ve indoor unit PCB | | |
| changing t | e of the problem is related to the thermistors, the thermistors should be checked prior to he indoor unit PCB. | | |
| Step | he thermistors, proceed as follows: Action | | |
| | | | |
| | | | |
| 1 | Disconnect the thermistor from the indoor unit PCB. Read the temperature and the resistance value. | | |
| | The tempe The thermi Discon Defecti Breakir Defecti If the caus changing t | | |







When replacing the defective thermistor(s), replace the thermistors as ASSY.

6.7 Presence Sensor or Floor Sensor Abnormality

| Error Code CE Method of Error Detection The system detects abnormality by the output signal from the sensor(s). Error Decision Conditions Supposed Defective sensor is disconnected or shorted while the unit is running. Defective sensor(s) Check the connector of connector X81A on indoor unit PCR. VES Check the connection of connectors of the sensor(s) Check the connection of the sensor kit. VES Lurn off the power. Then, turn on the power to restart the system. VES Defective sensor kit VES Defective sensor kit Defective sensor kit Defective sensor (s) Defective sensor(s) Check the connection of connectors of the sensor(s) Check the connection of connectors of the sensor(s) Defective sensor(s) De | Applicable Models | FFQ09/12/15/18Q2VJU |
|--|----------------------|---|
| Detection The sensor is disconnected or shorted while the unit is running. The sensor is disconnected or shorted while the unit is running. Supposed Causes Defective sensor(s) Defective sensor(s) Defective sensor kit PCB Troubleshooting If the cause of the problem is related to the sensors, the sensors should be checked prior to changing the indoor unit PCB. Defect the connection of connectors, or parts may be damaged. Check the connection of connector of the power switch before connecting or disconnecting. Defect the connection of connectors, or parts may be damaged. Check the connection of connector X81A on indoor unit PCB. Check the connection of connector of the sensor kit. | Error Code | CE |
| Conditions Supposed Causes Disconnection of connector Breaking of wires Defective sensor(s) Defective sensor kit PCB Troubleshooting If the cause of the problem is related to the sensors, the sensors should be checked prior to changing the indoor unit PCB. Descure to turn off the power switch before connecting or disconnecting Check the connector, or parts may be damaged. Check the connection of connector X81A on indoor unit PCB. Detect the connection of connector X81A on indoor unit PCB. Detect the connection of connector X81A on indoor unit PCB. Detect the connection of connector so nthe sensor kit. VYES Turn off the power. Then, turn on the power. Then, turn on the power or teat the system. VYES | | The system detects abnormality by the output signal from the sensor(s). |
| Causes ■ Breaking of wires ■ Defective sensor(s) ■ Defective sensor kit PCB Troubleshooting If the cause of the problem is related to the sensors, the sensors should be checked prior to changing the indoor unit PCB. Image: Caution Connectors, or parts may be damaged. Image: Check the connection of connector X81A on indoor unit PCB. Image: Check the connection of connector X81A on indoor unit PCB. Image: Check the connection of connectors or parts may be damaged. Image: Check the connection of connector X81A on indoor unit PCB. Image: No Image: Check the connection of connectors on the sensor kit. Image: Check the connection of connectors on the sensor kit. Image: Check the connection of connectors on the sensor kit. Image: No Image: Check the connection of connectors on the sensor kit. Image: Check the connection of connectors on the sensor kit. Image: I | | The sensor is disconnected or shorted while the unit is running. |
| changing the indoor unit PCB. | | Breaking of wiresDefective sensor(s) |
| YES Beplace the sensor kit. | Troubleshooting | changing the indoor unit PCB. |
| | | |

Note:

: When replacing the defective sensor(s), replace the sensor kit as ASSY.

6.8 Remote Controller Thermistor Abnormality

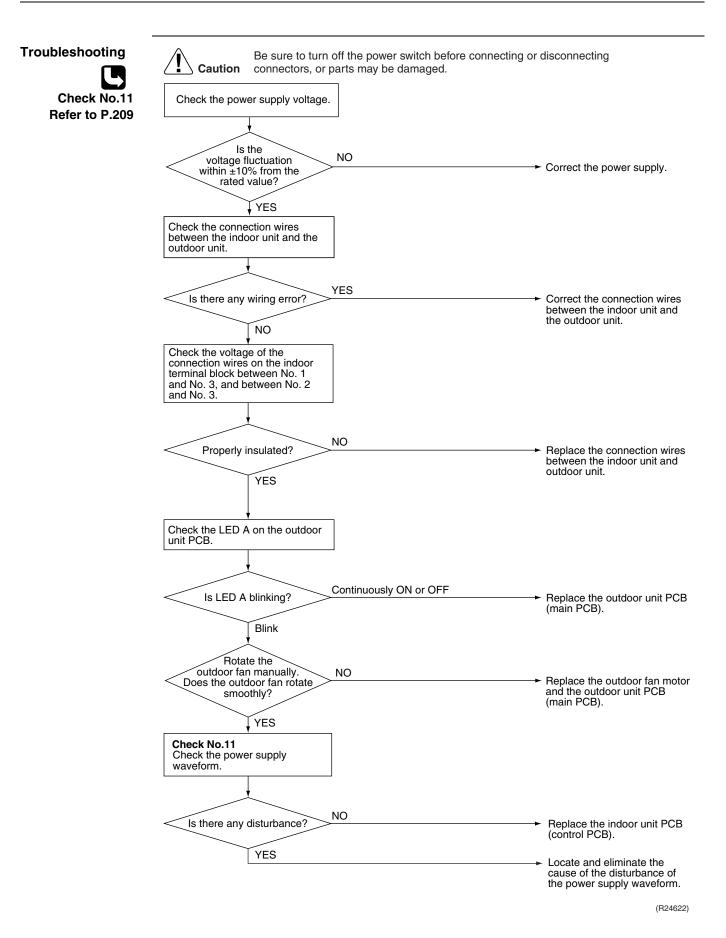
| Error Code | CJ | |
|------------------------------|--|--------|
| Method of Error Detection | Even if remote controller thermistor is faulty, system is possible to operate by system thermist Malfunction detection is carried out by the temperature detected by the remote controller thermistor. | tor. |
| Error Decision Conditions | The remote controller thermistor is disconnected or shorted while the unit is running. | |
| Supposed Causes | Defective room temperature thermistor in the wired remote controller Defective wired remote controller PCB External factor such as noise | |
| Troubleshooting | | 23951) |



To delete the record of error codes, press **ON/OFF** button for 4 seconds or more while the error code is displayed in the inspection mode.

6.9 Signal Transmission Error (Between Indoor Unit and Outdoor Unit)

| Error Code | U4 |
|------------------------------|--|
| Method of Error Detection | The signal transmission data from the outdoor unit is checked whether it is normal. |
| Error Decision Conditions | The data sent from the outdoor unit cannot be received normally, or the content of the data is abnormal. |
| Supposed Causes | Power supply voltage out of specification Reduction of power supply voltage Wiring error Breaking of the connection wires between the indoor and outdoor units (wire No. 3) Defective outdoor unit PCB Short circuit inside the fan motor winding Defective indoor unit PCB Disturbed power supply waveform |



6.10 Signal Transmission Error (Between Indoor Unit and Remote Controller)

| | U5 |
|------------------------------|---|
| Error Code | 05 |
| Method of Error Detection | In case of controlling 1 indoor unit with 2 remote controllers, check the system using microcomputer if signal transmission between indoor unit and remote controller (main and sub) is normal. |
| Error Decision Conditions | Normal transmission does not continue for specified period. |
| Supposed Causes | Connection of 2 main remote controllers (when using 2 remote controllers) Defective indoor unit PCB Defective remote controller Transmission error caused by noise |
| Troubleshooting | |
| | Caution connectors, or parts may be damaged. 2 remote controllers for 1 indoor unit? NO NO NO NO NO NO NO NO NO NO |
| | Return to normal? NO Replace the indoor unit PCB. |
| | ► Normal |
| | (R24590) |

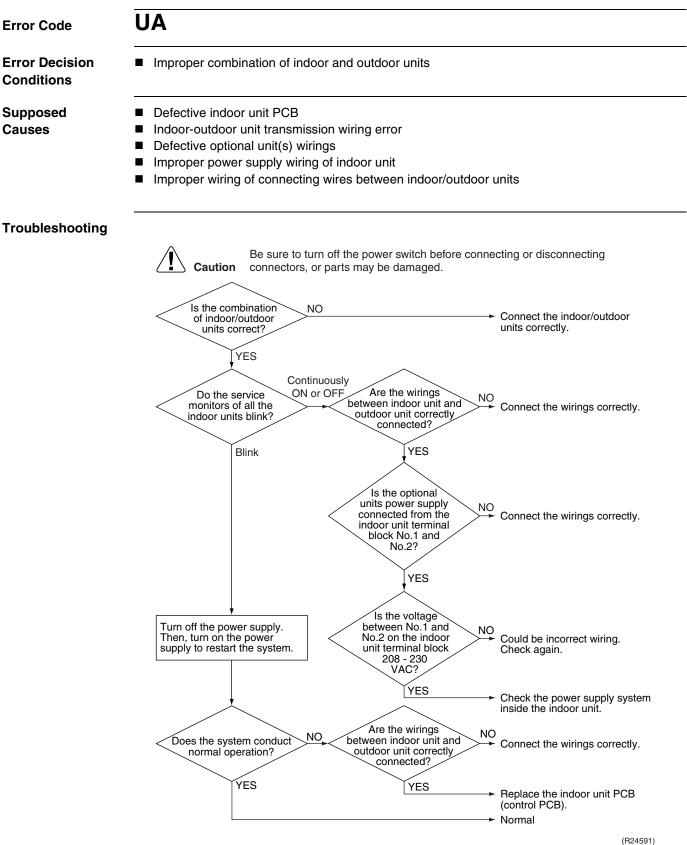
Note: For the way to change MAIN/SUB setting of remote controllers, refer to pages 240 and 241.

6.11 Signal Transmission Error (Between MAIN Remote Controller and SUB Remote Controller)

| Error Code | U8 | |
|------------------------------|--|---|
| Method of Error Detection | In case of controlling 1 indoor unit with 2 remote controllers, check the systif signal transmission between MAIN remote controller and SUB remote c | • |
| Error Decision Conditions | Normal transmission does not continue for specified period. | |
| Supposed Causes | Remote controller is set to SUB when using 1 remote controller Connection of 2 sub remote controllers (when using 2 remote controll Defective remote controller PCB | lers) |
| Troubleshooting | Are both remote controllers set to SUB? YES YES YES YES YES YES YES YES Set to MAIN? YES Turn th back or replace SuB? YES Set on MAIN? | r disconnecting e remote controller to turn the power supply off en back on. he power off and then n. If a malfunction occurs, e the remote controller. he power off and then n. If a malfunction occurs, e the remote controller. |

Note: For the way to change MAIN/SUB setting of remote controllers, refer to pages 240 and 241.

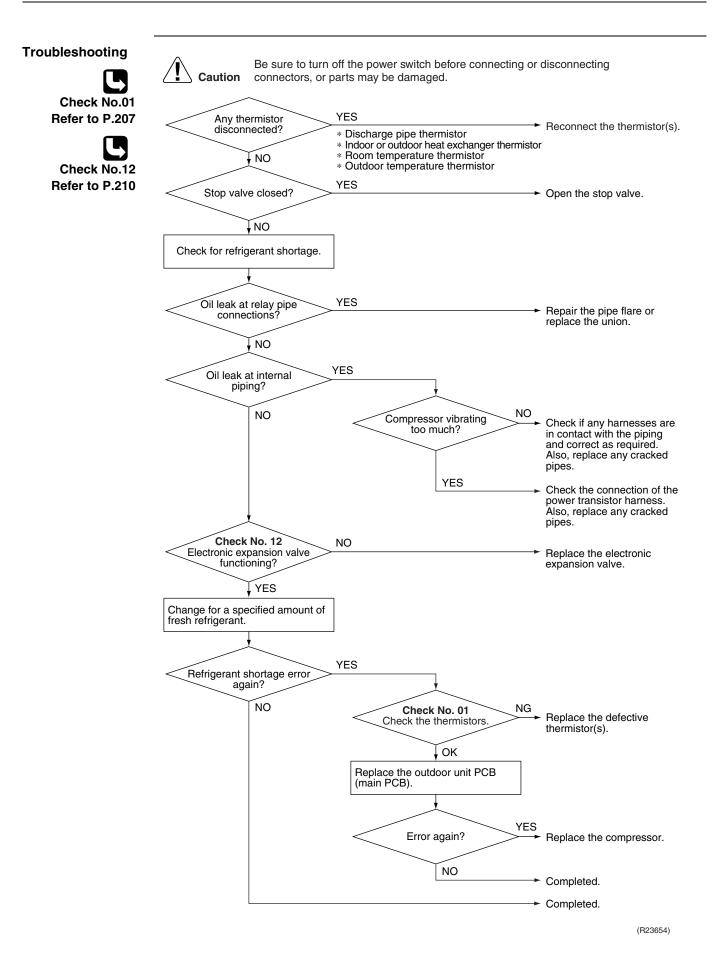
6.12 Mismatching of Indoor Unit and Outdoor Unit



7. Troubleshooting for Outdoor Unit7.1 Refrigerant Shortage

| Error Code | U0 | | | |
|------------------------------|--|---|--|--|
| Outdoor Unit LED Display | A∲ 1● 2● | ●3茯4¢ | ₹5● | |
| Method of Error Detection | • | • | • | g the input current value and the compressor running the input current tends to be lower than the normal |
| Error Decision Conditions | The following contractInput currentOutput frequencies | $t \le \mathbf{A} \times \mathbf{output}$ | tinue for 7 minu t frequency + B | |
| | A (–) | B (A) | C (Hz) | |
| | 27/1000 | 2 | 40 | |
| | If the error repeats, the system is shut down. Reset condition: Continuous run for about 60 minutes without any other error | | | |
| Supposed Causes | room or outo Closed stop Refrigerant state | door temperat valve shortage (refr | harge pipe ther ture thermistor igerant leakage nance of comp | |

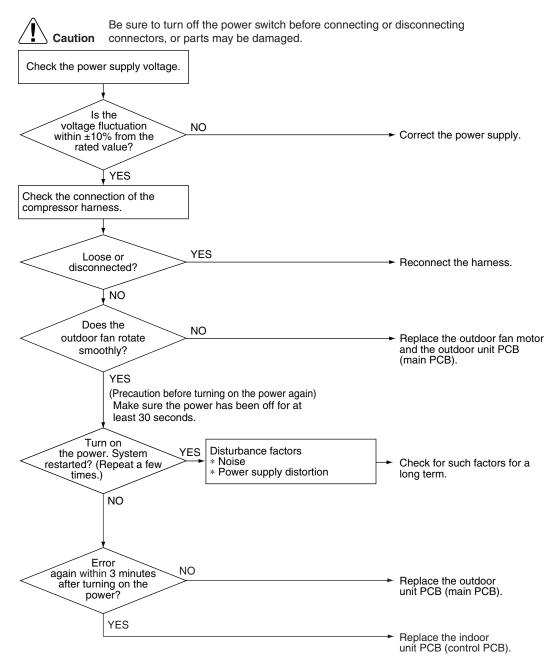
Defective electronic expansion valve



7.2 Low-voltage Detection or Over-voltage Detection

| | 5 |
|------------------------------|--|
| Error Code | U2 |
| Outdoor Unit LED Display | A ∯ 1 ∯ 2 ● 3 ● 4 ∯ 5 ● |
| Method of Error Detection | ★ Indoor Unit |
| Detection | The zero-cross detection of the power supply is evaluated by the indoor unit PCB. |
| | ★ Outdoor Unit |
| | Low-voltage detection: An abnormal voltage drop is detected by the DC voltage detection circuit. |
| | Over-voltage detection: An abnormal voltage rise is detected by the over-voltage detection circuit. |
| Error Decision | ★ Indoor Unit |
| Conditions | There is no zero-cross detection in approximately 10 seconds. |
| | ★ Outdoor Unit |
| | Low-voltage detection: |
| | The voltage detected by the DC voltage detection circuit is below 150 V for 0.1 second. If the error repeats, the system is shut down. |
| | Reset condition: Continuous run for about 60 minutes without any other error |
| | Over-voltage detection: An over-voltage signal is fed from the over-voltage detection circuit to the microcomputer. The compressor stops if the error occurs, and restarts automatically after 3-minute standby. |
| Supposed | Power supply voltage out of specification |
| Causes | Defective DC voltage detection circuit |
| | Defective over-voltage detection circuit Defective PAM control part |
| | Delective PAW control part Disconnection of compressor harness |
| | Short circuit inside the fan motor winding |
| | ■ Noise |
| | Momentary drop of voltage |
| | Momentary power failure Defective outdoor unit PCB |
| | Defective indoor unit PCB Defective indoor unit PCB |
| | |

Troubleshooting



(R22370)

7.3 Wiring Error Check Unexecuted

| Error Code | U3 |
|------------------------------|--|
| Outdoor Unit LED Display | A ∯ 1 ● 2 ∯ 3 ● 4 ● 5 ● |
| Method of Error Detection | The system checks if wiring error check is executed after clearing the memory. |
| Error Decision Conditions | An error is determined when the unit is operated by the remote controller without executing wiring error check after the memory was cleared. |
| Supposed Causes | The wiring error switch (SW3) may have been pressed for 10 seconds or more and the memory may have been deleted. The unit cannot be operated unless wiring error check is executed. |
| Troubleshooting | Image: No Conduct wiring error check Wiring error check NO YES Wiring error check may not have been finished because of have been finished because been finished because of have been finished b |



Refer to wiring error check on page 221 for details.

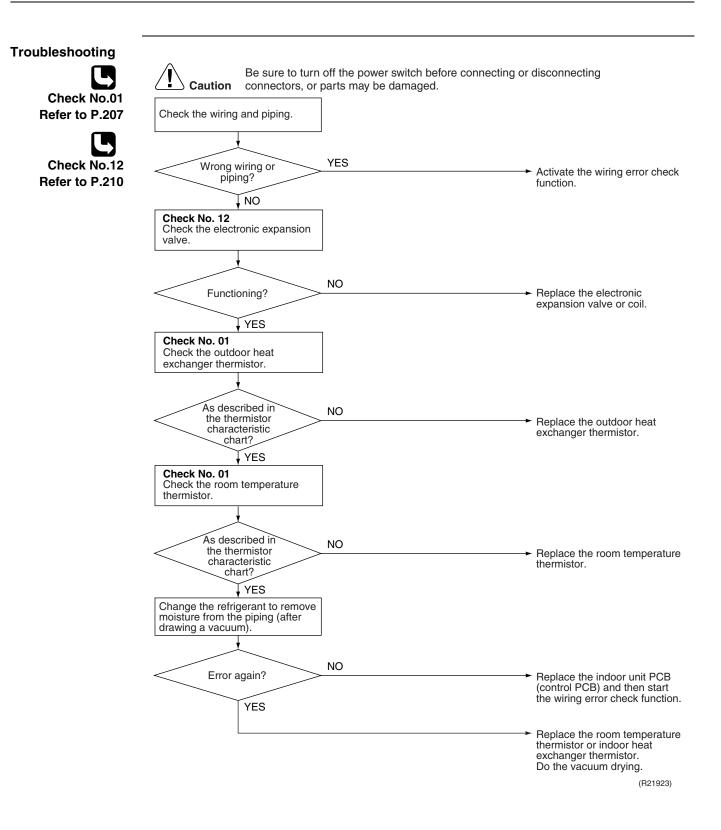
7.4 Unspecified Voltage (Between Indoor Unit and Outdoor Unit), Anti-Icing Control in Other Rooms

| Error Code | UA, UH | |
|------------------------------|--|--|
| Outdoor Unit LED Display | A ∯ 1 ● 2 ● 3 ● 4 ● 5 ● | |
| Method of Error Detection | A wrong connection is detected by checking the combination microcomputer. | n of indoor and outdoor units on the |
| Error Decision Conditions | Anti-icing control in other rooms Unspecified internal and/or external voltages Mismatching of indoor and outdoor units | |
| Supposed Causes | Anti-icing function in other rooms Power supply voltage out of specification Wrong models interconnected Wrong indoor unit PCB or outdoor unit PCB mounted | |
| Troubleshooting | Be sure to turn off the power switch before con connectors, or parts may be damaged. Error displayed while operating? VES Power supply voltage as specified? VES Check the model combination. | The anti-icing function is activated in other rooms. Refer to A5. Correct the power supply voltage. |
| | Matched compatibly? | Match the compatible models. Check the combination of all connected models. |
| 8 | | (R21922) |

Note: Refer to Anti-icing control for indoor unit on page 183 for details.

7.5 Anti-Icing Control for Indoor Unit

| Error Code | A5 |
|------------------------------|--|
| Outdoor Unit LED Display | A ⊉ 1 ☆ 2 ● 3 ☆ 4 ☆ 5 ● |
| Method of Error Detection | During cooling operation, indoor unit icing is detected by checking the temperatures sensed by the indoor heat exchanger thermistor and room temperature thermistor that are located in a shut-down room. |
| Error Decision Conditions | In cooling operation, the both conditions (A) and (B) are met for 5 minutes. (A) Room temperature – Indoor heat exchanger temperature ≥ 10°C (18°F) (B) Indoor heat exchanger temperature ≤ -1°C (30.2°F) If the error repeats, the system is shut down. Reset condition: 3-minute standby is over and the indoor heat exchanger temperature is above 0°C (32°F) |
| Supposed Causes | Wrong wiring or piping Defective electronic expansion valve Short-circuited air Defective indoor heat exchanger thermistor Defective room temperature thermistor |



7.6 Outdoor Unit PCB Abnormality

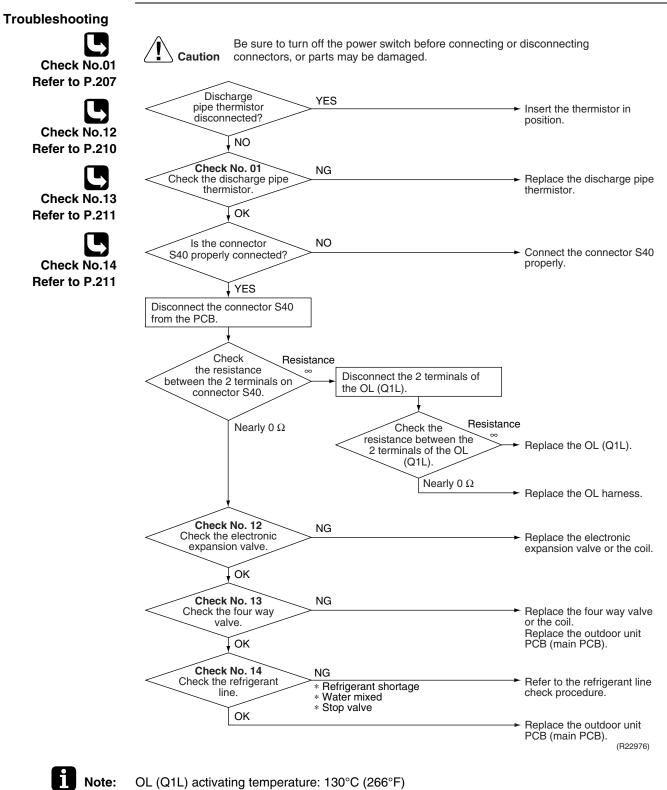
| Error Code | E1 | |
|------------------------------|---|---|
| Outdoor Unit LED Display | A ∅ 1 ∅ 2 ∅ 3 ∅ 4 ● 5 ● | |
| Method of Error Detection | Detect within the program of the microcomputer. | |
| Error Decision Conditions | The program of the microcomputer is in abnormal running order. | |
| Supposed Causes | Defective outdoor unit PCB Noise Momentary drop of voltage Momentary power failure | |
| Troubleshooting | Eaution Be sure to turn off the power switch before connecting or connectors, or parts may be damaged. Turn on the power. Error again? YES Check if the outdoor unit is grounded. | disconnecting ► Replace the outdoor unit PCB (main PCB). |
| | Grounded? NO | ► Ground the system. |
| | YES | The cause can be external factors other than malfunction. Investigate the cause of noise. |

(R21809)

7.7 OL Activation (Compressor Overload)

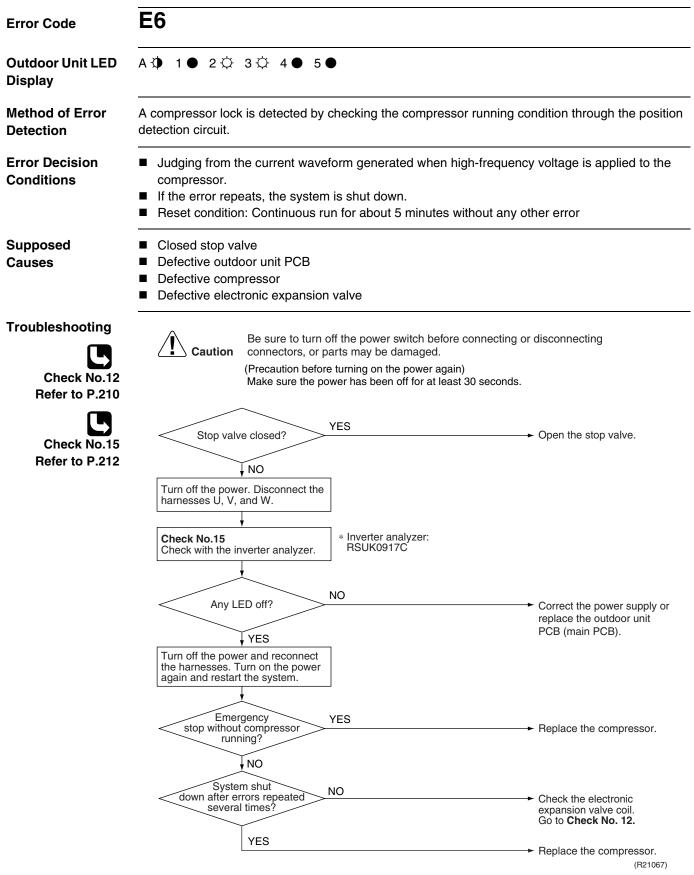
| Error Code | E5 | | | | |
|------------------------------|--|--|--|--|--|
| Outdoor Unit LED Display | A ∯ 1 ☆ 2 ● 3 ☆ 4 ● 5 ● | | | | |
| Method of Error Detection | A compressor overload is detected through compressor OL. | | | | |
| Error Decision | If the error repeats, the system is shut down. | | | | |
| Conditions | Reset condition: Continuous run for about 60 minutes without any other error | | | | |
| Supposed | Disconnection of discharge pipe thermistor | | | | |
| Causes | Defective discharge pipe thermistor | | | | |
| | Disconnection of connector S40 | | | | |
| | Disconnection of 2 terminals of OL (Q1L) | | | | |
| | Defective OL (Q1L) | | | | |
| | Broken OL harness | | | | |
| | Defective electronic expansion valve or coil | | | | |
| | Defective four way valve or coil | | | | |
| | Defective outdoor unit PCB | | | | |
| | Refrigerant shortage | | | | |
| | Water mixed in refrigerant | | | | |

Defective stop valve



OL (Q1L) recovery temperature: 95°C (203°F)

7.8 Compressor Lock



7.9 DC Fan Lock

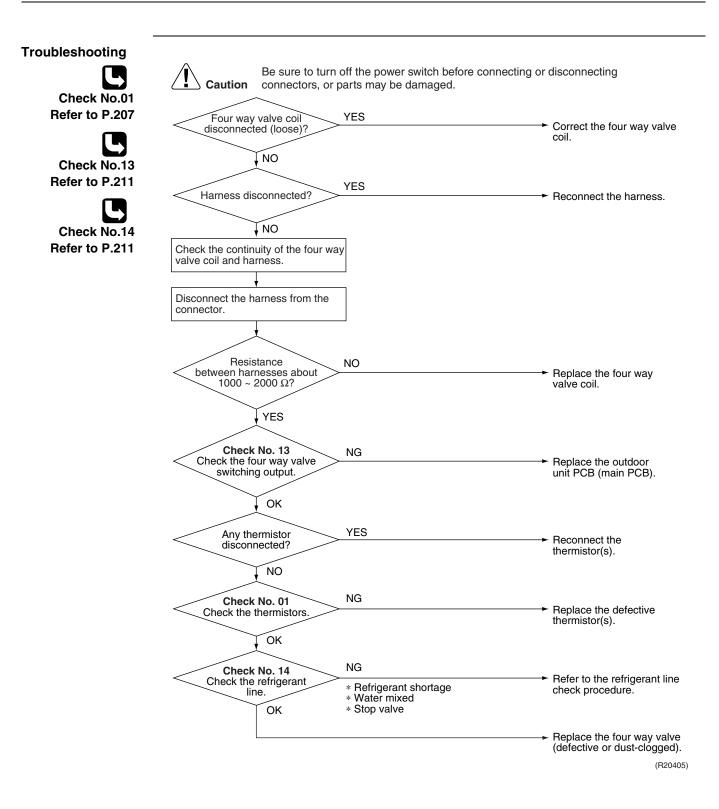
| Error Code | E7 | | | |
|--------------------------------|--|--|--|--|
| Outdoor Unit LED Display | A ∲ 1 ☆ 2 ☆ 3 ☆ 4 ☆ 5 ● | | | |
| Method of Error Detection | An error is determined with the high-voltage fan motor rotation spee | d detected by the Hall IC. | | |
| Error Decision Conditions | The fan does not start in 30 seconds even when the fan motor is If the error repeats, the system is shut down. Reset condition: Continuous run for about 5 minutes without any | - | | |
| Supposed Causes | Disconnection of the fan motor Foreign matter stuck in the fan Defective fan motor Defective outdoor unit PCB | | | |
| Troubleshooting Check No.16 | Be sure to turn off the power switch before connecting connectors, or parts may be damaged. | or disconnecting | | |
| Refer to P.213 | Fan motor connector YES disconnected? | Turn off the power and reconnect the connector. | | |
| | Foreign matters in or YES around the fan? | Remove the foreign matters. | | |
| | ↓ NO Turn on the power. | | | |
| | Rotate the fan. Fan rotates NO | | | |
| | VES Check No. 16 Check the rotation pulse input on the outdoor unit PCB (main PCB). | Replace the outdoor fan motor. | | |
| | Pulse signal generated? NO | Replace the outdoor fan motor. | | |
| | YES | → Replace the outdoor unit PCB (main PCB). (R20416) | | |

7.10 Input Overcurrent Detection

| Error Code | E8 | |
|-------------------------------|---|---|
| Outdoor Unit LED Display | A ⊉ 1 ● 2 ♀ 3 ● 4 ♀ 5 ● | |
| Method of Error Detection | Detected by checking the input current value | |
| Error Decision Conditions | The input current is at a certain value (depending on the condition) for The compressor halts if the error occurs, and restarts automatically af | |
| Supposed Causes | Outdoor temperature is out of operation range. Defective compressor Defective power module Defective outdoor unit PCB Short circuit | |
| Troubleshooting | Be sure to turn off the power switch before connecting or dis | sconnecting |
| Check No.15 Refer to P.212 | Caution connectors, or parts may be damaged. * An input overcurrent may result from wrong internal wiring. If the system is internative overcurrent after the wires have been disconnected and reconnected for part repriviring again. | upted by an input lacement, check the |
| Check No.17 Refer to P.214 | Check No. 17 Check the installation condition. | |
| Check No.18 Befer to P.214 | Start operation and measure the input current. | |
| | above its slop level: | eplace the outdoor unit CB (main PCB). |
| | Turn off the power and disconnect the harnesses U, V, and W. | |
| | Check No.15 Check with the inverter analyzer. RSUK0917C | |
| | | Correct the power supply or |
| | | eplace the outdoor unit CB (main PCB). |
| | the harnesses. Turn on the power again and start operation. | |
| | Check No. 18 Check the discharge pressure. | (R21863) |

7.11 Four Way Valve Abnormality

| Error Code | EA A∲ 1♀ 2● 3● 4● 5● | | | |
|------------------------------|--|-------------------|---------|--|
| Outdoor Unit LED Display | | | | |
| Method of Error Detection | The liquid pipe thermistor and the outdoor heat exchanger thermistor are checked to see if they function within their normal ranges in the operating mode. | | | |
| Error Decision | The following condition continues for A seconds after the | compressor has st | tarted. | |
| Conditions | | A (seconds) | | |
| | Other than below | 240 | 1 | |
| | Heating (when outdoor temperature is below –15°C (5°F) | 460 | | |
| | Cooling operation The lowest liquid pipe temperature among the rooms in operation – Tde > 45°C (81°F) Heating operation The highest liquid pipe temperature among the rooms in operation – Tde < 0°C (0°F) Tde: outdoor heat exchanger temperature | | | |
| | | | | |
| Supposed | Disconnection of four way valve coil | | | |
| Causes | Defective four way valve, coil, or harness Defective system system or participation of the system of t | | | |
| | Defective outdoor unit PCB Defective thermistor | | | |
| | Belective thermistor Refrigerant shortage | | | |
| | Water mixed in refrigerant | | | |
| | Defective stop valve | | | |



7.12 Discharge Pipe Temperature Control

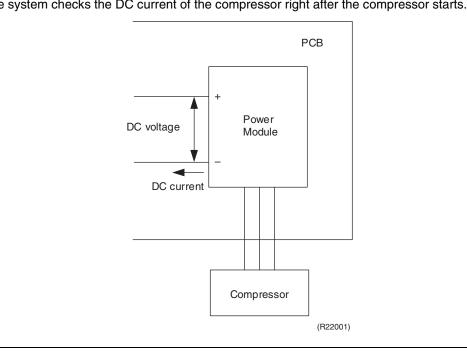
| Error Code | F3 | | | |
|-------------------------------|--|---|---|--|
| Outdoor Unit LED Display | A∲ 1☆ 2● 3☆ 4● 5€ | | | |
| Method of Error Detection | An error is determined with the temperature detected by the discharge pipe thermistor. | | | |
| Error Decision Conditions | stops. The error is cleared when the contract of the error is cleared when the contract of the error is cleared when the error repeats, the system of the error repeats, the system of the error repeats, the system of the error repeats, the system of the error repeats are error repeats. | the discharge pipe thermistor rises lischarge pipe temperature is dropp is shut down. n for about 60 minutes without any | ed below B. | |
| Supposed Causes | Defective discharge pipe therm (Defective outdoor heat exchar) Defective electronic expansion Refrigerant shortage Defective four way valve Water mixed in refrigerant Defective stop valve Defective outdoor unit PCB | nger thermistor or outdoor temperat | ure thermistor) | |
| Troubleshooting | | ff the power switch before connecting o arts may be damaged. | r disconnecting | |
| Check No.01 | | | | |
| Refer to P.207 | Check the thermistors. | NG * Discharge pipe thermistor * Outdoor heat exchanger thermistor * Outdoor temperature thermistor | Replace the defective thermistor(s). | |
| Check No.12 Refer to P.210 | Check No. 12 Check the electronic expansion valve. | NG | Replace the electronic expansion valve or the coil. | |
| Refer to P.211 | Check No. 14 | NG | | |
| Refer to P.211 | Check the refrigerant line. | * Refrigerant shortage * Four way valve * Water mixed * Stop valve | Refer to the refrigerant line check procedure. | |
| | | | Replace the outdoor unit PCB (main PCB). (R20417) | |

7.13 High Pressure Control in Cooling

| Error Code | F6 | |
|-------------------------------|---|--|
| Outdoor Unit LED Display | A ∯ 1 ∯ 2 ● 3 ∯ 4 ∯ 5 ● | |
| Method of Error Detection | High pressure control (operation halt, frequency drop, etc.) is activate temperature sensed by the outdoor heat exchanger thermistor excee | |
| Error Decision Conditions | The temperature sensed by the outdoor heat exchanger thermiste The error is cleared when the temperature drops below about 49°C | · · · · · · |
| Supposed Causes | The installation space not large enough Dirty outdoor heat exchanger Defective outdoor fan motor Defective stop valve Defective electronic expansion valve or coil Defective outdoor heat exchanger thermistor Defective outdoor unit PCB | |
| Troubleshooting | | |
| Check No.01 Refer to P.207 | Caution Be sure to turn off the power switch before connecting of connectors, or parts may be damaged. Check the installation space. | or disconnecting |
| Check No.12 Refer to P.210 | Check No. 17 Check the installation condition. | Change the installation location or direction. Clean the outdoor heat exchanger. |
| Check No.17 Refer to P.214 | Check No. 19 Check the outdoor fan. OK | Replace the outdoor fan motor. Reconnect the connector or fan motor lead wires. |
| Check No.18 Refer to P.214 | Check No. 18 NG Check the discharge pressure. OK | Replace the stop valve. |
| Check No.19 Refer to P.215 | Check No. 12 Check the electronic expansion valve. OK | Replace the electronic expansion valve or the coil. Replace the outdoor unit PCB (main PCB). |
| | Check No. 01 Check the outdoor heat exchanger thermistor. OK | Replace the outdoor heat exchanger thermistor. |
| | | Replace the outdoor unit PCB (main PCB). (R20418) |

7.14 Compressor Sensor System Abnormality

| Error Code | HO |
|------------------------------|--|
| Outdoor Unit LED Display | A ∯ 1 ∯ 2 ∯ 3 ● 4 ● 5 ● |
| Method of Error Detection | The system checks the power supply voltage and the DC voltage before the compressor starts. The system checks the DC current of the compressor right after the compressor starts. |



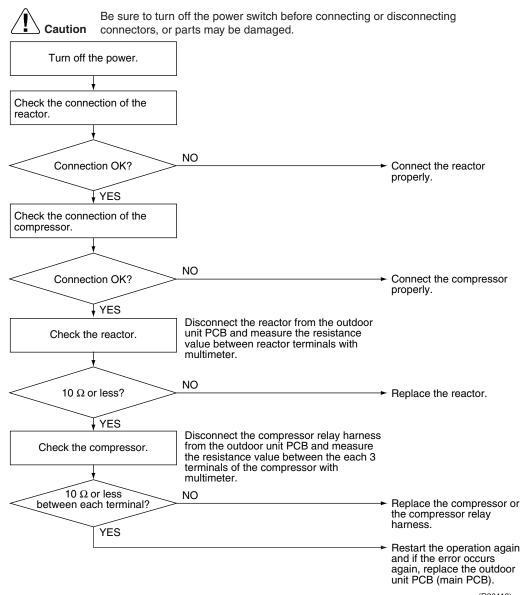
Error Decision Conditions

- The power supply voltage and the DC voltage is obviously low or high.
- **Conditions** The DC current of the compressor does not flow when the compressor starts.

Supposed Causes

- Disconnection of reactor
- Disconnection of compressor harness
- Defective outdoor unit PCB
- Defective compressor

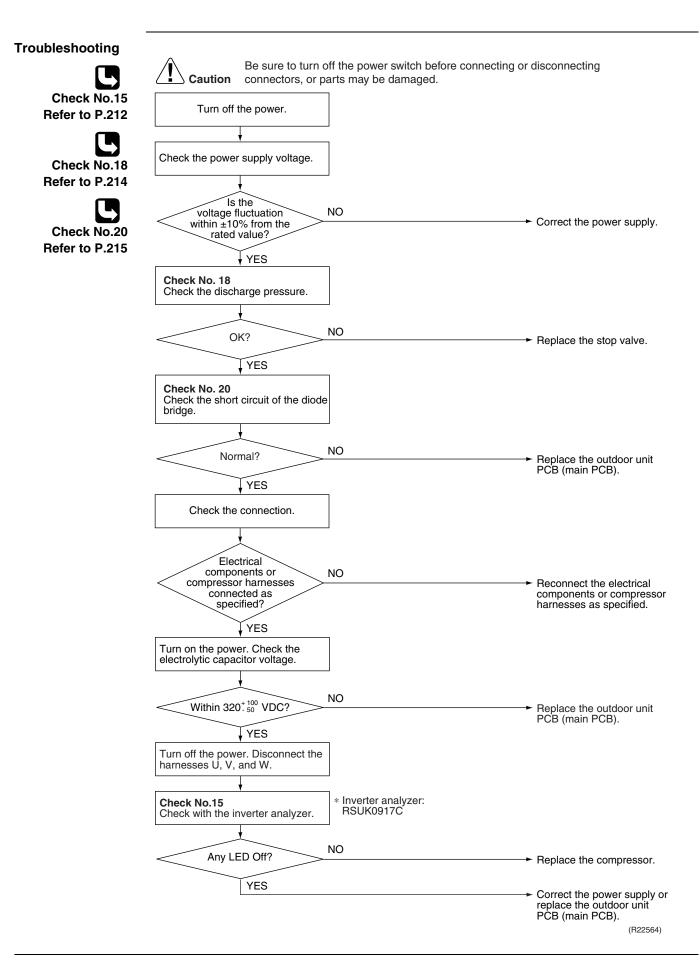
Troubleshooting



(R20419)

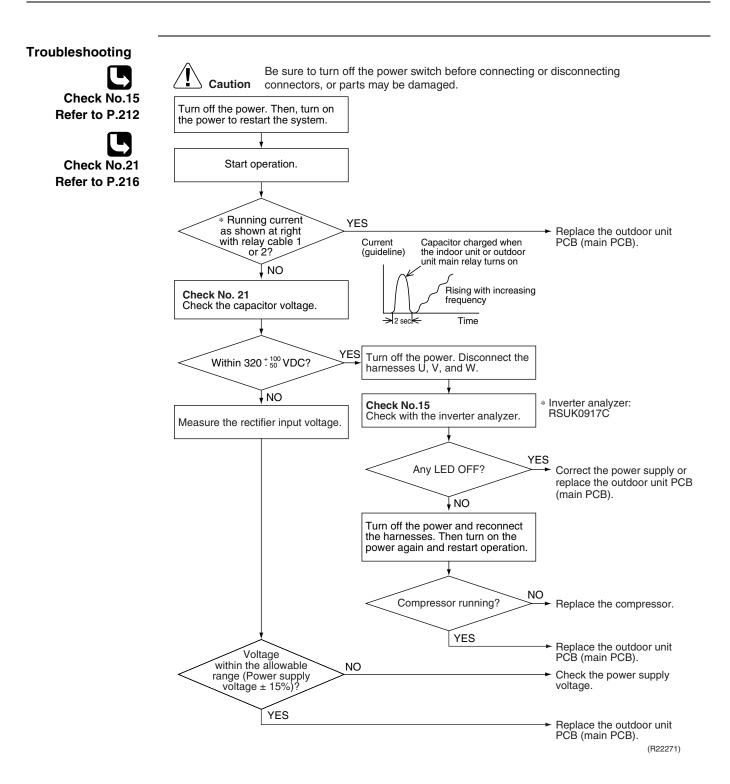
7.15 Position Sensor Abnormality

| Error Code | H6 | | |
|------------------------------|---|--|--|
| Outdoor Unit LED Display | A ∯ 1 ∯ 2 ∯ 3 ● 4 ● 5 ● | | |
| Method of Error Detection | A compressor start-up failure is detected by checking the compressor running condition through the position detection circuit. | | |
| Error Decision Conditions | If the error repeats, the system is shut down. Reset condition: Continuous run for about 5 minutes without any other error | | |
| Supposed Causes | Power supply voltage out of specification Disconnection of the compressor harness Defective compressor Defective outdoor unit PCB Start-up failure caused by the closed stop valve Input voltage outside the specified range | | |



7.16 CT or Related Abnormality

| Error Code | H8 | | |
|------------------------------|--|-----------------------------|--|
| Outdoor Unit LED Display | A∲ 1∲ 23 | \$3●4 | ● 5 ● |
| Method of Error Detection | A CT or related input current. | error is det | ected by checking the compressor running frequency and CT-detected |
| Error Decision Conditions | A (Hz) 55 ■ If the error r | B (A) 0.5 epeats, the | g frequency is more than A Hz and input current is less than B A. system is shut down. uous run for about 60 minutes without any other error |
| Supposed Causes | Defective por Broken or di Defective re Defective out | sconnected actor | l wiring |

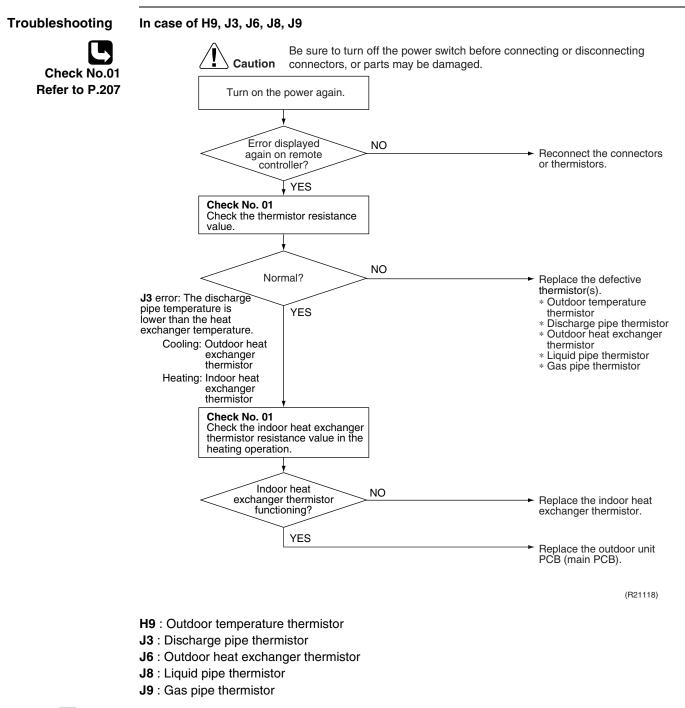


7.17 Thermistor or Related Abnormality (Outdoor Unit)

| Error Code | H9, J3, J6, J8, J9, P4 | | | |
|------------------------------|--|--|--|--|
| Outdoor Unit LED Display | A ∯ 1 ☆ 2 ☆ 3 ● 4 ● 5 ● | | | |
| Method of Error Detection | This fault is identified based on the thermistor input voltage to the microcomputer. A thermistor fault is identified based on the temperature sensed by each thermistor. | | | |
| Error Decision Conditions | The voltage between both ends of the thermistor is above 4.96 V or below 0.04 V with the power on. J3 error is judged if the discharge pipe temperature is lower than the heat exchanger temperature. The system is shut down if all the units are judged as the J8 error. | | | |
| Supposed Causes | Disconnection of the connector for the thermistor Defective thermistor(s) Defective heat exchanger thermistor in the case of J3 error (outdoor heat exchanger thermistor in cooling operation, or indoor heat exchanger thermistor in heating operation) Defective outdoor unit PCB | | | |
| Troubleshooting | In case of P4 Let the sure to turn off the power switch before connecting or disconnecting connecting connectors, or parts may be damaged. | | | |

Replace the outdoor unit PCB (main PCB).

P4 : Radiation fin thermistor





Note: When replacing the defective thermistor(s), replace the thermistors as ASSY.

7.18 Electrical Box Temperature Rise

| Error Code | L3 | | | |
|--|--|---|--|--|
| Outdoor Unit LED Display | A∲ 1☆ 2☆ 3● 4☆ 5● | | | |
| Method of Error Detection | An electrical box temperature rise is detected by checking the radiation fin thermistor with the compressor off. | | | |
| Error Decision Conditions | With the compressor off, the radiation fin temperature is above A The error is cleared when the temperature drops below B. To cool the electrical components, the outdoor fan starts when the rises above C and stops when the radiation fin temperature drops A B C 100°C (212°F) 70°C (158°F) 85°C (185°F) | ne radiation fin temperature | | |
| Supposed Causes | Defective outdoor fan motor Short circuit Defective radiation fin thermistor Disconnection of connector Defective outdoor unit PCB | | | |
| Troubleshooting | | | | |
| Check No.17 Refer to P.214 Check No.19 Refer to P.215 | Error again or outdoor fan activated? | ARNING ical components, tarts when the erature rises | | |
| | NO Check the radiation fin temperature. NO Above A? VES Check No. 19 Check the outdoor fan. OK Radiation fin dirty? NO | Replace the outdoor unit PCB (main PCB). Replace the outdoor fan motor. Correct the connectors and fan motor lead wire. Replace the outdoor unit PCB (main PCB). Check the installation condition. Go to Check No. 17. Clean up the radiation fin. | | |

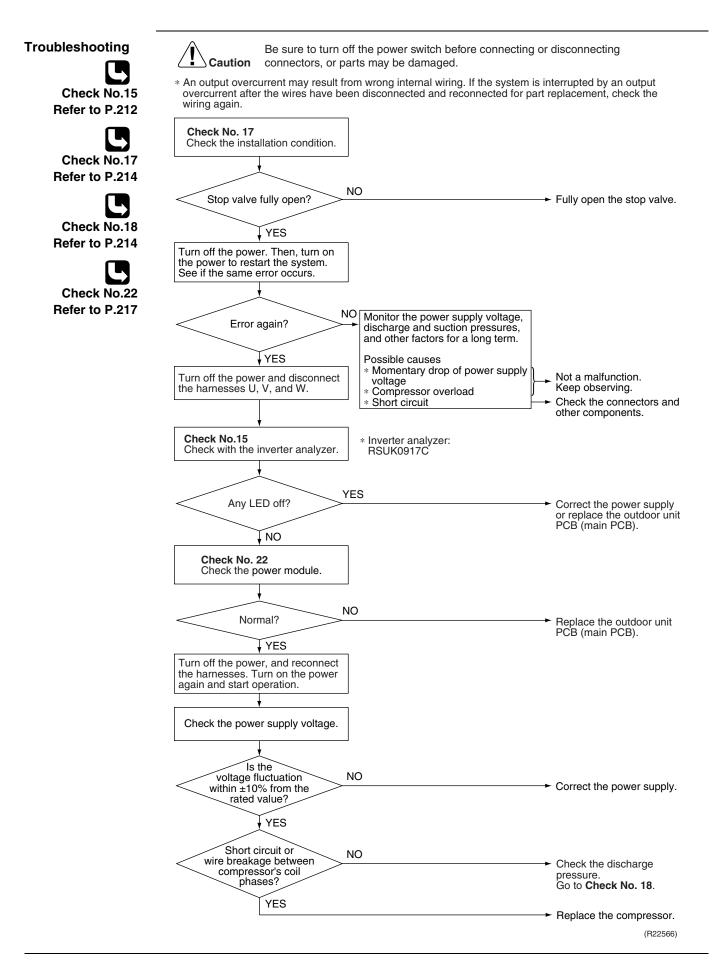
7.19 Radiation Fin Temperature Rise

| Outdoor Unit LED Display A ♀ 1 ● 2 ● 3 ● 4 ♀ 5 ● Method of Error Detection A radiation fin temperature rise is detected by checking the radiating the radiation fin temperat | mperature with the |
|--|--|
| | mperature with the |
| | |
| Error Decision Conditions The radiation fin temperature with the compressor on is above A. The error is cleared when the temperature drops below B. A B 90°C (194°F) 85°C (185°F) If the error repeats, the system is shut down. Reset condition: Continuous run for about 60 minutes without any other | er error |
| Supposed Defective outdoor fan motor Causes Short circuit Defective radiation fin thermistor Disconnection of connector Defective outdoor unit PCB Silicone grease is not applied properly on the radiation fin after replacing | ng the outdoor unit PCB. |
| Refer to P.215 | onnecting ck if silicone grease is ied properly on the ation fin. If not, apply silicone grease. |
| Check No. 19 Check the outdoor fan. OK Radiation fin dirty? VES PCB PCB PCB | lace the outdoor unit (main PCB). lace the outdoor fan or. ect the connectors and notor leads. lace the outdoor unit (main PCB). ck the installation lition. o Check No. 17 . an up the radiation fin. (R23953) |

7.20 Output Overcurrent Detection

| Error Code | L5 |
|------------------------------|---|
| Outdoor Unit LED Display | A ∯ 1 ● 2 ● 3 ∯ 4 ● 5 ● |
| Method of Error Detection | An output overcurrent is detected by checking the current that flows in the inverter DC section. |
| Error Decision Conditions | A position signal error occurs while the compressor is running. A rotation speed error occurs while the compressor is running. An output overcurrent signal is fed from the output overcurrent detection circuit to the microcomputer. If the error repeats, the system is shut down. Reset condition: Continuous run for about 5 minutes without any other error |
| Supposed Causes | Poor installation condition Closed stop valve Defective power module Wrong internal wiring Abnormal power supply voltage Defective outdoor unit PCB Supply voltage out of specification |

Defective compressor



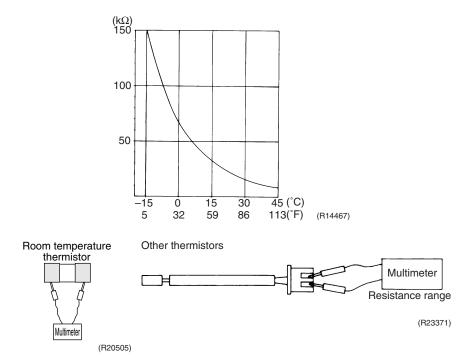
8. Check8.1 Thermistor Resistance Check

Check No.01

Disconnect the connectors of the thermistors from the PCB, and measure the resistance of each thermistor using a multimeter.

| temperature | Resistance ($k\Omega$) |
|-------------|---|
| °F | Resistance (K22) |
| -4 | 197.8 |
| 5 | 148.2 |
| 14 | 112.1 |
| 23 | 85.60 |
| 32 | 65.93 |
| 41 | 51.14 |
| 50 | 39.99 |
| 59 | 31.52 |
| 68 | 25.02 |
| 77 | 20.00 |
| 86 | 16.10 |
| 95 | 13.04 |
| 104 | 10.62 |
| 113 | 8.707 |
| 122 | 7.176 |
| | °F -4 5 14 23 32 41 50 59 68 77 86 95 104 113 |

(R25°C (77°F) = 20 kΩ, B = 3950 K)



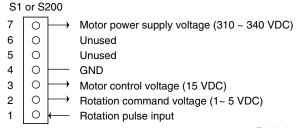
- When the room temperature thermistor is soldered on a PCB, remove the PCB from the control PCB to measure the resistance.
- When the connector of indoor heat exchanger thermistor is soldered on a PCB, remove the thermistor and measure the resistance.

8.2 Indoor Fan Motor Connector Check

Check No.02

CTXG, FTXR, CTXS, FTXS, FVXS Series

- 1. Check the connection of connector.
- 2. Check motor power supply voltage output (pins 4 7).
- 3. Check motor control voltage (pins 4 3).
- 4. Check rotation command voltage output (pins 4 2).
- 5. Check rotation pulse input (pins 4 1).

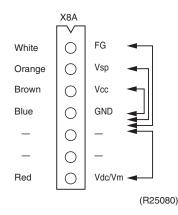


(R14225)

FDMQ Series

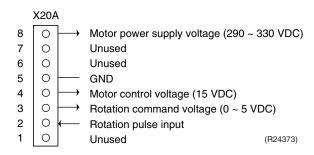
- 1. Turn the power supply OFF.
- 2. With the fan motor connector disconnected, measure the resistance between each pin, then make sure that the resistance is more than the value mentioned in the following table.

| Measuring points | Judgement |
|------------------|----------------------|
| White - Blue | 1 M Ω or more |
| Orange - Blue | 100 kΩ or more |
| Brown - Blue | 100 Ω or more |
| Red - Blue | 100 kΩ or more |



FFQ Series

- 1. Check the connection of connector.
- 2. Check motor power supply voltage output (pins 5 8).
- 3. Check motor control voltage (pins 5 4).
- 4. Check rotation command voltage output (pins 5 3).



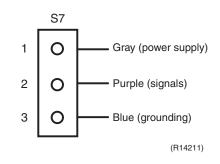
8.3 Hall IC Check

Check No.04

- CDXS, FDXS Series
- 1. Check the connector connection.
- 2. With the power on, operation off, and the connector connected, check the following.
 - (1) Output voltage of about 5 V between pins 1 and 3.

(2) Generation of 3 pulses between pins 2 and 3 when the indoor fan motor is operating.

If NG in step (1) \rightarrow Defective PCB \rightarrow Replace the PCB (control PCB). If NG in step (2) \rightarrow Defective Hall IC \rightarrow Replace the indoor fan motor. If OK in both steps (1) and (2) \rightarrow Replace the PCB (control PCB).



8.4 Power Supply Waveform Check

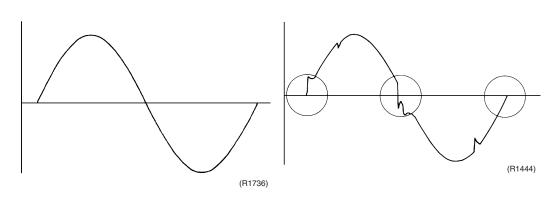
Check No.11

Measure the power supply waveform between No. 1 and No. 2 on the terminal board, and check the waveform disturbance.

- Check if the power supply waveform is a sine wave (Fig.1).
- Check if there is waveform disturbance near the zero-cross (sections circled in Fig.2)

[Fig.1]

[Fig.2]



8.5 Electronic Expansion Valve Check

Check No.12

Conduct the following to check the electronic expansion valve (EV).

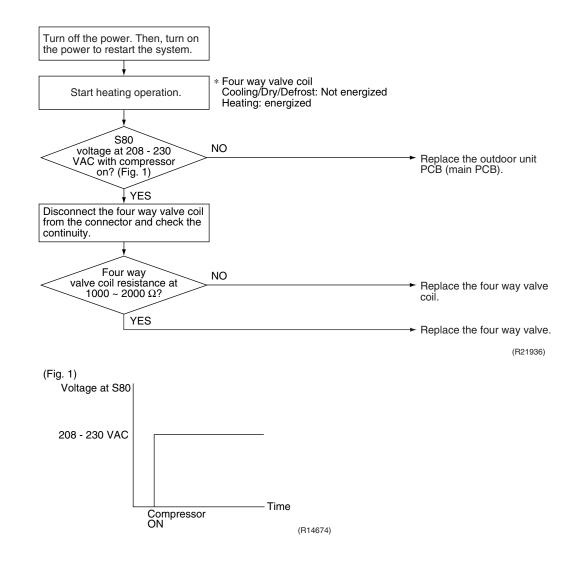
- 1. Check if the EV connector is correctly inserted in the PCB. Match the EV unit number and the connector number.
- 2. Turn the power off and on again, and check if all the EVs generate a latching sound.
- If any of the EVs does not generate a latching sound in the above step 2, disconnect that connector and check the continuity using a multimeter.
 Check the continuity between the pins 5 1, 5 2, 5 3, 5 4. If there is no continuity between the pins, the EV coil is faulty.
- 4. If no EV generates a latching sound in the above step 2, the outdoor unit PCB is faulty.
- 5. If the continuity is confirmed in the above step 3, mount a good coil (which generated a latching sound) in the EV unit that did not generate a latching sound, and check if that EV generates a latching sound.
 - *If a latching sound is generated, the outdoor unit PCB is faulty.
 - *If a latching sound is not generated, the EV unit is faulty.

If the system keeps operating with a defective electronic expansion valve, the following problem may occur.

| Valve opening position | Possible problem | Check method | | |
|------------------------|--|--|--|--|
| Open | Cooling: Flowing noise of refrigerant in the unit which is not in operation Water leakage at the unit which is not in operation Operation half due to anti-icing function Heating: Flowing noise of refrigerant in the unit which is not in operation The unit does not heat the room. | Reset power supply and conduct cooling operation unit by unit. Check the liquid pipe temperature of no-operation unit. Almost the same as the outdoor temperature? YES Replace the EV | | |
| | | of the room. (R16019) | | |
| Close | Cooling: The problem unit does not cool the room. Only the problem unit is in operation, the unit starts pump down. (The low pressure of the unit becomes vacuum.) Abnormal discharge pipe temperature Heating: Refrigerant shortage due to stagnation of liquid refrigerant inside the faulty indoor unit The unit does not heat the room. Abnormal discharge pipe temperature | Reset power supply and conduct cooling operation unit by unit. Check the low pressure. Does the pressure become into vacuum zone? YES Replace the EV of the room. (R16020) | | |

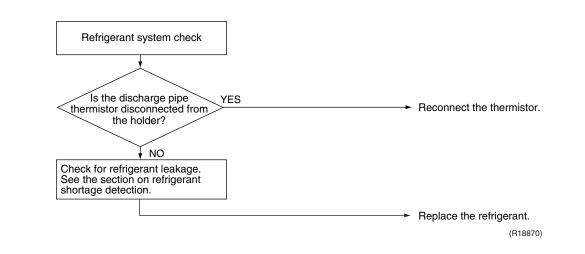
8.6 Four Way Valve Performance Check

Check No.13



8.7 Inverter Unit Refrigerant System Check

Check No.14



8.8 Inverter Analyzer Check

Check No.15

Characteristics

Inverter analyzer: RSUK0917C

If an abnormal stop occurs due to compressor startup failure or overcurrent output when using an inverter unit, it is difficult to judge whether the stop is caused by the compressor failure or some other failure (main PCB, power module, etc.). The inverter analyzer makes it possible to judge the cause of trouble easily and securely. (Connect an inverter analyzer as a quasi-compressor instead of compressor and check the output of the inverter)

Operation Method

Step 1

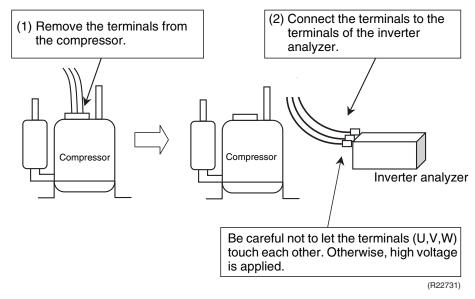
Be sure to turn the power off.

Step 2

Install an inverter analyzer instead of a compressor.

Note:

Make sure the charged voltage of the built-in smoothing electrolytic capacitor drops to 10 VDC or below before carrying out the service work.



Reference:

If the terminals of the compressor are not FASTON terminals (difficult to remove the wire on the terminals), it is possible to connect wires available on site to the outdoor unit from output side of PCB. (Do not connect them to the compressor at the same time, otherwise it may result in incorrect detection.)

Step 3

Activate the power transistor test operation from the outdoor unit. Press the forced cooling operation ON/OFF switch for 5 seconds.

(Refer to page 220 for the position.)

 \rightarrow Power transistor test operation starts.

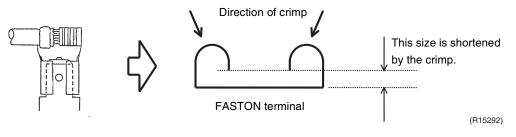
Diagnose method (Diagnose according to 6 LEDs lighting status.)

- (1) If all the LEDs are lit uniformly, the compressor is defective. \rightarrow Replace the compressor.
- (2) If the LEDs are not lit uniformly, check the power module. \rightarrow Refer to **Check No.22**.
- (3) If NG in Check No.22, replace the power module.(Replace the main PCB. The power module (IPM1) is united with the main PCB.)If OK in Check No.22, check if there is any solder cracking on the PCB.
- (4) If any solder cracking is found, replace the PCB or repair the soldered section. If there is no solder cracking, replace the PCB.

Â

Caution

- (1) When the output frequency is low, the LEDs blink slowly. As the output frequency increases, the LEDs blink quicker. (The LEDs look like they are lit.)
- (2) On completion of the inverter analyzer diagnosis, be sure to re-crimp the FASTON terminals. Otherwise, the terminals may be burned due to loosening.



8.9 Rotation Pulse Check on the Outdoor Unit PCB

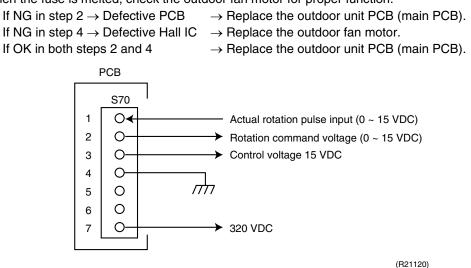
Check No.16

Outdoor fan motor

Make sure that the voltage of 320 $^{\scriptscriptstyle +\,100}_{\scriptscriptstyle -\,50}$ V is applied.

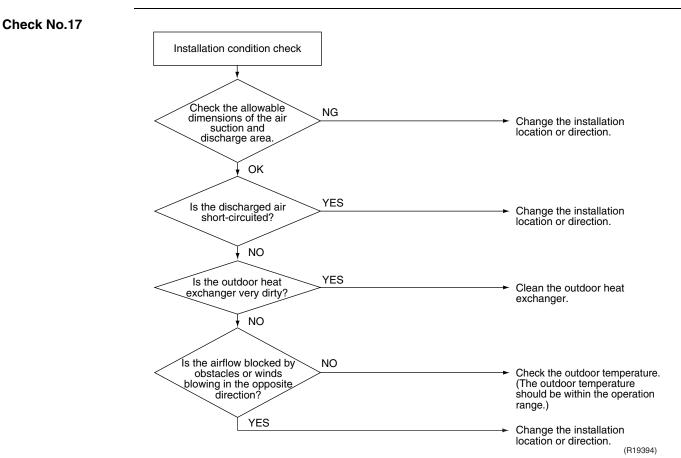
- 1. Set operation off and power off. Disconnect the connector S70.
- 2. Check that the voltage between the pins 4 7 is 320 VDC.
- 3. Check that the control voltage between the pins 4 3 is 15 VDC.
- 4. Check that the rotation command voltage between the pins 4 2 is 0 ~ 15 VDC.
- 5. Keep operation off and power off. Connect the connector S70.
- Check whether 4 pulses (0 ~ 15 VDC) are input at the pins 4 1 when the outdoor fan motor is rotated 1 turn by hand.

When the fuse is melted, check the outdoor fan motor for proper function.

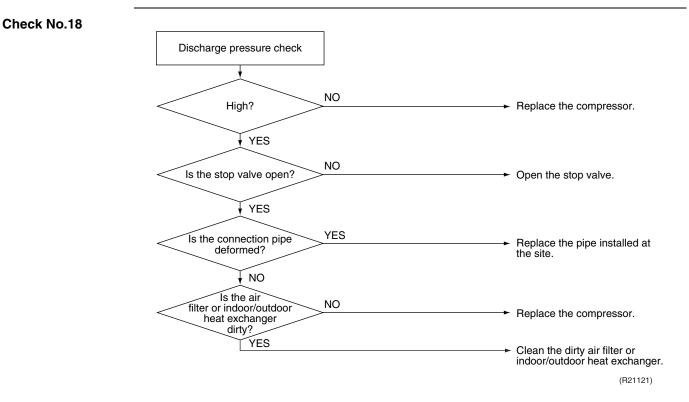


Service Diagnosis

8.10 Installation Condition Check

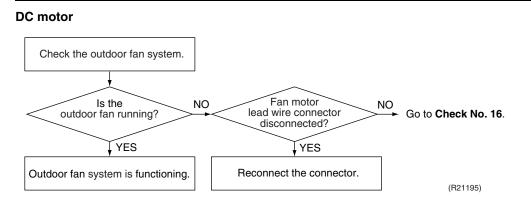


8.11 Discharge Pressure Check



8.12 Outdoor Fan System Check

Check No.19



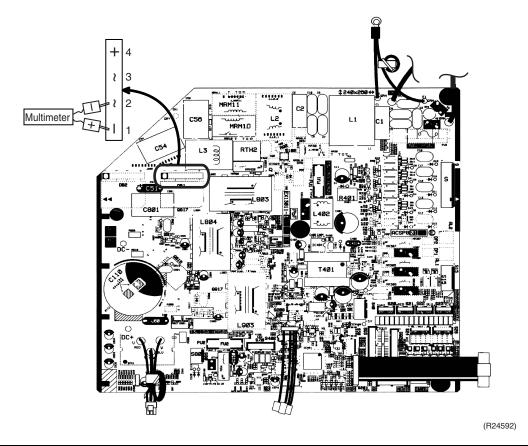
8.13 Main Circuit Short Check

Check No.20

Check to make sure that the voltage between (+) and (–) of the diode bridge (DB1) is about 0 V before checking.

- Measure the resistance between the pins of the DB1 referring to the table below.
- If the resistance is ∞ or less than 1 k Ω , short circuit occurs on the main circuit.

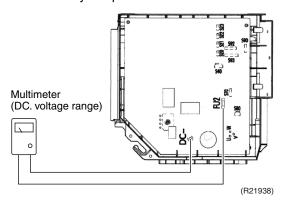
| Positive terminal (+) of digital multimeter | ~ (2, 3) | + (4) | ~ (2, 3) | — (1) |
|---|---|----------|----------|----------|
| Negative terminal (–) of digital multimeter | + (4) | ~ (2, 3) | — (1) | ~ (2, 3) |
| Resistance is OK. | several k Ω ~ several M Ω | | | |
| Resistance is NG. | 0 Ω or ∞ | | | |



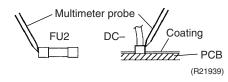
8.14 Capacitor Voltage Check

Check No.21

Before this check, be sure to check the main circuit for short circuit. With the circuit breaker still on, measure the voltage according to the drawing of the model in question. Be careful never to touch any live parts.



- To prevent an electrical shock, use a multimeter to check that the voltage between FU2 and DC- is 50 V or less.
- The surface of the test points (DC-) may be covered with the coating. Be sure to make firm contact between the multimeter probes and the test points.



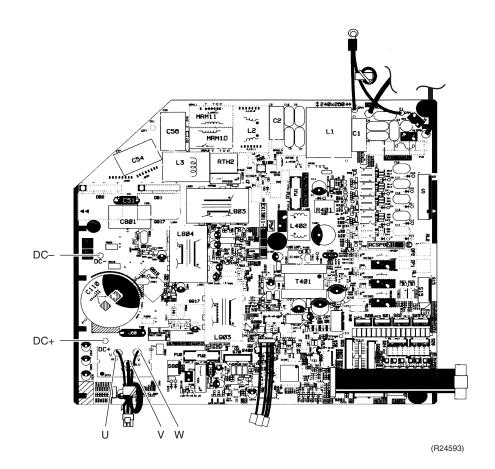
8.15 Power Module Check

Check No.22

Check to make sure that the voltage between (+) and (-) of the power module is about 0 V before checking.

- Disconnect the compressor harness connector from the outdoor unit PCB. To disengage the connector, press the protrusion on the connector.
- Follow the procedure below to measure resistance between the (+) or (-) terminal of the power module and the U, V or W terminal of the compressor with a multimeter. Evaluate the measurement results referring to the following table.

| Positive terminal (+) of digital multimeter | Power module (+) | UVW | Power module (–) | UVW |
|---|---|---------------------|---------------------|---------------------|
| Negative terminal (–) of digital multimeter | UVW | Power module (+) | UVW | Power module (–) |
| Resistance is OK. | several k Ω ~ several M Ω | | | |
| Resistance is NG. | 0 Ω or ∞ | | | |



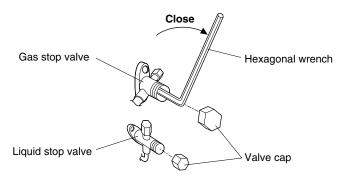
Part 7 Trial Operation and Field Settings

| Pump Down Operation | 219 |
|--|--|
| Forced Cooling Operation | |
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| Trial Operation | |
| 4.1 RA Indoor Unit | 223 |
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| | Forced Cooling Operation Wiring Error Check Function Trial Operation 4.1 RA Indoor Unit 4.2 SA Indoor Unit Field Settings 5.1 Outdoor Unit 5.2 RA Indoor Unit 5.3 SA Indoor Unit |

1. Pump Down Operation

Pump DownIn order to protect the environment, be sure to pump down when relocating or disposing of the unit.Operation

- 1. Remove the valve cap from liquid stop valve and gas stop valve.
- 2. Carry out forced cooling operation.
- 3. After 5 to 10 minutes, close the liquid stop valve with a hexagonal wrench.
- 4. After 2 to 3 minutes, close the gas stop valve and stop the forced cooling operation.
- 5. Attach the valve cap once procedures are complete.



(R25062)

2. Forced Cooling Operation

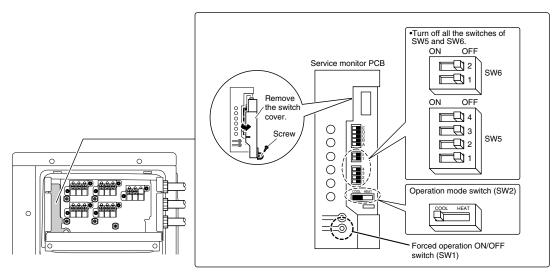
Outline

- The forced cooling operation is allowed when both the following conditions are met.
- 1. The outdoor unit is not abnormal and not in the 3-minute standby mode.
- 2. The outdoor unit is not operating.

Protection functions have priority over all other functions during forced cooling operation.

Procedure

- 1. Turn off the power.
- 2. Remove the service lid (2 screws).
- 3. Remove the service monitor PCB switch cover (1 screw).
- 4. Switch SW5 and SW6 to off.
- 5. Turn the operation mode switch (SW2) to COOL.
- 6. Screw the service monitor PCB switch cover back on (1 screw).
- 7. Turn on the power.
- 8. Push the forced operation switch (SW1) above the service monitor PCB cover. (The operation will start.)
- \rightarrow Forced cooling operation will stop automatically after about 10 minutes. To stop the operation, push the forced operation switch (SW1).



(R24623)

3. Wiring Error Check Function

Outline

Wiring error check function is designed for the microcomputer to correct wiring errors itself. If local wiring is unclear in the case of buried piping, for example, just press the wiring error check switch on the outdoor unit. Even if the connections for Room A and Room B are confused, the system may run without a hassle. Note that this check function does not work in the following cases.

- For 3-minute standby period after the power is turned on or after the compressor has stopped.
- When the outdoor temperature is below 5°C (41°F).
- If the indoor unit is in trouble (also in case of all-room transmission failure).

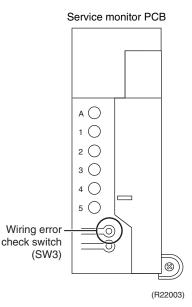
When the piping and wiring are perfect, there is no need to use this function.

Procedure

- 1. Press the wiring error check switch (SW3) on the service monitor PCB of the outdoor unit, and the wiring error check function is activated.
- 2. In about 15 ~ 20 minutes, the check finishes automatically.
- 3. When the check is over, the service monitor LED indicators start blinking.

| LED | 1 | 2 | 3 | 4 | 5 | Judgment |
|--------|----------------------------|---|----------------------------|---------|---------------------------|----------|
| | Blinking one after another | | | r anoth | Self-correction completed | |
| Status | All blinking | | Self-correction impossible | | | |
| | Any of the LEDs stay on. | | Emergency stop | | | |

- Self-correction completed...The LED indicators 1 ~ 2 (18 class), or 1 ~ 3 (24 class) blink one after another.
- Self-correction impossible...The LED indicators blink all at the same time.
 - * Transmission failure occurs at any of the indoor units.
 - * The indoor heat exchanger thermistor is disconnected.
 - * An indoor unit is in trouble (if a trouble occurs during the wiring error checking).
- Emergency stop...If any of the LED indicators stay on, follow the diagnostic procedure.



Trial Operation and Field Settings

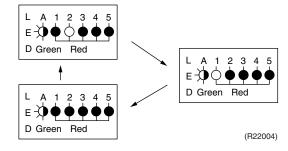
Details

- Refrigerant flows from Port A and on. The indoor heat exchanger temperatures are detected one by one to check up the matching between the piping and wiring.
- With this function on, freezing (crackling) noise may be heard from the indoor unit. This is not a problem. (This is because the indoor heat exchanger temperature is made to drop below 0°C (32°F) in order to increase the detection accuracy.)
- The indoor fan turns on or off during wiring checking.
- The results can be checked by looking at the service monitor LED indicators, when the wiring error checking is over. The LED indicators stop blinking when the ordinary operation starts. LED1...Room A wiring, LED2...Room B wiring

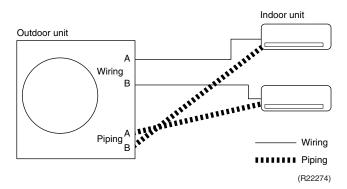
1st blinking LED...Port A piping, 2nd blinking LED...Port B piping

The 1st blinking LED means the room that is connected with Port A. The 2nd blinking LED means the one connected with Port B.

Ex: Suppose the LED indicators are blinking as follows.



The above means that Port A is connected with Room B, and Port B with Room A (or self-corrected this way.)



Notes:

- 1. Wrongly connected liquid and gas pipes cannot be self-corrected. Be sure to make the liquid pipe and the gas pipe in pairs.
 - To cancel the wiring error check procedure halfway, press the wiring error check switch again. In this case, the memory of the microcomputer returns to its initial status (Room A wiring → Port A piping, Room B wiring → Port B piping).
 - 3. When replacing the outdoor unit PCB, be sure to use this function.
 - 4. Make the priority room setting after wiring error check. If you set the priority room before wiring error check, the prioritized room may be changed after self-correction.

4. Trial Operation

4.1 RA Indoor Unit

Outline

Carry out the trial operation in accordance with the operation manual to ensure that all functions and parts, such as flap movement, are working properly.

Trial operation should be carried out in either cooling or heating operation.

Procedure

1. Measure the power supply voltage and make sure that it falls within the specified range.

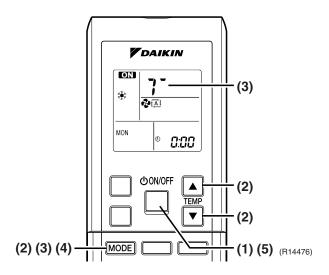
- In cooling operation, select the lowest programmable temperature (18°C (64°F)); in heating operation, select the highest programmable temperature (30°C (86°F)).
 - Trial operation may be disabled in either operation mode depending on the room temperature.
 - After trial operation is complete, set the temperature to a normal level (26 ~ 28°C (78 ~ 82°F) in cooling, 20 ~ 24°C (68 ~ 75°F) in heating).
 - For protection, the system does not start for 3 minutes after it is turned off.

ARC452 Series

- (1) Press **ON/OFF** button to turn on the system.
- (2) Press both of **TEMP** buttons and **MODE** button at the same time.
- (3) Press MODE button twice.

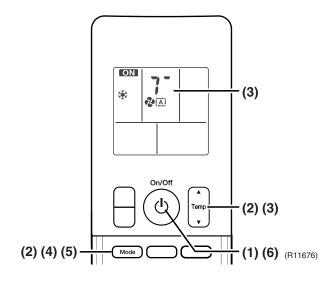
(7 appears on the display to indicate that trial operation is selected.)

- (4) Press **MODE** button and select the operation mode.
- (5) Trial operation terminates in about 30 minutes and switches into normal mode. To quit trial operation, press **ON/OFF** button.



ARC466 Series

- (1) Press **On/Off** button to turn on the system.
- (2) Press the center of **Temp** button and **Mode** button at the same time.
- (3) Select ? (trial operation) with **Temp** \blacktriangle or **Temp** \blacktriangledown button.
- (4) Press Mode button to start the trial operation.
- (5) Press **Mode** button and select operation mode.
- (6) Trial operation terminates in about 30 minutes and switches into normal mode. To quit trial operation, press **On/Off** button.



Test Items

| Test items | Symptom (diagnostic display on RC) |
|--|---------------------------------------|
| Indoor and outdoor units are installed properly on solid bases. | Fall, vibration, noise |
| No refrigerant gas leaks. | Incomplete cooling/heating function |
| Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated. | Water leakage |
| Draining line is properly installed. | Water leakage |
| System is properly grounded. | Electrical leakage |
| The specified wires are used for inter-unit wiring. | Inoperative or burn damage |
| Indoor or outdoor unit's air inlet or air outlet has clear path of air. Stop valves are opened. | Incomplete cooling/heating function |
| Indoor unit properly receives remote control commands. | Inoperative |
| The heat pump or cooling only mode is selectable with the DIP switch of the remote controller. | Remote controller malfunctioning |

Note:

The test items above are for CTXS, FTXS series as representative. Refer to the installation manual for other series.

4.2 SA Indoor Unit

Outline

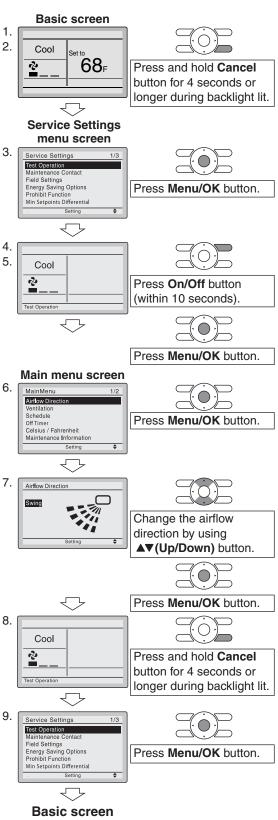
- Make sure to install the decoration panel before carrying out trial operation if the wireless remote controller is used (FFQ series only).
- Trial operation should be carried out in either COOL or HEAT operation.
- 1. Measure the supply voltage and make sure that it is within the specified range.
- 2. In COOL operation, select the lowest programmable temperature; in HEAT operation, select the highest programmable temperature.
- 3. Carry out the trial operation following the instructions in the operation manual to ensure that all functions and parts, are working properly.
 - To protect the air conditioner, restart operation is disabled for 3 minutes after the system has been turned off.
- 4. After trial operation is complete, set the temperature to a normal level (78°F to 82°F (26°C to 28°C) in COOL operation, 68°F to 75°F (20°C to 24°C) in HEAT operation).

Caution When performing field settings or trial operation without attaching the decoration panel, do not touch the drain pump. This may cause electric shock.
 After finishing the construction of refrigerant piping, drain piping, and electric wiring, conduct trial operation accordingly to protect the unit (FFQ series only).

Procedure

When operating the air conditioner in cooling operation in winter, or heating operation in summer, set it to the trial operation mode using the following method.

- With Wired Remote Controller (BRC1E73)
- 1. Set to COOL or HEAT operation using the remote controller.
- Press and hold Cancel button for 4 seconds or longer. Service settings menu is displayed.
- In the case of a model having airflow direction function, select **Test Operation** in the service settings menu, and press **Menu/OK** button. Basic screen returns and "Test Operation" is displayed at the bottom.
- Press On/Off button within 10 seconds, and the test operation starts. Monitor the operation of the indoor unit for a minimum of 10 minutes. During test operation, the indoor unit will continue to cool/heat regardless of the temperature setpoint and room temperature.
 - In the case of above-mentioned procedures 3 and 4 in reverse order, test operation can start as well.
- 5. Press **Menu/OK** button in the basic screen. Main menu is displayed.
- 6. Select **Airflow Direction** in the main menu and press **Menu/OK** button. Check that airflow direction is actuated according to the setting. For operation of airflow direction setting, see the operation manual.
- After the operation of airflow direction is confirmed, press Menu/OK button. Basic screen returns.
- Press and hold Cancel button for 4 seconds 8. or longer in the basic screen. Service settings menu is displayed.
- Select Test Operation in the service settings menu, and press Menu/OK button. Basic screen returns and normal operation is conducted.
 - Test operation will stop automatically after 15 ~ 30 minutes. To stop the operation, press **On/Off** button.
- If the decoration panel has not been installed, turn off the power after the test operation (FFQ series only).



- With Wireless Remote Controller (BRC082A43, BRC082A41W, BRC082A42W(S))
- 1. Press button and select the COOL or HEAT operation.
- 2. Press button twice. "TEST" is displayed.
- 3. Press (1) button within 10 seconds, and the test operation starts.

Monitor the operation of the indoor unit for a minimum of 10 minutes. During test operation, the indoor unit will continue to cool/heat regardless of the temperature setpoint and room temperature.

- In the case of above-mentioned procedures (1) and (2) in reverse order, test operation can start as well.
- Test operation will stop automatically after 15 ~ 30 minutes. To stop the operation, press
 Out Off button.
- Some of the functions cannot be used in the test operation mode.

Test Items

| Test items | Symptom |
|---|---|
| Indoor and outdoor units are installed securely. | Fall, vibration, noise |
| Is the outdoor unit fully installed? | No operation or burn damage |
| No refrigerant gas leaks. | Incomplete cooling/heating function |
| Refrigerant gas and liquid pipes and indoor drain hose extension are thermally insulated. | Water leakage |
| Draining line is properly installed. | Water leakage |
| Does the power supply voltage correspond to that shown on the name plate? | No operation or burn damage |
| Only specified wires are used for all wiring, and all wires are connected correctly. | No operation or burn damage |
| System is properly grounded. | Electrical leakage |
| Is wiring size according to specifications? | No operation or burn damage |
| Is something blocking the air outlet or inlet of either the indoor or outdoor units? | Incomplete cooling/heating function |
| Are refrigerant piping length and additional refrigerant charge noted down? | The refrigerant charge in the system is not clear |
| Pipes and wires are connected to the corresponding connection ports/terminal blocks for the connected unit. | No cooling/heating |
| Stop valves are opened. | Incomplete cooling/heating function |
| Check that the connector of the lead wires of the decoration panel is connected securely. | Louvers do not move |
| Indoor unit properly receives wireless remote control commands. | No operation |

5. Field Settings

5.1 Outdoor Unit

5.1.1 Priority Room Setting

Outline

1. Operation mode

The operation mode of the prioritized room takes precedence. For example, when the prioritized indoor unit starts cooling operation, the other indoor units which have been in heating operation enter the standby mode. Heating operation will resume if the prioritized indoor unit stops cooling operation.

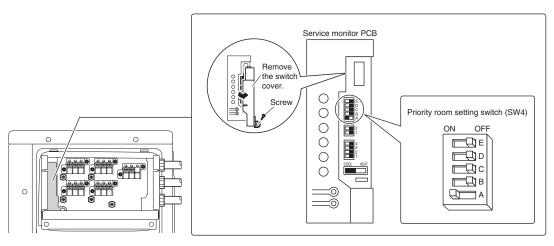
2. POWERFUL operation

The electronic expansion valves are controlled to provide more capacity to the prioritized room and the capacities for the other indoor units will be slightly reduced.

 OUTDOOR UNIT QUIET operation When the OUTDOOR UNIT QUIET operation is selected in the prioritized room, the outdoor unit runs quietly. (Without priority room setting, OUTDOOR UNIT QUIET operation starts only when the function is set for all the operating indoor units.)

Procedure

- 1. Turn the circuit breaker off before changing the setting.
- 2. Turn on the one of the switches of the SW4 on the service monitor PCB. Only one room can be set as the priority room.
- 3. Turn the power on.



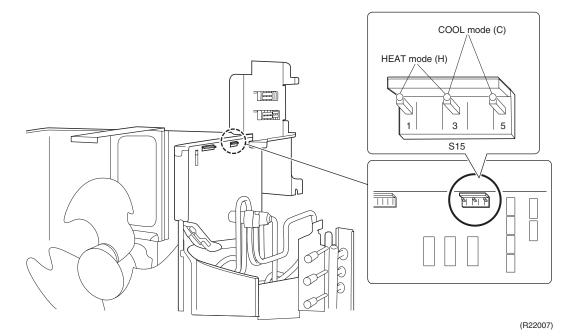
(R22006)

5.1.2 COOL/HEAT Mode Lock

Use S15 connector to set the unit to cooling only or heating only. Setting to heating only (H): short-circuit the pins 1 and 3 of the connector S15. Setting to cooling only (C): short-circuit the pins 3 and 5 of the connector S15. The following specifications apply to the connector housing and pins.

- JST products:
 - Housing: VHR-5N
 - Pin: SVH-21T-1, 1

Note that forced operation is also possible in cooling/heating mode.



5.1.3 NIGHT QUIET Mode

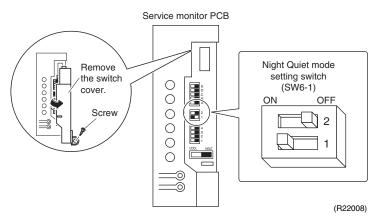
Outline

If NIGHT QUIET mode is to be used, initial settings must be made when the unit is installed. Explain the function of NIGHT QUIET mode, as described below, to the customer, and confirm whether or not the customer wants to use NIGHT QUIET mode. NIGHT QUIET mode function reduces operating noise of the outdoor unit at nighttime. This function is useful if the customer is worried about the effects of the operating noise on the neighbors.

Procedure

Turn on the SW6-1 on the service monitor PCB of the outdoor unit.

However, if NIGHT QUIET mode is running, cooling capacity is reduced.

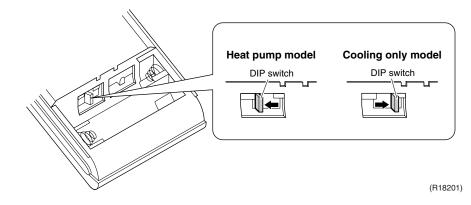


5.2 RA Indoor Unit

5.2.1 Model Type Setting

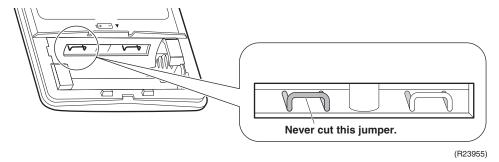
ARC452A21, ARC452A23

- The remote controller is common to the heat pump model and cooling only model.
- Make sure the DIP switch is set to the left side. The heating operation will not be available when the DIP switch is set to the right side.



ARC466A21, ARC466A36

■ The remote controller is common to the heat pump model and cooling only model.





Replace the remote controller if you cut the jumper on the left side.

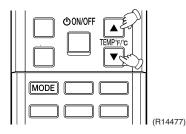
The heating operation will not be available when the jumper on the left side is cut.

5.2.2 Temperature Display Switch

You can select Fahrenheit or Celsius for temperature display.

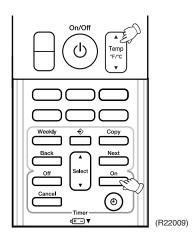
ARC452A21, ARC452A23

■ Press **TEMP** and **TEMP** buttons at the same time for 5 seconds to change the unit of temperature display.



ARC466A21, ARC466A36

Press the upper side of **Temp** button and **On** button at the same time for 5 seconds to change the unit of temperature display.



5.2.3 When 2 Units are Installed in 1 Room

Outline

When 2 indoor units are installed in 1 room, 1 of the 2 indoor units and the corresponding wireless remote controller can be set for different address.

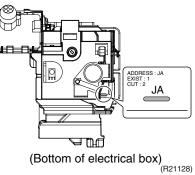
Both the indoor unit PCB and the wireless remote controller need alteration.

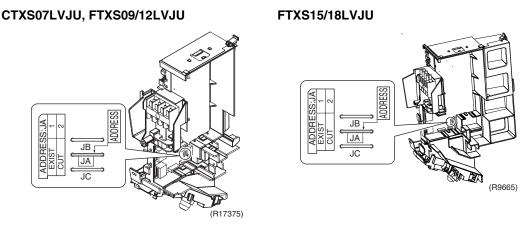
The method of address setting varies depending on the type of indoor unit and the series of wired remote controller. Refer to the following pages for the appropriate indoor unit and wireless remote controller.

- CTXG, FTXR, CTXS, FTXS Series
- (1) Remove the front grille.
- (2) Remove the electrical box.
 - (3) Remove the shield plate of the electrical box.

(4) Cut the address setting jumper JA on the PCB.

CTXG, FTXR Series

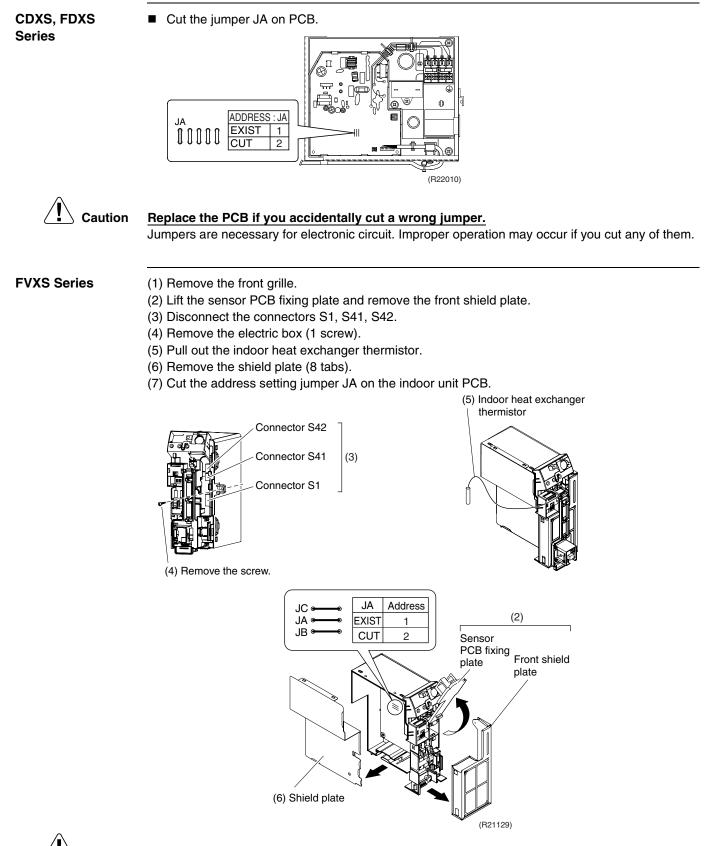






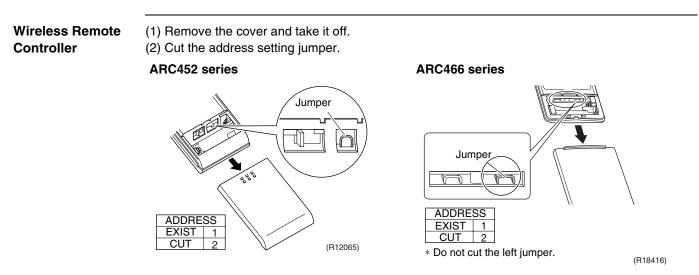
Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.



Caution Replace the PCB if you accidentally cut a wrong jumper.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut any of them.





Replace the remote controller if you cut a jumper unintentionally.

Jumpers are necessary for electronic circuit. Improper operation may occur if you cut a wrong jumper.

5.2.4 Jumper and Switch Settings

CTXG, FTXR, CTXS, FTXS, CDXS, FDXS, FVXS series

| Jumper (on indoor unit PCB) | Function | When connected (factory setting) | When cut | |
|--------------------------------|---|--|--|--|
| JB | Fan speed setting when compressor stops for thermostat OFF. (effective only at cooling operation) | Fan speed setting; Remote controller setting | The fan stops. | |
| JC | Power failure recovery function | Auto-restart | The unit does not resume operation after recovering from a power failure. Timer settings are cleared. | |

FVXS series only

| ŝ | Switch (on indoor unit PCB) | Function | OFF (factory setting) | ON | |
|---|--------------------------------|------------------------------|--------------------------|---|--|
| | SW2-4 | Upward airflow limit setting | | Set the switch to ON position when you install the indoor unit embedded in the wall to avoid condensation. | |



For the location of the jumper, refer to the following pages. CTXG09/12/18QVJUW(S), FTXR09/12/18TVJUW(S): page 24 CTXS07LVJU, FTXS09/12LVJU: page 26 FTXS15/18LVJU: page 28 CDXS07/15/18LVJU, FDXS09/12LVJU: page 30 FVXS09/12/15/18NVJU: page 32

5.3 SA Indoor Unit5.3.1 How to Change the Field Settings

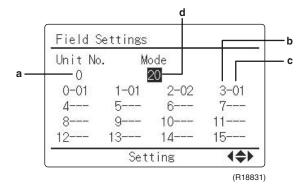
Outline

If optional accessories are mounted on the indoor unit, the indoor unit setting may have to be changed. Refer to the instruction manual for each optional accessory.

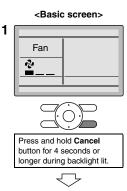


When using 2 remote controllers for 1 indoor unit, change the field settings from MAIN remote controller. Note that the field settings can not be set from SUB remote controller.

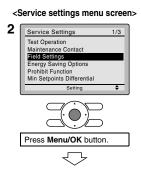
Wired Remote Controller (BRC1E73)



- a Unit No.
- **b** First code No.
- c Second code No.
- d Mode
- 1. Press and hold **Cancel** button for 4 seconds or longer. Service settings menu is displayed.



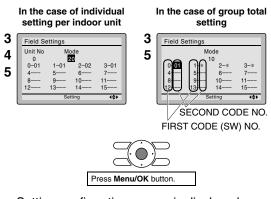
2. Select **Field Settings** in the Service Settings menu, and press **Menu/OK** button. Field settings screen is displayed.



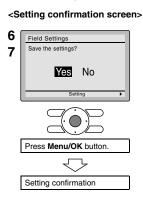
- 3. Highlight the mode, and select desired "Mode No." by using $\blacktriangle \forall$ (Up/Down) button.
- 4. In the case of setting per indoor unit during group control (When Mode No. such as 20, 22, 23, 25 are selected), highlight the unit No.and select "Indoor unit No." to be set by using
 ▼ (Up/Down) button. (In the case of group setting, this operation is not needed.)
 In the case of individual setting per indoor unit, current settings are displayed. And, SECOND CODE NO. " " means no function.
- Highlight SECOND CODE NO. of the FIRST CODE NO. to be changed, and select desired "SECOND CODE NO." by using ▲ ▼ (Up/Down) button. Multiple identical mode number settings are available.

In the case of setting for all indoor units in the remote control group, available SECOND CODE NO. is displayed as " * " which means it can be changed. When SECOND CODE NO. is displayed as " - ", there is no function.

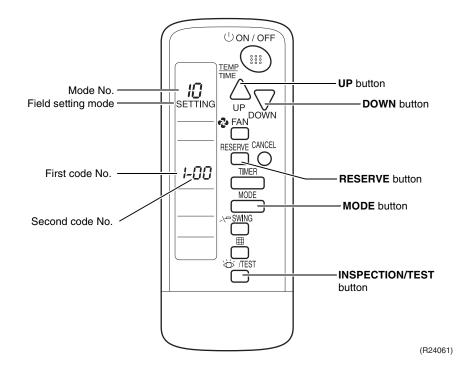
<Service settings screen>



- 6. Press Menu/OK button. Setting confirmation screen is displayed.
- 7. Select Yes and press Menu/OK button. Setting details are determined and field settings screen returns.
- 8. In the case of multiple setting changes, repeat 3 to 7.
- 9. After all setting changes are completed, press Cancel button twice.
- 10. Backlight goes out, and [Checking the connection. Please stand by.] is displayed for initialization. After the initialization, the basic screen returns.



Wireless Remote Controller (BRC082A43, BRC082A41W, BRC082A42W(S))



To set the field settings, you have to change:

- Mode No.
- First code No.
- Second code No.
- 1. When in normal mode, hold down the ₩/TEST button for at least 4 seconds to enter the Field Set mode.
- 2. Select the desired Mode No. with the **MODE** button.
- 3. Press the \triangle button and select the First code No.
- 4. Press the $\sum_{n=1}^{\infty}$ button and select the Second code No.
- 5. Press the **RESERVE** button to confirm the settings.
- 6. Press the m/TEST button to quit the Field Set mode and to return to normal display again.

5.3.2 Overview of the Field Settings for FFQ Series

| Mode | First | Description of earthing | | Second Code No. | | | | | | | |
|------------|-------|--|--------------------|-----------------|--------------------------------|----|------------------------------|------------------------------------|--------------|-----------------------|--------------------|
| No. | | | of setting | | 01 | | 02 | 03 | 04 | 05 | 06 |
| 10 | 0 | Filter cleaning sign interval | Longlife filter | Light | Approx. 2,500 hrs. | | Approx. 1,250 hrs. | _ | _ | _ | _ |
| (20) | 2 | Remote controller thermistor | | E | Enabled | Γ | Disabled | | | | _ |
| | 3 | Filter cleaning sign | | | Display | Ν | o display | | | | |
| 12 (22) | | | lection of | Compressor | | | _ | Operation output | Error output | Outdoor air intake | Presence sensor |
| | 0 | High air outlet velocity (for high ceiling applications) | | - | ≤ 2.7 m (≤ 8-7/8 ft) | | 7 ~ 3.0 m 7/8~9-13/16 ft) | 3.0 ~ 3.5 m (9-13/16~11-1/2 ft) | _ | — | — |
| 13 (23) | 1 | Selection of airflo (setting for when pad kit has been | a blocking | 4- | way flow | 3- | way flow | 2-way flow | _ | _ | _ |
| | 4 | Airflow direction range setting | | | Upper | | Normal | Lower | _ | — | _ |
| 15 (25) | 3 | 3 Drain pump operation with humidifying | | No | t equipped | E | quipped | _ | _ | _ | _ |

: factory setting



Any function that is not available on the indoor unit is not displayed.

5.3.3 Overview of the Field Settings for FDMQ Series

| Mode | First | Description of setting | | Second Code No. | | | | | | | |
|------------|---|---|---------------------------|---------------------------|--------------------------|------------|-------------------------------------|-----------------------------------|----|----|----|
| No. | Code No. | | | | 01 | | 02 | 03 | 04 | 05 | 06 |
| | 0 | Filter cleaning sign interval (used to change filter cleaning display interval according to filter contamination) | Longlife filter | Light | Approx. 2,500 hrs. | Heavy | Approx. 1,250 hrs. | _ | _ | _ | _ |
| 10 (20) | 0 | | Standard filter | | Approx. 200 hrs. | | Approx. 100 hrs. | | _ | _ | _ |
| | 3 Filter cleanin 3 set filter clea OFF) | | n (used to display ON/ | | | No display | | | _ | _ | _ |
| 11 (21) | 7 | Air volume adjustment | | OFF a | | a | ir volume djustment ompletion | Air volume adjustment start | _ | _ | _ |
| 13 (23) | 6 | External static pro | essure | Refer to the table below. | | | e below. | | | | |

: factory setting

Note: The SECOND CODE NO. is factory set to "01".

Do not use any settings not listed in the table. For group control with a wireless remote controller, initial settings for all the indoor units of the group are equal. (For group control, refer to the installation manual attached to the indoor unit for group control.)

External Static Pressure Settings

09/12 class

| Mode No. | First Code No. | Second Code No. | Contents | |
|----------|----------------|-----------------|----------|--|
| | | 03 | 30 Pa | |
| | | 04 | 40 Pa | |
| | | 05 | 50 Pa | |
| | | 06 | 60 Pa | |
| | | 07 | 70 Pa | |
| 13(23) | | 08 | 80 Pa | |
| | 6 | 09 | 90 Pa | |
| | | 10 | 100 Pa | |
| | | 11 | 110 Pa | |
| | | 12 | 120 Pa | |
| | | 13 | 130 Pa | |
| | | 14 | 140 Pa | |
| | | 15 | 150 Pa | |

15/18/24 class

| Mode No. | First Code No. | Second Code No. | Contents | |
|----------|----------------|-----------------|----------|--|
| | | 05 | 50 Pa | |
| | | 06 | 60 Pa | |
| | | 07 | 70 Pa | |
| | | 08 | 80 Pa | |
| 13(23) | 6 | 09 | 90 Pa | |
| | | 10 | 100 Pa | |
| | | 11 | 110 Pa | |
| | | 12 | 120 Pa | |
| | | 13 | 130 Pa | |
| | | 14 | 140 Pa | |
| | | 15 | 150 Pa | |

: factory setting

5.3.4 MAIN/SUB Setting when Using 2 Wired Remote Controllers

Outline

The MAIN/SUB setting is necessary when 1 indoor unit is controlled by 2 remote controllers. When you use 2 remote controllers, set one to MAIN and the other to SUB.

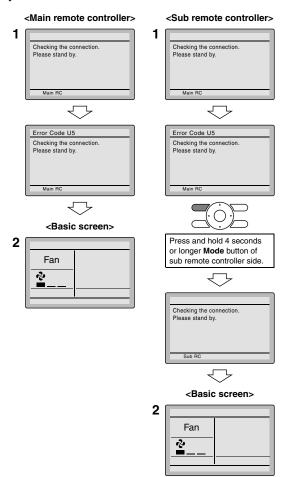
Details

1. The following message is displayed after power-on. **Checking the connection.**

Please stand by.

When the above message is displayed, the backlight will not be ON. [In the case that 1 indoor unit is controlled by 2 remote controllers:] Make sure to set the sub remote controller when the above message is displayed. Hold **Mode** button for 4 seconds or longer to set. When the display is changed from "Main RC" to "Sub RC" the setting is completed.

2. Basic screen is displayed.

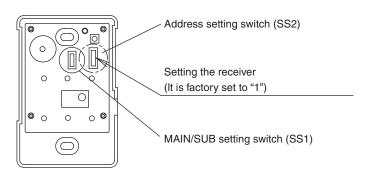


5.3.5 MAIN/SUB and Address Setting for Wireless Remote Controller for FDMQ Series

Outline

- If setting multiple wireless remote controllers to operate in one room, perform address setting for the receiver and the wireless remote controller.
- If using both a wired remote controller and a wireless remote controller with 1 indoor unit, change the MAIN/SUB switch of the signal receiver PCB.

Signal Receiver PCB Setting



(R24951)

MAIN/SUB switch

Set the MAIN/SUB setting switch (SS1) on the signal receiver PCB to SUB.

| | MAIN | SUB |
|------------------|------|-----|
| MAIN/SUB setting | M | M |
| switch (SS1) | S | S |

Wireless address switch

Set the address setting switch (SS2) on the signal receiver PCB according to the table below.

| Unit No. | No.1 | No.2 | No.3 |
|------------------------------|-------------|-----------------|-------------|
| Address setting switch (SS2) | | | |
| | 1 2 3 | ☐ 1 ■ 2 3 | 1 2 3 |

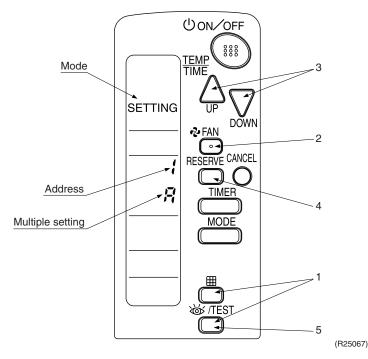
Wireless RemoteFactory set is 1. Change the wireless remote controller address setting by the following steps, if
necessary.Address1. Hold down ∰ button and os/TEST button at the same time for at least 4 seconds to enter the

- 1. Hold down ⊞ button and [™]/IESI button at the same time for at least 4 seconds to enter the field setting mode. (SETTING is indicated on the display).
- 2. Press FAN button and select display setting (8 or b). Each time the button is pressed, the display switches between 8 and b.
- 3. Press $\stackrel{\triangle}{\scriptstyle up}$ button and $\stackrel{\bigtriangledown}{\scriptstyle num}$ button to set the address.

 $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 5 \rightarrow 6$

Address can be set from $1 \sim 6$, but set it to $1 \sim 3$ and to same address as the receiver. (The receiver does not work with address $4 \sim 6$.)

- 4. Press **RESERVE** button to confirm the setting.
- 5. Hold down m/TEST button to quit the field setting mode and return to the normal display.



Multiple Settings

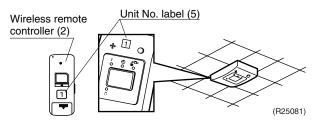
8 or b

When the indoor unit is controlled by an outside controller (central remote controller, etc.), the indoor unit sometimes does not respond to ON/OFF command or temperature setting command from the wireless remote controller. Check what setting the customer needs and make the multiple setting as shown below.

| Remote controller | | Indoor unit | |
|-------------------|---|--|---|
| Multiple settings | Remote controller display | To control other air conditions and units | For other than on left |
| 8: Standard | All items displayed. | Commands other than ON/OFF and temperature setting accepted. (1 LONG BEEP or 3 SHORT BEEPS emitted) | All commands accepted. (2 SHORT BEEPS) |
| 5: Multi System | Operations remain displayed shortly after execution | All commands accepted. (2 SHORT BEEPS) | |

After Setting

Stick the Unit No. label on the receiver and the back of the wireless remote controller.





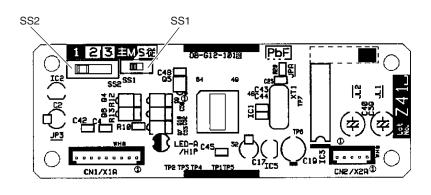
Iote: Set the Unit No. of the receiver and the wireless remote controller to be the equal. If the settings differ, the signal from the remote controller cannot be transmitted.

5.3.6 MAIN/SUB and Address Setting for Wireless Remote Controller for FFQ Series

Outline

- If setting multiple wireless remote controllers to operate in one room, perform address setting for the receiver and the wireless remote controller.
- If using both a wired remote controller and a wireless remote controller with 1 indoor unit, change the MAIN/SUB switch of the transmitter board.

Transmitter Board



(R24374)

MAIN/SUB switch

When using both a wired and a wireless remote controller for 1 indoor unit, the wired controller should be set to MAIN. Therefore, set the MAIN/SUB switch (SS1) of the transmitter board to SUB.

| | MAIN | SUB |
|-----------------------|------------|-----|
| MAIN/SUB switch (SS1) | | |
| | S (R24062) | S |

Wireless address switch

Set the wireless address setting switch (SS2) on the transmitter board according to the table below.

| Unit No. | No.1 | No.2 | No.3 |
|----------------------------------|------------------------|--|----------------------------|
| Wireless address switch (SS2) | 1 2 3 (S1935) | ↓ ▶ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ | □ □ □ N ω (S1937) |

 Wireless Remote
 Factory set is 1. Change the wireless remote controller address setting by the following steps, if

 Controller
 necessary.

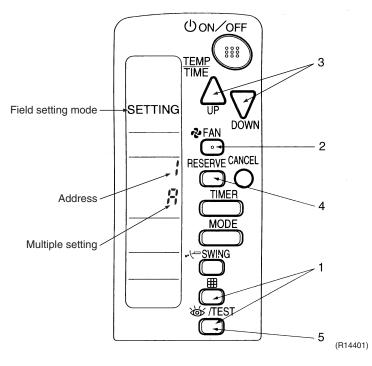
 Address
 1. Hold down ∰ button and os/TEST button at the same time for at least 4 seconds to enter the

- 1. Hold down ∰ button and ∞/TEST button at the same time for at least 4 seconds to enter the field setting mode. (SETTING is indicated on the display).
- 2. Press FAN button and select display setting (8 or b). Each time the button is pressed, the display switches between 8 and b.
- 3. Press $\stackrel{\triangle}{\scriptstyle uv}$ button and $\stackrel{\frown}{\scriptstyle uv}$ button to set the address.

 $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 5 \rightarrow 6$

Address can be set from $1 \sim 6$, but set it to $1 \sim 3$ and to same address as the transmitter board. (The transmitter board does not work with address $4 \sim 6$.)

- 4. Press **RESERVE** button to confirm the setting.
- 5. Hold down m/TEST button to quit the field setting mode and return to the normal display.



Multiple Settings

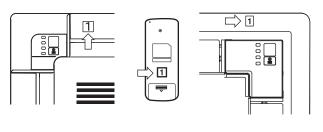
8 or 5

When the indoor unit is controlled by an outside controller (central remote controller, etc.), the indoor unit sometimes does not respond to ON/OFF command or temperature setting command from the wireless remote controller. Check what setting the customer needs and make the multiple setting as shown below.

| Remote controller | | Indoor unit | |
|-------------------|---|--|---|
| Multiple settings | Remote controller display | To control other air conditions and units | For other than on left |
| 8: Standard | All items displayed. | Commands other than ON/OFF and temperature setting accepted. (1 LONG BEEP or 3 SHORT BEEPS emitted) | All commands accepted. (2 SHORT BEEPS) |
| と: Multi System | Operations remain displayed shortly after execution | All commands accepted. (2 SHORT BEEPS) | |

After Setting

Affix corresponding unit number labels onto both air outlet of the decoration panel and onto back of the wireless remote controller.



(R24066)

Note: Set the Unit No. of the receiver and the wireless remote controller to be the equal. If the settings differ, the signal from the remote controller cannot be transmitted.

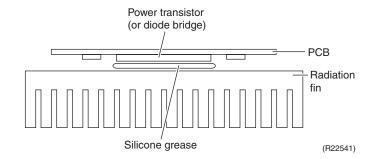
6. Silicone Grease on Power Transistor/Diode Bridge

Outline

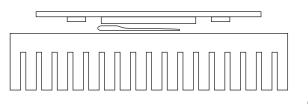
Apply the specified silicone grease to the heat radiation part of a power transistor/diode bridge when you replace an outdoor unit PCB. The silicone grease encourages the heat radiation of a power transistor/diode bridge.

Details

- 1. Wipe off the old silicone grease completely.
- 2. Apply the silicone grease evenly. See the illustrations below for examples of application.
- 3. Tighten the screws of the power transistor/diode bridge.
- 4. Make sure that the heat radiation parts are firmly contacted to the radiation fin.
- Note: Smoke emission may be caused by bad heat radiation when the silicone grease is not appropriately applied.
- OK: Evenly applied

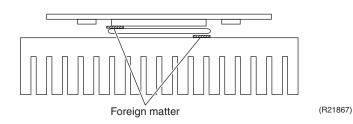


NG: Not evenly applied



(R21866)

■ NG: Foreign matter is stuck.

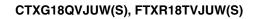


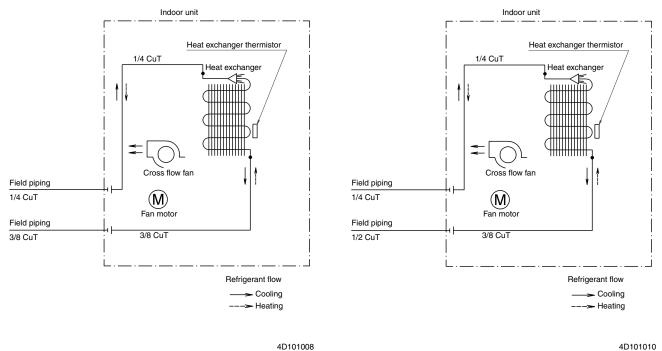
Part 8 Appendix

| 1. | Piping Diagrams | |
|--------------------|------------------|--|
| | 1.1 Indoor Unit | |
| | 1.2 Outdoor Unit | |
| 2. Wiring Diagrams | | |
| | 2.1 Indoor Unit | |
| | 2.2 Outdoor Unit | |
| 3. | Operation Limit | |

1. Piping Diagrams 1.1 **Indoor Unit**

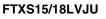
CTXG09/12QVJUW(S), FTXR09/12TVJUW(S)

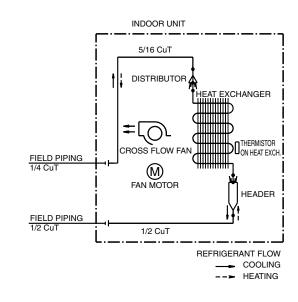




4D101008

CTXS07LVJU, FTXS09/12LVJU





INDOOR UNIT 1/4 CuT HEAT EXCHANGER ∕≝∖ THERMISTOR ON HEAT EXCH. CROSS FLOW FIELD PIPING 1/4 CuT (M) FAN MOTOR FIELD PIPING 3/8 CuT 3/8 CuT REFRIGERANT FLOW COOLING --- HEATING

4D074609A

4D074606

CDXS07LVJU, FDXS09/12LVJU

FIELD PIPING (1/4CuT)

FIELD PIPING

(3/8CuT)

INDOOR UNIT

t

li

±

(1/4CuT)

Ο

SIROCCO FAN

M

FAN MOTOR

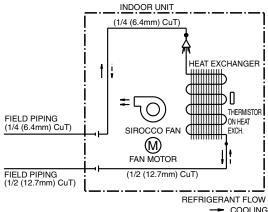
(3/8CuT)

REFRIGERANT FLOW

-- COOLING

CDXS15/18LVJU

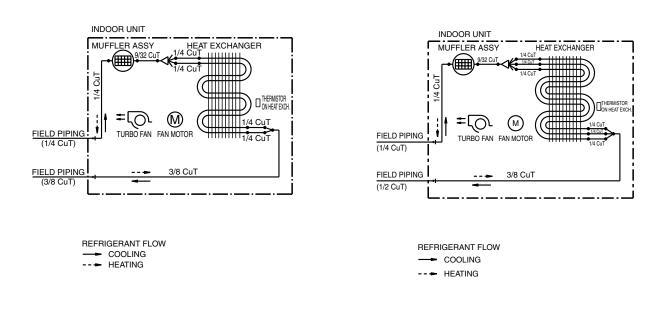
FVXS15/18NVJU





4D074621A

FVXS09/12NVJU

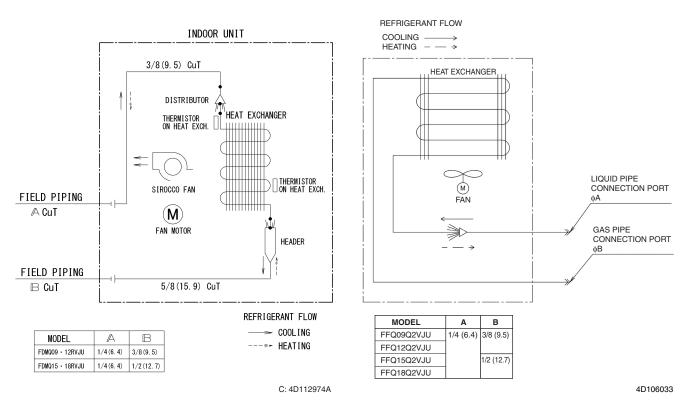


4D091794

4D091795A

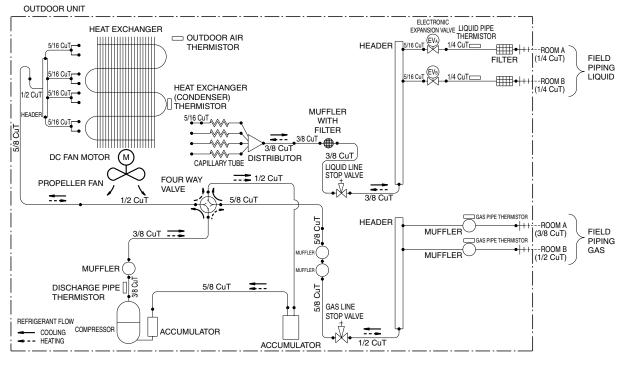
FDMQ09/12/15/18RVJU

FFQ09/12/15/18Q2VJU



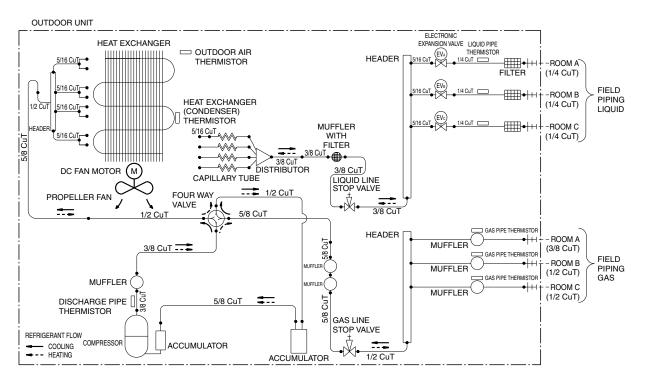
1.2 Outdoor Unit

2MXL18QMVJU, 2MXL18QMVJUA



3D101223

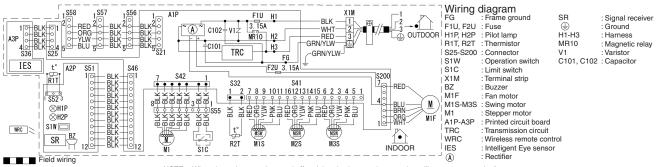
3MXL24RMVJU, 3MXL24RMVJUA



3D093191B

2. Wiring Diagrams2.1 Indoor Unit

CTXG09/12/18QVJUW(S), FTXR09/12/18TVJUW(S)

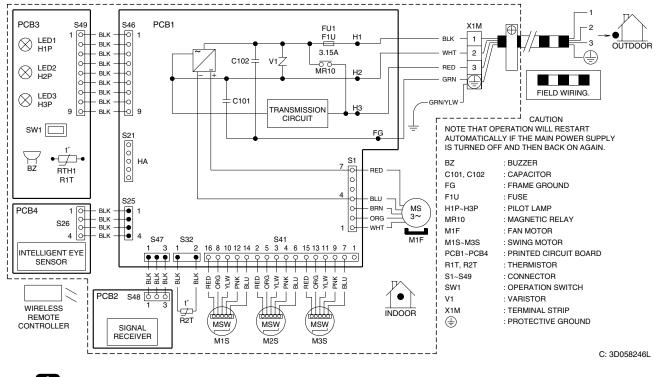


NOTE When the main power is turned off and then back on again, operation will resume automatically.



A1P: Control PCB A2P: Display/signal receiver PCB A3P: INTELLIGENT EYE sensor PCB Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram. 3D103375

CTXS07LVJU, FTXS09/12LVJU

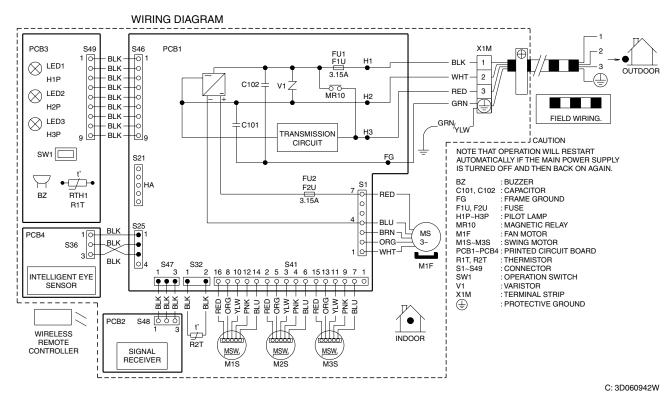


Note:

: PCB1: Control PCB

PCB2: Signal receiver PCB PCB3: Display PCB PCB4: INTELLIGENT EYE sensor PCB Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

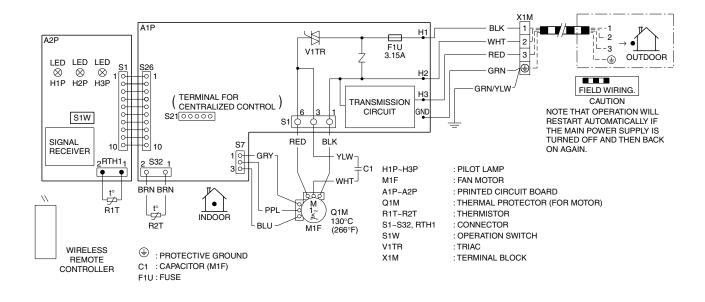
FTXS15/18LVJU



Note:

PCB1: Control PCB PCB2: Signal receiver PCB PCB3: Display PCB PCB4: INTELLIGENT EYE sensor PCB Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

CDXS07/15/18LVJU, FDXS09/12LVJU



C: 3D073998E

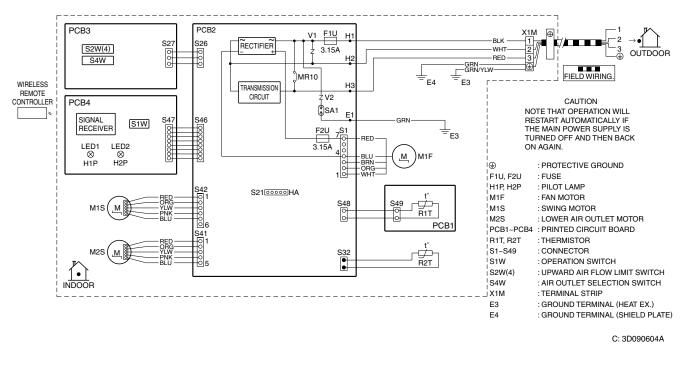


A1P: Control PCB

A2P: Display/signal receiver PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

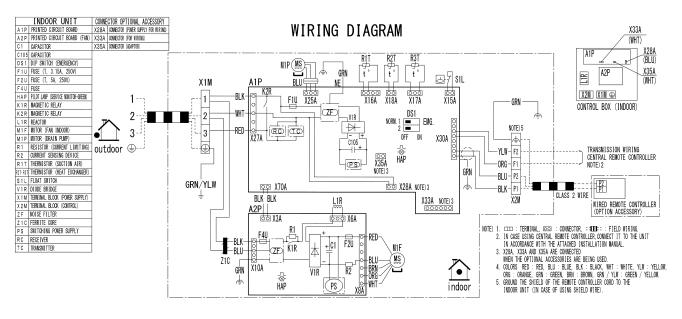
FVXS09/12/15/18NVJU



Note:

PCB1: Sensor PCB PCB2: Control PCB PCB3: Service PCB PCB4: Display/signal receiver PCB Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

FDMQ09/12/15/18RVJU

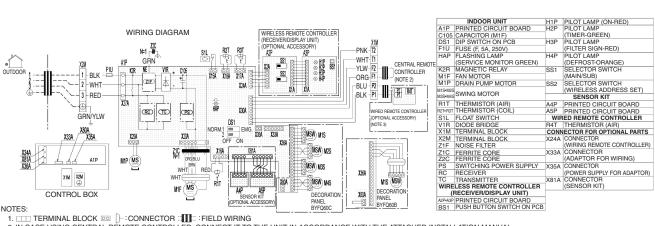


3D112629A



: A1P: Control PCB A2P: Indoor fan PCB Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

FFQ09/12/15/18Q2VJU



2. IN CASE USING CENTRAL REMOTE CONTROLLER, CONNECT IT TO THE UNIT IN ACCORDANCE WITH THE ATTACHED INSTALLATION MANUAL. 3. IN CASE OF MAIN/SUB CHANGEOVER, SEE THE INSTALLATION MANUAL ATTACHED TO WIRELESS REMOTE CONTROLLER.

4. SYMBOLS SHOW AS FOLLOWS: BLK: BLACK RED: RED BLU: BLUE WHT: WHITE YLW: YELLOW GRN: GREEN ORG: ORANGE BRN: BROWN PNK: PINK.

3D106024



A1P: Control PCB

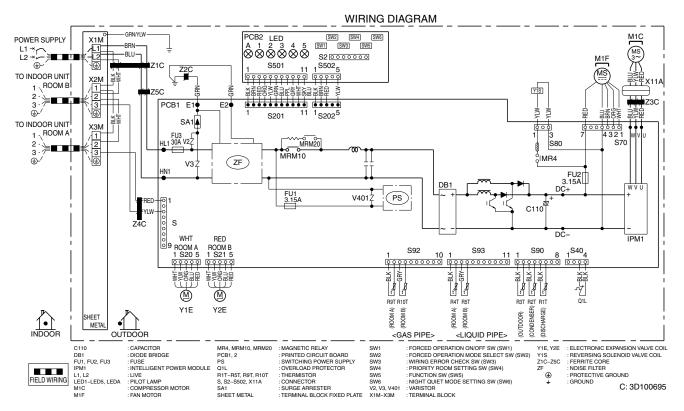
A2P: Transmitter board for wireless remote controller

- A3P: Receiver for wireless remote controller
- A4P: Thermopile sensor
- A5P: Pyroelectric sensor

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

2.2 Outdoor Unit

2MXL18QMVJU, 2MXL18QMVJUA

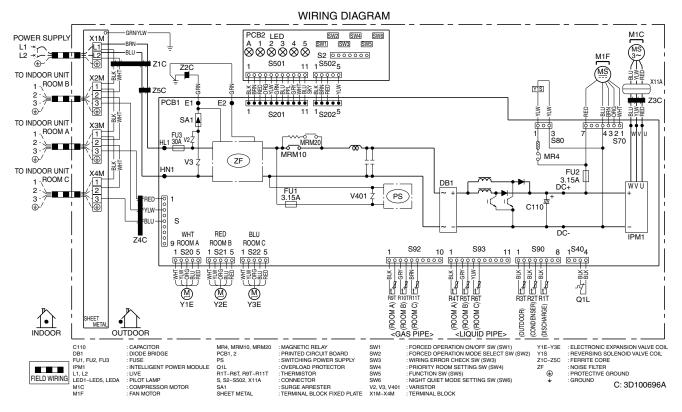




: PCB1: Main PCB

PCB2: Service monitor PCB Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

3MXL24RMVJU, 3MXL24RMVJUA





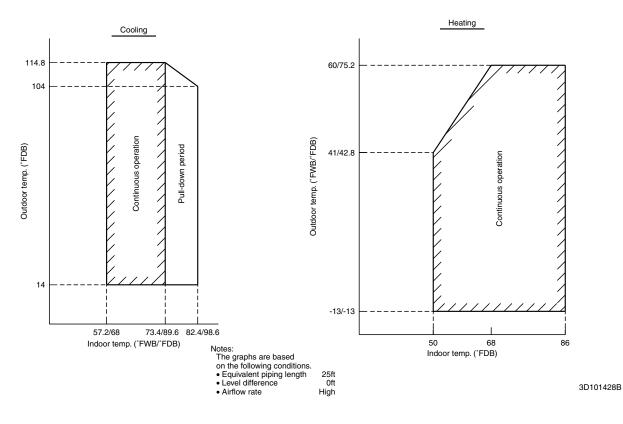
PCB1: Main PCB

PCB2: Service monitor PCB

Refer to Part 3 for Printed Circuit Board Connector Wiring Diagram.

3. Operation Limit

2MXL18QMVJU, 3MXL24RMVJU 2MXL18QMVJUA, 3MXL24RMVJUA



Revision History

| Month / Year | Version | Revised contents |
|--------------|--------------|--|
| 01 / 2018 | SiUS121737E | First edition |
| 06 / 2020 | SiUS121737EA | Model Addition: FTXR09/12/18TVJUW(S), 2MXL18QMVJUA, 3MXL24RMVJUA |



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- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any inquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
 If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

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• Specifications, designs and other content appearing in this brochure are current as of June 2020 but subject to change without notice.